



MODEL Y139V ENGINE

NO.1766008

Pos No	Part No.	Description	Qty
1	B2002B00000	Nut M6	3
2	B5027B00000	"O" Ring φ6.5*φ15*0.5	4
3	Y2A10000056	Engine Cover	1
4	Y2A20000000	Recoil Start Assy	1
5	Y2A30000000	Blower Housing	1
6	Y2A40000000	Bush	3
7	Y2A70000000	Bolt I	1
8	Y2A80000000	Bolt II	1
9	Y2A90000000	Bolt III	1
10	B2015W00000	Nut M14*1.5	1
11	Y2A50000000	Start-up Hub	1
12	Y2A60000000	Fan	1
13	Y2B10000000	Flywheel	1
14	B1058W06012	Bolt M6*12	7
15	Y2250000000	Respirator Cover Plate	1
16	Y2240000000	Gasket of Respirator Cover	1
17	Y2230000000	Valve Element	2
18	Y2220000000	Lubricate Filtering Net	1
19	B1057W06010	Bolt M6*10	2
20	Y2AA00000000	Back plate	1
21	B1063W06022	Bolt M6*22	4
22	Y2710000100	Brake Assy	1
23	B1064W06025	Bolt M6*25	1
24	Y2B20000000	Ignition	1
25	Y27X00000000	Bush	2
26	Y2120000000	Gasket of Cylinder Head	1
27	Y2260000000	Locating Pin	2
28	Y2520000000	Inlet valve	1
29	Y2530000000	Outlet valve	1
30	Y2B30000000	Spark Plug	1
31	Y2930000000	Gasket of Muffler	1
32	Y2910000000	Muffler Assy	1
33	Y2920000000	Muffler Cover Assy	1
34	B2016W00000	Locknut M6	2
35	Y25E00000000	Handspike Assy	1
36	Y25C00000000	Guide Board of Handspike	2
37	Y25800000000	Rocker Support Bolt of Valve	2
38	BC011H00000	Oil Seal of valve	1



Pos No	Part No.	Description	Qty
39	Y2540000000	Spring of Valve	2
40	Y2550000000	Spring Coil of outlet Valve	2
41	Y2570000000	Rocker of Valve	2
42	Y2590000000	Adjust Nut of Valve	2
43	Y25A0000000	Combined Nut	2
44	B1044W08045	Bolt M8*45	4
45	Y2130000000	Gasket of Cylinder Head Cove	2
46	Y2140000000	Cylinder Head Inner Cover	1
47	Y2150000000	Cylinder Head Outer Cover	1
48	B1059W06014	Bolt M6*14	4
49	Y21110000000	Cylinder Head Assy	1
50	B4003W06092	Two Stud Bolt M6*92	4
51	Y2810000000	Paper Gasket of Inlet Pipe	1
52	Y2820000000	Air Inlet Pipe	1
53	Y2830000000	Paper Gasket of Carburetor	1
54	Y2850000000	Carburetor Assy	1
55	Y2840000000	Paper Gasket of Air Filter	2
56	Y28P0000050	Primer	1
57	Y28R0000000	Circlip	2
58	Y28Q0000000	Exhuast Pipe	1
59	Y2870000000	Air Filter Pedestal	1
60	Y28A0000000	Exhuast Pipe $\phi 8^* \phi 12^* 165$	1
61	B2012W00000	Bolt M6	3
62	Y2880000000	Paper Filter Element	1
63	Y28C0000000	Filter Element	1
64	Y2860000000	Air Filter Upper Cover	1
65	Y28H0000000	Fuel Tank Cap	1
66	Y28F0000000	Seal Gasket of Fuel Tank Cap	1
67		Connecting Rope	1
68	Y28S0000000	Gasket	4
69	Y28D0000000	Fuel Tank	1
70	Y28N0000000	Right Bracket of Fuel Tank	1
71	B2008W00000	Locknut M6	2
72	Y28M0000000	Left Bracket of Fuel Tank	1
73	Y28E0000000	Filtering Net Duct of Fuel	1
74	Y28K0000000	Oil Pipe Circlip I	1
75	Y28J0000000	Oil Pipe	1
76	Y28U0000000	Oil Pipe Fixing Clip	1

Pos No	Part No.	Description	Qty
77	Y28L0000000	Oil Pipe Circlip II	1
78	Y2210000000	Crankcase Assy	1
79	Y2660000000	Speed Regulator Rocker Spindle	1
80	BC006B00000	Oil Seal 6*11*4	1
81	Y2670000000	Springness Split Pin	1
82	Y2690000000	plate	1
83	Y26B0000000	Handspike of Valve	1
84	Y26C0000000	Spring of Valve	1
85	B1085W06023	"T" type Bolt M6*23	1
86	Y2680000000	Speed Regulator Rocker	1
87	Y26A0000000	Speed Regulator Vice Spring	1
88	BC003B00000	Oil Seal 22*35*7	1
89	B0008W00000	Ball bearing	1
90	Y2410000300	Crankshaft Assy	1
91	Y2470000000	Connecting Rod Assy	1
92	Y2490000000	Circlip of Piston Pin	2
93	Y2420000000	Piston Assy	1
94	Y2480000000	Piston Pin	1
95	Y2450000000	Scraper Ring	2
96	Y2460000000	Bushing Ring	1
97	Y2440000000	Piston Ring II	1
98	Y2430000000	Piston Ring I	1
99	Y2350000000	Gasket of Crankcase	1
100	Y233ZC00000	Lubricating Gauge	1
101	BD006B00000	O Ring	1
102	Y2320000000	Lubricating Pipe Assy	1
103	Y2360000000	Locating Pin of Crankcase	2
104	BD004H00000	"O" Ring $\phi 21 \times \phi 2.3$	1
105	B1016W10012	Draining Oil Bolt	2
106	B5021W00000	Draining Oil Bolt Gasket	2
107	Y2310000000	Crankcase Cover	1
108	B1065W06030	Bolt M6*30	7
109	BC004B00000	Oil seal 25*38*7	1
110	Y25B0000000	Tappet	2
111	Y2510000000	Camshaft Assy	1
112	Y2650000000	Gear Shaft Hold-down Plate	1
113	Y2640000000	Sliding Sleeve	1
114	Y2610000000	Gear Shaft Assy	1



Pos No	Part No.	Description	Qty
115	Y2620000000	Circlip of Gear shaft	1
116	B5026W00000	Flat Washer	1

