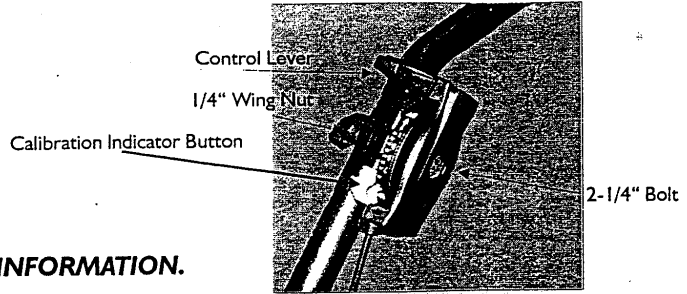


STEP 4

Using the 1/4" x 2-1/4" Bolt and Wing Nut, attach Control Cable Assembly to top portion of Left Handle.

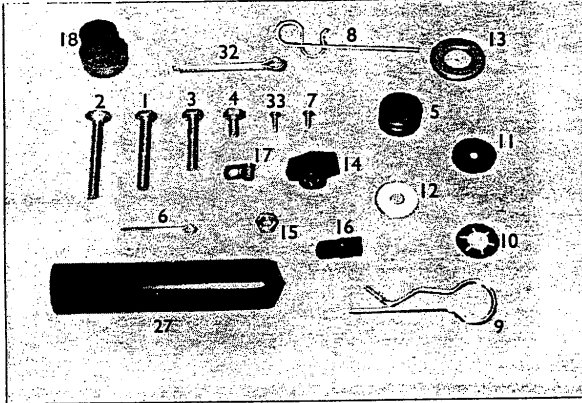
SETTING YOUR SPREADER

Settings are made by pressing down on the Calibration Indicator button and setting to desired number on the Control Cable Assembly.



SEE APPLICATION CHART FOR SETTING INFORMATION.

Parts List for SB5015RD



Ref No	Part No	Part Description	Qty	Ref No	Part No	Part Description	Qty
1	1086	1/4" x 2" Hex Head Bolt	4	19	6304	Support Brace	1
2	1868	1/4" x 2-1/4" Carriage Bolt	1	20*	5050	Hopper	1
3*	6129	1/4" x 1-1/2" Hex Head Bolt	8	21*	1307	Slide Plate	1
4*	1647	1/4" x 1/2" Hex Head Bolt	1	22*	2599	Axle	1
5	3060	1" Tube Plug	4	23*	2594	Hopper Support	2
6*	1262	1/8" x 1-1/4" Cotter Pin	1	24	5053	Cross Brace	1
7*	5063	#6 x 3/8" Screw	2	25*	2593G	Gear Case Assembly	1
8*	2905	Agitator Pin	1	26*	2409	Wheel	2
9*	5060	Drive Wheel Clip	1	27	3042	Handle Grip	2
10*	1008	3/8" Retaining Ring	1	28	2441	Control Cable Assembly	1
11*	6127	1/4" Rubber Washer	4	29*	2614	Spinner Disc	1
12*	6143	1/4" Fender Washer	4	30	2596	Left Hand Handle	1
13*	1646	5/8" Flat Washer	3	31	2595	Right Hand Handle	1
14	2828	1/4" Wing Nut	1	32*	2576	3/16" x 2 Cotter Pin	1
15*	1270	1/4" Hex Nut	13	33*	6010	#6 x 1/2" Screw	1
16*	5050C	Plastic Slide Plate Clamp	3	*ATTACHED AT FACTORY			
17*	1098	3/16" Cable Clamp	1				
18*	6214	5/8" Bushing	2				

PLEASE DO NOT RETURN THIS MERCHANDISE TO THE STORE. CALL US AND WE WILL TAKE CARE OF ANY PROBLEM YOU MIGHT HAVE WITH THIS PRODUCT. Phone (800) 225 - 5891 EXT. #204

When ordering parts always give model number, part description & part number.

Send To: Precision Products, Inc.
Parts Division
316 Limit Street
Lincoln, IL 62656

Phone (217) 735-1590
Fax (217) 735-2435

LIMITED WARRANTY

This unit is warranted against defects in materials and workmanship to the original purchaser, under normal use and service, for a period of ninety (90) days from date of sale. During the Warranty Period, we will repair or replace at our option free of charge to the original purchaser, any part of the Unit that our examination shows to be defective in workmanship or materials. This Warranty Does Not apply to damage caused by misuse, abuse, neglect, accident, normal wear, or alterations by unauthorized persons.



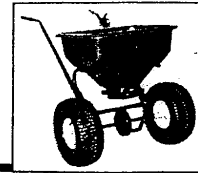
PRECISION PRODUCTS, INC.

SB5015RD Commercial Broadcast Spreader

ASSEMBLY INSTRUCTIONS & PARTS LIST



REPLACE 2 1/4" BOLTS
WITH THE 2 1/2" BOLTS



2591

01/0

STEP 1

Attach Right and Left Handles to the outside of the Hopper Supports using 1/4" x 2" Hex Head Bolts and 1/4" Hex Head Nuts. NOTE: The handle grip area of the handles will point outward when assembled correctly. (Fig. 1)

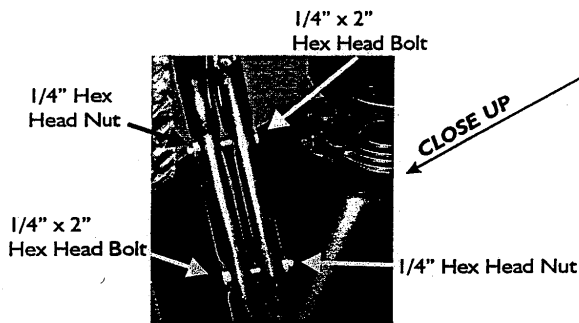
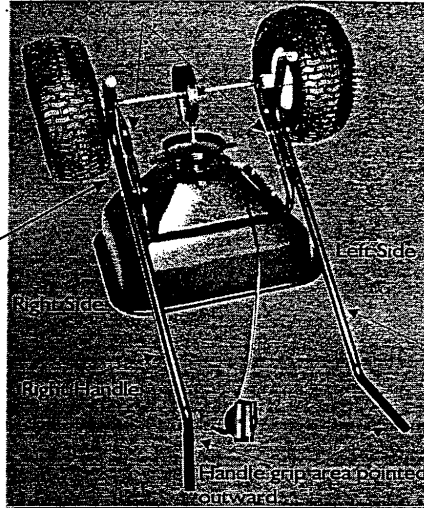


Fig. 1

Hopper Supports on the inside.



STEP 2

Attach Cross Brace to both Hopper Supports using 1/4" x 1-1/2" Hex Head Bolts and 1/4" Hex Head Nuts. (Fig. 2)

Turn Spreader over and attach the Support Brace to the Right and Left Handles using 1/4" x 1-1/2" Hex Head Bolts and 1/4" Hex Head Nuts. (Fig. 3)

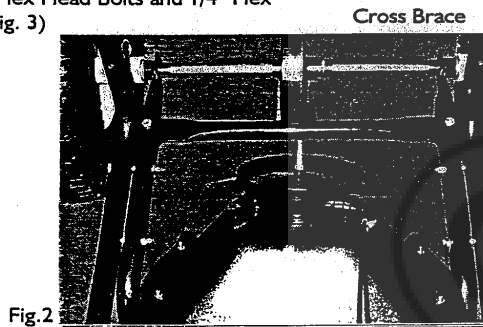
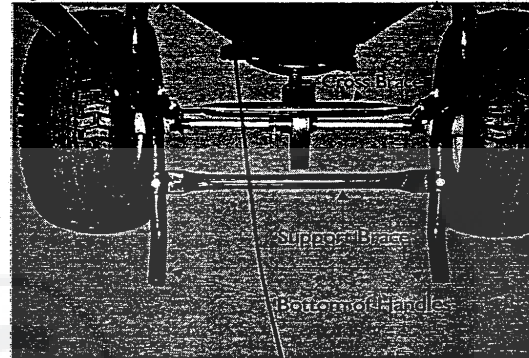


Fig. 3 Hopper Supports



STEP 3

Using a hammer, tap in 1" Tube Plugs on top of both Hopper Supports (Fig. 4) and the bottom of both Handles (Fig. 5). Push on the two 1" Handle-grips on the top of both Handles (Fig. 6)

Fig. 4

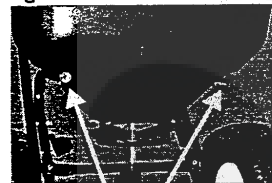


Fig. 5

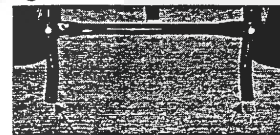
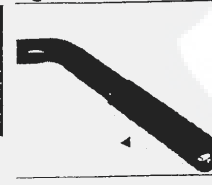


Fig. 6



Supplemental Assembly Instructions

SB5015RD

Commercial Broadcast Spreader



Your SB5015RD Spreader has an improved bracing system! The following assembly instructions replace steps 1 & 2 on the enclosed assembly instructions & parts list sheet. Please follow these steps closely.

Additional Parts & Hardware Required



Ref No	Part No	Part Description	Qty
34	2907B	Support Bracket	2
35	2101	1/4" x 2-1/4" Hex Head Bolt	2

NOTE: Your SB5015RD now comes with the Cross Brace (24 Part # 2592P) and both Support Brackets (34) attached. Turn unit upside-down or ease of assembly. Fig. 7 Hand-tighten all hardware until assembled, then fully tighten ALL HARDWARE.

STEP 1

Attach Right and Left Handles to the outside of the Hopper supports. Use a 1/4" x 2-1/4" Hex Head Bolt to attach the Support Bracket, Hopper Support and Handle together. Secure bolt with a 1/4" Hex Nut on the side facing the wheel. This time, pass the 1/4" x 2" Hex Head Bolt through the Handle first, then the Hopper Support. Secure with a 1/4" Hex Nut. Fig. 8 **NOTE:** Handle grip area will face outward when assembled properly. Fig. 8

Fig. 7

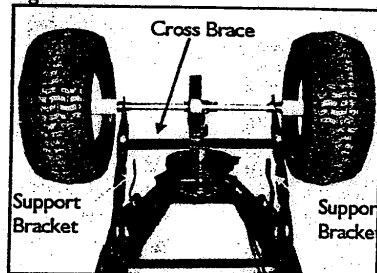
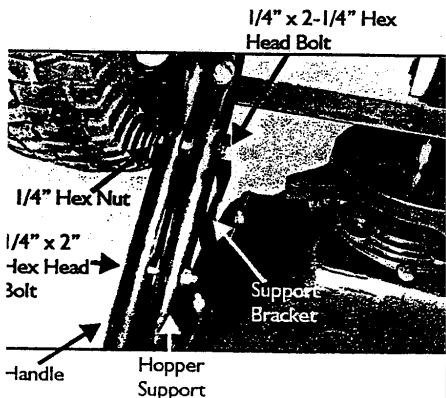
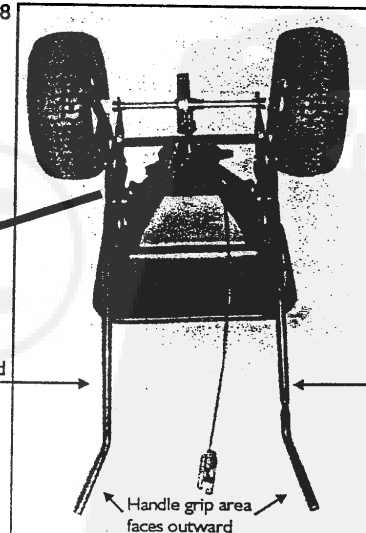


Fig. 8



CLOSE UP

Right Hand Handle

Left Hand Handle

Handle grip area faces outward

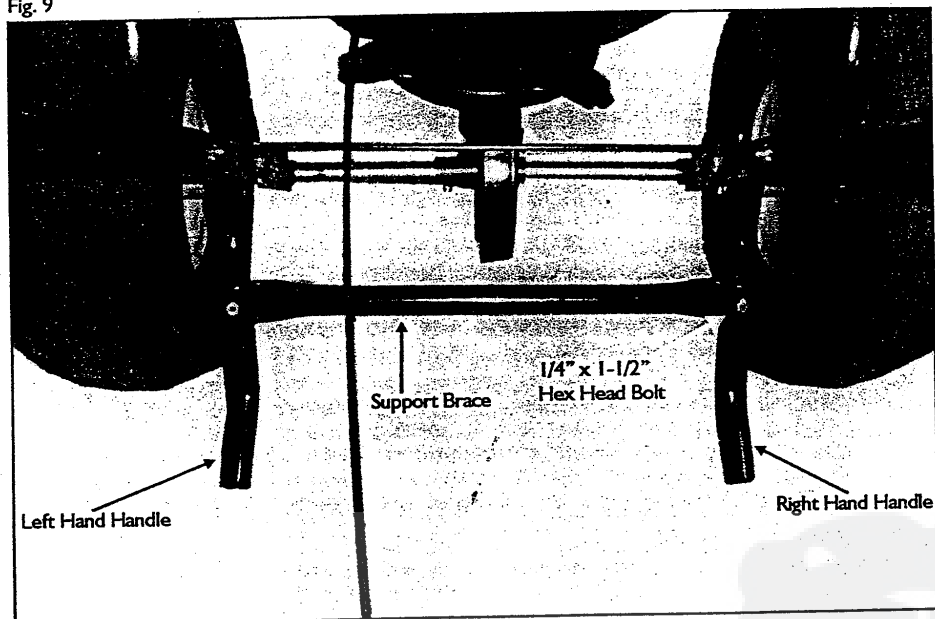
Supplemental Assembly Instructions

B5015RD Continued from other side.

STEP 2

Turn Spreader over and attach the Support brace to the Right and Left Handles using 1/4" x 1-1/2" Hex Head Bolts and 1/4" Hex Head Nuts. Fig. 9

Fig. 9



STEP 3

SEE ASSEMBLY INSTRUCTIONS & PARTS LIST SHEET FOR FINAL ASSEMBLY STEPS

****PLEASE NOTE: WITH THE ADDITION OF THIS BRACING SYSTEM, SOME HARDWARE WILL NOT BE USED.****

Please retain for future reference.