Rally

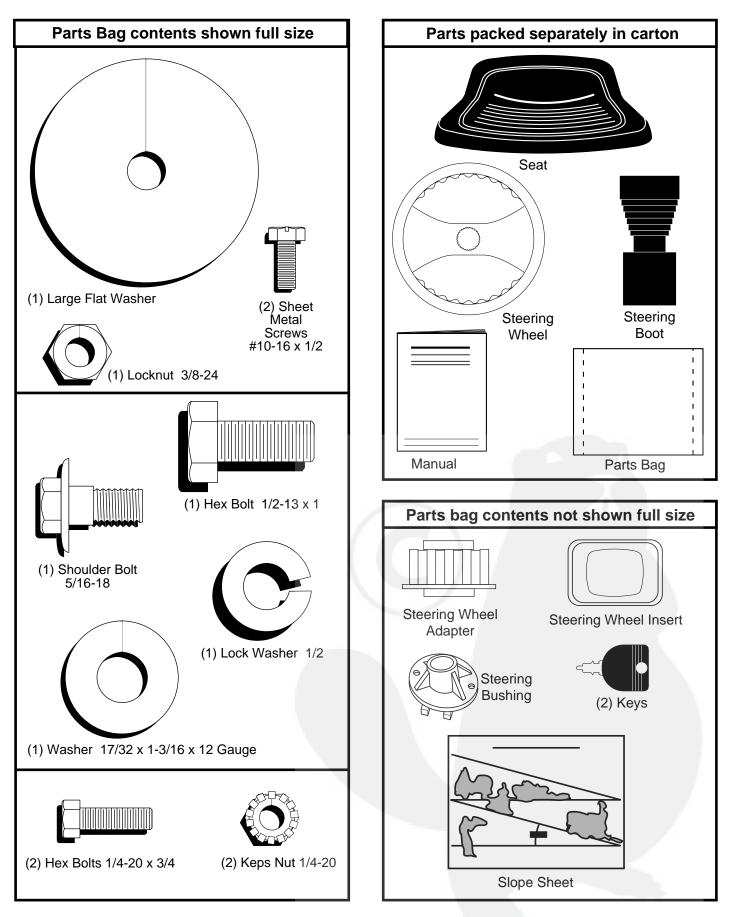
ASSEMBLY/REPAIR PARTS MANUAL MODEL NO. RE1338A Lawn Tractor

For Parts and Service, contact our authorized distributor: call 1-800-849-1297 For Technical Assistance: call 1-800-829-5886



167957 11.13.98 TR PRINTED IN U.S.A.

CONTENTS OF HARDWARE PACK



ASSEMBLY

Your new tractor has been assembled at the factory with exception of those parts left unassembled for shipping purposes. To ensure safe and proper operation of your tractor all parts and hardware you assemble must be tightened securely. Use the correct tools as necessary to insure proper tightness.

TOOLS REQUIRED FOR ASSEMBLY

A socket wrench set will make assembly easier. Standard wrench sizes are listed.

- (1) 9/16" wrench (1) 3/4" wrench
- (2) 7/16" wrenches Tire pressure gauge
 - " wrench Utility knife
- (1) 1/2" wrench

(1) 5/16" wrench When right or left hand is mentioned in this manual, it means when you are in the operating position (seated

TO REMOVE TRACTOR FROM CARTON

UNPACK CARTON

behind the steering wheel).

- Remove all accessible loose parts and parts cartons from carton (See page 2).
- Cut, from top to bottom, along lines on all four corners of carton, and lay panels flat.
- Check for any additional loose parts or cartons and remove.

BEFORE ROLLING TRACTOR OFF SKID

ATTACH STEERING WHEEL (See Fig. 1)

- Slide the steering bushing over the steering shaft.
- Raise steering shaft forward until screw holes in dash line up with steering bushing. Install two (2) sheet metal screws and tighten securely.
- Position steering boot over steering shaft.
- Place tabs of steering boot over tab slots in dash and push down to secure.
- Slide steering wheel adapter onto upper steering shaft.
- Position front wheels of the tractor so they are pointing straight forward.
- Position steering wheel so cross bars are horizontal (left to right) and slide onto adapter.
- Assemble large flat washer and 3/8-24 locknut and tighten securely.
- Snap steering wheel insert into center of steering wheel.
- Remove protective materials from tractor hood and grill.

IMPORTANT:CHECK FOR AND REMOVE ANY STAPLES IN SKID THAT MAY PUNCTURE TIRES WHERE TRACTOR IS TO ROLL OFF SKID.

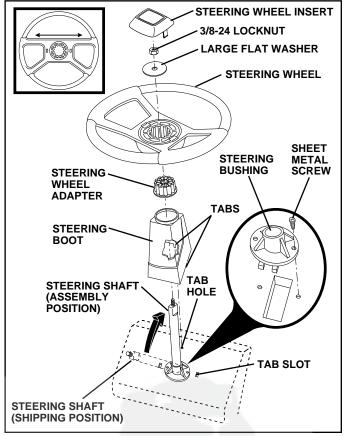


FIG. 1

TO ROLL TRACTOR OFF SKID (See Operator's Manual for location of controls)

- Press lift lever plunger and raise attachment lift lever to its highest position.
- Release parking brake by depressing clutch/brake pedal.
- Place gearshift lever in neutral (N) position.
- Roll tractor backwards off skid.
- Remove banding holding discharge guard up against tractor.

ASSEMBLY

HOW TO SET UP YOUR TRACTOR

CONNECT BATTERY (See Figs. 2 and 3)



CAUTION: Do not short battery terminals by allowing a wrench or any other object to contact both terminals at the same time. Before connecting battery, remove metal bracelets, wristwatch bands, rings, etc.

Positive terminal must be connected first to prevent sparking from accidental grounding.

- Remove cardboard packing from seat pan and lift seat pan to raised position.
- Open battery box door and remove protective plastic.
- Remove terminal protective caps and discard.
- If this battery is put into service after month and year indicated on label (label located between terminals) charge battery for minimum of one hour at 6-10 amps.
- First connect RED battery cable to positive (+) terminal with hex bolt and keps nut as shown. Tighten securely.
- Connect BLACK grounding cable to negative (-) terminal with remaining hex bolt and keps nut. Tighten securely.
- Close battery box door.

Open battery box door for:

- Inspection for secure connections (to tighten hard-ware).
- Inspection for corrosion.
- Testing battery.
- Jumping (if required).
- Periodic charging .

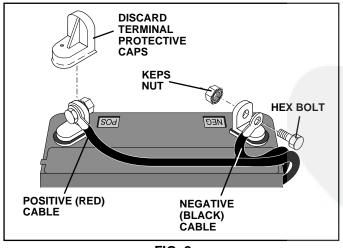
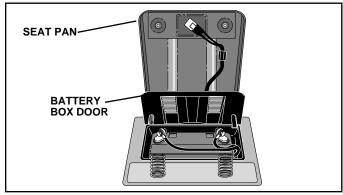


FIG. 2





INSTALL SEAT (See Fig. 4)

Adjust seat before tightening adjustment bolt.

- Remove cardboard packing on seat pan.
- Place seat on seat pan and assemble shoulder bolt. Tighten shoulder bolt securely.
- Assemble adjustment bolt, lock washer and flat washer loosely. Do not tighten.
- Lower seat into operating position and sit on seat.
- Slide seat until a comfortable position is reached which allows you to press clutch/brake pedal all the way down.
- Get off seat without moving its adjusted position.
- Raise seat and tighten adjustment bolt securely.

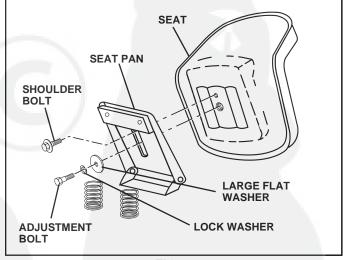


FIG. 4

ASSEMBLY

CHECK TIRE PRESSURE

The tires on your tractor were overinflated at the factory for shipping purposes. Correct tire pressure is important for best cutting performance.

• Reduce tire pressure to 14 PSI in front tires and 12 PSI in rear tires.

CHECK DECK LEVELNESS

For best cutting results, mower housing should be properly leveled. See "TO LEVEL MOWER HOUSING" in the Service and Adjustments section of operator's manual.

CHECK FOR PROPER POSITION OF ALL BELTS

See the figures that are shown for replacing motion and mower blade drive belts in the Service and Adjustments section of operator's manual. Verify that the belts are routed correctly.

CHECK BRAKE SYSTEM

After you learn how to operate your tractor, check to see that the brake is properly adjusted. See "TO ADJUST BRAKE" in the Service and Adjustments section of operator's manual.

✓ CHECKLIST

BEFORE YOU OPERATE AND ENJOY YOUR NEW TRACTOR, WE WISH TO ASSURE THAT YOU RECEIVE THE BEST PERFORMANCE AND SATISFACTION FROM THIS QUALITY PRODUCT.

PLEASE REVIEW THE FOLLOWING CHECKLIST:

- ✓ All assembly instructions have been completed.
- ✓ No remaining loose parts in carton.
- ✓ Battery is properly prepared and charged. (Minimum 1 hour at 6 amps).
- ✓ Seat is adjusted comfortably and tightened securely.
- ✓ All tires are properly inflated. (For shipping purposes, the tires were overinflated at the factory).
- ✓ Be sure mower deck is properly leveled side-to-side/ front-to-rear for best cutting results. (Tires must be properly inflated for leveling).
- ✓ Check mower and drive belts. Be sure they are routed properly around pulleys and inside all belt keepers.
- ✓ Check wiring. See that all connections are still secure and wires are properly clamped.

WHILE LEARNING HOW TO USE YOUR TRACTOR, PAY EXTRA ATTENTION TO THE FOLLOWING IMPORTANT ITEMS:

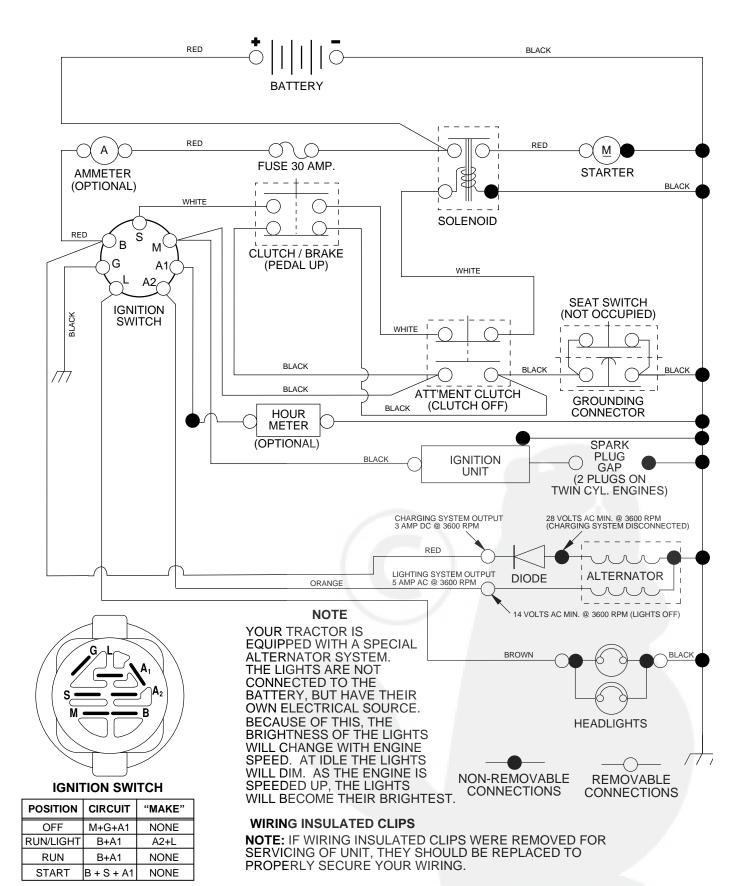
- ✓ Engine oil is at proper level.
- ✓ Fuel tank is filled with fresh, clean, regular unleaded gasoline.
- Become familiar with all controls their location and function. Operate them before you start the engine.
- ✓ Be sure brake system is in safe operating condition.

SERVICE NOTES



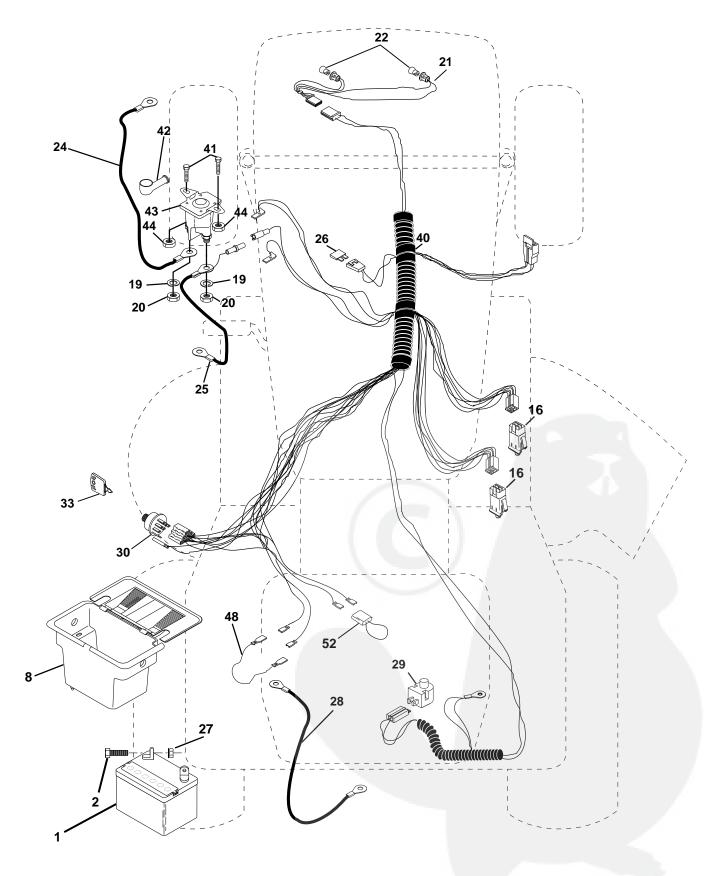
TRACTOR - - MODEL NUMBER RE1338A

SCHEMATIC



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ELECTRICAL



TRACTOR - - MODEL NUMBER RE1338A

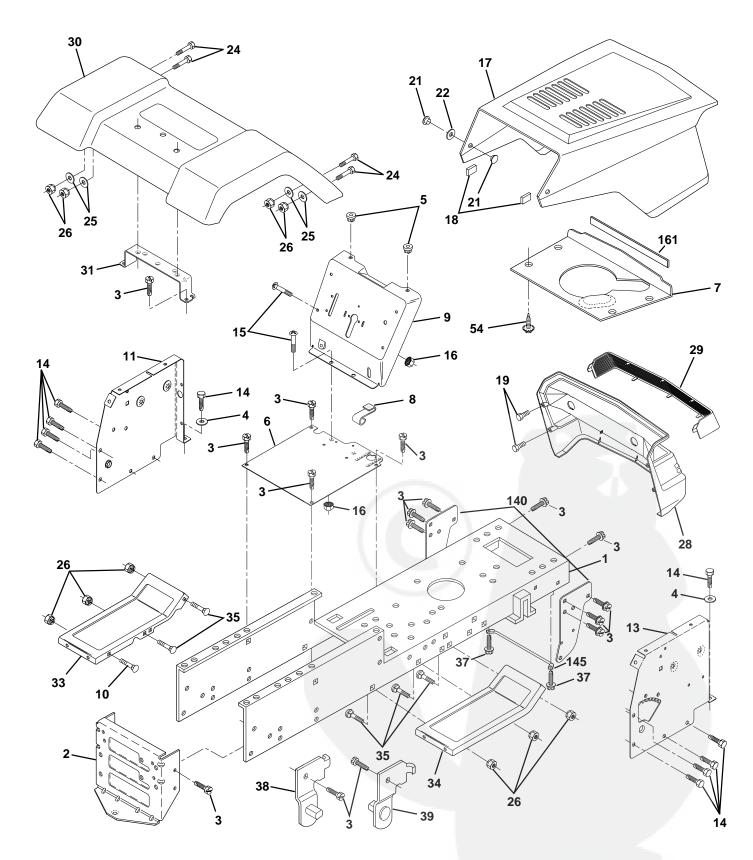
ELECTRICAL

KEY NO.	PART NO.	DESCRIPTION
1 2 8 16 19 20 21 22 24 25 26 27 28 29 30 33 40 41 42 43	144925 74760412 156417 153664 10090400 73350400 166181 4152J 108423X 146147 108824X 73510400 4207J 121305X 163968 140401 166151 71110408 131563 145673	Battery 12 Volt 25 Amp Bolt Hex Hd 1/4-20unc X 3/4 Case Battery Switch Interlock Push-In Washer Lock 1/4 Nut Jam Hex 1/4-20 Unc Harness Asm Light W/4152J Bulb Light #1156 Cable Battery 6 Ga 16"red Cable Battery 6 Ga 16"red Cable Battery 6 Ga red W/ 16" Wire Fuse 30 AMP Auto Green Nut, Keps Hex 1/4-20 UNC Cable Ground 6 Ga 12" black Switch Plunger Nc Gray Switch, Ignition Key Ign Harness Ign Bolt Blk Fin Hex 1/4-20 x 1/2 Cover Terminal Red Solenoid
	73640400 140844 141940	Nut Keps Hex 1/4-20 Unc Adapter Ammeter Rectangular Protection Wire Loop

NOTE: All component dimensions give in U.S. inches 1 inch = 25.4 mm.

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CHASSIS AND ENCLOSURES



TRACTOR - - MODEL NUMBER RE1338A

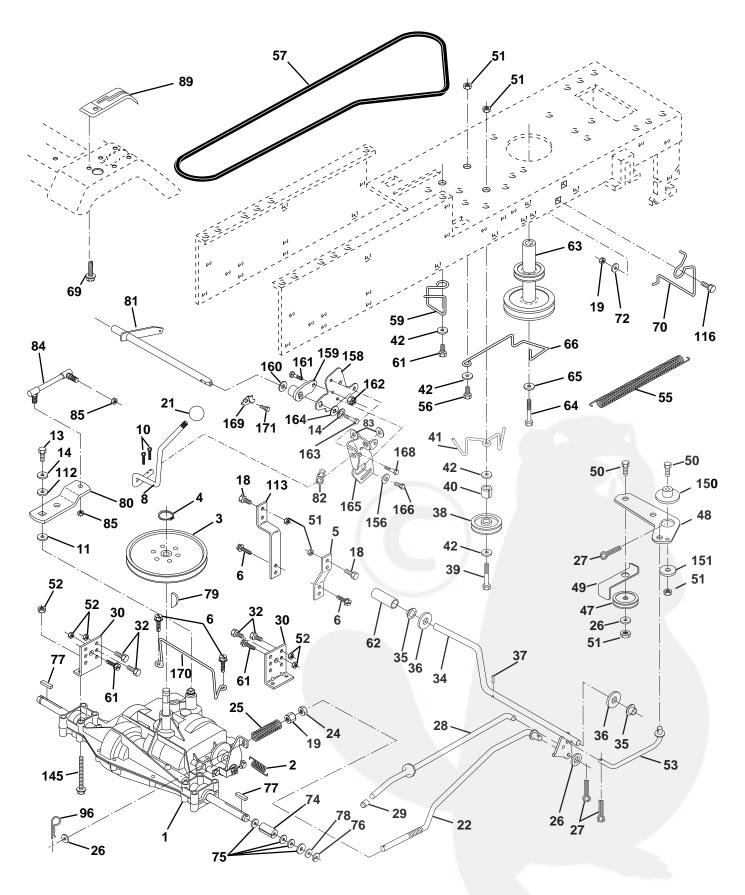
CHASSIS AND ENCLOSURES

KEY NO.	PART NO.	DESCRIPTION
$\begin{array}{c}1&2&3&4&5&6&7\\&8&9&0&1&1&3&4&5\\&1&1&1&1&1&1&1&1&2&2&2&2&2&2&3&3&3&3&3&3$	165480 140356 17490612 19131216 155272 155923 124027X 155138 166318X010 72140608 155927 155934X010 17490608 74180512 73510500 154988X505 126938X 164863 122933X 124479X 74780616 19131312 73800600 140135X505 126028X 124029X599 157583X505 136619 105476X505 105475X505 72110606 17490508 139886 139887 161464 158418 156524 161547 5479J	Chassis Drawbar Screw, Thd., Roll. 3/8-16 x 3/4 Type-TT Washer 13/32 x 3/4 x 16 Gauge Bumper Hood/Dash Saddle Shield Heat Hood LT Clip, Retainer Slide-On Dash Bolt, Carriage 3/8-16 x 1 Dashboard, panel LH Dashboard, panel RH Hex head tread rolling screw 3/8-16 x 1/2 Ty-tt Machine screw 5/16-18 unc x 3/4 Nut, Keps 5/16-18 Unc Hood Asm Pnt Weld Slope MS-505 Bumper Hood Screw Hwhd Hi-Lo #13-16 x 3/4 Rivet Ratchet Nylon Washer, Nylon Blk .28 x .75 x .19 Bolt, Hex Head, Fin. 3/8-16 x 1 Grade 5 Washer 13/32 x 13/16 x12 Gauge Nut Lock Hex w/Ins. 3/8-16 Unc Grille Lens Grille Fender Fender Bracket Footrest, LH Footrest, LH Footrest, RH Bolt 3/8-16 X 3/4 Screw Thdrol 5/16-18 x 1/2 Mower Pivot Bracket, RH Screw Hex WSHd 8-18 x 7/8 Bracket Suspension Front Rod Pivot Chassis/Hood Extrusion Hood Button Plug

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

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DRIVE



TRACTOR - - MODEL NUMBER RE1338A

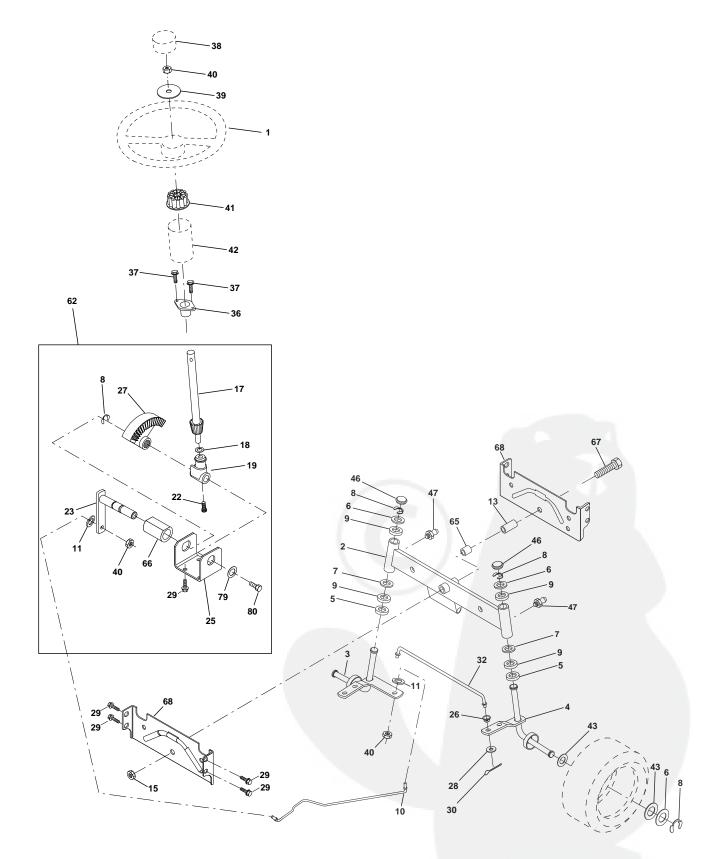
DRIVE

KEY PART KEY PART NO. NO. DESCRIPTION NO. NO. DESCRIPTION Transaxle Peerless 205-544C 17490612 1 -----61 Screw, Hex Washer Head, Thd., Order parts from transaxle Roll. 3/8-16 x 3/4 Cover, Foot Pedal manufacturer 62 8883R Pulley, Engine Bolt, Hex 7/16-20 x 4 Gr. 5 Washer, Lock Hvy HIcl Spr 7/16 Keeper, Belt Engine F-Proof Guide Belt Mower Drive RH Spring, Brake Return Pulley, Transaxle Ring, Retainer 2 63 140186 146682 3 123666X 64 71170764 12000028 65 10040700 4 Strap, Torque Screw, Hex, Washer, Thread Rolling 5/16-18 x 3/4 121520X 66 154778 5 134683 17490512 70 6 72 19132012 Washer 13/32 x 1-1/4 x 12 Ga. Rod Shift Fender Adjust LT Spacer, Axle 74 137057 8 165619 10 76020416 Pin, Cotter 1/8 x 1 75 121749X Washer 25/32 x 1-1/4 x 16 Ga. Washer. Shift Plate 11 105701X 76 12000001 E-Rina Bolt 1/4-28 UNF Gr. 8 w/Patch 74550412 123583X Key Square 13 77 14 10040400 Washer Lock 78 121748X Washer 25/32 x 1-5/8 x 16 Ga. 74780616 Bolt, Fin Hex 3/8-16 Unc x 1 Gr. 5 2228M Key Woodruff #9 3/16 x 3/4 18 79 Shift Arm 73800600 Locknut 3/8-16 80 131486 19 Shaft Asm Cross Tapered DA/PR 18 21 106933X 165594 Knob 81 22 Rod, Brake 130804 Spring, Torsion 24 73350600 Nut, Hex Jam 3/8-16 82 123782X 25 106888X Spring, Rod, Brake 83 19171216 Washer 17/32 x 3/4 x 16 Gauge Link, Transaxle PMST/18" Zinc 26 19131316 Washer 13/32 x 13/16 x 16 Gauge 84 166228 Pin, Cotter 1/8 x 3/4 27 76020412 85 150360 Nut 1/4-28 Rod, Brake, Park 28 145204 89 139963X428 **Console Shift** Cap, Plunger Bracket, Transaxle, L.H. Bolt Hex Hd 5/16-18 UNC x 3/4 Shaft, Foot Pedal Nut, Washer Head, Self-Thread 1/4 29 71673 90 124346X Retainer Spring 1" Ziinc/Cad Washer 9/32 x 3/4 x 10 Ga. Strap Torque L.H. Lt 30 130807 96 4497H 32 74760512 112 19091210 127285X 34 155071 113 Bolt, RdHd Sq Neck 3/8-16 x 1.25 Bolt, Hex Flghd 5/16-18 Gr. 5 Bushing, Bellcrank Grd Drive Bearing Nylon Washer 21/32 x 1 x 16 Gauge 72110610 35 120183X 116 19211616 36 145 74490540 Pin,Roll 3/16 x 1 1572H 150 165850 37 Washer 13/32 x 2 x 10 Ga. 38 131494 Idler, Flat 151 19133210 Washer Srrted 5/16ID x 1 x .125 39 74760644 Bolt, Hex 3/8-16 x 2-3/4 166002 156 40 4470J Spacer 165589 Bracket, Shift Mount 158 Hub, Tapered Flange Shift LT Washer 29/32 x 1-1/4 x 16 Ga Bolt Rdhd Sqnk 1/4-20 x 3/4 Gr 5 Keeper, Belt Washer 13/32 x 13/16 x 12 Gauge Pulley, Idler 165494 41 165838 159 19292016 42 19131312 160 47 127783 72140406 161 Nut, Crownlock 1/4-20 UNC 154407 Bellcrank Clutch Grnf Drv Stl 73680400 48 162 49 123205X Retainer, Belt 163 74780416 Bolt, Hex Fin 1/4-20 UNC x 1 Gr 5 74760624 Bolt. Hex 3/8-16 x 1-1/2 19091010 Washer 5/8 x .281 x 10 Ga 50 164 51 73680600 Nut, Crownlock 3/8-16 165 165623 Bracket Pivot Lever Nut, Crownlock 5/16-18 Screw 5/16-18 x 5/8 52 73680500 166 166880 53 105710X Link, Clutch 168 165492 Bolt Shoulder 5/16-18 x .561 Spring, Return, Clutch Bolt, Fin, Hex 3/8-16unc x 1-1/2 105709X 55 169 165581 Plate, Fastening LT Keeper, Belt, transaxle Gear Screw Thdrol 3/8-16 x 1/2 TY-TT 56 74760620 170 165849 V-Belt. Drive 57 130801 171 17490608 59 140312 Retainer, Belt

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

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STEERING WHEEL



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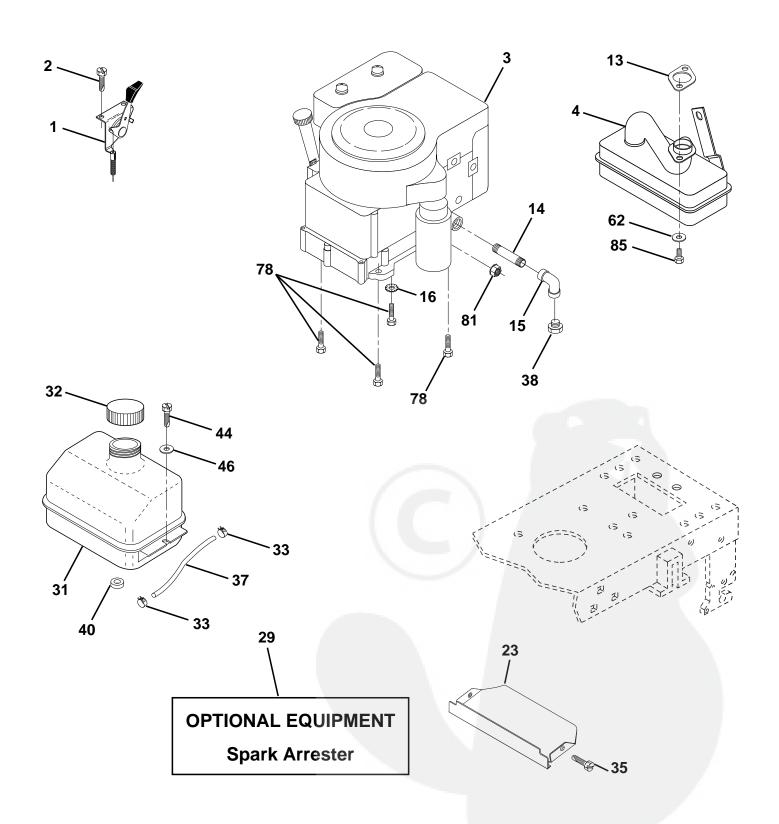
STEERING WHEEL

KEY NO.	PART NO.	DESCRIPTION
$\begin{array}{c}1\\2\\3\\4\\5\\6\\7\\8\\9\\0\\1\\1\\3\\5\\7\\8\\9\\0\\1\\1\\3\\5\\7\\8\\9\\0\\1\\2\\2\\2\\2\\2\\2\\2\\2\\3\\3\\3\\3\\3\\3\\3\\4\\4\\4\\4\\4$	133741 154427 156483 157473 6266H 121748X 19272016 12000029 3366R 156438 10040600 154779 73901000 156545 57079 160395 165857 165851 154406 126847X 136874 19131416 17490612 76020412 130465 155099 152927 133742 19133808 7810H 104820X 124418X 121749X 121232X 6855M 167903 154404 74781044 154429 19132012	Wheel, Steering Asm. Axle, Rear Asm., Spindle, Lh Asm., Spindle, Rh Bearing, Thrust, Hardened Washer 25/32 x 1-5/8 x 16 Ga. Washer 27/32 x 1-1/4 x 16 Ga. Ring, Clip Bearing Link, Drag Washer, Lock Bearing, Axle Nut, Jam Hex w/Washer Insert 5/8-11 UNC Asm. Shaft, Steering Washer, Thrust .515 x .750 x .033 Support, Shaft Screw, Hex Wshhd Torx Shaft, Asm Pitman Bracket, Steering Bushing, Link, Drag Gear, Sector Washer 13/32 x 7/8 x 16 Ga. Screw, Thdrol 3/8-16 x 3/4 Type TT Pin, Cotter Rod, Tie Bushing, Steering Screw Insert, Steering Washer 13/32 x 2-3/8 x 8 Ga. Nut Adapter, Steering Blk Washer 25/32 x 1-1/4 x 16 Ga. Cap, Spindle Fitting, Grease Kit, Steering Asm, Service Spacer Axle Bearing Arm Pittman Bolt, FinHex 5/8-11 UNC x 2-3/4 Axle, Brace Washer 13/32 x 1-1/4 x 12 Ga.
80	74950612	Bolt, Hex Nylon 3/8-16 x 3/4

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

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ENGINE



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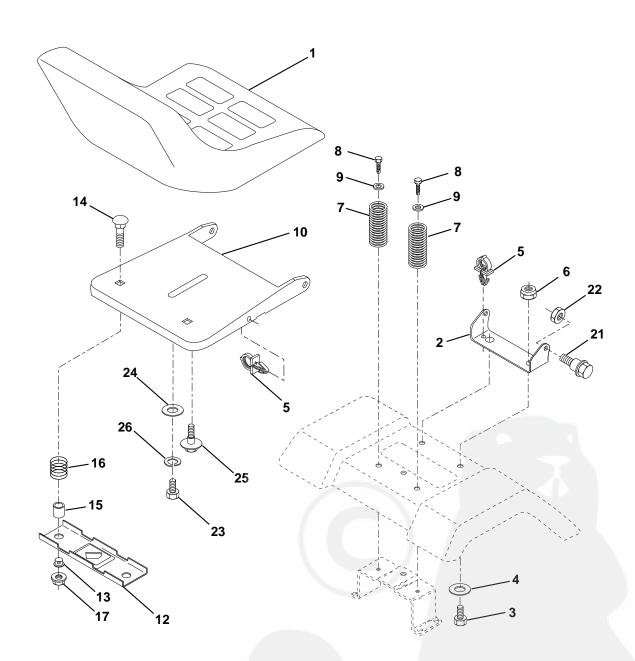
ENGINE

KEY		DECODIDITION
NO.	NO.	DESCRIPTION
1	152141	Control Th/ch Flag EEC 15.1
2 3	17720410	Screw Hex Thd Cut 1/4-20x5/8 T
3		Engine Tecumseh Model OHV130
		Order parts from engine manufacturer
4	156700	Muffler Tec 11/13.0 HP LT
13	165291	Gasket Eng 1 313 Id Tin Plated
	13280336	Nipple Pipe 4-1/2"
	13200300	Elbow Std 90 Degree 3/8-18 Npt
	11050600	Washer Lock Ext Tooth 3/8
	159880	Shield Brn/Dbr Guard
		Kit Spark Arrestor (Flat Scrn)
	109202X	Tank Fuel Front 2 00
	140527	Cap Asm Fuel
	123487X	Clamp Hose Blk
	17490512	Screw Thdrol 5/16-18 x 3/4 TYT
	137040	
38		Plug Oil Drain (Order From Engine Manufacturer)
	124028X	Bushing Snap Nyl Blk Fuel Line
	17490412	Screw Hexwsh Thdrol 1/4-20x3/4
	19091416	Washer 9/32 X 7/8 X 16 Ga
	10040500	
	17490620	Screw Thdrol 3/8-16x1-1/4 TYTT
	128861	Nut Flange 1/4-20 Starter Nut
85	123528X	Bolt Hex Hd Phillips

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm.

TRACTOR - - MODEL NUMBER RE1338A

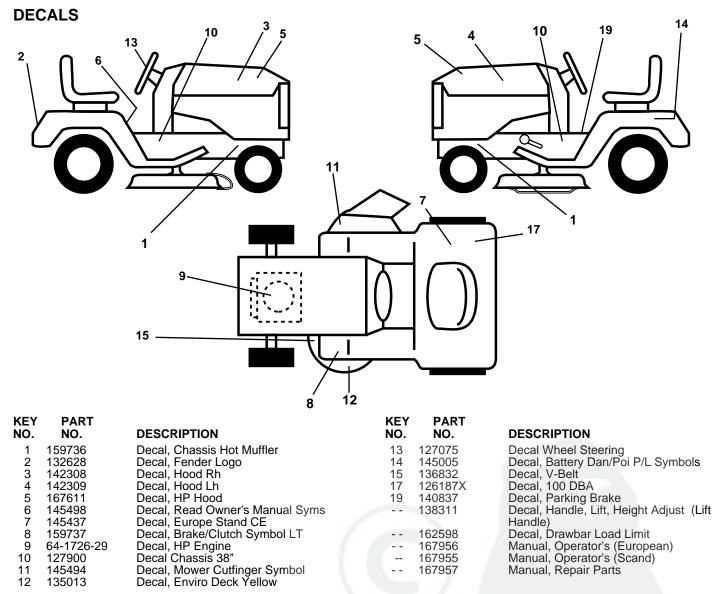
SEAT



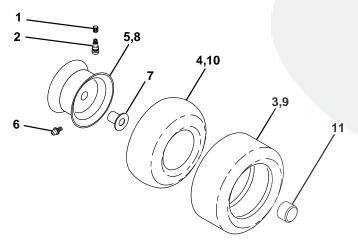
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	127426X	Seat	14	72050412	Nut, Crownlock 1/4-20 x 1-1/2
2	140551	Bracket, Pivot, Seat	15	134300	Spacer, Split
3	74760616	Bolt	16	121250X	Spring
4	19131610	Washer 13/32 x 1 x 10 Ga.	17	123976X	Nut, Lock, Flange 1/4 Gr. 5
5	145006	Clip, Push-in	21	153236	Bolt, Shoulder 5/16-18 UNC
6	73800600	Nut	22	73800500	Nut
7	124181X	Spring, Seat	23	74780814	Bolt Fin Hex 1/2 - 13 x 7/8 Gr. 5
8	17490616	Screw, Thdrol 3/8-16 x 1	24	19171912	Washer 17/32 x 1-3/16 x 12 Ga.
9	19131614	Washer 13/32 x 1 x 14 Ga.	25	127018X	Bolt Shoulder 5/16-18 x .62
10	155925	Pan, Seat	26	10040800	Washer Lock Hvy Hclc Spr 1/2
12	121246X	Bracket, Mounting, Switch, Sea	it		· · ·
13	121248X	Bushing, Nylon	NOT	E: All compo 1 inch = 25	onent dimensions given in U.S. inches 5.4 mm

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TRACTOR - - MODEL NUMBER RE1338A



TIRES AND WHEELS

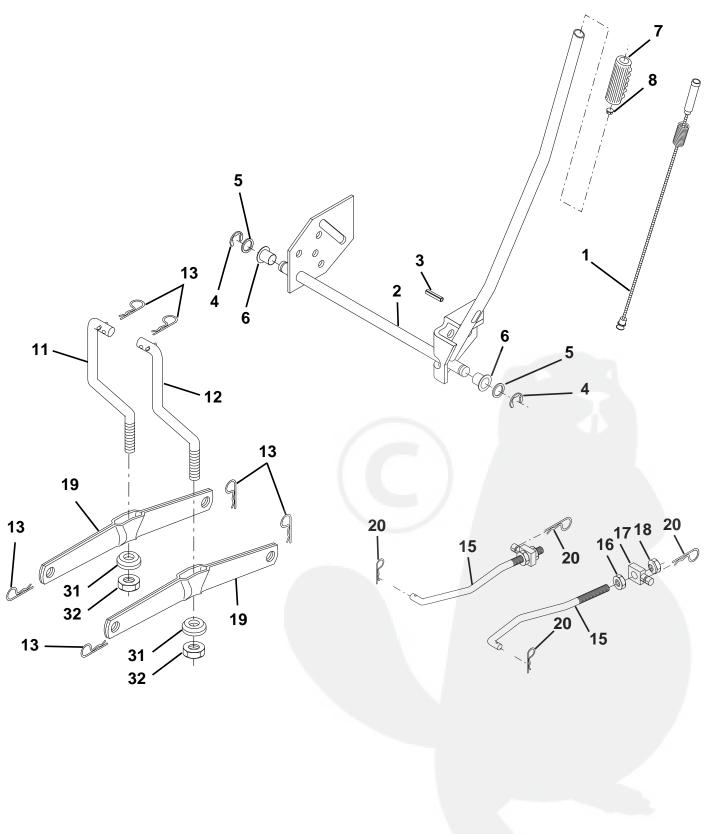


KEY NO.	PART NO.	DESCRIPTION
1 2 3 4 5 6 7 8 9 10 11	59192 65139 106222X 59904 106732X427 278H 9040H 106108X427 124635X 7152J 104757X 144334	Cap, Valve Stem, Valve Tire Front Tube, Front (not furnished) Rim, Asm. Front Grease Fitting (rear tire only) Bearing, Flange (front tire only) Rim, Asm. Rear Tire, Rear Tube, Rear (not furnished) Cap, Axle Sealant, Tire (10 oz. Tube)

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

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MOWER LIFT



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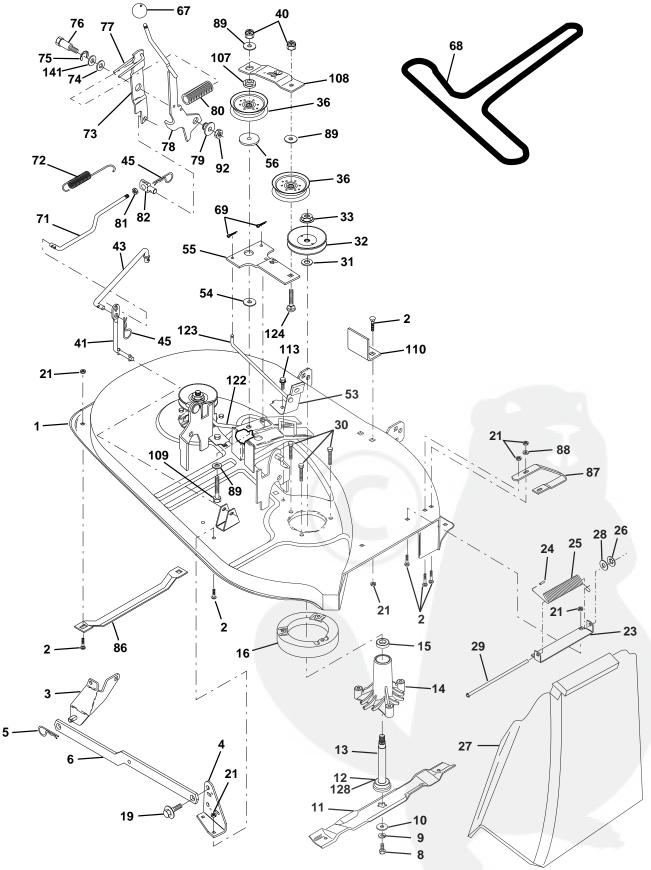
MOWER LIFT

KEY NO.	PART NO.	DESCRIPTION
4 5 7 8 11 12	159460 159474 105767X 12000002 19211621 120183X 109413X 124526X 139865 139866 4939M	Asm. Inner Wire w/Plunger Asm., Shaft, Lift Pin, Groove Ring, E #5133-62 Washer 21/32 x 1 x 21 Ga. Bearing, Nylon Grip Handle Bicycle Matte Blk Button, Plunger Link, Lift, Lh Link, Lift, Rh Spring, Retainer
-	127218 73350800	Link, Front Nut, Jam, Hex 1/2-13 Unc
18 19 20	130171 73680800 139868 163552 140302	Trunnion Nut, Crownlock 1/2-13 Unc Arm, Suspension, Rear Spring, Retainer Bearing, Pvt Lft
32	73540600	Nut Crownlock 3/8-24

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

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MOWER DECK



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MOWER DECK

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1 2	142829 72140506	Mower Housing Assembly Bolt	56 67	122052X 162132	Spacer, Retainer Knob
3	138017	Asm., Bar, Anti-Sway	68	144200	V-Belt, Mower
4	138440	Asm., Bracket, Anti-Śway Bar	69	76020312	Pin, Cotter 3/32 x 3/4
5	4939M	Spring, Retainer	71 72	142427 131870	Rod Primary Clutch 38 & 42"
6 8	130832 850857	Arm, Suspension, Rear Bolt 3/8-24 x 1.25 Gr. 8	72	127847	Spring Return Arm Clutch Secondary
9	10030600	Washer, Lock	74	121748X	Washer 25/32 x 1-5/8 x 16 Ga.
1Ŏ	140296	Washer, Hardened	75	12000029	Ring Klip #T5304-75
11	138497	Blade, Mower, Hi Lift	76	128903	Bolt Shoulder 3/8 - 16 UNC 1.44
12	129895	Bearing, Ball	77	127845	Keeper Spring 4.000
13	137645	Asm., Šhaft, Mandrel, Vented (Includes	78	160571 127498	Lever Asm. Clutch Primary Lt
14	128774	key no. 12) Housing, Mandrel, Vented	79 80	127498	Bushing .747 OD x 794 Lg Spring Clutch Mower
15	110485X	Bearing, Ball, Mandrel	81	73350600	Nut Hex Jam 3/8 - 16 UNC
16	140329	Stripper, Mower	82	142028	Trunnion Adj '94
19	132827	Bolt, Shoulder	86	7631J	Runner, LH
21	73680500	Nut, Crownlock 5/16 - 18 UNC	87	128772	Runner, RH
23	137607	Bracket, Deflector	88	19111216	Washer 11/32 x 3/4 x 16 Ga.
24	105304X	Cap, Sleeve	89	19131612 73800600	Washer 13/32 x 1 x 12 Ga.
25 26	123713X 110452X	Spring, Torsion, Deflector Washer, Lock	92 107	133502	Nut Lock Hex w/Ins 3/8-16 UNC Spacer, Retainer
27	106736X	Deflector, Shield	107	133503	Stiffener, Idler Arm
28	19111016	Washer 11/32 x 5/8 x 16 Ga.	109	74760640	Bolt, hex Head 3/8-16 x 2-1/2
29	106735X	Rod, Hinge	110	142587	Upstop Deck Front 38"
30	157722	Screw Hex Thdrol	113	17490512	Screw, Hex Head, Thd.,Roll 5/16-18 x
31	129963	Washer, Spacer			3/4
32	153532	Pulley, Mandrel		131289	Rod, Brake, RH
33 36	137266 131494	Nut Lock 9/16 Pulley, Idler, Flat	123	131288 72110614	Rod, Brake, LH
30 40	73680600	Nut, Crownlock 3/8 - 16 UNC	124	153390	Bolt, Carriage 3/8-16 x 1-3/4 Washer Felt
41	133551	Rod Pivot w/Nibs	141	6266H	Washer, Thrust .75 x 1.230
43	133504	Rod Clutch Secondary		130794	Asm. Mandrel (includes key nos. 8-10,
45	4497H	Retainer Spring 1: Zinc/Cad			12-15, 31 and 33)
53	130840	Brake Assembly		145758	Mower Deck, Complete
54 55	133943	Washer, Hardened	NOTE	: All compone	ent dimensions given in U.S. inches
55	133840	Arm, Idler Assembly		1 inch = 25.4	

SERVICE NOTES



SERVICE NOTES





Issued January 1980 Revised January 1991

$\begin{array}{c} \mathbf{SERVICE} \\ \mathbf{PO} \square \mathbf{C} \\ \mathbf{WARRANTY} \end{array}$



LIMITED WARRANTIES FOR NEW PEERLESS GEAR POWER TRAIN COMPONENTS

A. Products Warranted

Peerless Gear and Machine Division of Tecumseh Products Company ("Tecumseh"), subject to the limitations contained below, will, at its option, repair or replace, without charge for parts or labor only, any part of a new Power Train Component (which as used herein means and includes the transaxle, gear box, transmission, differential and right angle drives, and any part of the Power Train Component), EXCEPT any new Power Train Component incorporated in equipment used for commercial or rental purposes, which is found upon examination by any Tecumseh Authorized Service Outlet or by Tecumseh's factory in Grafton, Wisconsin, to be DEFECTIVE IN MATERIAL AND/OR WORKMANSHIP if received by Tecumseh or a Tecumseh Authorized Service Outlet for such examination within TWO YEARS from the date of sale to the original consumer purchaser of Peerless Series 820, 900, 910, 915, 920, 930 transaxles and Series 1100 angle drive and ONE YEAR for all other Peerless products. New Power Train Components incorporated in equipment used for NINETY (90) DAYS ONLY, and must be received by Tecumseh or by a Tecumseh Authorized Service Outlet for such examination within 90 days from the date of sale to the original purchaser. New Power Train Components are warranted for THIRTY (30) DAYS ONLY, and must be received by Tecumseh Authorized Service Outlet within 30 days from the date of sale to the original purchaser.

B. Products And Items Not Warranted

- 1. Alterations or Modifications of Power Train Components.
- 2. Accidents, Normal Maintenance, Failure to follow the Original Equipment Manufacturer's Manual.

This warranty covers only parts of new Power Train Components which are found upon examination to be defective in material or workmanship as delivered to the original purchaser. This warranty does not cover defects caused by depreciation or damage caused by normal wear, accidents, improper maintenance, improper use or abuse of the product, failure to follow the instructions contained in an Instruction Manual for the operation of the Power Train Component and parts. The cost of normal maintenance and replacement of service items which are not defective shall be paid for by the original purchaser.

C. Securing Warranty Service

Warranty service can be arranged for by contacting either a Tecumseh Authorized Service Outlet (any Tecumseh Registered Service Dealer, Tecumseh Authorized Service Distributor, or Tecumseh Central Warehouse Distributor) or by contacting Tecumseh, c/o Service Manager, Engine and Transmission Group Service Division, 900 North Street, Grafton, Wisconsin 53024. Warranty service can only be performed by a Tecumseh Authorized Service Outlet or by Tecumseh at its factory in Grafton, Wisconsin. At the time of requesting warranty service, evidence must be presented of the date of sale to the original purchaser. The purchaser shall pay any charges for making service calls and/or for transporting the product to and from the place where the inspection and/or warranty work is performed. The purchaser shall be responsible for any damage or loss incurred in connection with the transportation of Power Train Components and/or part(s) of the Power Train Components submitted for inspection and/or warranty work.

D. Limitation of Damages and Implied Warranties

The foregoing EXPRESSED WARRANTY IS IN LIEU OF ALL OTHER EXPRESS WARRANTIES. Neither Tecumseh nor any of its affiliates makes any warranties, representations or promises, written or oral, as to the quality of the Power Train Component or any of its parts, other than as set forth herein.

ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, TO THE EXTENT THAT EITHER MAY APPLY TO ANY PART(S) OF POWER TRAIN COMPONENTS, SHALL BE LIMITED IN DURATION TO THE PERIODS OF THE EXPRESSED WARRANTIES DEFINED IN PARAGRAPH A HEREOF. IN NO EVENT WILL TECUMSEH BE LIABLE FOR ANY INCIDENTAL, CONSEQUENTIAL OR SPECIAL DAMAGES AND/OR EXPENSES. Some states do not allow limitations on how long an implied warranty lasts or the exclusion or limitation of incidental or consequential damages, so the above limitation(s) or exclusion(s) may not apply to you. This warranty gives you specific legal rights and you may also have other legal rights which vary from state to state.

E. No Dealer Warranty

Tecumseh neither assumes nor authorizes any other person, natural or corporate, to assume for Tecumseh any other obligations or liabilities in connection with or with respect to any part(s) of a Power Train Component. The seller or dealer of part(s) of a Power Train Component has no authority, whatsoever, to make any representations or promises on behalf of Tecumseh or to modify the terms or limitations of Tecumseh's warranty in any way.

LIMITED WARRANTY

The Manufacturer warrants to the original consumer purchaser that this product as manufactured is free from defects in materials and workmanship. For a period of one (1) year from date of purchase by the original consumer purchaser, we will repair or replace, at our option, without charge for parts or labor incurred in replacing parts, any part which we find to be defective due to materials or workmanship. This Warranty is subject to the following limitations and exclusions.

- 1. This warranty does not apply to the engine, other than FHP manufactured transaxle/transmission components, battery (except as noted below) or components parts thereof. Please refer to the applicable manufacturer's warranty on these items.
- 2. Transportation charges for the movement of any power equipment unit or attachment are the responsibility of the purchaser. Transportation charges for any parts submitted for replacement under this warranty must be paid by the purchaser unless such return is requested by Frigidaire Home Products.
- 3. Battery Warranty: On products equipped with a Battery, we will replace, without charge to you, any battery which we find to be defective in manufacture, during the first ninety (90) days of ownership. After ninety (90) days, we will exchange the Battery, charging you 1/12 of the price of a new Battery for each full month from the date of the original sale. Battery must be maintained in accordance with the instructions furnished.
- 4. The Warranty period for any products used for rental or commercial purposes is limited to 90 days from the date of original purchase.
- 5. This Warranty applies only to products which have been properly assembled, adjusted, operated, and maintained in accordance with the instructions furnished. This Warranty does not apply to any product which has been subjected to alteration, misuse, abuse, improper assembly or installation, delivery damage, or to normal wear of the product.
- 6. Exclusions: Excluded from this Warranty are belts, blades, blade adapters, normal wear, normal adjustments, standard hardware and normal maintenance.
- 7. In the event you have a claim under this Warranty, you must return the product to an authorized service dealer.

Should you have any unanswered questions concerning this Warranty, please contact:

Frigidaire Home Products Outdoor Products Customer Service Dept. 250 Bobby Jones Expressway Augusta, GA 30909 USA

Frigidaire Home Products 7075 Ordan Drive Mississauga, Ontario L5T 1K6

In Canada contact:

giving the model number, serial number and date of purchase of your product and the name and address of the authorized dealer from whom it was purchased.

THIS WARRANTY DOES NOT APPLY TO INCIDENTAL OR CONSEQUENTIAL DAMAGES AND ANY IMPLIED WARRAN-TIES ARE LIMITED TO THE SAME TIME PERIODS STATED HEREIN FOR OUR EXPRESSED WARRANTIES. Some areas do not allow the limitation of consequential damages or limitations of how long an implied Warranty may last, so the above limitations or exclusions may not apply to you. This Warranty gives you specific legal rights, and you may have other rights which vary from locale to locale.

This is a limited Warranty within the meaning of that term as defined in the Magnuson-Moss Act of 1975.