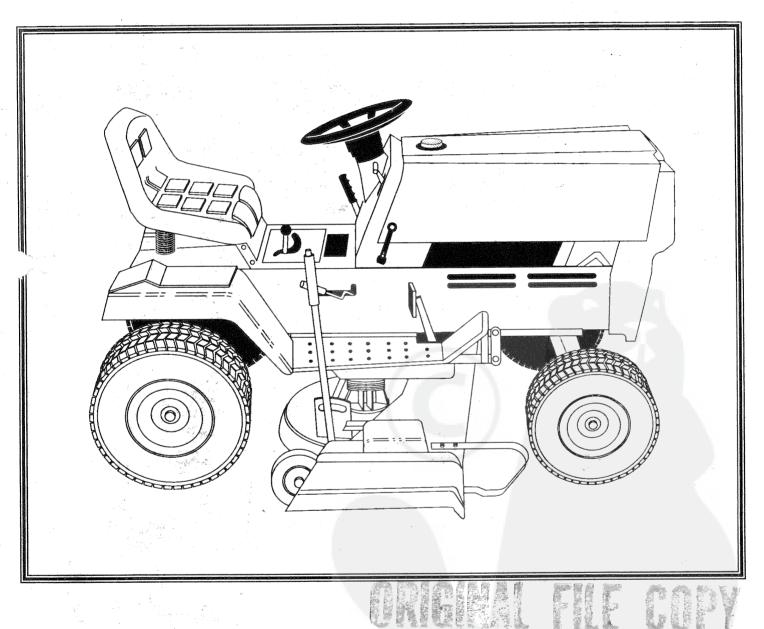
OWNER'S MANUAL

10 H.P. 36" RIDING LAWN TRACTOR

MODEL NUMBER L1900BE



Rally

Congratulations...

on your purchase of a Riding Tractor. It has been designed, engineered and manufactured to give you dependability and performance. Should you experience any problem you cannot easily remedy, please contact your nearest authorized service dealer. He has well-trained technicians and the proper tools and parts to service or repair this unit.

Please read and retain this manual. Following the "Rules for safe operation", "Assembly", "Operation", and "Maintenance" instructions will help you achieve a long, safe service life for your Riding Tractor.

LIMITED WARRANTY

The Manufacturer warrants to the original consumer purchaser that this product as manufactured is free from defects in materials and workmanship. For a period of one (1) year from date of purchase by the original consumer purchaser, we will repair or replace, at our option, without charge for parts or labor incurred in replacing parts, any part which we find to be defective due to materials or workmanship. This Warranty is subject to the following limitations and exclusions.

- 1. Engine Warranty: All engines on our products have a separate Warranty extended by the individual engine manufacturer. Said warranty must be referred to in the event of a service requirement (pages 34 & 35).
- 2. Transaxle/Transmission Warranty: Some of our products have a Transaxle/Transmission supplied by other manufacturers. Such Transaxle/Transmissions are warranted by that manufacturer and said Warranty must be referred to in the event of a service requirement (page 36).
- 3. Battery Warranty: On products equipped with a Battery, we will replace, without charge to you, any battery which we find to be defective in manufacture, during the first ninety (90) days of ownership. After ninety (90) days, we will exchange the Battery, charging you 1/12 of the price of a new Battery for each full month from the date of the original sale. Battery must be maintained in accordance with instructions in the product literature.
- The Warranty period for any products used for rental or commercial purposes is limited to 90 days from the date of original purchase.
- 5. This Warranty applies only to products which have been properly assembled, adjusted and operated in accordance with instructions found in the product literature for your product. This Warranty does not apply to any product which has been subjected to alteration, misuse, abuse, improper assembly or installation, delivery damage, or to normal wear of the product.
- 6. Exclusions: Excluded from this Warranty are belts, blades, blade adapters, normal wear, normal adjustments, standard hardware and normal maintenance.
- 7. In the event you have a claim under this Warranty, you must return the product to an authorized service dealer.

Should you have any unanswered questions concerning this Warranty, please contact:

In U.S.A. contact:

American Yard Products Service Department P.O. Box 1687 Orangeburg, S.C. 29116 Phone: 800-435-3688 In Canada Contact:
AYP (Canada) (Inc.)
1040 Jayson Court
Mississauga, Ontario L4W 2V5

For locations outside the U.S.A. or Canada: See the back cover of this Book.

giving the model number, serial number and date of purchase of your product and the name and address of the authorized dealer from whom it was purchased.

THIS WARRANTY DOES NOT APPLY TO INCIDENTAL OR CONSEQUENTIAL DAMAGES AND ANY IMPLIED WARRANTIES ARE LIMITED TO THE SAME TIME PERIODS STATED HEREIN FOR OUR EXPRESSED WARRANTIES. Some areas do not allow the limitation of consequential damages or limitations of how long an implied Warranty may last, so the above limitations or exclusions may not apply to you. This Warranty gives you specific legal rights, and you may have other rights which vary from locale to locale.

This is a limited Warranty within the meaning of that term as defined in the Magnuson-Moss Act of 1975.

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LOOK FOR THIS SYMBOL TO POINT OUT IMPORTANT SAFETY PRECAU-TIONS. IT MEANS - ATTENTION! BE-COME ALERT! YOUR SAFETY IS IN-VOLVED.

CAUTION: LOOK FOR THIS WORD TO POINT OUT IMPORTANT EQUIPMENT PRECAUTIONS.

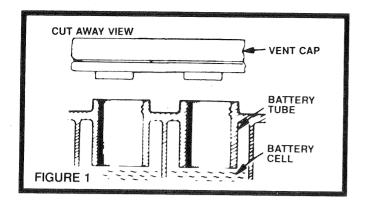


RULES FOR SAFE OPERATION

WARNING: This unit is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or area laws (if any). If a spark arrester is used, it should be maintained in effective working order be the operator. (See REPAIR PARTS for part number identification).

- Know the controls and how to stop quickly. READ THIS OPERATOR'S MANUAL and instructions furnished with attachments
- Do not allow children to operate the machine. Do not allow adults to operate it without proper instruction.
- Do not carry passengers. Do not mow when children and others are around.
- Always wear substantial footwear. Do not wear loose fitting clothing that could get caught in moving parts.
- Keep your eyes and mind on your tractor, mower, and the area being cut. Do not let other interests distract you.
- Do not attempt to operate your tractor or mower when not in the drivers seat.
- Always get on or off your tractor from the operator's left hand side
- 8. Clear the work area of objects (wire, rocks, etc.) which might be picked up and thrown.
- Disengage all attachment clutches before attempting to start the engine.
- Disengage power to attachments and stop the engine before leaving the operator's position.
- Disengage power to mower, stop the engine, and disconnect spark plug wire(s) from spark plug(s) before cleaning, making an adjustment, or repair. Be careful to avoid touching hot muffler or engine components.
- 12. Disengage power to attachments when transporting or not in
- 13. Take all possible precautions when leaving the vehicle unattended. Disengage the power-take-off, lower the attachments, shift into neutral, set the parking brake, stop the engine, and remove the key.
- Do not stop or start suddenly when going uphill or downhill. Mow up and down the face of slopes (not greater than 15°); never across the face. Refer to page 37.
- Reduce speed on slopes and make turns gradually to prevent tipping or loss of control. Exercise extreme caution when changing direction on slopes.
- While going up or down slopes, place Gear Shift Control Lever in 1st gear position to negotiate the slope without stopping.
- Never mow in wet or slippery grass, when traction is unsure, or at a speed which could cause a skid.
- Stay alert for holes in the terrain and other hidden hazards. Keep away from drop-offs.
- Do not drive too close to creeks, ditches, and public highways.
- Exercise special care when mowing around fixed objects in order to prevent the blades from striking them. Never deliberately run tractor or mower into or over any foreign objects.
- 21. Never shift gears until tractor comes to a stop.
- Never place hands or feet under the mower, in discharge chute, or near any moving parts while tractor or mower are running. Always keep clear of discharge chute.
- 23. Use care when pulling loads or using heavy equipment.
 - a. Use only approved drawbar hitch points.

- b. Limit loads to those you can safely control.
- c. Do not turn sharply. Use care when backing.
- d. Use counterweight or wheel weights when suggested in owner's manuals.
- 24. Watch out for traffic when crossing or near roadways.
- When using any attachments, never direct discharge of material toward bystanders nor allow anyone near the vehicle while in operation.
- 26. Handle gasoline with care it is highly flammable.
 - a. Use approved gasoline containers.
 - b. Never remove the fuel cap of the fuel tank or add gasoline to a running or hot engine or an engine that has not been allowed to cool for several minutes after running. Never fill tank indoors, always clean up spilled gasoline.
 - Open doors if the engine is run in the garage exhaust fumes are dangerous. Do not run the engine indoors.
- Keep the vehicle and attachments in good operating condition, and keep safety devices in place and working.
- Keep all nuts, bolts, and screws tight to be sure the equipment is in safe working condition.
- 29. Never store the equipment with gasoline in the tank inside a building where fumes may reach an open flame or spark. Allow the engine to cool before storing in any enclosure.
- To reduce fire hazard, keep the engine free of grass, leaves, or excessive grease. Do not clean product while engine is running.
- Except for adjustments, DO NOT operate Engine if air cleaner or cover directly over carburetor air intake is removed. Removal of such part could create a fire hazard.
- Do not operate without a muffler, or tamper with exhaust system. Damaged mufflers or spark arresters could create a fire hazard. Inspect periodically and replace if necessary.
- 33. The vehicle and attachments should be stopped and inspected for damage after striking a foreign object, and the damage should be repaired before restarting and operating the equipment.
- 34. Do not change the engine governor settings or overspeed the engine; severe damage or injury may result.
- 35. When using the vehicle with mower, proceed as follows:
 - a. Mow only in daylight or in good artificial light.
 - b. Shut the Engine of when unclogging chute.
 - Check the blade mounting bolts for proper tightness at frequent intervals.
- Do not operate the mower without the deflector shield in place.
- Disengage power to mower before backing up. Do not mow in reverse unless absolutely necessary and then only after careful observation of the entire area behind the mower.
- 38. Under normal usage the grass catcher bag material is subject to deterioration and wear. It should be checked frequently for bag replacement. Replacement bags should be checked to ensure compliance with the original manufacturer's recommendations or specifications.



ASSEMBLY

To assemble your Tractor you will need: one 1/2", one 9/16", and two 7/16" wrenches, and one 3/4" socket with ratchet. NOTE: RIGHT HAND (R.H.) AND LEFT HAND (L.H.) ARE DETERMINED FROM OPERATOR'S POSITION WHILE SEATED ON TRACTOR.

- Remove Battery, Steering Wheel, Seat, and Bag of Parts from Parts Box.
- Filling and Charging Battery (BEFORE INSTALLING ON TRACTOR):



WEAR EYE AND FACE SHIELD.

WASH HANDS OR CLOTHING IMMEDIATELY IF ACCIDENTALLY IN CONTACT WITH BATTERY ACID.

DO NOT SMOKE, FUMES FROM CHARGED BATTERY ACID ARE EXPLOSIVE.

READ THE INSTRUCTIONS INCLUDED WITH THE BATTERY VENT CAPS FOUND IN THE BAG OF PARTS. ALWAYS WEAR GLOVES, CLOTHING AND GOGGLES TO PROTECT YOUR HANDS, SKIN AND EYES.

NOTE: SEE DETAILED INSTRUCTIONS PACKAGED WITH BATTERY VENT CAPS IN BAG OF PARTS.

- a. Fill Battery with battery acid to bottoms of tubes in cells (Fig. 1). NOTE: DO NOT OVERFILL. (OVERFLOWING WILL RESULT IN DAMAGE TO TRACTOR.)
- b. Check level of battery acid after 30 minutes; add additional acid if necessary. NOTE: Press Vent Caps down securely.
- Charge Battery at rate of 6 amperes for one hour. Use a 12 volt battery charger.
- d. Neutralize excess battery acid for disposal by adding it to approximately 7,5 litres (2 gallons) of water in a large [approximately 20 litres (5 gallons)] plastic container.

DO NOT SHORT BATTERY TERMINALS.



BEFORE INSTALLING BATTERY, REMOVE METAL BRACELETS, WRISTWATCH BANDS, RINGS, ETC. FROM YOUR PERSON.

3. Install Battery using: two Wing Nuts (shown full size below) and two Battery Bolts and Battery Rod found in Bag of Parts.



- a. Remove the four (4) Chassis Cover Screws (Fig. 3) and the Gear Shift Lever Knob (Fig. 3). Remove Chassis Cover.
- Place battery inside chassis, into recessed area below steering wheel, with negative (-) terminal on the left side as viewed from seat (Fig. 2).

NOTE: TIGHTEN WING NUTS SECURELY USING YOUR THUMB AND FOREFINGER. DO NOT USE TOOLS. OVERTIGHTENING MAY OVERSTRESS OR CRACK THE BATTERY CASE.

 Secure the battery in position with the two Battery Bolts, Battery Rod and the two Wing Nuts(Fig. 2). Connect Battery Cables using: two Hex Bolts, two Flat Washers, two Lockwashers and two Hex Nuts (shown full size below) found in Bag of Parts.









a. Position Terminal Cover over RED Battery Cable (Fig. 2). Connect Cable to Positive (+) Battery Terminal with Hex Bolt. Flat Washer, Lockwasher and Hex Nut (Fig. 2 - INSET). Tighten securely. Place Cover over Terminal. NOTE: PULL TERMINAL COVER FORWARD TO ENCLOSE BATTERY TERMINAL.



POSITIVE TERMINAL MUST BE CONNECTED FIRST TO PREVENT SPARKS FROM ACCIDENTAL GROUNDING.

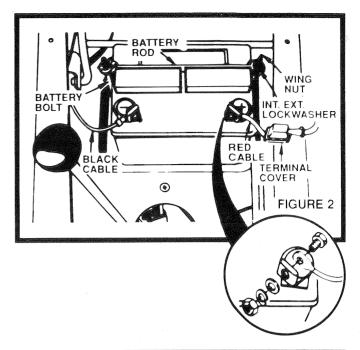
- b. Connect BLACK Ground Cable to Negative (-) Battery Terminal with remaining Hex Bolt. Flat Washer. Lockwasher. and Hex Nut (Fig. 2 - INSET). Tighten securely.
- 5. Assemble Chassis Cover
 - Place Chassis Cover in position and secure with the four Screws previously removed.
 - b. Screw the Knob onto the Gear Shift Lever as shown in Fig. 3.
- 6. Install Steering Wheel
 - a. Remove Hex Nut and Washer from Steering Column (Fig. 4).
 NOTE: POSITION FRONT WHEELS FORWARD.
 - b. Position Steering Wheel over Steering Wheel Adapter
 - Install Washer over Steering Column and secure with Hex Nut. TIGHTEN SECURELY.
 - d. Snap Steering Wheel Insert in place on Steering Wheel. Steering Wheel Insert found in Bag of Parts.

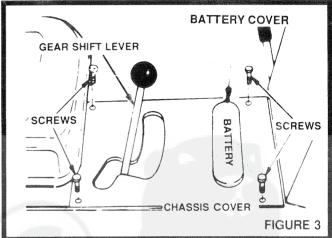
NOTE: A SPARK ARRESTER MUFFLER (PAGE 17) IS AVAILABLE AS AN ACCESSORY PART FOR YOUR TRACTOR. CHECK LEGAL REQUIREMENTS IN YOUR AREA.

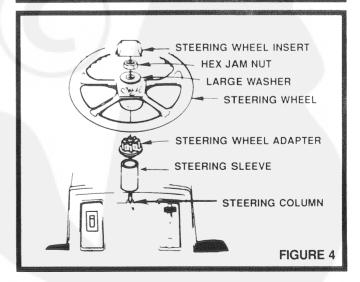
- 7. Seat Installation
 - a. Place seat on seat pan. Screw adjustment bolt, shoulder bolt, lockwasher and flat washer into seat (Fig. 5). Bolts, lock washer, and flat washer found in bag of parts. Tighten shoul der bolt securely using a 1/2" wrench. Tighten adjustment bolt finger tight. NOTE: THE SHOULDER BOLT WILL BE LOOSE IN THE SEAT PAN SLOT.
 - b. Place seat in operating position. Sit on the seat and push clutch/brake pedal all the way down. If operating position is not comfortable, adjust seat.
 - c. To adjust, raise seat. Loosen adjustment bolt (Fig. 5) and slide seat to a comfortable operating position. Tighten adjustment bolt securely using a 3/4" wrench.

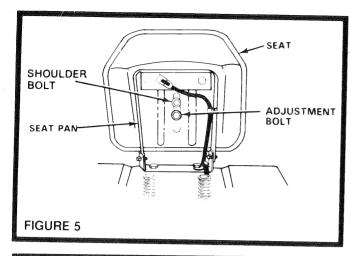


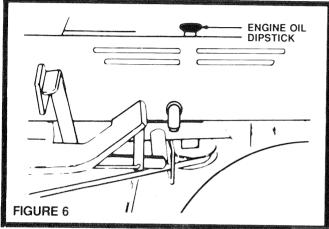
THE SEAT ADJUSTMENT BOLT MUST BE TIGHTENED SECURELY TO PREVENT MOVEMENT OF THE SEAT.











INITIAL ADJUSTMENTS

- Tire pressure in front tire should be 1 kg/cm² (14 psi) and 0,84 kg/cm² (12 psi) in rear Tires.
- Seat position should be adjusted forward or backward so that operator can comfortably reach foot pedals.
 - a. Loosen the Bolts beneath the Seat (Fig. 5) and slide the seat forward or backward. Tighten Bolts securely.

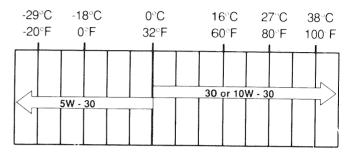
INITIAL SERVICE

NOTE: BE CAREFUL NOT TO ALLOW DIRT TO ENTER THE ENGINE WHEN CHECKING OR ADDING OIL OR FUEL.

 Your engine has been shipped with summer weight oil. For cold weather operation, see chart below. Check Engine Oil Level with Tractor on level ground. Remove and wipe Dipstick (Fig. 6) clean, screw it in tight for a few seconds, remove and read Oil level. If necessary, add Oil until "FULL" mark is reached.

RECOMMENDED SAE VISCOSITY GRADES

TEMPERATURE RANGE EXPECTED BEFORE NEXT OIL CHANGE. ALL OILS MUST MEET A.P.I. SERVICE CLASSIFICATION SD, SE OR SF.



CAUTION: TO AVOID DAMAGE TO THE STARTING SYSTEM, USE SAE 5W30 OIL WHEN THE TEMPERATURE FALLS BELOW 0°C (32°F).

Capacity is 1,4 Litres (3 Pints or 48 U.S. oz.).

NOTE: DO NOT OVERFILL. Dipstick assembly must be securely tightened into tube at all times when engine is operating.

 Fill Fuel Tank (Fig. 7). Use fresh, clean, regular unleaded automotive gasoline. (Use of leaded gasoline will increase carbon and lead oxide deposits and reduce valve life.) Capacity is 3,8 Litres (1 U.S. Gallon).

CAUTION:

EXPERIENCE INDICATES THAT ALCOHOL BLENDED FUELS (CALLED GASOHOL OR USING ETHANOL OR METHANOL) CAN ATTRACT MOISTURE WHICH LEADS TO SEPARATION AND FORMATION OF ACIDS DURING STORAGE. ACIDIC GAS CAN DAMAGE THE FUEL SYSTEM OF AN ENGINE WHILE IN STORAGE.

TO AVOID ENGINE PROBLEMS, THE FUEL SYSTEM SHOULD BE EMPTIED BEFORE STORAGE FOR 30 DAYS OR LONGER. DRAIN THE GAS TANK, START THE ENGINE AND LET IT RUN UNTIL THE FUEL LINES AND CARBURETOR ARE EMPTY. USE FRESH FUEL NEXT SEASON. SEE STORAGE INSTRUCTIONS FOR ADDITIONAL INFORMATION.

NEVER USE ENGINE OR CARBURETOR CLEANER PRODUCTS IN THE FUEL TANK OR PERMANENT DAMAGE MAY OCCUR.



FILL TO BOTTOM OF GAS TANK FILLER NECK.
DO NOT OVERFILL. WIPE OFF ANY SPILLED
OIL OR FUEL. DO NOT STORE, SPILL OR USE
GASOLINE NEAR AN OPEN FLAME.

OPERATION



DO NOT OPERATE THE MOWER WITHOUT EITHER THE ENTIRE GRASS CATCHER, ON MOWERS SO EQUIPPED, OR THE DEFLECTOR SHIELD IN PLACE.

TO AVOID INJURY

- 1. Read owner's manual.
- 2. Know location and function of all controls.
- 3. Keep guards, safety shields and switches in place and working
- 4. Remove objects that can be thrown by blades
- 5. Do not mow when children and others are around.
- 6. Never carry children or passengers.
- 7. Always look behind machine before backing.
- 8. Do not mow where machine can tip or slip
- 9. If machine stops going uphill, stop blade and back slowly down
- Be sure blades and engine have stopped before placing hands or feet near the blade
- 11. Remove key when leaving machine.

NOTE: THIS TRACTOR IS EQUIPPED WITH AN OPERATOR PRESENCE SENSING SWITCH. ANY ATTEMPT BY THE OPERATOR TO LEAVE THE SEAT WITH THE ENGINE RUNNING AND THE ATTACHMENT CLUTCH ENGAGED WILL SHUT OFF THE ENGINE.



THIS TRACTOR IS EQUIPPED WITH INTERLOCK SWITCHES TO PREVENT STARTING OF TRACTOR ENGINE WHILE THE MOWER BLADE CLUTCH IS IN THE "ENGAGED" POSITION (FIG. 7), THE GEAR SHIFT LEVER IS IN GEAR, AND/OR THE CLUTCH BRAKE PEDAL IS NOT DEPRESSED (FIG. 9). IMMEDIATELY REPLACE SWITCHES THAT ARE NOT IN PROPER WORKING ORDER. DO NOT ATTEMPT TO DEFEAT THE PURPOSE OF THESE SWITCHES.



LEARN TO START, STOP AND REVERSE YOUR TRACTOR IN A LARGE, OPEN AREA.

STARTING THE ENGINE

- 1. Disengage Mower Blade Clutch Lever (Fig. 7)
- 2. Push Clutch-Brake Pedal fully into brake position and "LOCK (Engage) Parking Brake (Fig. 9).
- 3. Place Gear Shift Lever in "N" position (Fig. 3)
- 4. Move Throttle Control Lever to "CHOKE" position (Fig. 8)
- 5. Turn Ignition Key to "START" position until Engine starts (Fig. 8). Release key into "RUN" position.

NOTE: DO NOT RUN STARTER CONTINUOUSLY FOR MORE THAN FIFTEEN SECONDS PER MINUTE. If it does not start after several attempts, move Throttle Control Lever to "RUN" position, wait a few minutes, and try again.

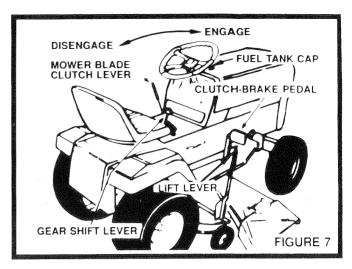


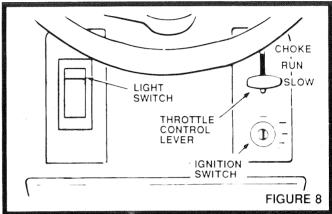
ALWAYS WEAR SUBSTANTIAL FOOTWEAR AND AVOID LOOSE FITTING CLOTHING THAT COULD GET CAUGHT IN MOVING PARTS.

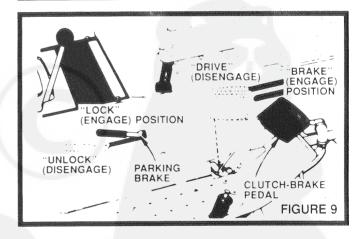
WARMING UP THE ENGINE

Move Throttle Control Lever mid-way between "RUN" and "CHOKE" positions (Fig. 8). As engine warms up, move Throttle Control Lever to "RUN" position. NOTE: ALLOW ENGINE TO WARM UP FOR A FEW MINUTES BEFORE OPERATING.

When restarting a warm engine, move Throttle Control Lever to "RUN" position, "CHOKE" may not have to be used.







TRACTOR OPERATION

- With engine running and warm, place Throttle Control Lever midway between "RUN" and "SLOW" position.
- 2. Push Clutch-Brake Pedal down firmly, in Brake position and "UNLOCK" (Disengage) Parking Brake (Fig. 9).
- 3. Move Gear Shift Lever to "1ST" Gear (Fig. 3).
- 4. Release Clutch-Brake Pedal SLOWLY to start movement.
- If ground travel is too slow move Throttle Control Lever to "RUN" position or press Clutch-Brake Pedal to stop and shift to a different gear. NOTE: ALWAYS SELECT A GROUND TRAVEL SPEED THAT WILL SUIT THE TERRAIN AND THE ATTACHMENT BEING USED.

CAUTION:

BRING TRACTOR TO COMPLETE STOP BE-FORE SHIFTING GEARS.



NEVER PLACE YOUR HANDS OR FEET IN OR UNDER ANY POWERED ATTACHMENT OR NEAR ANY MOVING PART WHILE TRACTOR OR ANY POWERED ATTACHMENT IS RUNNING.

NOTE: ALWAYS OPERATE ENGINE AT FULL ENGINE RPM WHEN MOWING TO ASSURE BETTER MOWING PERFORMANCE, LONG ENGINE LIFE AND PROPER DISCHARGE OF CUT MATERIAL.



DO NOT OPERATE THE MOWER WITHOUT EITHER THE ENTIRE GRASS CATCHER, ON MOWERS SO EQUIPPED, OR THE DEFLECTOR SHIELD IN PLACE.

STOPPING YOUR TRACTOR

CAUTION: DO NOT CHOKE CARBURETOR TO STOP THE ENGINE.

- 1. Reduce Throttle Lever to "SLOW" position.
- 2. Push Clutch-Brake Pedal completely into "BRAKE" position.
- 3. Move Gear Shift Lever to "N" (Start) position.
- 4. Place Parking Brake in "LOCK" (Engage) position.



CLUTCH-BRAKE PEDAL SHOULD REMAIN COM-PLETELY DEPRESSED WHEN FOOT PRESSURE IS RELEASED.

- 5. Disengage Mower Blade Clutch Lever.
- 6. Turn Ignition Key to "OFF" position.



REMOVE KEY WHEN LEAVING TRACTOR TO PREVENT UNAUTHORIZED USE.



MAKE SURE PARKING BRAKE WILL HOLD TRACTOR SECURE.

TRANSPORTING YOUR TRACTOR

For pushing or towing your tractor, place Gear Shift Lever in "N" position (Fig. 3). NOTE: DO NOT TOW YOUR TRACTOR FASTER THAN 9,6 kmh(6 mph).

TRACTOR OPERATION ON HILLS

 Move Gear Shift Lever to "1ST" Gear before starting up or down hills.



DO NOT DRIVE UP OR DOWN HILLS WITH SLOPES GREATER THAN 15, AND DO NOT DRIVE ACROSS ANY SLOPE. REFER TO PAGE 37.

- 2. AVOID STOPPING OR SHIFTING ON HILLS
 - a. If slowing is necessary, move Throttle Control Lever to slower position.



LEAVE ENOUGH ROOM WHEN STOPPING AND STARTING TO ALLOW SLIGHT TRACTOR ROLL DOWNHILL AS CLUTCH-BRAKE PEDAL MOVES THROUGH CLUTCH POSITION.

- b. If stopping is absolutely necessary, push Clutch-Brake Pedal quickly to brake position and lock Parking Brake.
- c. To restart your tractor, make sure tractor is in the lowest speed range and that you have allowed room to roll slightly downhill. Unlock Parking Brake and release Clutch-Brake Pedal SLOWLY to start tractor movement.
- 3. Make all turns gradually.

STARTING YOUR TRACTOR WITH A LOW BATTERY

If your Battery is too low to start the engine, it should be recharged. If "Jumper Cables" are used for emergency starting, follow this procedure. NOTE: YOUR TRACTOR IS EQUIPPED WITH A 12 VOLT NEGATIVE GROUNDED SYSTEM. THE OTHER VEHICLE MUST ALSO BE A 12 VOLT NEGATIVE GROUNDED SYSTEM.



LEAD-ACID BATTERIES GENERATE EXPLOSIVE GASES. KEEP SPARKS, FLAME AND SMOKING MATERIALS AWAY FROM BATTERIES. ALWAYS WEAR EYE PROTECTION AROUND BATTERIES.

- 1. Remove Chassis Cover (Fig. 3).
- Connect each end of the RED Cable to the POSITIVE (+) terminals of each battery (taking care not to short against chassis).
- Connect one end of the BLACK Cable to the NEGATIVE (-) terminal of fully charged battery.
- 4. Connect the other end of the cable to L.H. Side Panel Bolt (away from Gas Tank or Battery).
- 5. Disconnect Cables in reverse order:
 - a. L.H. Side Panel Bolt.
 - b. Negative terminal of fully charged battery
 - c. Positive terminals.
- 6. Replace Terminal Cover and Chassis Cover.

CAUTION: DO NOT USE YOUR TRACTOR BATTERY TO START OTHER VEHICLES.

MAINTENANCE

To keep your tractor running better, longer; perform necessary service using the following Maintenance Schedule.



DISCONNECT SPARK PLUG WIRE TO PRE-VENT ACCIDENTAL STARTING BEFORE MAKING ANY INSPECTION, ADJUSTMENT (EXCEPT CARBURETOR) OR REPAIR.

FIRST 2 HOURS:

CHANGE ENGINE OIL

Changing Oil after the first two hours will help eliminate breakin residue which might damage your Engine.

NOTE: Be careful not to allow dirt to enter the Engine when changing oil.

- 1. Drain Oil with Engine warm. Unscrew Oil Drain Plug (Fig. 11) and catch Oil in a suitable container. Replace Plug.
- 2. Refill Engine Oil. (See Page 4).

FREQUENTLY:

1 CHECK BATTERY



LEAD-ACID BATTERIES GENERATE EXPLOSIVE GASES. KEEP SPARKS, FLAME AND SMOKING MATERIALS AWAY FROM BATTERIES. ALWAYS SHIELD YOUR EYES AROUND BATTERIES.

- Battery acid solution level in each Battery Cell should be even with bottoms of tubes in cells (Fig. 1). Add distilled water if necessary. NOTE: DO NOT OVERFILL.
- b. Keep Battery and Terminals clean. Refer to Page 9.
- c. Keep Battery Bolts tight.
- d. Keep Vent Caps tight and small vent holes in caps open.
- e. Recharge at 6 amperes for 1 hour.
- 2. CHECK TIRE PRESSURE

Tire pressure in front tire should be 1 kg/cm2 (14 psi) and $0.84 \, kg/cm2$ (12 psi) in rear tires.

3. CLEAN AIR SCREEN

Air Screen (Fig. 10) must be kept free of dirt and chaff to prevent Engine damage from overheating.

4. CHECK BRAKE OPERATION

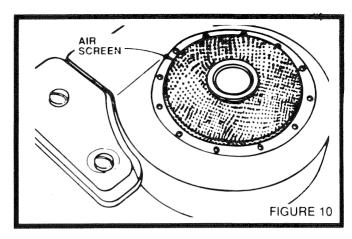
This tractor is equipped with an adjustable disc brake mounted on the right side of the transaxle.

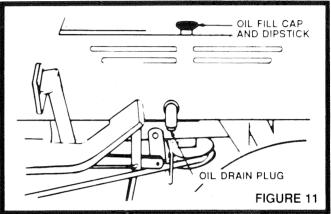


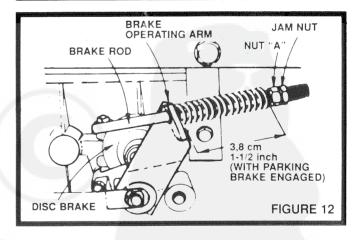
IF TRACTOR REQURES MORE THAN 1,8 METRES (SIX FEET) STOPPING DISTANCE IN HIGHEST GEAR, THEN BRAKE MUST BE ADJUSTED.

- a. Depress Clutch-Brake Pedal and engage Parking Brake.
- Measure distance between Brake Operating Arm and Nut "A" on Brake Rod.
- c. If distance is other than 3,8 cm (1-1/2 inch) loosen Jam Nut (Fig 12)and Turn Nut"A" until distance becomes 3,8 cm (1-1/2 inch). Retighten Jam Nut against Nut "A".

Road test tractor for proper stopping distance as stated above. Readjust if necessary.





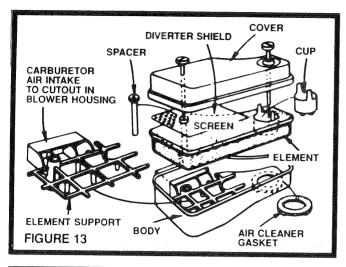


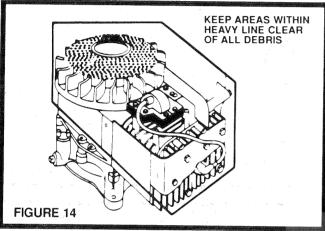
DAILY OR EVERY B HOURS

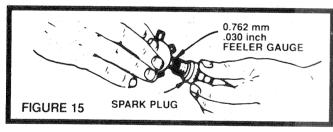
CHECK ENGINE OIL LEVEL

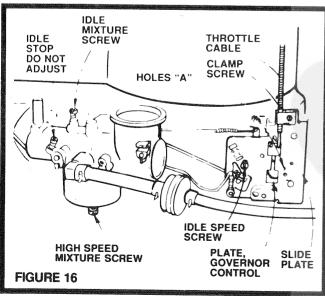
NOTE: DO NOT CHECK ENGINE OIL LEVEL WITH ENGINE RUNNING.

Several minutes after stopping Engine, check Engine Oil Level with Tractor on level ground. Wipe Dipstick clean (Fig. 11). screw it in tight for a few seconds, remove and read Oil Level. If necessary, add Oil until "FULL" mark is reached. (See chart. Page 4.) NOTE: DO NOT OVERFILL.









EVERY 50 HOURS

(OPERATING IN DUSTY CONDITIONS MAY REQUIRE MORE FREQUENT SERVICING)

1. CLEAN AIR CLEANER ELEMENT

- Remove two Screws and lift off complete Air Cleaner Assembly (Fig. 13).
- b. Remove Screen and Spacers from Foam Element.
- c. Remove Foam Element from Air Cleaner Body
- Wash Foam Element in kerosene or liquid detergent and water to remove dirt.
- e. Wrap Foam in cloth and squeeze dry.
- f. Saturate Foam in engine oil. Squeeze to remove excess.
- g. The Element Support and inside of body should be cleaned before assembly of the Air Cleaner.
- h. Assemble parts fasten to Carburetor with Screws. When assembling, make certain the lip of the Foam Element extends over edge of the Air Cleaner Body. The Foam Element lip will form a protective seal.

NOTE: NEVER RUN ENGINE WITH AIR CLEANER REMOVED.

2. CHANGE ENGINE OIL

The best time to change Engine Oil is at the end of a day's operation when all dirt and foreign material is suspended in the hot Oil. Refer to Page 7.

3. CLEAN ENGINE COOLING SYSTEM

Grass. chaff or dirt may clog the air cooling system, especially after prolonged service cutting dry grasses. To avoid overheating and engine damage, remove the blower housing and clean the area shown in Fig. 14.

4. SPARK ARRESTER EQUIPPED MUFFLER

If engine muffler is equipped with spark arrester screen assembly, remove every 50 hours for cleaning and inspection. Replace if damaged.

EVERY 100 HOURS

REPLACE SPARK PLUG AND RESET GAP
 Replace Spark Plug at the beginning of each season or every
 100 hours, whichever comes first. Gap should be set at 0,762
 mm(.030 inch)(Fig. 15).

2. REPLACE AIR CLEANER ELEMENT

AS NEEDED:

1. CARBURETOR ADJUSTMENT

Never attempt to change maximum engine speed. This is preset at the factory and should only be changed by a qualified service technician who has the necessary equipment. CAUTION: BEFORE ANY ENGINE ADJUSTMENT, MAKE SURE AIR CLEANER IS CLEAN, SEE PAGE 8. Remove Air Cleaner Assembly, while making adjustments.

- a. With engine off, place Throttle Control in "FAST" position.
- Loosen Clamp Screw (Fig. 16). Adjust Throttle Cable until holes "A" are aligned in governor control plate and slide plate.
- c. Tighten clamp screw.
- d. With engine off turn high speed mixture screw clockwise (♠) closing finger tight ONLY, and turn counterclockwise (♠) 1–1/2 turns (Fig. 16). turn idle speed mixture screw clockwise (♠) closing finger tight ONLY, and turn counterclockwise (♠) 1 turn.

NOTE: VALVES MAY BE DAMAGED BY TURNING THEM IN TOO FAR.



REFER TO "STARTING THE ENGINE", PAGE 5.

 Start engine and allow to warm for five minutes. Make final adjustment with engine running and Gear Shift lever in "NEUTRAL" position.

- f. With throttle control lever in "FAST" position, turn high speed mixture screw counterclockwise (♠) until engine runs "rough", then turn clockwise (♠) until engine begins to miss. Turn screw to a point midway between these positions.
- g. With throttle control lever in "SLOW" position, hold throttle lever so that idle stop screw is against carburetor, turn idle mixture screw counterclockwise () until engine runs "rough" and then turn clockwise () until engine begins to die. Turn idle mixture screw to a point midway between these positions.
- If engine idles too fast with throttle control lever in "SLOW" position, push throttle control lever above idle and turn idle speed screw one turn counterclockwise (←).
- Set throttle control lever at "SLOW". Repeat until satisfactory idle is attained.

2 TO REMOVE TRACTOR BELT

- a. Remove Mower (See "Removing Mower From Tractor". Page 14).
- b. Unhook Idler Spring from Chassis (Fig. 16A).
- c. Loosen Spring Idler Pulley (Fig. 16A).
- d. Remove Nut from Idler Pulley and remove Pulley.
- Loosen Nut on two Belt Guides and rotate Belt Guides away from Pulley. (One at rear and one on right side.) (Fig. 16A -Inset.)
- Remove Belt from around Transaxle Pulley by rolling Belt over top of Pulley.
- g. Remove Belt from around Engine Pulley
- h. Remove four Screws, retaining Chassis Cover and remove Cover (Fig. 3, Page 3).
- Form a loop in Belt and push it through opening containing Shift Lever in the Chassis. Pull loop up over Shift Lever and remove Belt (Fig. 16B).
- i. Assemble Belt by reversing above procedures.
- k. Replace mower

3. REPLACE IN-LINE FUEL FILTER

If fuel filter is clogged, obstructing fuel flow to carburetor, replacement is required.

- a. With Engine cool, remove and plug fuel line sections as removed from both ends of Fuel Filter (Fig. 17).
- b. Place new Fuel Filter in position in Fuel Line (arrow on side of Filter in direction of fuel flow).



BE SURE THERE ARE NO FUEL LINE LEAKS AND THAT FUEL LINE IS IN PROPER POSITION IN HOSE CLAMPS.

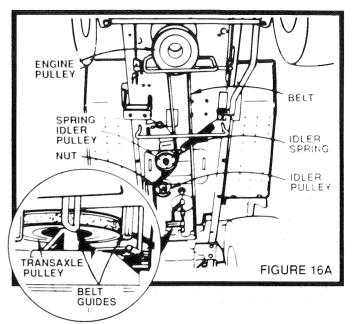
4. CLEAN BATTERY AND TERMINALS

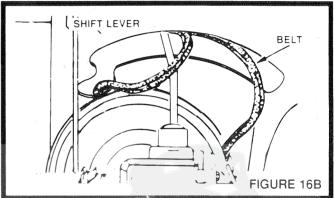
Corrosion and dirt on the Battery and Terminals cause the Battery to "leak" power and hinders the operation of the charger.

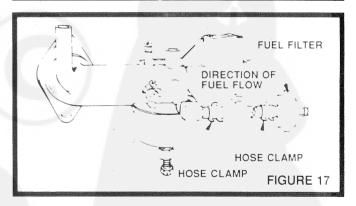
- a. Remove the Battery from the Tractor and wash with 60 ml (4 tablespoons) of baking soda in 4 litres (1 gallon) of water. NOTE: BE CAREFUL NOT TO GET THE SODA SOLUTION INTO THE CELLS. Rinse the Battery with plain water, dry and reinstall on Tractor.
- b. Clean terminals and Battery Cables with a wire brush until bright. Replace Battery Cables. Coat terminal connections with grease.

5. TIRE CARE

- a. Maintain correct tire pressure in front and rear tires.
- Keep tires free of gasoline, oil, or insect control chemicals which can harm rubber.
- Avoid stumps, stones, deep ruts and other hazards that may cause tire damage.
- d. Removing wheel for tire repair.
 - Block up axle securely or use a Tractor Jack.
 - Remove Klip Ring and Washer to allow wheel removal.
 - Repair tire and reassemble. Replace Washer, snap Klip Ring securely in axle groove.









WHEN MOUNTING TIRES, UNLESS BEADS ARE SEATED, OVER INFLATION CAN CAUSE AN EXPLOSION.

6. FINISH

Keep tractor finish and seat free of gasoline, oil, insect chemicals or battery acid. Protect painted surfaces with automotive type wax.

STORAGE

1. ENGINE OIL

Drain (with engine warm) and replace with clean engine oil. Refer to Page 7.

2. FUEL SYSTEM

IT IS IMPORTANT TO PREVENT GUM DEPOSITS FROM FORMING IN ESSENTIAL FUEL SYSTEM PARTS SUCH AS THE CARBURETOR, FUEL FILTER, FUEL HOSE, OR TANK DURING STORAGE. ALSO, EXPERIENCE INDICATES THAT ALCOHOL BLENDED FUELS (CALLED GASOHOL OR USING ETHANOL OR METHANOL) CAN ATTRACT MOISTURE WHICH LEADS TO SEPARATION AND FORMATION OF ACIDS DURING STORAGE. ACIDIC GAS CAN DAMAGE THE FUEL SYSTEM OF AN ENGINE WHILE IN STORAGE. TO AVOID ENGINE PROBLEMS, THE FUEL SYSTEM SHOULD BE EMPTIED BEFORE STORAGE FOR 30 DAYS OR LONGER.

- Drain fuel tank and carburetor by allowing the engine to run out of gasoline.
- Dispose of gasoline if not to be used. NOTE: GASOLINE STORED FOR SEVERAL MONTHS LOSES ITS VOLATIL-ITY (ABILITY TO BURN EFFECTIVELY).

3. CYLINDER

- a. Remove Spark Plug.
- b. Pour 29 cc (one ounce) of oil through spark plug hole into cylinder.
- Turn ignition key to "START" position for a few seconds to distribute oil.
- d. Replace spark plug.

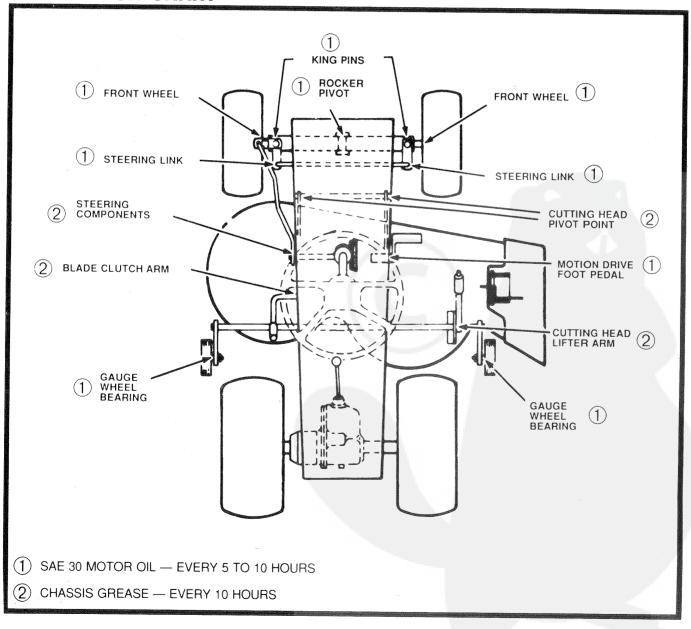
4. BATTERY

- a. Remove battery if tractor is not used regularly during winter months. Store in cool, dry place (above 50°F, 10°C). NOTE: DO NOT STORE BATTERY DIRECTLY ON CEMENT SUR-FACE.
- b. Charge each month if necessary. NOTE: BATTERIES NOT IN USE FOR SEVERAL MONTHS AND NOT KEPT FULLY CHARGED PRODUCE SULPHUR DEPOSITS ON PLATES WHICH CANNOT BE REMOVED BY RECHARGING.

5. GENERAL CLEANING

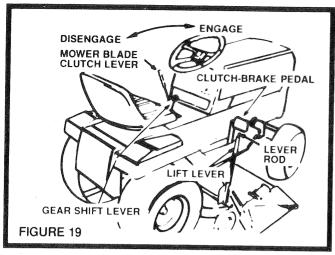
Clean engine, battery, finish, etc. of all foreign matter.

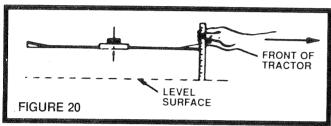
LUBRICATION CHART

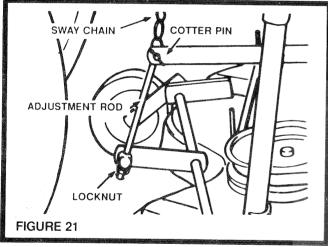


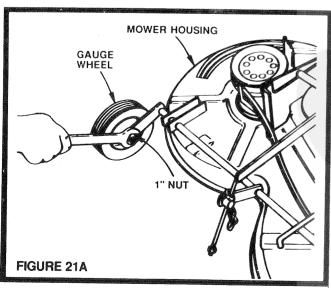
TROUBLESHOOTING

POSSIBLE CAUSE	POSSIBLE REMEDY
WILL NOT START Transmission not in Neutral Mower Clutch Lever engaged No gasoline in Fuel Tank or clogged Fuel Line Blown Fuse Dead Battery	Shift to Neutral Disengage Lever Fill Tank with Gasoline. Check Fuel Line, Filter and Carburetor (clean if necessary) Check for fault and replace fuse Recharge or Replace Battery
HARD TO START Choked improperly, flooded Engine Clogged Fuel Tank Dirty Air Cleaner Spark Plug dirty or improper gap Defective Battery Defective Ignition or loose wiring Water in gasoline or old fuel Improper Carburetor adjustment	Place Throttle Control in "RUN" position, choke open and run starter several times to clear out gas. Remove and clean. Remove and clean. Clean, adjust gap or replace. Recharge or replace. Check the wiring and Spark Plug. Drain Fuel Tank and Carburetor, use fresh fuel and clean. Spark Plug. Make necessary adjustments.
ENGINE MISSES OR LACKS POWER Engine overload Clogged Fuel Tank Partially plugged Air Cleaner Improper Carburetor adjustment Dirty Air Screen Low oil level or dirty oil Spark Plug dirty, improper gap or wrong type Faulty ignition Poor compression Oil in gasoline	Shift to a lower gear or reduce load Remove and clean Remove and clean Make necessary adjustments Clean Air Screen and Cylinder Fins Add or change oil Clean, reset gap or replace Check Spark Plug and check for loose wires Major Engine overhaul Drain and refill Gas Tank and Carburetor
ENGINE OVERHEATS Dirty Air Screen Low oil level or dirty oil Dirty Engine Partially plugged Muffler Partially plugged Air Cleaner Stale fuel or improper Carburetor adjustment	Clean Air Screen Add or change oil Clean Cylinder Fins Remove and clean Muffler Remove and clean Use fresh fuel and adjust Carburetor
NO LIGHTS No Headlights with Light Switch "ON" and Engine running. Headlights dim when Engine speed reduced	Check wire connections. Replace Sealed Beam Headlights Normal operation — No action necessary
WON'T CHARGE Blown Fuse Defective Battery	Check for fault and replace Replace
MOWER LEAVING A STRIP OF GRASS Tires not inflated properly Mower improperly adjusted Grass high or wet Incorrect engine RPM's Excessive wear to outer cutting tip of mower blade	Place Throttle Control in "RUN" position Check air pressure in tires (Page 7) Check front to rear mower adjustment (Page 12) Use a slower ground speed (refer to Mower Operating Instructions. Page 12) Check engine RPM's (refer to Carburetor Adjustment. Page 8) Replace mower blade
OPERATOR PRESENCE SYSTEM WILL NOT SHUT DOWN ENGINE WHEN OPERATOR LEAVES SEAT NOTE: This tractor is equipped with an operator presence sensing system. Any attempt by the operator to leave the seat with the engine running and the attachment clutch engaged will shut down the engine.	Engage Attachment Clutch Check all wire connections Check seat switch Check attachment clutch interlock switch









MOWER PRE-USE ADJUSTMENT

FOR ANY ADJUSTMENTS, INSPECTION OR MAINTENANCE:



PUSH TRACTOR CLUTCH-BRAKE PEDAL COMPLETELY INTO BRAKE POSITION. MOVE GEAR SHIFT LEVER TO "N" NEUTRAL POSITION. PLACE PARKING BRAKE IN "ENGAGE" POSITION. PLACE MOWER BLADE CLUTCH LEVER IN "DISENGAGE" POSITION. SHUT OFF THE ENGINE. MAKE ABSOLUTELY SURE THE BLADES AND ALL MOVING PARTS HAVE COMPLETELY STOPPED. REMOVE THE IGNITION KEY, DISCONNECT THE SPARK PLUG WIRE FROM THE SPARK PLUG AND KEEP WIRE AWAY FROM THE PLUG TO PREVENT INJURY FROM ACCIDENTAL STARTING

ADJUST MOWER FROM FRONT TO REAR

- Set the Lift Lever in "MED" position (Fig. 19). Your mower should cut approximately 5 mm (3/16 inch) lower at front than at rear. With R.H. mower blade in line with length of tractor (Fig. 20), measure the height of the front tip of blade. Rotate blade 1/2 turn and measure. The front tip must be approximately 5 mm (3/16 inch) lower at front than at rear.
- If adjustment is required, turn the Locknut (Fig. 21) on the Adjustment Rod (when viewed from above), in the clockwise direction to raise the rear of the mower deck and turn in counterclockwise direction to lower the rear of mower deck.

ADJUST MOWER FROM SIDE TO SIDE

If an uneven cut is noted, adjustment is required. Loosen 9/16" Locknut on inside of Gauge Wheel and rotate the 1" Nut (Fig. 21A) to reposition the Gauge Wheel vertically with respect to the Mower Housing.

OPERATING INSTRUCTIONS



DO NOT OPERATE THE MOWER WITHOUT EITHER THE ENTIRE GRASS CATCHER, ON MOWERS SO EQUIPPED, OR THE DEFLECTOR SHIELD IN PLACE.



TO AVOID INJURY

- 1. Read owner's manual.
- 2. Know location and function of all controls.
- 3. Keep guards, safety shield, and switches in place and working.
- 4. Remove objects that can be thrown by blades.
- 5. Do not mow when children and others are around.
- 6. Never carry children or passengers.
- 7. Always look behind machine before backing.
- 8. Do not mow where machine can tip or slip.
- 9. If machine stops going uphill, stop blade and back slowly down.
- Be sure blades and engine have stopped before placing hands or feet near the blades.
- 11. Remove key when leaving machine.



READ THE "RULES FOR SAFE OPERATION" CAREFULLY BEFORE OPERATING YOUR MOWER.

NOTE:

THE MOWER MUST BE LEVELED FROM FRONT TO REAR BEFORE OPERATING. THIS IS NECESSARY FOR LEVEL AND EFFICIENT MOWING.

- Place Mower Blade Clutch Lever in "DISENGAGE" position (Fig. 19).
- 2. Push tractor Clutch-Brake Pedal fully into brake position.
- 3. Place Gear Shift Lever in "N" position.
 - NOTE: Tractor Clutch-Brake Pedal must be fully depressed and Mower Blade Clutch Lever in "DISENGAGED" position before tractor will start.
- 4. Start tractor and set engine speed to about 1/3 to 1/2 throttle before engaging mower. In either case, "ENGAGE" or "DISEN-GAGE" Mower Blade Clutch Lever slowly. After mower is "ENGAGED", set to full throttle.

NOTE: ALWAYS OPERATE ENGINE AT FULL ENGINE R.P.M. WHEN MOWING TO ASSURE BETTER MOWING PERFORMANCE, LONGER ENGINE LIFE AND PROPER DISCHARGE OF CUT MATERIAL.



NEVER "ENGAGE" MOWER EXCEPT WHEN SITTING ON TRACTOR SEAT.

- 5. Start mowing in the first gear and increase ground speed as conditions will permit. Average cutting height is approximately 6 to 7 cm (2-1/2 to 2-3/4 inches). Height of cut can be adjusted by means of the Lift Lever (Fig.19). Moving the Lever forward lowers the mower. Moving it backwards raises the mower. The left hand side of mower should be used for trimming.
- 6. Drive so that clippings are discharged onto the area that has been cut. Have the cut area to the right of the machine. This will result in a more even distribution of clippings and more uniform cutting. When mowing large areas (Fig. 22), start by turning to the right so that the clippings will be discharged away from shrubs, fences, driveways, etc. After two or three rounds, mow in the opposite direction making left hand turns until finished. If grass is extremely tall, it should be mowed twice. The first time cut relatively high. The second time to the desired height. The left hand side of mower should be used for trimming.
- 7. Do not mow tall grass over 15 cm (6 inches) when brown and dry. It is a fire hazard.

FLIP-UP DISCHARGE GUARD

Your mower has a flip-up Discharge Guard (Fig. 23) for door or gate clearance when held in raised position.

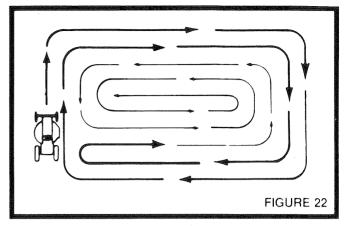


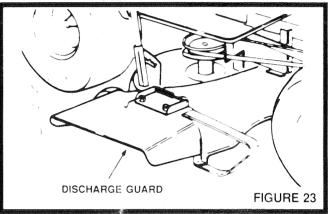
MAKE SURE MOWER BLADE CLUTCH LEVER IS IN "DISENGAGED" POSITION AND BLADES HAVE STOPPED BEFORE RAISING DISCHARGE GUARD.

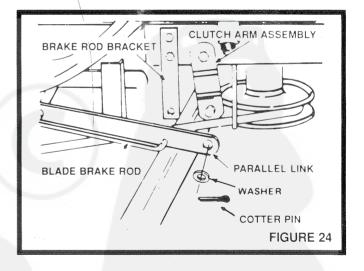
MAINTENANCE INSTRUCTIONSBLADE CARE

For best results mower blades must be kept sharp. The blades can be sharpened with a few strokes of a file or on a grinding wheel. We suggest they be sharpened after every 15 hours of mowing. Do not attempt to sharpen while on mower.

- When grinding, care should be taken to maintain blade balance and the blade should be checked for proper balance before reinstallation on mower. Unbalanced or bent blade will cause excessive vibration when running, and eventual damage to mower or engine. Replace bent or damaged blades.
- To insure satisfactory operation, it is recommended that before the start of each mowing season, the old blades be discarded and replaced with new blades. If you mow in sandy soil check the blades after each two mowings. The sand wears the blade away rapidly.





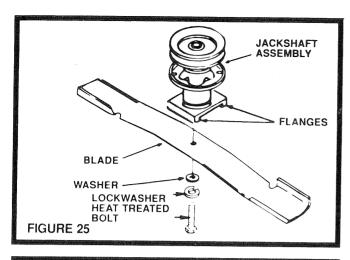


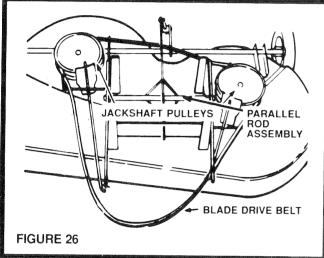
DAILY MAINTENANCE

Make sure all nuts on bolts are tight and cotter pins are secure. Keep blades sharp. Observe all safety precautions. Keep mower well lubricated (refer to Page 11).

CLEANING MOWER

Water pressure from a garden hose will remove fresh clippings from underside of mower. Clean mower after each mowing. NOTE: DO NOT CLEAN ENGINE WITH WATER. WIPE CLEAN WITH BRUSH AND A CLOTH.





REMOVING MOWER FROM TRACTOR

- Place Mower Blade Clutch Lever (Fig. 19) in "DISENGAGE" position.
- Remove two Cotter Pins which secure the two Blade Brake Rods to the Brake Rod Brackets and two Cotter Pins securing Parallel Links to the Clutch Arm Assembly (Fig. 24). Save Cotter Pins for reassembly.
- 3. Remove both Blade Brake Rods from the Brake Rod Bracket and both Parallel Links from the Clutch Arm Assembly.
- Remove Cotter Pin (Fig. 21) from the top of the Adjustment Rod. Remove Adjustment Rod and slide Sway Chain (Fig. 21) off.
- Move the mower forward to relieve the tension on the V-Belt and slip belt from around the engine pulley and past the mid belt guide.
- 6. Slide mower out from beneath the tractor.
- 7. To assemble, reverse the above procedure.

BLADE REPLACEMENT

- 1. Remove Bolt (turn counterclockwise) and Washers (Fig. 25).
- 2. Place new Blade between Flanges and secure with Bolt and Washers previously removed. TIGHTEN SECURELY. Mount the blade with sharp edges down.



ALWAYS USE GRADE 5 HEAT TREATED BOLTS TO ATTACH BLADES. CHECK BOLTS IN BLADES OCCASIONALLY TO MAKE SURE BOLTS ARE TIGHT. TORQUE BOLTS 37 - 47 Nm(27 - 35 FT. LBS.).



A GRADE 5 HEAT TREATED BOLT CAN BE IDENTIFIED BY THREE LINES INDICATED ON THE BOLT HEAD AS SHOWN AT LEFT.

BELT REPLACEMENT BLADE DRIVE

- 1. Remove Mower from Tractor (see Page 14).
- 2. Remove Cotter Pin (Fig. 21) from the top of the Adjustment Rod. Remove Adjustment Rod (Fig. 21) to remove Belt.
- Remove the Belt from around both Jackshaft Pulleys and away from the mower through the opening at the rear of the Parallel Rod Assembly (Fig. 26).
- 4. To install new Belt, reverse the above procedure.
- After installing mower on tractor, check mower for proper adjustments. Refer to Front to Rear and Side to Side Adjustments, Page 12.

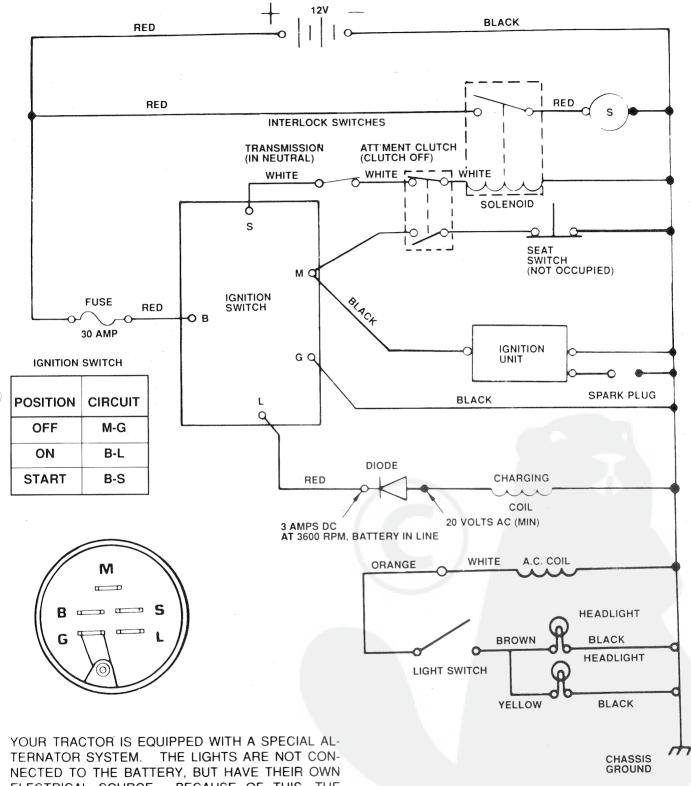
STORAGE

When mower is to be stored for a period of time, clean it thoroughly, remove all dirt, grease, leaves, etc. Give blades and underside of housing a good coat of grease or rust preventative. Store in a clean dry area.

The manufacturer reserves the right to make any changes in design or improvements without imposing any obligation to install the same upon its items heretofore manufactured.

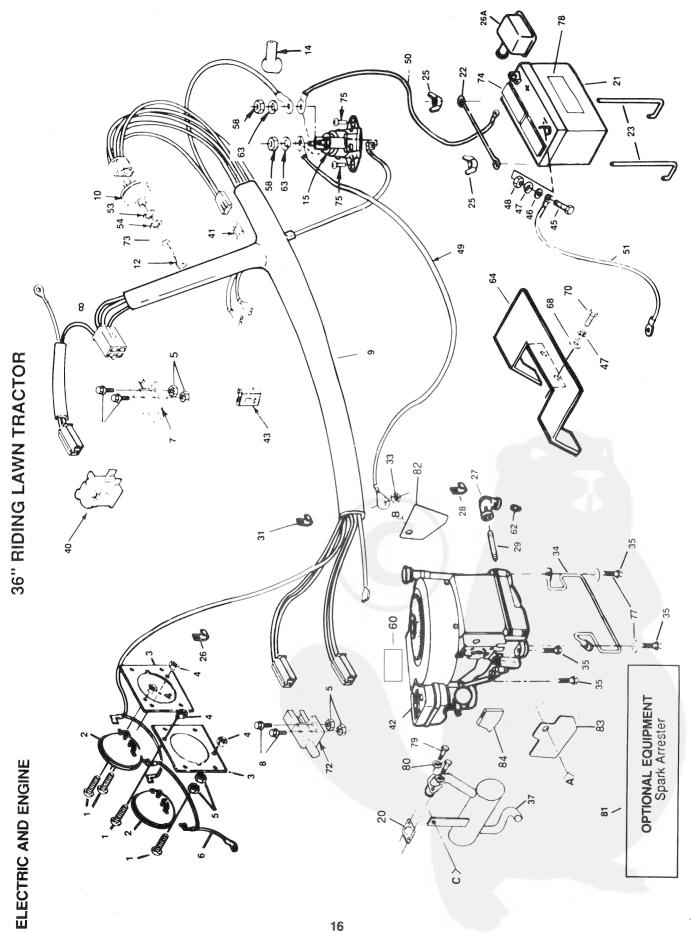
SCHEMATIC DIAGRAM

36" RIDING LAWN TRACTOR



YOUR TRACTOR IS EQUIPPED WITH A SPECIAL ALTERNATOR SYSTEM. THE LIGHTS ARE NOT CONNECTED TO THE BATTERY, BUT HAVE THEIR OWN ELECTRICAL SOURCE. BECAUSE OF THIS, THE BRIGHTNESS OF THE LIGHTS WILL CHANGE WITH THE ENGINE SPEED. AT IDLE SPEED THE LIGHTS WILL DIM. AS THE ENGINE IS SPEEDED UP, THE LIGHTS WILL BECOME THEIR BRIGHTEST.

WIRING INSULATED CLIPS
If Insulated Clips and Cable Ties were removed for servicing
of unit, they should be replaced to properly secure your
wiring.



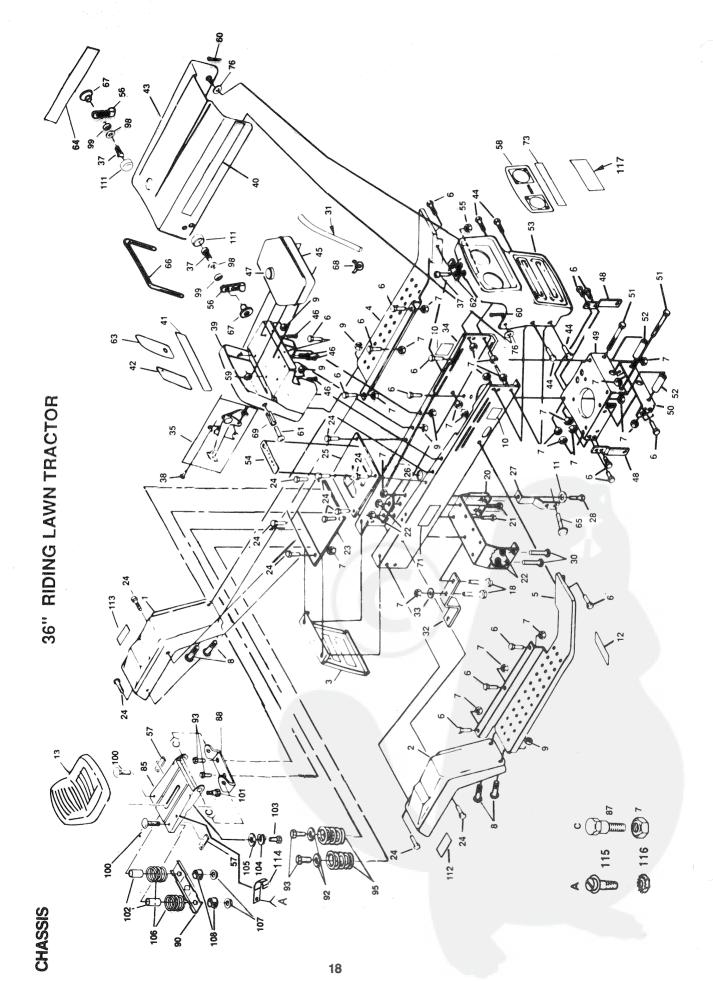
ELECTRIC & ENGINE

36" RIDING LAWN TRACTOR

DESCRIPTION	Plug - Oil Drain Washer - Lock 1/4 Shield - Heat Washer Lockwasher Bolt 1/4-20 x 1 Switch - Interlock Bezel Ignition	Cap Battery Screw - Mach. Phillips Pan Hd. 1/4-20 x 1/2 Washer - 13/32 x 3/4 x 10 Ga. Decal Battery Caution - French/	German Bolt - Hex Hd. 5/16-18 UNC x 3/4 Washer - Lock Hvy. Helical Spr. 5/16 Spark Arrester Baffle L.H. Baffle R.H. Stop plastic Owners Manual, English Owners Manual, French Sheet - Instruction, Tractor 15 Slope, English Sheet - Instruction, Tractor 15 Slope, French Sheet - Instruction, Tractor 15 Slope, French Sheet - Instruction, Tractor 15 Slope German.
PART NO.	91084 10090400 109730X 19101216 10040600 74780416 104445X	121300X 74230408 19131210 121549X	74760512 10040500 123110X 122830X 122831X 122831X 122831X 122857X 101533X 101572X 101572X
X S	38488622	74 75 77 78	80 88 87 88 87 88 88 88 88 88 88 88 88 88
DESCRIPTION	Insulated Clip Locknut 1/4-20 Belt Keeper Screw - Hex Hd. Thd. Rolling 3/8-16 x 1-1/2 Muffler Switch, Seat Plunger	Engine-Briggs and Stratton 10 H.P. Type no. 0122-01 (See pages 28 thru 33) Light Switch	Masher 9/32 x 5/8 x 16 Ga. Lockwasher 9/32 x 5/8 x 16 Ga. Lockwasher 1/4 heavy Hex Nut 1/4-20 Cable Assembly (Solenoid to Starter) Cable Assembly (Battery to Solenoid) Cable Assembly (Battery to Ground) Washer 11/16 x 1 x 16 Ga. Nut - Ignition Nut - Hex Jam 1/4-20 Decal - Air Cleaner - French
PART NO.	6794R 53490 17950 17490624 122190X 121305X	108824 X 255707 110712X	79,50412 19091016 10040400 73220400 2957J 4559J 596J 19221616 109788X 73350400 108761X
ΚΕ NO.	18 35 40 40 40 40 40	44 24 54 54	0,44,44,45,45,45,45,45,45,45,45,45,45,45,
DESCRIPTION	Screw - Machine Phillips Truss Head No. 10-24 × 1 Headlight Headlight Support Locknut No. 10-24 Nut - Keps No. 10-24	Switch - Interlock Screw - Machine Phillips Pan Head No. 10-24 x 1/2 Wire Harness - Ignition Ignition Switch (Inc. Key No. 12)	Key Set Terminal Cover Solenoid Nut - Hex Keps 1/4-20 UNC Gasket Battery Rod Battery Rol Battery Bolt Wing Nut 1/4-20 Insulated Clip Battery Terminal Cover Std. Elbow 90 3/8-18 NPT Insulated Clip Pipe Nipple Pipe Nipple Bolt - Hex 7/16 - 20 x 1-3/4
PART NO.	74291016 6774R 73025 4632H 73731000 71706	109553X 74191008 121354X 4406B	<
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NOTE: All component dimensions given in U.S. inches - 1 inch 25.4 mm

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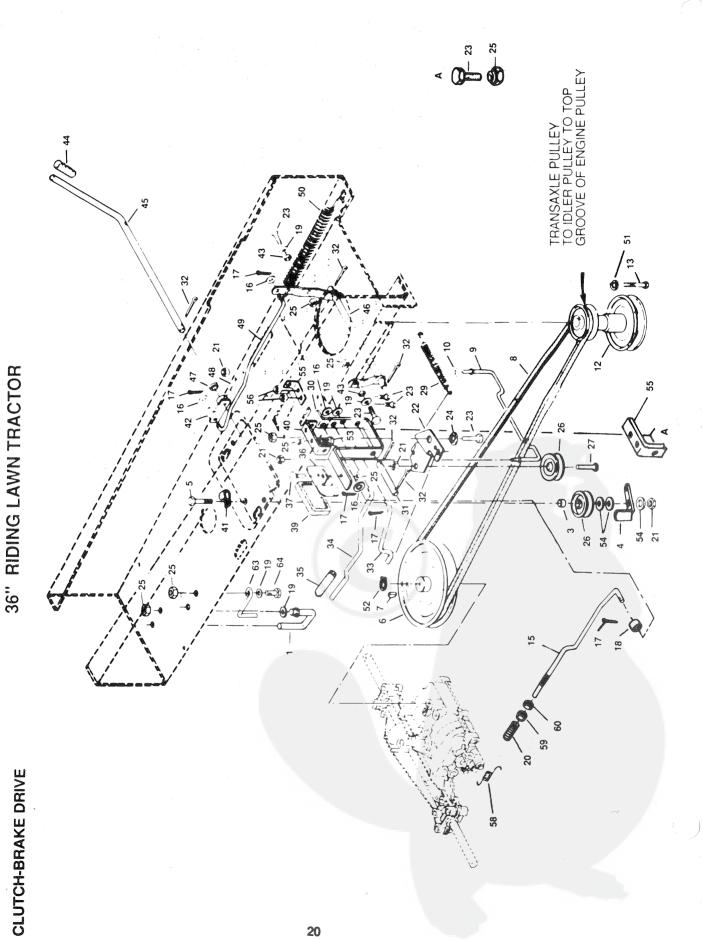


CHASSIS

36" RIDING LAWN TRACTOR

DESCRIPTION	Hose Clamp	Decal - Brake, Parking	Decal - Grill Stripe	Washer 11/32 x 3/4 x 16 Ga.	Pan - Seat	Bolt - Shoulder 5/16-18		Bracket - Switch Mount		Rolling 3/8-16 x 1	Spring - Compression	Washer 3/16 x 7/16 x 16 Ga.	Washer Snap Cap	Bolt - Rd. Hd. 1/4-20 x 1 1/4				1 Gr. 5	_	Washer 17/32 x 1 3/16 x 12 Ga.	Spring - Compression	Nut - Hex Flange 1/4-20 UNC	Snap Bushing .50 O.D.	Snap Cap	Decal - Caution - English	Decal - Caution - French	Clip - Insulated	Screw, Pan Head #10 - 32	Nut - Keps #10 - 32	Decal - Logo		
PART NO.	6999R	7827	104290X	19111216	121247X	105529X	105513X	1012467	17490616		121067X	19060716	110357X	72170410	121144X	121249X	74780816		10040800	19171912	121250X	73900400	121248X	110356X	106974X	110327X	4171R	74641008	73951000	109323X		
KE NO.	89 09	328		9	82	87	88	38	4 E		92	86	8	100	101	102	103		104	105	106	107	108	-	112	113	114	115	116	117		
DESCRIPTION	Screw, Hex Washer Hd., Thd.	Dash Weldment	Decal - Hood, H.H.	Decal - Dash Instruction	Decal - Dash Controls	9 H00d	Screw - Hex Washer Hd., Mach.	3/10-16 × 3/4 Final Tank	Screw - Truss Hd., Phillips Thd.	Cutting 1/4-20 x 3/4 Type 23	Fuel Čap	Brake Rod Bracket	Engine Base	Rocker Bar Support	Bolt, Hex Fin 1/2 x 13 UNC x 3	Bushing	109734X366Grill Frame	Battery Cap	Locknut 10-24	Hood Latch	Strip Foam	Decal - Headlight	Nut, Keps No. 10-24	Cotter Pin	Screw - Cross Recess, Pan Hd.	Machine No. 10-24 x 1-1/4	Hood Bumper	Decal - Dash L.H.	Screw - Hex Washer Hd. Thd.	Forming Type TT 5/16-18 x 3/4	Hood Strip	Weldnut
PART NO.	17720410	120016X	109322X	1136J	1135J	104355X366Hood	98000131	73707	17760412		74145	71190	1339J	71178	74760848	67151	109734X36	74307	4632H	109808X	121251X	109324X	73731000	76020312	74981020		4/03	12035/X	17490512		8937R	20297
KE. NO.	38	33	9 ;	4	45	8	4	75	3 4		47	84	49	20	21	52	23	72	25	29	57	28	29	09	9	(33	20	3 4		99	/9
T DESCRIPTION	1366 Fender - L.H.				Bolt - Hex 5/16-18 UNC x		74760508 Bolt - Hex 5/16-18 UNC × 1/2			76X Seat		•		0		17490508 Screw - Hex Hd., Thd. Rolling		5X015		Axle	74760516 Bolt, Hex 5/16-18 x 1	0644 Bolt, Hex 3/8-16 x 2-3/4			တ		4.0	1006 Sciew, Fall Fig. Machine No.	27. × +2-0-			~
PART NO.	338 1366																															
ÄĞ.	 C	4 W	4	S	ဖ	_	ωί	2 ;=	5	13	18	ଯ	7	ଷ	R	24		32	8	27	8	ଚ	, 9	33	83	8 9	36	3				

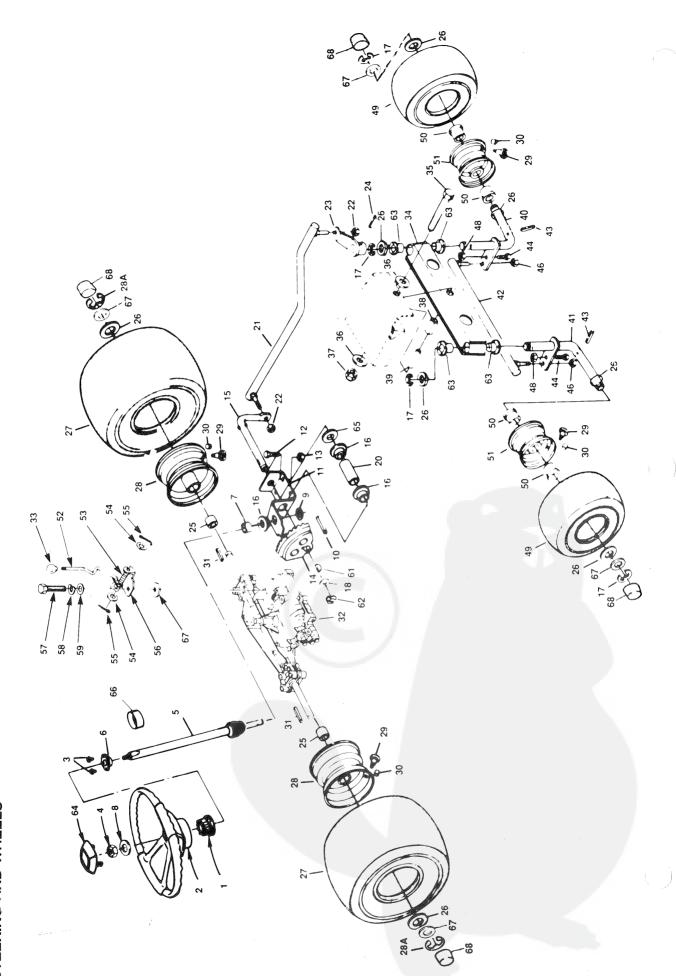
NOTE. All component dimensions given in U.S. inches - 1 inch - 25.4 mm



CLUTCH—BRAKE DRIVE

	сci						ž. 5	Ga.					-		_					
DESCRIPTION	Washer 17/32 x 1 x 16 Ga.	Pin - Spiral 3/16 x 1	Blade Clutch Rod	Spring	Lockwasher 7/16 Heavy	Retainer Ring	Bolt - Hex 5/16-18 x 3/4 C	Washer 13/32 x 3/4 x 10	Switch Bracket	Nut - Lock 5/16-18	Spring	Nut 3/8-16 UNC	Nut - Jam 3/8-16 UNC	Retainer - Belt	Bolt - Hex 5/16-18 UNC x 1					
PART NO.	19171616	2364	74474	71248	10040600	12000028	74780512	19131210	71204	73680500	110422X	73680600	73350600	105597X	74760516					
KE NO.	47	\$	49	20	51	25	23	72	22	26	28	26	99	63	2					
DESCRIPTION	Bushing	Nut - Crownlock 5/16-18	Pulley - Idler	Bolt - Hex 3/8-16 x 1-1/2	Spring - Idler	Foot Pedal	Pedal Shaft	Cotter Pin 1/8 x 1	Clutch Rod	Parking Brake Rod	Grip	Pedal Plate	Bolt - Carriage 5/16-18 x 3/4 Gr. 5	Foot Pad	Pedal Bracket	Clutch Arm Assembly	Spacer	Grip	Clutch Handle	Clutch Arm Assembly
PART NO.	71202	/3680500	67400	74760624	2044J	6048J	71223	76020416	74419	373J	7821J	71222	72140506	67365	71199	73229	71195	7822J	71242	71191
KEY NO.	24	52	92	27	83	30	3	35	33	34	35	36	37	38	40	45	43	4	45	46
DESCRIPTION	Keeper, Belt	Spacer	Keeper - Belt	Bolt - Hex 3/8-16 x 2-3/4	Pulley - Transaxle	Woodruff Key No. 9	V-Belt	Mid Belt Guide	Washer 13/32 × 7/8 x 16 Ga.	Pulley - Engine	Bolt - Hex 7/16-20 x 1-3/4 Gr. 5	Brake Rod	Washer 13/32 x 3/4 x 16 Ga.	Cotter Pin 3/32 x 3/4	Washer 11/32 x 3/4 x 12 Ga.	Washer 11/32 x 3/4 x 16 Ga.	Brake Spring	Nut - Crownlock 3/8-16	Idler Bracket	Bolt - Hex 5/16-18 x 3/4
PART NO.	5942J	122086X	6278J	74760565	5925J	2228M	121979X	71241	19131416	121351X	74770728	120297X	19131216	76020312	19111212	19111216	106888X	73680600	71201	74760512
ŘE NO.	***	က	4	2	9	7	∞	တ	9	12	13	15	16	17	<u>₹</u>	0	8	7	2	R

NOTE: All component dimensions given in U.S. inches - 1 inch = 25.4 mm



STEERING AND WHEELS

DESCRIPTION	Nut - Hex Nylon 5/16-24 Nut - Crownlock 3/8-16 Tire (15 x 6.00 x 6) Tube - Tire (not furnished with Tractor) Bearing Rim Assembly (Inc. Key No. 50) Rod - Shifter Spring - Torsion Washer 15/32 x 3/4 x 16 Ga. Cotter Pin 1/8 x 1 Shift Plate Bolt - Hex 1/4-28 x 3/4 Washer 15/32 x 3/4 x 10 Ga. Key - Woodruff Ring - Klip Bearing Insert - Steering Wheel Washer 21/32 x 1 x 16 Ga. Sleeve - Steering Washer 25/32 x 1 x 16 Ga. Sleeve - Steering
DES	
PART NO.	73810500 73680600 71651 4479B
KEY NO.	94 4 4 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6
DESCRIPTION	Nut - Centerlock 3/8-24 UNF Steering Arm Assembly Spring Pin 1/4 x 1-1/4 Spacer Washer 25/32 x 1-1/4 x 16 Ga. Tire (18.00 x 9.50 x 8) Tube Tire (not furnished with Tractor) Rim E Ring Valve Stem Valve Cap Square Key 3/16 x 2 Transaxle Assembly - Foote (see pages 26-27 for parts breakdown) Knob - Control Rocker Bar Assembly Bolt - Hex 1/2-13 Bushing Pivot Spacer Spindle Assembly - L. H. Spindle Assembly - R.H. Tie Rod Groove Pin Bolt - Hex 3/8-16 x 3/4
PART NO.	7810H 71185 62079 109502X 121749X 71653 4445H1 71652 12000001 65139 59192 2703J 4360-6 106279X 14532X 74760848 19171416 73680800 67151 71188 677A169 677A169 677A169 677A169
KE NO	22242327 8882822 888262 88886644444 4
DESCRIPTION	Steering Wheel Adapter Steering Wheel Hex Washer Hd Sht. Metal Screw No. 10-16 × 1/2 Type AB Nut - Hex Jam Top Lock 1/2-20 Steering Shaft Assembly Bushing - Steering Shaft Spacer Washer Washer Locknut - Steering Steering Bracket Bolt - Hex 5/16-18 Steering Rod Bushing Klip Ring Washer 21/32 × 1 × 21 Ga. (0 - 4 as required) Spacer - Split Drag Link
PART NO.	100711L 100713N 17431008 73940800 677A208 1554J 74580 100712K 19212013 1572H 120019X 74760512 73680500 101429X 71208 12000029 19211621
KE NO.	- 0.0 40.0 × 80.0 1 1 2 1 1 1 1 2 1 2 1 2 1 2 1 1 1 1 1

NOTE: All component dimensions given in U.S. inches - 1 inch = 25.4 mm

REPAIR PARTS

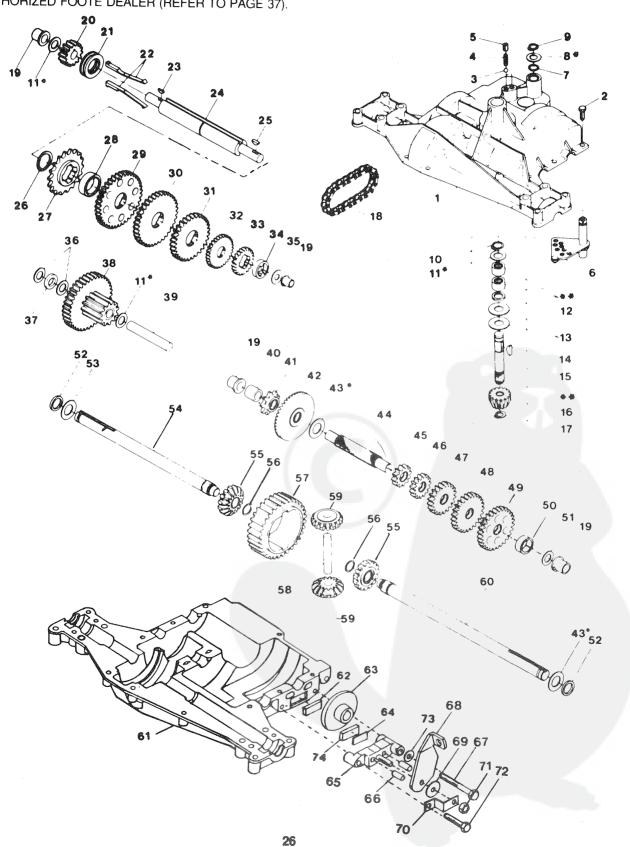
NOILa	Housing Bracket - R.H. Channel Belt Keeper - L.H. Belt Keeper - R.H. Bolt. Carriage 3/8-16 x 1 Washer 13/32 x 7/8 x 7 Ga. Blade Bolt. Hex 3/8-24 x 1-1/2 Gr. 5 Washer 13/32 x 2-3/8 x 8 Ca. Deflector (Discharge Guard) Discharge Spring Hinge Rod Bracket - Deflector Washer 11/32 x 5/8 x 16 Ga. Lockwasher 3/8 Washer 11/32 x 13/16 x 16 Ga. Bushing Nut - Lock 3/8-24 Decal, Warning Pal Nut Bushing - Height Adj. Washer 13/32 x 1 x 14 Ga. Cap - Sleeve
DESCRIPTION	Housing Bracket Channel Belt Keeper - L.H. Belt Keeper - R.H. Belt, Carriage 3/8 Washer 13/32 x Blade Bolt, Hex 3/8-24 Washer 13/32 x Deflector (Dischafunge Rod Bracket - Deflec Washer 11/32 x Lockwasher 3/8 Washer 11/32 x Bushing - Lock 3/8-2 Decal, Warning Pal Nut - Lock 3/8-2 Decal, Warning Pal Nut - Seeve Washer 13/32 x Cap - Sleeve
PART NO.	71277 71278 71298 71299 72240608 19131407 122260X 74610624 19133808 102811X 121981X 121980X 121980X 121980X 121930X 121931X 121931X 121931X 121931X 121931X 121931X 1219333 101030600 191311614 107339X 110452X 101062K 19131614
KE NO.	44444466778848886 8888888888888888888888
DESCRIPTION	Nut, Hex Lock 1/4-20 Sway Cable Parallel Rod Assembly Parallel Link Bolt, Hex Head 5/16-18 x 3/4 Spacer Cotter Pin 1/8 x 3/4 x 16 Ga. Bolt, Carriage Sh. Shoulder 5/16-18 x 3/4 Gr. 5 Brake Rod - L.H. Brake Rod - L.H. Brake Rod - R.H. V-Belt Jackshaft Assembly Screw - Hex Washer Thd. Rolling 3/8-16 x 3/4 Type TT Screw - Hex Washer Thd. Rolling 3/8-16 x 1-1/4 Type TT Plate - Support Housing w/Silk Screening Runner - R.H.
PART NO.	73680400 122279X 72915 71297 74760512 74760512 71616 76020416 719151216 3 72140506 11525 71524 62828 121687X 17490612 17490620 17490620 17490620 17490620
KEY NO.	22.24.28.28.28.28.28.28.28.28.28.28.28.28.28.
DESCRIPTION	Hex Bolt 3/8-24 x 2-3/4 Gr. 5 Gauge Wheel Pivot Rod Assembly Nut - Crownlock 3/8-16 Rod - Plunger Cap - Lever Plunger Spring Pin - Drive Lock Washer 11/32 x 3/4 x 16 Ga. Quadrant Assembly Pivot Rod Support Bolt, Carriage 5/16-18 x 5/8 Gr. 5 Locknut - Gripco 5/16-18 Adjustment Rod Trunnion Cotter Pin 3/32 x 3/4 Locknut w/Washer 3/8-16 UNC Grip, Handle Screw, Phillips Pan Hd. Machine 1/4- 20 x 1 Washer 9/32 x 1 x 16 Ga.
PART NO.	74610644 9536H 101061N 73680600 1663J 7740J 71669 667J 72140505 7337 67337 67337 72140505 73800500 71300 71301 74230416 19091616
KEY NO.	- uu4uov mut uu4tt 10 t mu 00 10 10 10 10 10 10 10 10 10 10 10 10

NOTE: All component dimensions given in U.S. inches - 1 inch 25.4 mm

36" RIDING LAWN TRACTOR

TRANSAXLE FOOTE - MODEL NUMBER 4360-6

WARRANTY SERVICE MUST BE PERFORMED BY AN AUTHORIZED FOOTE DEALER (REFER TO PAGE 37).



36" RIDING LAWN TRACTOR

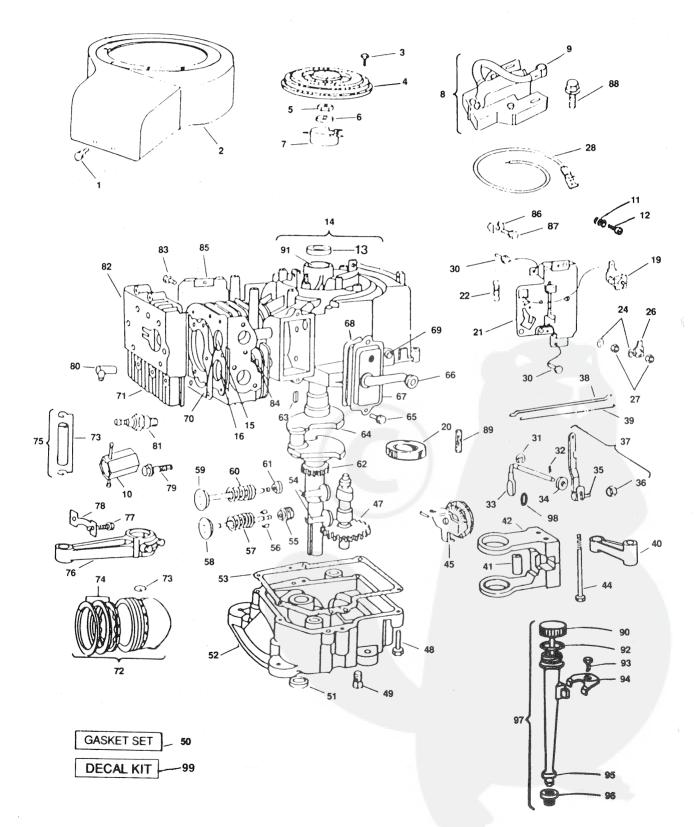
TRANSAXLE FOOTE - MODEL NUMBER 4360-6

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	3865	Housing, Upper	39	3877	Shaft, Idler Spacer, .635 x .875 x .755 Sprocket, 9T Gear, Bevel, 42T * Washer. Plain758 x 1.12 x .010
2	1919	Screw, Tapping, 1/4-20 x .734 Lg.	40	3901	
3	1151	Ball, Detent	41	3645	
4	3626	Spring, Detent	42	3853	
5	3623	Screw, Set	43	3749	
6 7 8 8 8	4336 3884 3885 3886 3887	Assembly, Shifter O-Ring * Washer, Plain, .505 x .942 x .006 * Washer, Plain, .505 x .942 x .010 * Washer, Plain, .505 x .942 x .015	43 43 43 43 43	3652 3693 3653 3408 3732	*Washer. Plain758 x 1.12 x .015 *Washer. Plain758 x 1.12 x .020 *Washer. Plain758 x 1.12 x .025 *Washer. Plain758 x 1.25 x .020 *Washer. Plain758 x 1.25 x .025
8 8 8 9	3888 3889 3121 3890 1100	*Washer, Plain, .505 x .942 x .020 *Washer, Plain, .505 x .942 x .026 *Washer, Plain, .505 x .942 x .030 *Washer, Plain, .505 x .942 x .040 Ring, Retaining	43 43 43 43 43	3184 3733 3198 3734 3735	*Washer. Plain758 x 1.25 x .031 *Washer. Plain758 x 1.25 x .035 *Washer. Plain758 x 1.25 x .040 *Washer. Plain758 x 1.25 x .045 *Washer. Plain758 x 1.25 x .050
10 11 11 11	1099 1959 1441 1423 1082	Ring, Retaining * Washer, Plain, .632 x 1.00 x .010 * Washer, Plain, .632 x 1.00 x .020 * Washer, Plain, .632 x 1.00 x .026 * Washer, Plain, .632 x 1.00 x .031	43 43 44 45 46	3736 3180 3882 3646 3866	*Washer, Plain758 x 1.25 x .055 *Washer, Plain758 x 1.25 x .062 Shaft, Drive Gear, Spur. 12T Gear, Spur. 20T
11	1424	 Washer, Plain, .632 x 1.00 x .036 Washer, Plain, .632 x 1.00 x .041 Washer, Plain, .632 x 1.00 x .046 Washer, Plain, .632 x 1.00 x .050 Washer, Plain, .632 x 1.00 x .060 	47	3719	Gear. Spur. 25T
11	1068		48	3868	Gear. Spur. 28T
) 11	1425		49	3683	Gear. Spur. 31T
11	1358		50	3714	Spacer781 x 1.00 x .375
11	1145		51	1145	Washer. Plain632 x 1.00 x .060
11	1319	*Washer, Plain, .632 x 1.00 x .082	52	3191	Seal. Felt
12	3312	O-Ring	53	3180	Washer. Plain758 x 1.25 x .062
13	3876	Washer, Plain, .632 x 1.38 x .046	54	3880	Axle, L.H.
14	1374	Key, Woodruff, #9	55	3780	Gear. Miter. 15T
15	4134	Assembly, Kit, Input Shaft	56	3656	Ring. Retaining
16	3590	Pinion, Bevel, 14T	57	3839	Gear. Spur. 32T
17	3624	Ring, Retaining	58	3919	Shaft. Cross
18	3625	Chain, 24 Pitches	59	3781	Gear, Miter. 15T
19	1542	Bearing, Flange	60	3881	Axle. R.H.
20	3773	Gear, Spur, 14T	61	3864	Housing. Lower
21	3631	Collar, Clutch	62	3920	Puck, Friction
-22	3828	Key, Clutch	63	3276	Disc. Brake
23	1369	Key, Woodruff, #3	64	3758	Spacer
24	3883	Shaft, Intermediate	65	3916	Assembly. Jaw. Brake
25	1375	Key, Woodruff, #61	66	3843	Pin, Dowel
26	3627	Ring, Retaining	67	3915	Screw, Tapping 5/16 - 18 x 2.25 Lg. Lever, Actuating Washer, Plain, .321 x 1.00 x .055 Bracket, Anti-Rotation Nut, Lock 5/16-24
27	3830	Sprocket, 18T	68	3768	
28	3841	Spacer	69	3760	
29	3786	Gear, Spur, 37T	70	3917	
30	3867	Gear, Spur, 30T	71	3847	
31 32 33 34 35	3783 3869 3741 3715 3628	Gear, Spur, 25T Gear, Spur, 22T Gear, Spur, 19T Spacer, 1.333 x 1.50 x .375 Washer, Plain, .640 x 1.37 x .061	72 73 74 75	3724 3906 3907 4300	Screw, Tapping, 5/16-18 x 1.44 Lg. Washer, Plain, .343 x .81 x .059 Puck, Friction Grease
36 37 38	3422	Washer, Plain, $.632 \times 1.00 \times .026$ Spacer, $.630 \times 1.00 \times .169$ Assembly, Gear, Combo, 12T and 35T	NOTE	E: All compon 1 inch = 25	 * Use in various combinations to maintain proper clearances. ** Order Key No. 15. ent dimensions given in U.S. inches

36" RIDING LAWN TRACTOR

BRIGGS AND STRATTON 10 H.P. ENGINE-MODEL NUMBER 255707, TYPE NUMBER 0122-01 CYLINDER, CRANKSHAFT AND ENGINE BASE GROUP

ALL ENGINE PARTS MUST BE PURCHASED THROUGH, AND WARRANTY SERVICE PERFORMED BY, YOUR LOCAL BRIGGS AND STRATTON DEALER.



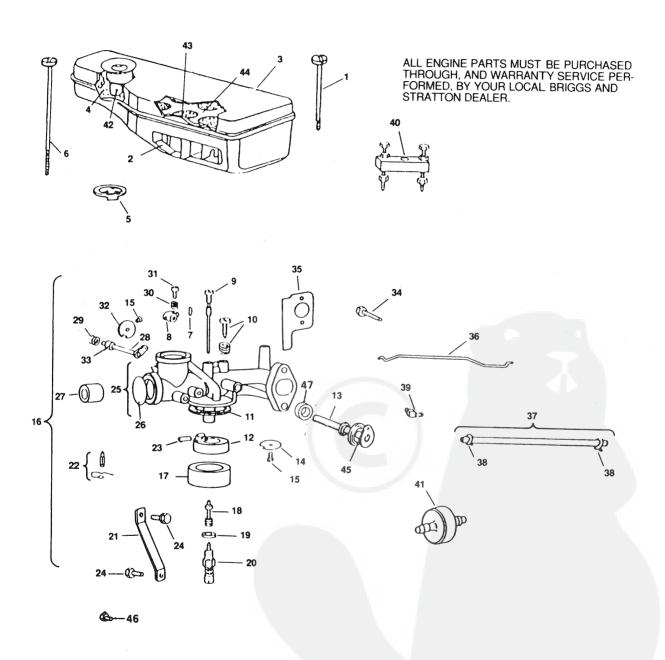
36" RIDING LAWN TRACTOR

CYLINDER, CRANKSHAFT AND ENGINE BASE GROUP 10 H.P. ENGINE-MODEL NUMBER 255707, TYPE NUMBER 0122-01

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
.1 2 3 4 5	93158 398333 93805 222562 92284	Screw - Blower Housing Mounting Sem Housing - Blower Screw - Sem Screen - Flush Rotating Nut - Hex	54 55 56 57 58	262248 292260 93630 26828 261189	Tappet - Valve Rotocoil - Exhaust Valve Retainer - Exhaust Valve Rotocoil Spring - Exhaust Valve Valve - Exhaust
6 7 8 9 10	224061 222561 398811 221798 89838	Washer - Spring Cup - Screen Mounting Armature - Magneto Terminal - Ignition Cable Wrench - Spark Plug	59 60 61 62 63	261462 65906 221596 262135 222698	Valve - Intake Spring - Intake Valve Retainer - Intake Valve Gear - Timing Key - Flywheel
11 12 13	26157 91920 391086	Spring - Throttle Adjustment Screw - Machine, Fil. Hd. 8-32 x 5/8 Seal - Oil	64	491647	Crankshaft, Note: To replace crankshaft gear. Order key, part No. 94196
14 15 16 19	261463 210940 398525	† Seat - Intake Valve (Std.) † Seat - Exhaust Valve (Std.) Insulator Assembly	65 66 67 68 69	93394 280100 391406 27803 231055	Screw - Sem Tube - Breather Breather Assembly Gasket - Valve Cover Bushing - Gov. Crank (1.4" I.D.)
20 21 22 24 26	261242 491594 260695 92791 93722	Eccentric - Crankshaft Plate - Gov. Control Spring - Governor Washer - Lock - Shakeproof Terminal - Spade	70 71 72	271866 212914 391285 391287 391288 391289	* Gasket - Cylinder Head Head - Cylinder Piston Assembly - Standard (Inc. No's. 73 & 74) Piston Assembly010" O.S. Piston Assembly020" O.S. Piston Assembly030" O.S.
27 28 30 31 32	90576 398808 93572 93307 93306	Nut - Hex 8-32 Wire - Ground Screw Retainer - E-Ring Cotter - Hair Pin	73 74	260924 391780 391781 391782 391783	Lock - Piston Pin Ring Set - Piston - Std. Ring Set - Piston010" O.S. Ring Set - Piston020" O.S. Ring Set - Piston030" O.S. Ring Set - Piston030" O.S.
33 34 35 36 37	231058 222450 92613 231082 490927	Crank - Governor (1/4" Dia.) Washer - Gov. Crank (1/4" I.D.) Bolt - Governor Lever Nut - Hex 10-24 Lever Assembly - Governor (for 1/4" Dia. Crank) (Inc. No's. 35 & 36)	75 76	299691 391286 490348 92909	Pin Assembly Piston - Std. (Inc. No. 73) Pin Assembly Piston005" O.S. Rod Assembly Connecting (Inc. 77 & 78) Note: For Connecting Rod with .020" Undersize Crankpin Bore. Order Part No. 490469 Screw - Connecting Rod
38 39 40	262348 260584 212359	Link - Governor Spring - Governor Link Link - Counterweight (Used after Code No. 78100411.) NOTE: 211675 Link - Counter-	78 79 80	222299 93723 66538	Lock - Connecting Rod Screw - Screw - Cylinder Head (3" long) Note: 93781 - Stud - Cylinder Head 22963 Washer - Elbow - Spark Plug
41 42	298909 391373	weight (Used before Code No. 78100511.) Pin - Counterweight Counterweight Assembly (Inc. No. 41) Screw - Counterweight	81 82 83 84	298809 222725 93163 231218	Plug - Spark - Champion RJ - 19LM or equivalent Cover - Cylinder Head Screw - Cylinder Shield Mtg. Sem † Guide - Exhaust or Intake Valve (Brass) See
44 45 47 48	93875 490185 212897 93585	Oil Slinger, Gov. Gear & Bracket Assembly Gear - Cam Screw - Sump Mounting Sem	85 86	222744 221535	Repair Manual Shield - Cylinder Clamp - Casing
49 50 51 52 53	91084 393411 291675 391784 270808 270915 270916	Plug - Oil Drain Gasket Set Seal - Oil Base - Engine (Inc. No.'s 51 & 53) Gasket - Crankcase Cover - 1/64" Thick Gasket - Crankcase Cover005" Thick Gasket - Crankcase Cover009" Thick	87 88 89 90 91 93 94 95 96	93496 93381 94160 391841 399265 93804 223394 280134 68838 392067	Screw - Sem Screw - Armature Mounting Sem Pin - Eccentric Cap and Dipstick - Oil Filler † Bushing - Cylinder Screw - Clamp Mtg. Clamp - Oil Filler Tube Tube - Oil Filler Seal - Filler Tube Filler - Group - Oil (Inc. Key No's. 91, 92, 93, 94, 95, 96)
			98 99	491323 491194	Seal, Oil Decal Kit * INCLUDED IN GASKET SET - NO. 393411. † SPECIAL TOOLS REQUIRED TO INSTALL.

36" RIDING LAWN TRACTOR

AIR CLEANER AND CARBURETOR BRIGGS AND STRATTON 10 H.P. ENGINE - MODEL NO. 255707 TYPE NO. 0122-01



36" RIDING LAWN TRACTOR

AIR CLEANER AND CARBURETOR BRIGGS AND STRATTQN 10 H.P. ENGINE - MODEL NO. 255707 TYPE NO. 0122-01

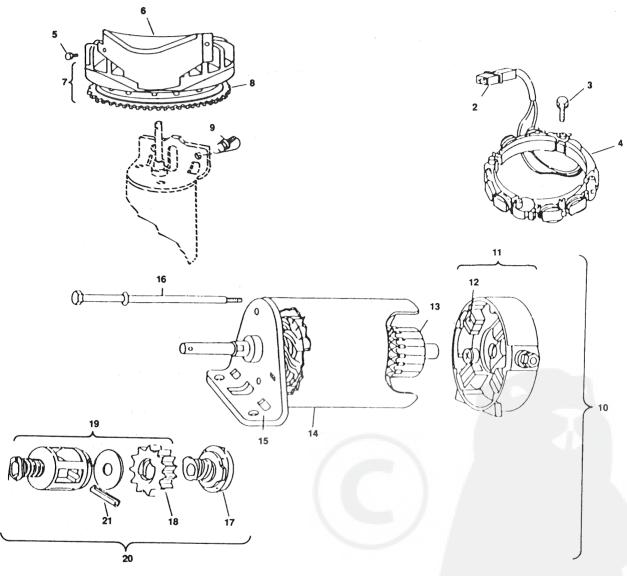
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1 2 3	93323 280118 391786	Screw - Air Cleaner Support - Air Cleaner Element Cleaner Assembly - Air (Inc. No's. 2, 4,42,43,44)	22 23 24 25	394681 230896 93572 391787	† Valve - Fuel Inlet † Pin - Float Hinge Screw Body Assembly - Carburetor (Inc. No.
4 5	270843 270853	Element - Air Cleaner Gasket - Air Cleaner	26	221997	26) † Plug - Welch
6 7 8 9 10	93622 93043 211712 299740 292681	Screw - Air Cleaner Pin - Throttle Stop Stop - Throttle † Nozzle - Carburetor † Valve Assembly - Carburetor Idle	27 28 29 30 31	213115 390684 261116 26157 91920	Venturi - Carburetor Shaft & Lever - Choke Spring - Choke Return Spring - Throttle Adjustment Screw - Machine, Fill. Hd. 8-32 x 5/8"
11 12 13 14 15	270511 299707 491006 222433 491562	† Gasket - Float Bowl Float - Carburetor Shaft & Lever - Throttle Valve - Throttle Screw - Throttle & Choke Valve Mtg. Sem	32 33 34 35 36	222010 270382 93357 270872 261610	Valve Choke Washer - Choke Shaft Screw - Carburetor Mtg. * Gasket - Carburetor Mtg. Link - Choke
16	491026	Carburetor Assembly (Choke-A-Matic) (Inc. No's. 7 thru 33)	37 38 39	393815 93053 67218	Line - Fuel (Inc. No. 38) (11" long) Clamp - Fuel Pipe Connector - Fuel Pipe
17 18 19	221995 231323 222014	Bowl - Float † Screw - Nozzle † Washer - Float Bowl	40 41	19203 298090	Puller - Flywheel Filter - Fuel
20	396568	† Valve - Needle	42 43	222380 222495	Cup - Air Spacer - Air Cleaner
21	222311	Bracket - Carburetor	45 45 46 47	222382 398970 93543 271853	Screen - Air Cleaner Screen - Air Cleaner Seal - Throttle Shaft Screw - Control casing to screw Washer - Foam

[†] INCLUDED IN CARBURETOR OVEF HAUL KIT - PART NO. 394698. * INCLUDED IN GASKET SET - PART NO. 393411.

NOTE: All component dimensions given in U.S. inches - 1 inch = 25.4 mm

36" RIDING LAWN TRACTOR

ALTERNATOR AND STARTER MOTOR GROUP BRIGGS AND STRATTON 10 H.P. ENGINE - MODEL NO. 255707 TYPE NO. 0122-01



KEY NO.	PART NO.	DESCRIPTION	NO NO		PART NO.	DESCRIPTION
2 3 4 5 6 7 8 9	393456 93621 393474 93984 395405 391988 392134 93523	Diode and Conn. Assembly Screw - Sem Stator - Alternator Screw - Hex Head Shield - Starter Flywheel & Ring Gear Assembly I neto (Inc. No. 8) Gear - Ring (Inc. Mounting Parts) Screw - Sem	10 11 12 13 14 14 15 16 17 18	2 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3	394805 395537 395538 390837 393825 394856 94003 398003 280104 393254	Motor and Drive Assembly (12 Volt) (Inc. No's. 11 thru 20) End Cap Assembly Commutator (Inc. No. 12) Brush Assembly Armature Assembly Housing Assembly End Cap Assembly Drive Thru Bolt Assembly Clutch Assembly Gear Retainer Kit
NC	OTE: All compor 1 inch = 25	nent dimensions given in U.S. inches - i.4 mm	20 21		396865 94192	Drive Assembly (Inc. No's. 17'& 19) Roll Pin

SERVICE NOTES

Superseding Warranty BRIGGS & STRATTON ENGINE WARRANTY POLICY effective July 1, 1988

Replaces all undated previous Warranties and all Warranties dated before July 1, 1988

When warranty repair is justified, Briggs & Stratton Corporation welcomes such repair by any of its Authorized Service Centers.

In most instances, the requests for warranty brought to the attention of our Service Accounts are handled in a prompt routine manner with no question regarding their validity. However, some requests for warranty are received which appear not justified. In these cases, engine owners may not be aware that the premature failure of their engine was the result of abuse or neglect, or that the difficulty which they experience is caused by the equipment rather than the engine.

BRIGGS & STRATTON WARRANTY covers only DEFECTIVE MATERIAL and/or WORKMANSHIP.

LIMITED WARRANTY

"For time period shown below from date of purchase, Briggs & Stratton Corporation will replace for the original purchasers, free of charge, any part, or parts of the engine, found upon examination by any Factory Authorized Service Center, or by the Factory at Milwaukee, Wisconsin, to be defective in material or workmanship or both; this is the exclusive remedy. All transportation charges on parts submitted for replacement under this Warranty must be borne by purchaser. For warranty service contact your nearest Authorized Service Center as listed in the "Yellow Pages" under 'Engines, Gasoline' or 'Gasoline Engines.' THERE IS NO OTHER EXPRESS WARRANTY. IMPLIED WARRANTIES, INCLUDING THOSE OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE LIMITED TO ONE YEAR FROM PURCHASE AND TO THE EXTENT PERMITTED BY LAW ANY AND ALL IMPLIED WARRANTIES ARE EXCLUDED. LIABILITY FOR CONSEQUENTIAL DAMAGES UNDER ANY AND ALL WARRANTIES ARE EXCLUDED TO THE EXTENT EXCLUSION IS PERMITTED BY LAW. Some states do not allow limitations on how long an implied warranty lasts, and some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation and exclusion may not apply to you. This warranty gives you specific legal rights and you may also have other rights which vary from state to state."

Briggs & Stratton Corporation
F. P. Stratton, Jr.
Chairman and Chief Executive Officer

WARRANTY PERIOD

ENGINES	CONSUMER USE*	COMMERCIAL USE*
All 2 thru 18 hp engines on non-lawn mowing equipment.	1 year-engine	1 year - engine
All 2 thru 18 hp engines on lawn mowing equipment and all Sno Gard engines	2 year - engine*** 5 year - Magnetron® ignition***	1 year - engine
All Vanguard and I/C® engines	2 year - engine Lifetime** - Magnetron® ignition	2 year - engine Lifetime** - Magnetron® ignition

- * For purposes of this warranty policy, "consumer use" shall mean personal residential household use by the original retail consumer. "Commercial use" shall mean all other uses, including use for commercial, income producing or rental purposes. Once an engine has experienced commercial use, it shall thereafter be considered as a commercial use engine for purposes of this warranty policy.
- ** Lifetime limited warranty of the Magnetron® ignition shall cover parts and labor for the first five (5) years from the date of purchase; thereafter only parts. "Lifetime" shall mean lifetime of the engine in the hands of the original purchaser.
- *** Applies to equipment retailed in the U.S.A. and Canada. In all other countries, the warranty for CONSUMER USE is the same as COMMERCIAL USE.

NO REGISTRATION (WARRANTY) CARD IS NECESSARY TO OBTAIN WARRANTY ON BRIGGS & STRATTON ENGINES. SAVE YOUR PURCHASE RECEIPT. PROOF OF PURCHASE DATE WILL BE REQUIRED TO OBTAIN WARRANTY.

BRIGGS & STRATTON ENGINES ARE MADE UNDER ONE OR MORE OF THE FOLLOWING PATENTS:										DESIGN
2,999,491	3.305.223	3.526.146	3.625,492	3,745,393	3,971,353	4.233.043	3.194.224	3,457,804	3.572.218	D-247,177
3,650,354	3,961,724	4,168,288	4,270,509	3,276,439	3,465,740	3.625.071	3.738.345	3.968.854	4,189,040	OTHER PATENTS PENDING

NO REGISTRATION (WARRANTY) CARD IS NECESSARY TO OBTAIN WARRANTY ON BRIGGS & STRATTON ENGINES. FILL IN THE REQUIRED INFORMATION AND RETAIN FOR YOUR RECORD.

(Engine Model, Type and Code Numbers are located on the Blower Housing, Cylinder Head Shield or Backplate.)

Engine Model No.	Type No.	Code No
Dealer Purchased From		
Type of Equipment	\;	
Name or Trademark of Equipment Manufacturer		

If warranty service is needed contact your nearest Authorized Service Center. For prompt attention your center will need to know the engine model, type and code number, the trouble experienced and the total number of hours the engine has run. If you differ with the decision of a Service Center on a warranty claim, ask the Service Center to submit all supporting facts to the Factory for review. If the Factory decides that your claim is justified, you will be fully reimbursed for those items accepted as defective.

ABOUT THE WARRANTY ON YOUR ENGINE

If warranty service is needed, contact your nearest Authorized Briggs & Stratton Service Center. For prompt attention, your Center will need to know the engine model, type and code numbers, the trouble experienced and the total number of hours the engine was run.

BRIGGS & STRATTON WARRANTY covers only DEFECTIVE MATERIAL and/or WORKMANSHIP.

Briggs & Stratton Corporation welcomes the opportunity to make justified warranty repairs by any of its Authorized Service Centers. In most instances, the requests for warranty repair are handled in a quick and routine manner. However, some requests for warranty are received which appear not justified. In these cases, though engine owners may not be aware of it, the premature failure of their engine was caused by abuse or neglect, or the equipment on which it was mounted, rather than the engine.

If you differ with the decision of your Service Center, investigation will be made to determine the applicability of warranty. Ask the Service Center to submit all supporting facts to the Factory for review. If the Factory decides that your claim is justified, you will be fully reimbursed for those items accepted as defective. To avoid misunderstanding which might occur between engine owners and Authorized Briggs & Stratton Service Centers, we list below some of the causes of engine failure that Briggs & Stratton warranty does not cover for repair or replacement.

NORMAL WEAR: Engines, like all mechanical devices, need periodic parts service and replacement to perform well. Warranty will not cover repair when normal use has exhausted the life of a part or an engine.

IMPROPER MAINTENANCE: Remember that the service life of an engine depends upon the conditions under which it operates and the care it receives. Some applications, such as tillers, trash pumps and rotary mowers, are very often used in dusty or dirty conditions which can cause what appears to be premature wear. Such wear, when caused by dirt, dust, spark plug cleaning grit or other abrasive material that has entered the engine because of improper maintenance, is not covered by warranty.

WARRANTY DOES NOT APPLY FOR SOME ADJUSTMENTS OR IF BUSE OR NEGLECT CAUSES ENGINE DAMAGE: SUCH AS

- Bent or broken crankshafts that could be caused by striking a solid object with the cutter blade of a rotary lawn mower;
- Sticking valves or clogged carburetors, fuel pipes or other damage caused by using contaminated or stale fuel (Use clean, fresh, <u>lead-free</u> gasoline.);

- 3. Parts which are scored or broken because an engine was operated with insufficient lubricating oil, improper grade of lubricating oil, or contaminated lubricating oil in the case of a 4 cycle engine, or operated with incorrect BIA/NMMA certified oil/gas mixture in the case of a 2 cycle engine. (For a 4 cycle engine, check the oil level daily or after 8 hours and refill when necessary. Change oil at recommended intervals. For a 2 cycle engine, use the correct oil/gas mixture.).
- 4. Parts damaged by overspeeding or overheating caused by dirt, grass or debris plugging the cooling fins and clogging the flywheel area or caused by operating the engine in a confined area without sufficient ventilation (Clean fins on the cylinder, cylinder head and flywheel at recommended intervals.):
- 5. Damage or wear to parts caused by dirt which entered the engine because of improper air cleaner maintenance or re-assembly (Clean and re-oil the foam pre-cleaner and clean or replace the paper cartridge at recommended intervals.);
- Damage or wear to parts caused by grit which entered the engine from spark plugs cleaned on an abrasive blast cleaning machine;
- Tune-up or adjustment needed by an engine but not caused by defective material nor workmanship (Follow the "Operating and Maintenance Instructions" when making any minor adjustments);
- Parts broken by excessive vibration caused by loose engine mounting, loose cutter blades, unbalanced blades or impellers, improperly attaching equipment to engine crankshaft, overspeeding or abuse in operation;
- Repair or adjustment of associated parts or assemblies such as clutches, transmissions, remote controls, etc., which are not of Briggs & Stratton manufacture;
- 10. PARTS THAT ARE NOT ORIGINAL BRIGGS & STRATTON PARTS OR PARTS THAT ARE NOT APPROVED BY BRIGGS & STRATTON.

Warranty is available only through service centers which have been authorized by the Briggs & Stratton Corporation. Your nearest service center is listed in the Yellow Pages of your Telephone Directory, under "Engines, Gasoline" or "Gasoline Engines."

LIMITED WARRANTY

FOOTE Spicer Off-Highway Axle Division DANA CORPORATION 182 South Main Street, Fredericktown, OH 43019

Foote will, at its option, replace or repair without charge to the original purchaser for materials or labor, any part or parts manufactured by it and found upon examination to be DEFECTIVE IN MATERIAL AND/OR WORKMANSHIP, if received for examination within TWO YEARS from date of original purchase.

To obtain warranty service first contact the dealer from whom you purchased the transmission. If you do not obtain a satisfactory response, then contact the distributor nearest to you.

A list of distributors is printed below. If not then satisfied, please write the factory at the address shown above.

All transportation charges on and damage or loss incurred in connection with the transportation of parts submitted for replacement or repair under this LIMITED WARRANTY shall be borne by purchaser.

The EXPRESSED WARRANTY contained herein shall not apply to any damage resulting from accident, abuse, or neglect. Nor will this LIMITED WARRANTY apply to damage resulting from failure to follow the manufacturer's instructions for operation and maintenance, nor from improper selection of a particular application.

THIS LIMITED WARRANTY IS IN LIEU OF AND EXCLUDES ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED. INCLUDING MERCHANTABILITY AND FITNESS FOR PARTICULAR PURPOSE. Foote neither assumes nor authorizes any other person, natural or corporate, to assume for it any obligation or liability in connection with or with respect to any parts covered hereunder.

FOOTE HEREBY DISCLAIMS ANY AND ALL IMPLIED WARRANTIES, INCLUDING BUT NOT LIMITED TO WARRANTIES OF MER-CHANTABILITY AND FITNESS FOR ANY PARTICULAR PURPOSES TO THE EXTENT THAT SUCH IMPLIED WARRANTIES MAY BE EXCLUDED BY APPLICABLE LAW. WHERE APPLICABLE LAW PROHIBITS THE EXCLUSION OF IMPLIED WARRANTIES, EITHER THAT OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE, THEN THE IMPLIED WARRANTY SHALL BE LIMITED TO THE PERIOD OF THE EXPRESS WARRANTY. FOOTE SHALL IN NO EVENT BE LIABLE FOR ANY CONSEQUENTIAL, INCIDENTAL. OR SPECIAL DAMAGES OR EXPENSES, FOOTE LIABILITIES BEING LIMITED SOLELY AND EXCLUSIVELY TO RE-PLACEMENT OR REPAIR AS SET FORTH ABOVE.

Some states do not allow limitations on warranties so the above limitation may not apply to you. This Warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

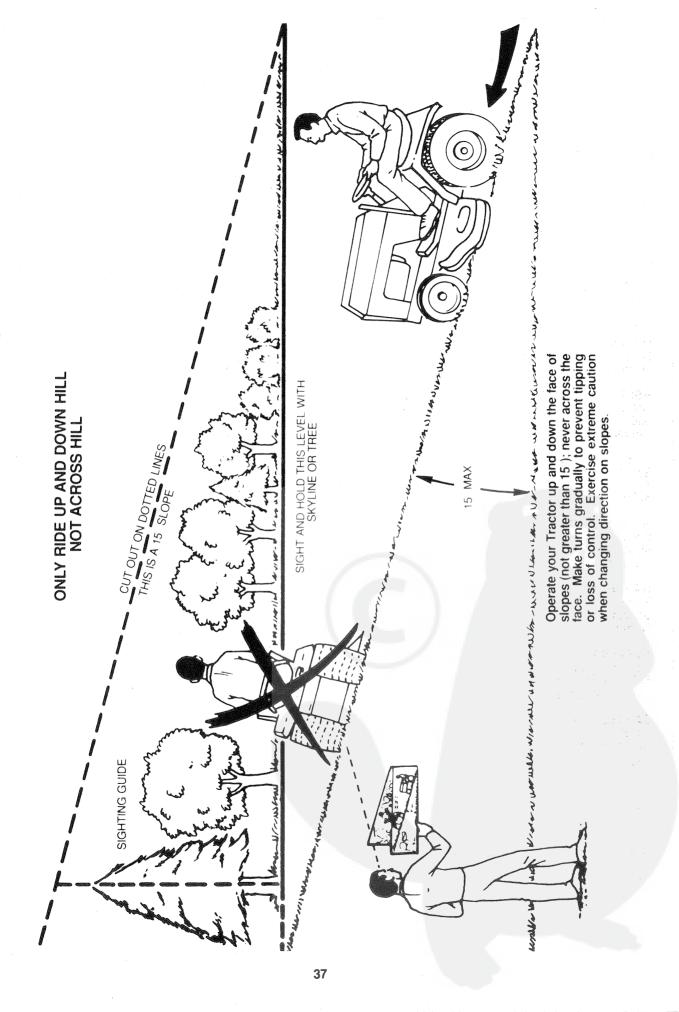
This warranty does not cover transmission units used for commercial purposes.

FOR INFORMATION REGARDING YOUR LOCAL FOOTE SERVICE CENTER, PLEASE CONTACT:

VELECLAIR 16 rue de Moronval 28109 Dreux Cedex France

Phone: 011-33-37-42-32-85 Fax: 011-33-37-46-67-69

SUGGESTED GUIDE FOR SIGHTING SLOPES FOR SAFE OPERATION



REPLACEMENT PARTS ORDERING

Use only original equipment parts. Replacement parts and service may be obtained through an authorized service shop, or the central parts distributor listed below. When ordering parts, the following information is required: complete model number, part number, description and quantity.

For service on your Tractor outside of the U.S. or Canada, contact:

AB AKLAND

24200 Horby Sweden

ORJE

P.O. Box 910 73129 Koping Sweden

NIRKLIN LTD. OY

Timonkatu 9 05830 Kyuinkaa Finland

SCAN MOTORS A/S

Mollegade 20 DK 8660 Skanderborg Denmark

ASPERA MOTORS

Osterbro 37B 9000 Aalborg Denmark

AUSTROWAREN

Schellinggrasse 17 PO A1015 Vienna Austria

HANS KELLER GMBH

Postfach 40 8540 Schwabach 7 Germany

GAH RUMSAUER GMBH

Kemnather Strabe 7 Speichersdorf Germany

AVAM B.V.

Industriestraat 3 6851 Em Huissen The Netherlands

CASTEL GARDEN EQUIPMENT

Via Sile 24-31033 Castelfranco Viento Italy S.E.P. SRL

Fabbrica Macchina Agricole 4208 S. Marino in Rio Cre Italy

XEROP IMPORT

CH-2540 Grenchen Quartierstrasse 9 Switzerland

TRENCHEZ POWER PRODUCTS LTD.

Dovefields, Uttoxeter, Staffordshire U.K. ST14 8ER

SALOPIAN-KENNETH HUDSON LTD.

Market Drayton Shropshire, TF9 3S6 U.K.

HORTOMECK

Main Street Cabinteely Dublin 18 Ireland

ROQUES ET LECOEUR

Centre Administratif des 7 Mares Avenue de II Villesieu 78990-Elancourt France

VERTS LOISIRS

87 avenue Dom Vaisette B.P. 8-81601 Gaillac Cedex France

AHMED & ESSA AL-JALLAHEMA

P.O. Box 70 Alkhobar Saudi Arabia 31652

AGROKAL

P.O. Box 1999 Tel-Aviv, Israel 61019

Companies that manufacture the Engine and/or Transaxle parts furnish their own Warranties and provide service through their aurthorized field service facilities. For additional information, see the seperate Warranties covering particular parts.

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