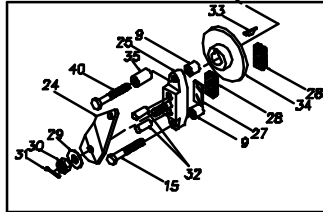
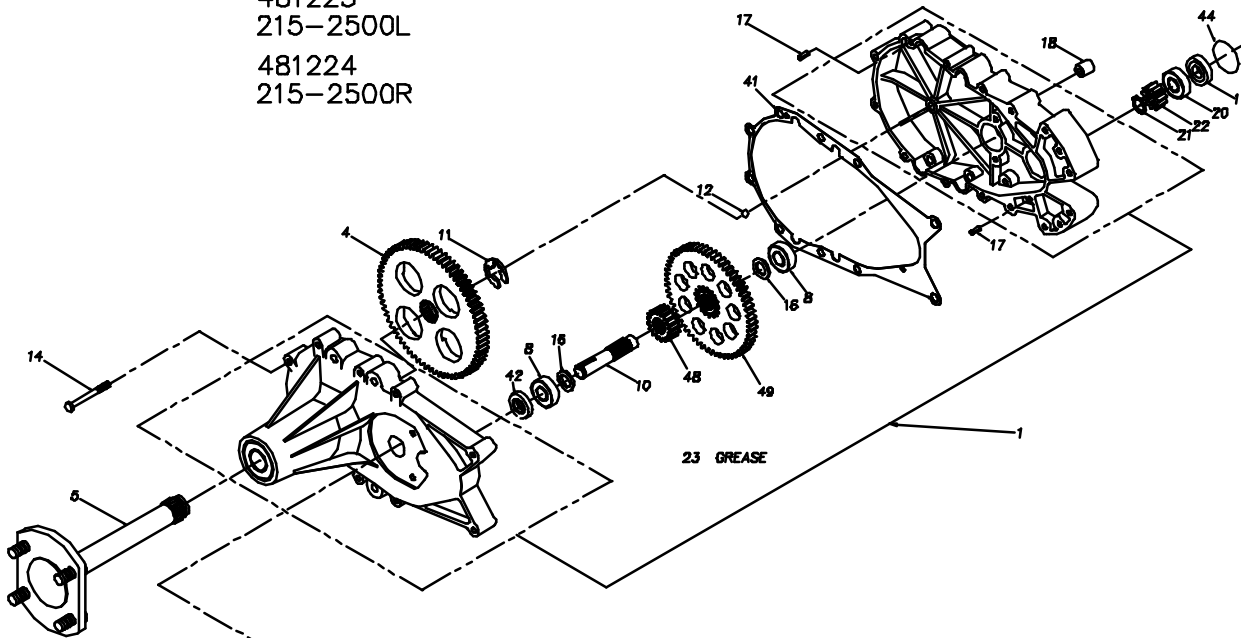
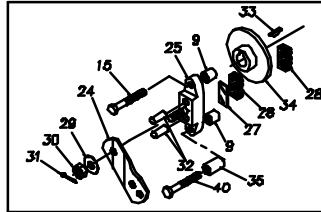



481223  
215-2500L  
481224  
215-2500R



BRAKE ASS'Y FOR MODEL #481223



BRAKE ASS'Y FOR MODEL #481224

 Hydro-Gear  
P.1 of 2. 70240-P5

481223  
215-2500L  
481224  
215-2500R

REF	PART NO.	QTY	DESCRIPTION
1	70587 RIGHT	1	KIT - SERVICE HOUSING
-	70586 LEFT	1	KIT - SERVICE HOUSING
4	44358	1	SPLINED 72 TOOTH FINAL DRIVE GEAR
5	62681	1	ASSY, AXLE
		1	AXLE SHAFT
		4	LUG BOLT
8	44147	2	BALL BEARING .62ID X 1.38 X .44
9	23770	2	BRAKE SPACER
10	44351	1	BRAKE SHAFT (SPLINED)
11	44369	1	E-RING
12	8001214-3700	1	BALL, 3/8" DIAMETER
15	44276	1	BOLT, 1/4-20 X 1-1/2"
14	44366	6	BOLT, 1/4-20 X 2-1/2"
16	44371	2	WASHER, HT .62ID X 1.0 OD X .05 THK
17	44269	2	PIN, SPRING 3/16" X 1/2" LONG
18	23748	2	MOUNTING SPACER (481224 ASS'Y)
-	23749	3	MOUNTING SPACER (481223 ASS'Y)
19	44355	1	BEARING SPACER
20	44232	1	BALL BEARING 15 MM X 35 MM X 11 MM
21	44354	1	RETAINING RING
22	44353	1	11 TOOTH INPUT GEAR
23	50416	2	GREASE(10 OZ TUBE)
24	44064	1	ARM, BRAKE ACTUATOR (481223 ASS'Y)
-	44613	1	ARM, BRAKE ACTUATOR (481224 ASS'Y)
25	62589	1	ASSY, BRAKE YOKE
		1	BRAKE YOKE
		1	SQUARE HEAD BOLT
27	44134	1	PLATE, PUCK
28	44132	2	PUCK, BRAKE
29	44130	1	WASHER, 7/16 X 7/8 OD X .06 HT
30	44142	1	NUT, CASTLE 5/16-24 PL
31	44101	1	FIN, COTTER
32	44127	2	PIN, BRAKE ACTUATING
33	44143	1	KEY, HI PRO 3/16 X 5/8
34	44090	1	DISC, BRAKE
35	23711	1	SPACER, TORSION SPRING
40	44812	1	BOLT, 1/4-20 X 2-1/2
41	80223	1	GASKET, HSG
42	80283	1	OIL SEAL, 1.25 X .825
44	80267	1	O-RING
48	80419	1	17T GEAR
49	80420	1	80T GEAR

 Hydro-Gear  
P.2 of 2. 70240-P6