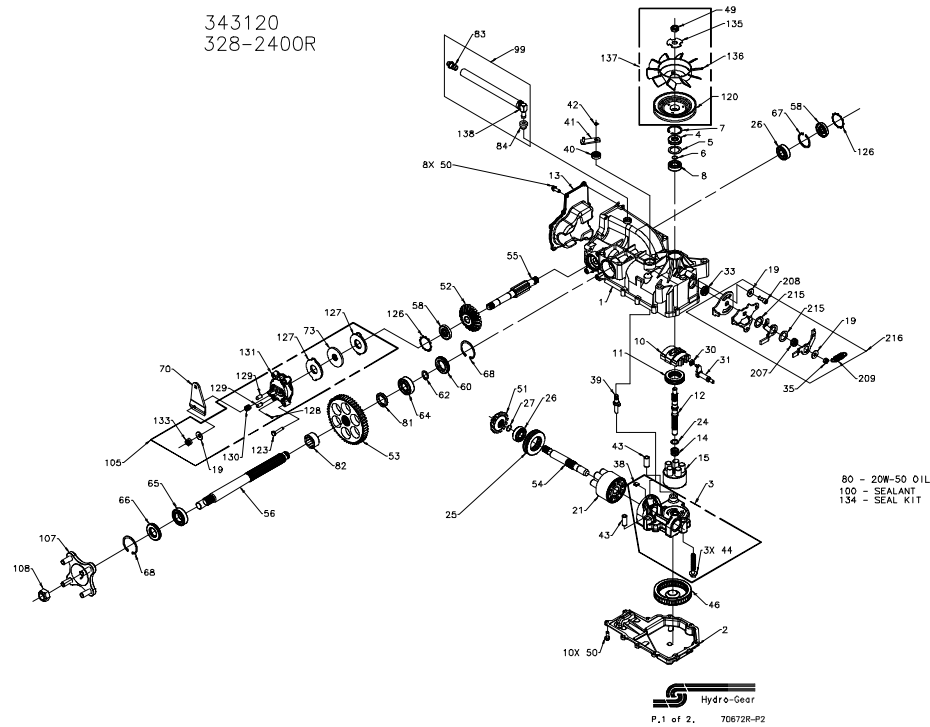


343120
328-2400R



343120
328-2400R

ITEM NO.	HYDRO-GEAR PART NO.	QTY.	DESCRIPTION	ITEM NO.	HYDRO-GEAR PART NO.	QTY.	DESCRIPTION	ITEM NO.	HYDRO-GEAR PART NO.	QTY.	DESCRIPTION
1	70627	1	KIT, HOUSING-MAIN	40	45074	1	LIP SEAL	129	44127	1	BRAKE ACTUATING PIN
			HOUSING, MAIN	41	50270	1	BYPASS ARM	130	50919	1	COMPRESSION SPRING BRAKE ANTI DRAG
			CRADLE BEARING	42	44870	1	RETAINING RING	131	70560	1	KIT, YOKE-BRAKE
			LIP SEAL	43	50002	2	PIN				50 HD BRKT 5/16-24 RIBBED
2	50890RM	1	TRUNNION BUSHING	44	50016	3	SCREW				YOKE, BRAKE
			LOWER HOUSING	46	50990	1	FILTER	133	44142	1	SLOTTED HEX NUT 5/16-24
3	70667	1	KIT, CENTER SECTION	49	51244	1	HEX LOCK NUT 1/2-20 (NYLON INSERT)	134	70553	1	KIT, SEAL
			CENTER SECTION	50	50752	1	SCREW, 1/4-20 X .75 LONG				SEAL, LIP 15 X 35 X 7
			LIP SEAL	51	50744	1	14T BEVEL GEAR				RING, RETAINING
			BUSHING, .67 X 1.03 X .75	52	50745	1	19T BEVEL GEAR				SEAL, LIP 12 X 25 X 7
			PLATE, BYPASS	53	50746	1	SST SPUR GEAR				SEAL, LIP 10 X 25 X 7
			SCREW 3/8-24 X 2.5	54	50757	1	MOTOR SHAFT				RING, RETAINING
			CHECK PLUG ASSEMBLY, .007	55	51335	1	BRAKE SHAFT				SEAL, LIP 17 X 40 X 7
4	9008000-0128	1	LIP SEAL	56	50748	1	SHAFT, AXLE				SEAL, LIP 1.85 X .32
5	2003018	1	SPACER	58	51161	2	SEAL, LIP 17 X 40 X 7				RING, RETAINING
6	2003016	1	WIRE RETAINING RING	60	50995	1	SEAL PLUG - SIDE				RING, RETAINING, 440 EXTERNAL
7	2003052	1	RETAINING RING	62	50759	1	RETAINING RING - AXLE				SEAL, LIP .98 X 1.85 X .276
8	2003043	1	BALL BEARING	64	50743	1	BEARING-BALL 20M7X14(6004)				RING, RETAINING
10	2003087	1	VARIABLE SHIMPLATE	65	50740	1	BEARING-BALL 25M7X12(6005)				RING, RETAINING
11	50551	1	THRUST BEARING 30 X 52 X 13	66	50751	1	SEAL				SEAL, LIP 17 X 40 X 5
12	50005	1	INPUT SHAFT	67	50329	1	RETAINING RING	135	51523	1	WASHER, OD SLOTTED, .53 X 1.63 X .06
13	50891RM	1	COVER-BACK	68	50760	2	RETAINING RING-AXLE	136	51362	1	KIT, FAN-PULLEY
14	2003014	1	SPRING, BLOCK	70	51480	1	ARM, BRAKE	137	70671	1	WASHER, OD SLOTTED, .53 X 1.63 X .06
15	70331	1	10cc CYLINDER BLOCK ASS'Y	73	44855	1	ROTOR, BRAKE				FAN, 6", 10 BLADE
			10cc CYLINDER BLOCK	80		79oz	20W-50 OIL				WASHER, OD SLOTTED, .53 X 1.63 X .06
			10cc PISTON SPRING	81	50942-2	1	AXLE BUSHING				FAN, 6", 10 BLADE
			PISTON SEAT WASHER	82	50942-1	1	AXLE BUSHING				HEX LOCK NUT 1/2-20 (NYLON INSERT)
			10cc PISTON	83	70109	1	CAP VENT ASSEMBLY				PULLEY, 4.5
19	44130	3	WASHER				CAP-POCKET VALVE	138	70588	1	HOSE/FITTING ASSEMBLY
21	70082	1	21cc CYLINDER BLOCK ASS'Y				PLASTIC VENT				METAL FITTING
			21cc CYLINDER BLOCK	84	51481	1	VENT, BUSHING				PIN/CLAMP SINGLE EAR
			21cc PISTON SPRING	99	70592	1	KIT, BREATHER				1/2" HOSE 12.0" LONG
			PISTON SEAT WASHER				CAP-VENT ASSEMBLY	207	51396	1	SPACER, RTN
			21cc PISTON				BUSHING-VENT	208	51400	1	SCREW, 5/16-24 X .75 (PATCH)
24	2003017	1	WASHER, BLOCK THRUST				HOSE/FITTING ASSEMBLY	209	51399	1	SPRING, EXTENSION
25	50552	1	THRUST BEARING 42 X 68 X 16	100	50928	1	SEAL-ANT	215	51408	1	WASHER, NYLON
26	50315	2	BALL BEARING	105	70561	1	KIT, BRAKE	216	70609	1	RTN, KIT
27	2000022	1	WIRE RETAINING RING				WASHER				WASHER
30	2000015	1	SLOT GUIDE				ROTOR, BRAKE				HEX LOCK NUT, 5/16-24 UNF (NYLON INSERT)
31	50807	1	TRUNNION ARM				STATOR, BRAKE FRICTION				SPACER, RTN
33	9008000-0126	1	LIP SEAL				COTTER PIN 3/32 X 3/4				SCREW, 5/16-24 X .75 (PATCH)
35	50108	1	HEX LOCK NUT, 5/16-24 UNF (NYLON INSERT)				BRAKE ACTUATING PIN				SPRING, EXTENSION
36	70680	1	KIT, BYPASS PLATE				COMPRESSION SPRING ANTI DRAG				WASHER, NYLON
39	2003555	1	BYPASS ACTUATOR				KIT, YOKE-BRAKE				RTN, KIT
				107	70314	1	HUB ASSEMBLY				WASHER
							LIP BOLT				CONTROL ARM
							HUB				ARM, RTN SCISSOR, OUTER
							NUT, HEX 3/4-16				ARM, RTN SCISSOR, INNER
				108	50863	1	PULLCY, 1.5				ARM, RETURN
				120	51242	1	SCREW, 1/4-28 X 1.25 W/PATCH				
				123	51341	3	RING, RETAINING				
				126	51316	2	STATOR, BRAKE FRICTION				
				127	51340	2	COTTER PIN 3/32 X 3/4				
				128	44101	1					