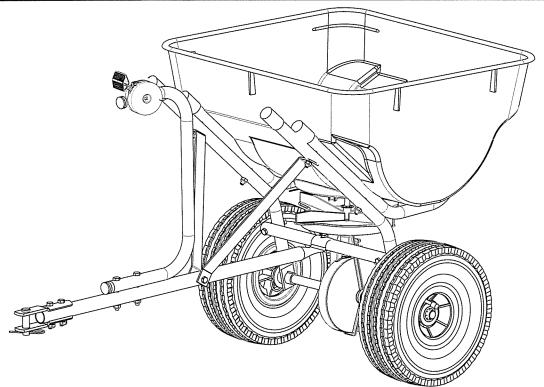


Owner's Manual | TBS4500PRCGY | Trail Behind Broadcast Spreader



Rock Salt is not recommended for use in this Spreader. Remove agitator when using Ice Melt.

Tread pattern on tires may vary.

Manual Contents

Safety Instructions	2
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Your New Trail Behind Broadcast Spreader

Congratulations on your purchase of a new Precision Products Inc. Trail Behind Broadcast Spreader. Your Spreader has been engineered and built to give you the most dependable and best performing product possible.

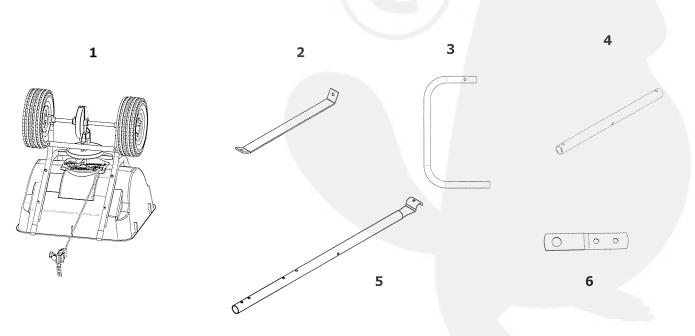
If you experience any problem you can not easily resolve, please feel free to contact our knowledgeable and helpful customer service department toll-free at **1 (800) 225-5891.**

Safety Instructions

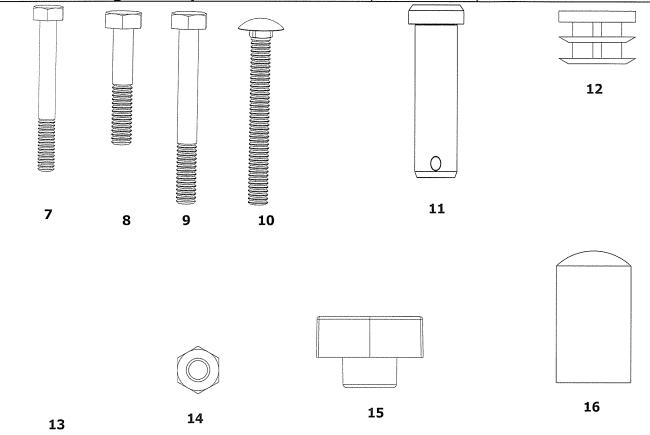
All power equipment can cause injury or property damage if operated improperly. Please read and observe the following safety rules and exercise caution at all times when operating equipment.

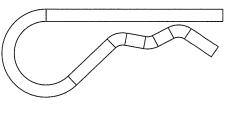
- Read and understand your tractor owner's manual and towing safely rules. Know how to operate your tractor before using any attachment.
- Never allow children to operate the towing vehicle. Do not allow adults to operate the vehicle without having read the owner's manual or receiving proper instruction.
- Do not allow anyone to ride or sit on tow behind equipment during operation.
- Keep all people, and animals at a safe distance.
- Always wear substantial footwear. Do not wear loose fitting clothing that may get caught in moving parts.
- Keep your eyes and mind on your tractor/attachment and area being covered. Do not let yourself be distracted.
- Stay alert for holes in the terrain and other hidden hazards.
- Tractor braking and stability may be affected with the attachment of this unit. Be aware of changing conditions on slopes. Refer to safety rules in your tractor owner's manual concerning safe operation on slopes. Stay Off Steep Slopes.
- Always operate up and down a slope, never across the face of a slope.
- This equipment should be operated at reduced speed(s) on rough terrain, along creeks and ditches and on hillsides or public highways, to prevent tipping or loss of control.
- Always begin with the transmission in first (low) gear and engine at low speed, and gradually increase speed as conditions permit.
- Keep the tractor and attachment in good operating condition and keep safety devices in place.
- Keep all nuts, bolts and screws tight to be sure the equipment is in safe working condition.
- The tractor and attachment should be stopped and inspected for damage after striking a foreign object. Any damage should be repaired before restarting and operating the equipment.
- Follow the maintenance instructions as outlined in this owner's manual.
- Should not be towed at more than 4 miles per hours.
- Maximum operating weight is 100 lbs.

Carton Contents

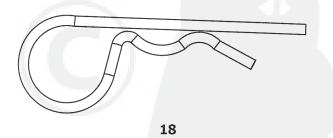


Parts Used During Assembly Parts are attached to unit prior to assembly.









Ref.	Qty.	Description		
1 2 3 4 5 6 7 8	1 2 1 1 1 2 2 4 2	Hopper Assembly Support Bracket Control Cable Holder Cross Brace Tow Bar Clevis Plate 1/4" X 2" Hex Head Bolt 1/4" x 1-1/2" Hex Head Bolt 1/4" x 2-1/2" Hex Head Bolt		

Ref.	Qty.	Description			
10	1	1/4" x 2-1/4" Carriage Bolt			
11	1	1/2" x 1-3/4" Clevis Pin			
12	2	1" Tube Plug			
13	4	1/4" Flat Washer			
14	12	1/4" Nylock Nut			
15	1	Wing Nut			
16	4	Tube Cap			
17	1	Drive Wheel Clip			
18	2	Hitch Pin Clip			

Assembly Instructions

Tools Required for Assembly

Minimum

- (2) 7/16" Wrenches
- (1) Hammer

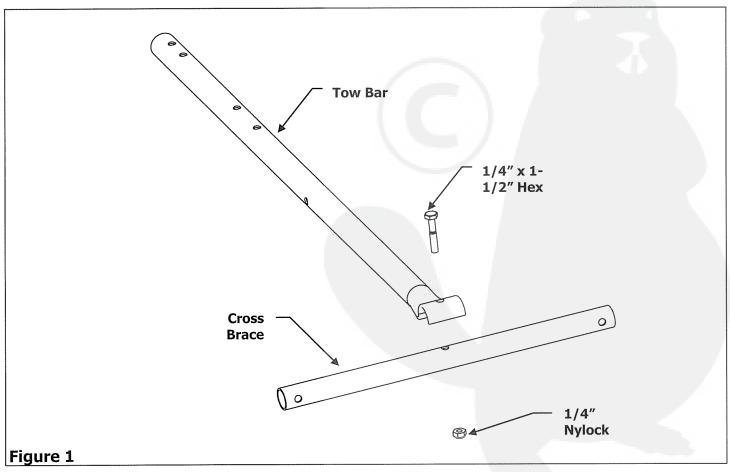
Remove from Carton

Remove all parts and hardware packages from the carton. Lay out all parts and hardware and identify them using the illustrations on pages 2 and 3.

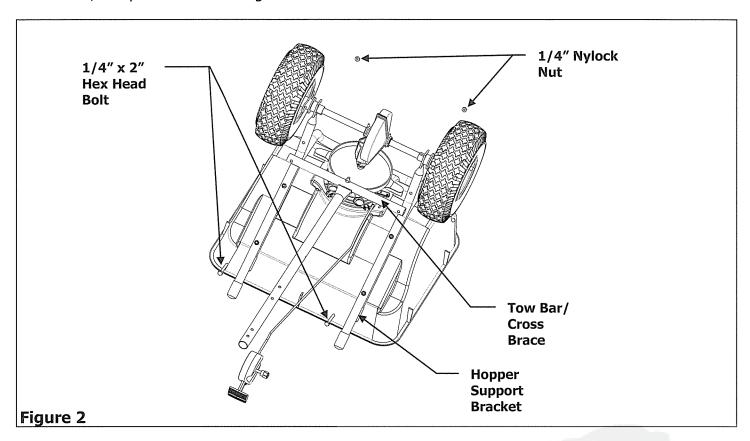
Assembly

Note: Loosely tighten nuts and bolts first. Fully tighten when the spreader is completely assembled.

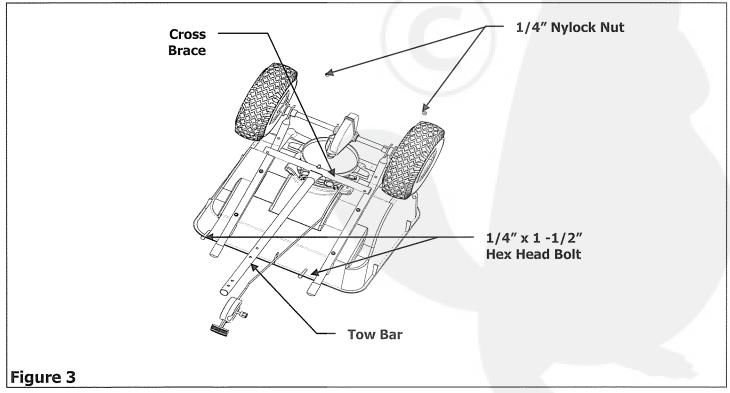
1. Attach the Tow Bar to the center hole of the Cross Brace, using a $1/4" \times 1-1/2$ Hex Head Bolt and a 1/4" Nylock Nut. See Figure 1.



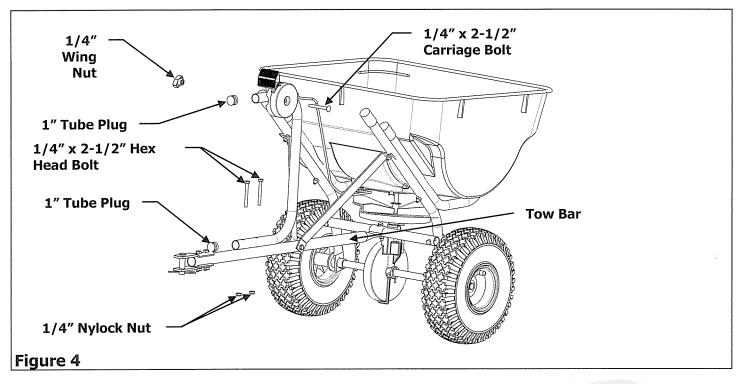
2. Attach Tow Bar/Cross Brace assembly to the Hopper Supports using two 1/4" X 2" Hex Head Bolts and two 1/4" Nylock Nuts. See Figure 2.



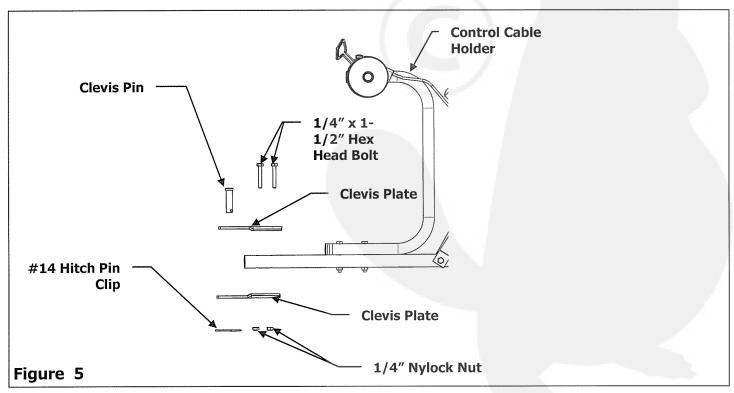
3. Attach both Support Brackets to the Hopper Supports where the two bolts are exposed towards the top of the Hopper. Secure each with a 1/4" Nylock Nuts. Connect the two Support Brackets to the Tow Bar using a 1/4" x 1-1/2" Hex Head Bolt and secure with a 1/4" Nylock Nut. See Figure 3.



4. Fasten the Control Cable Holder to the top of the Tow Bar, using two $1/4" \times 2-1/2"$ Hex Head Bolts and two 1/4" Nylock Nuts. Attach the Control Cable to the top of the Control Cable Holder using a $1/4" \times 2-1/4"$ Carriage Bolt and secure with a 1/4" Wing Nut. Using a hammer, gently tap the two 1" Tube Plugs into the open ends of the Control Cable Holder Tube. See Figure 4.



5. Attach the two Clevis Plates to both sides of the end of the Tow Bar using two $1/4" \times 1-1/2"$ Hex Head Bolts and securing with two 1/4" Nylock Nuts. Place the Clevis Pin through the open hole of the Clevis Plates and secure with a #14 Hitch Pin Clip. Now tighten all nuts and bolts on the unit. See Figure 5.



Broadcast Spreader Application Chart

Applying Product

1. Set Flow Rate

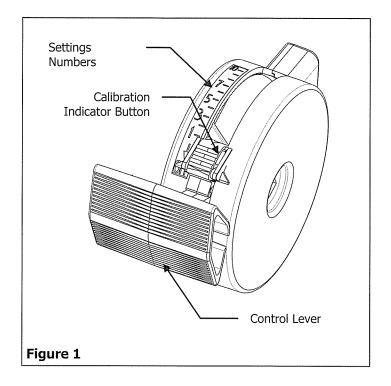
- Calculate or find the rate setting for the product being spread. See the calculation chart on the next page.
- With control lever in the off position, press down on the calibration indicator button and slide it to desired setting number.

2. Fill the Hopper

- With the spreader control lever in the off position, fill the spreader over a patch of bare ground or sidewalk/driveway.
- **DO NOT** fill the spreader on the lawn. Sweep up any spilled product.

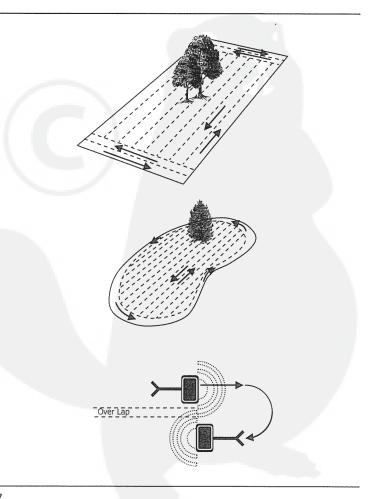
3. Apply

 While unit is in motion at approximately 3 miles per hour, push spreader control lever up to calibration indicator button to release product.



Application Tips

- For rectangular lawns, apply two header strips at each end of the lawn and then go back and forth between the header strips. Close spreader at the end of each pass and reopen at the start of next pass.
- For irregular-shaped lawns, apply one header strip around the entire lawn, and then go back and forth.
- To avoid streaks or misses, slightly overlap each strip over the edge of the previous strip.
- Use the settings under "Standard Settings" Section for most applications by figuring lbs. per 1000 square feet.
- These numbers are for a one pass application.
- A two pass application is recommended, using a crisscross pattern. If using this method, us half the setting number given.
- If you think too much is being applied, cut down your setting. The solution for too much fertilizer is water.
- Close Spreader at the end of each pass. Open again at the start of your next pass.



Calculating Your Flow Setting

To calculate how many pounds of material to spread per 1000 square feet of lawn. Follow these steps.

1. Read on your material bag how many square feet of area the contents of the bag will cover and how many pounds the bag weighs.

Example:

You have purchased a bag of fertilizer that states that it will cover 5,000 square feet, and weighs 16.0 pounds.

2. To calculate coverage divide bag weight by suggested coverage to obtain pounds per square foot that is needed to be applied.

Example:

 $16.0 \text{ lbs.} \div 5,000 \text{ sq. ft.} = .0032 \text{ lbs./sq. ft.}$

3. To calculate how much you need for 1000 sq. ft. multiply the pounds per square foot obtained above by 1000.

Example:

 $.0032 \text{ lbs/sq. ft.} \times 1000 = 3.2 \text{ lbs./}1000 \text{ sq. ft.}$

4. Refer to standard settings table and locate the appropriate settings number.

Example:

3.2 lbs./1000 sq. ft is closest to a 3 lbs./1000 sq. ft so the spreader setting is a 5.

These are general information setting intended to be used as only references.

STANDARD SETTINGS

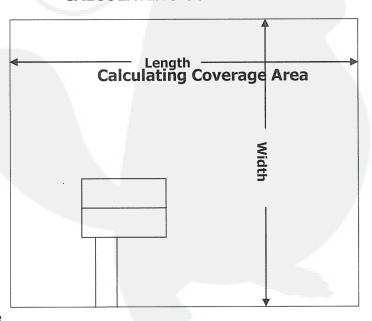
Fertilizer	Setting
Lbs. per 1000 sq. ft.	Broadcast Spreaders
2.5	4
3.0	5
3.5	5.5
4.0	6
Grass Seed	Setting
Blue Grass	3
Bent Grass	3
Fine Mixture	10
Coarse Seed	10
Insecticide	Setting
(Diazinion)	3.5

Caution

On the bag of fertilizer there should be a chart that gives the recommended settings for particular baq. Because different that manufactures of fertilizer make the granules different sizes it is impossible for spreader manufactures to give guidelines for all of the different fertilizers. In addition to this walking speed and terrain, may vary, therefore settings may need to be adjusted. Because of these conditions, Precision Products Inc. makes no warranty as to the uniformity of coverage actually obtained from any of these calculations.

	Length
X	Width
	Total sq. ft.
-	Non-Lawn Area
	House, drive etc.
	Total sq. ft.
	Coverage

CALCULATING COVERAGE AREA



Using your Spreader Controller

Settings are made by pushing down on the Calibration Indicator button and setting to the desired number on the Control Cable Assembly.

See Application Chart for Setting Information.

ON—Push the Control Lever forward until it stops against Calibration Button.

OFF—Pull the Control Lever back until it stops.

Broadcast Spreader Operation

- 1. Always have the control lever in the OFF position before filling the hopper.
- 2. Always pull the spreader forward to operate; do not operate in reverse.
- 3. Start moving forward before pushing the control lever to the ON position. Pull the control lever to the OFF position before stopping or turning.
- 4. To avoid misses or striping, space each pass across the lawn so approximately 20% of the spread width overlaps the previous pass. This provides a feathered overlap to even out distribution over the width of the spread.
- 5. Maximum Capacity 100 Lbs.

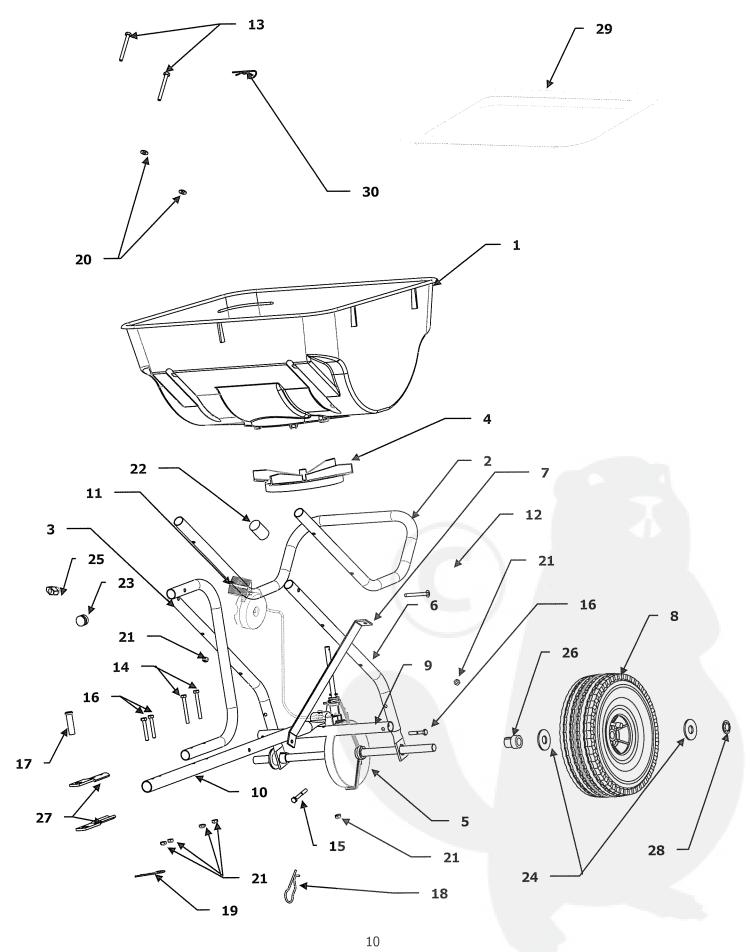
DO NOT allow spreader to sit stationary with material in the hopper and control lever in the ON position.

Maintenance

- 1. Before each use, check all nuts and bolts for tightness.
- 2. Empty hopper after each use. Do not store spreader with material left in hopper.
- 3. Wash spreader thoroughly and wipe dry. The key to years of trouble-free service is to keep your unit clean and dry.
- 4. If rust should develop, sand lightly and then paint area with enamel.
- 5. Lubricate all moving parts. Apply oil to spinner shaft (including where the shaft extends into the hopper), slide plate, and where the spinner shaft and axle where it extend through the gearbox.

Storage

- 1. Rinse inside of hopper and exterior of spreader.
- 2. Store in a clean, dry area.



TBS4500PRCGY

Ref No.	Part No.	Qty.	Description
1	2877	1	Hopper
2	2908B	1	Wrap Around Support
3	7183TB	1	Control Cable Holder
4	2614	1	Spinner Disc
5	2297	1	Gear Case Assembly
6	5906B	2	Hopper Support
7	2284B	2	Support Bracket
8	2029	2	Wheel
9	2286B	1	Cross Brace
10	7185TB	1	Tow Bar
11	2445C	1	Control Cable
12	1868	1	1/4" x 2-1/4" Carriage Bolt
13	2385	4	1/4" x 2-1/2" Hex Head Bolt
14	2385	2	1/4" x 2-1/2" Hex Head Bolt
15	1086	2	1/4" x 2" Hex Head Bolt

Ref No.	Part No.	Qty.	Description
16 17 18 19 20 21 22 23 24 25 26 27	6129 1840 2576 1042 1817 1558 2582 3060 1646 2828 6214 1062B	4 1 1 1 4 12 4 2 3 1 2	1/4" x 1-1/2" Hex Head Bolt Clevis Pin Cotter Pin 3/16" x 2" Hitch Pin Clip 1/4" Flat Washer 1/4" Nylock Nut Tube Cap 7/8" Tube Plug 5/8" Flat Washer 1/4" Wing Nut 5/8" Wheel Bushing Clevis Plate
28 29 30	3333 2906 2148PU	1 1 1	5/8" Retaining Ring Rain Cover Agitator Pin

Warning: Tires must not be inflated to more than 30PSI. Use hand pump only. Inflating the tire to more than 30 PSI of pressure may cause tire/wheel to explode causing serious bodily harm.

Not all parts shown.

Parts and Support

Not all parts shown.



Please do not return this product to the store prior to contacting Precision.

At Precision Products Inc. our goal is to deliver quality, value and outstanding service. If for any reason our product does not meet your expectations, please contact us and we will take care of any problem you may have with this unit.

When ordering replacement parts please have the model number, part description, part number, inspector number and date on box, available so that we can best serve you.

1 (800) 225-5891

www.precisionprodinc.com

Precision Products Inc. 316 Limit St. Lincoln IL 62656

Manufacture's Limited Warranty for Pull Behind Accessories



The limited warranty set forth below is given by Precision Products Inc. with respect to new merchandise purchased and used in the United States, its possessions and territories.

Precision Products Inc. warranties the product(s) listed against defects in material and workmanship, and will at our option, repair or replace, free of charge, any part found to be defective in materials or workmanship. This limited warranty shall only apply if this product has been assembled, operated, and maintained in accordance with the owner's manual furnished with the product, and has not been subject to misuse, abuse, neglect, accident, improper maintenance, alteration, vandalism, theft, fire, water, or damage because of other peril or natural disaster.

Normal wear parts or components thereof are subject to separate terms as follows: All normal wear parts or component failures will be covered on the product for a period of one year. Parts found to be defective within the warranty period will be replaced at our expense. Our obligation under this warranty is expressly limited to the replacement or repair, at our option, of parts found to be defective in material and workmanship.

Contacting Service

Warranty parts replacements are available, ONLY WITH PROOF OF PURCHASE, through our Customer Service Department.

Call 1 (800) 225-5891

This limited warranty does not provide coverage in the following cases:

- 1. Routine maintenance items such as lubricants and filters
- 2. Normal deterioration of the exterior finish due to use or exposure.
- 3. Transportation and/or labor charges.

No implied warranty, including any implied warranty of merchantability of fitness for a particular purpose, applies after the applicable period of express written warranty above as to the part as identified below. No other expressed warranty, whether written or oral, except as mentioned above, given by any person or entity, including a dealer or retailer, with respect to any product, shall bind Precision Products Inc. during the period of the warranty, the exclusive remedy is repair or replacement

of the product as set forth above. The provisions as set forth in this warranty provide the sole and exclusive remedy arising from the purchase.

Precision Products, Inc. will not be liable for incidental or consequential loss or damage including, without limitation, expenses incurred for substitute or replacement lawn care services, or for rental expenses to temporarily replace a warranted product.

Some states do not allow the exclusion of limitation of incidental or consequential damages, or limitations on how long an implied warranty lasts, so the above exclusions or limitations may not apply to you.

During the warranty period, the exclusive remedy is replacement of the part. In no event shall recovery of any kind be greater that the amount of the purchase price of the product sold. Alteration of safety features of the product shall void this warranty. You assume the risk and liability for loss, damage, or injury to you and your property and/or to others and their property arising out of the misuse or inability to use this product.

This limited warranty shall not extend to anyone other than the original purchaser or to the person for whom it was purchased as a gift.

Local Law to this Warranty

This limited warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

Warranty Period

The warranty period stated below begins with the **Proof of Purchase**. Without the proof of purchase, the warranty period begins from the date of manufacture, determined by the serial number's manufacturing date.

Product Warranty Period

The warranty period for this product is as follows: All parts are covered for 1 year.