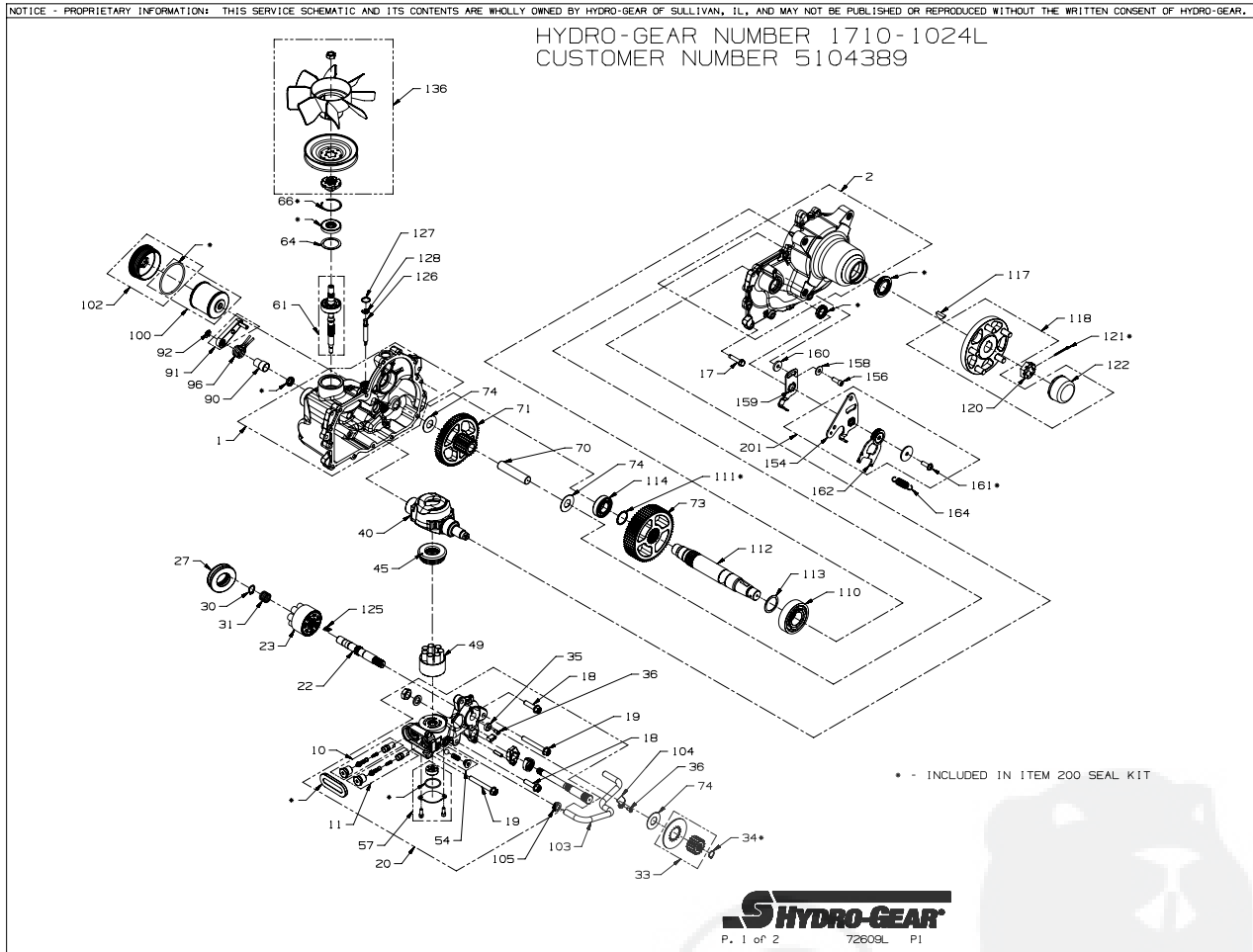


1710-1024L

# Parts Breakdown



## Parts Breakdown

#	PART #	DESCRIPTION	QTY	Note
1	72518	KIT MAIN HOUSING LH	1	
		HOUSING, MAIN, LH	1	
		LABEL, PATENT	1	
		LABEL, ZT-4400	1	
		PIN, .25 X .375	2	
		BUSHING	1	
		SEAL, LIP .375 X .75 X .25	1	
		BUSHING, 17 X 20.2 X 15	1	
		PIN, .313 X 1.375 SPRING	1	
2	72520	KIT SIDE HOUSING LH	0.8 gal	
		HOUSING, SIDE LH	1	
		BUSHING, 35 X 39 X 20	1	
		INSERT, THREADED, LOCKING 1/2-13 X 1.00	4	
		PLUG, 5/16-24 STR THREAD HEX HEAD	1	
7	50006	20W-50 OIL	0.8 gal	
8	50928	SEALANT TUBE	1	
10	72569	KIT SHOCKVALVE	1	
		SHOCK VALVE ASSEMBLY	1	[1]
		ASSEMBLY, SEAT, CHECK	1	
		RETAINER, CHECK SPRING	1	
		SPRING	1	
11	72569	KIT SHOCKVALVE	1	
		SHOCK VALVE ASSEMBLY	1	[1]
		ASSEMBLY, SEAT, CHECK	1	
		RETAINER, CHECK SPRING	1	
		SPRING	1	
17	53987	SCREW 5/16-18 X 1.5 HEX WASHER	14	
18	54426	BOLT	2	
19	52977	SCREW 3/8-16 X 3.00 HF	2	
20	72570	KIT CENTERSECTION LH	1	
		SHOCK VALVE ASSEMBLY	1	[2]
		SHOCK VALVE ASSEMBLY	1	[2]
		SPRING, COMPRESSION SHOCK CHECK	1	
		ASSEMBLY, SEAT, CHECK	1	
		RETAINER, CHECK SPRING	1	
		SEAL, PLUG, 1.375 X .250 X 3.477	1	
		SCREW, HEX FLANGE HEAD 3/8-16 X 1.50	1	
		BOLT, HEX 3/8-16 X 3.0	1	
		CENTERSECTION, LH	1	
		BUSHING, 19.05 X 22.225 X 19.05	1	
		MAGNET, RING	1	
		BOLT, SELF TAPPING 10-32 X .5	1	
		SHCS 1/4-20 X .625	1	
		O-RING -125 1.299 X .103	1	
		COVER, GEROTOR	1	
		SEAT, CHECK 9/16-18	1	

## Parts Breakdown

#	PART #	DESCRIPTION	QTY	Note
		SPRING, RELIEF	1	
		BALL, 7/16	1	
		GEROTOR	1	
		BUSHING, JOURNAL, .50 X .59 X .50	1	
		PIN, HARDENED GROUND .25 X .938	1	
		PUCK, BRAKE	1	
		PUCK, CAM	1	
		CAM, SPLINED	1	
		SHAFT, BRAKE	1	
		WASHER, FLAT .63 X 1.0 X .125	1	
		NUT, HEX 5/8-18 W/ PATCH	1	
		GROMMET	1	
22	54053	SHAFT, MOTOR	1	
23	72158	KIT, BLOCK 16CC CYLINDER, PR-SERIES	1	
		BLOCK, CYLINDER 16cc	1	
		PISTON	7	
		SPRING	7	
		SEAT	7	
27	52991	BEARING 35X70X21.6 THRUST	1	
30	53676	RING, RETAINING	1	
31	2000025	SPRING COMP .89 X .65	1	
33	72725	KIT BRAKE ROTOR GEAR	1	
		ROTOR, BRAKE	1	
		GEAR, 16T	1	
34	44145	RING RET 62 EXT	1	
35	51100	MAGNET, RING	1	
36	50653	BOLT 10-32 X 1/2 SELF TAPPING	2	
40	52972	SWASHPLATE 16CC MACHINED	1	
45	54032	BEARING, THRUST, PUMP	1	
49	71971	KIT, BLOCK 12CC	1	
		BLOCK, CYLINDER 12cc	1	
		PISTON	7	
		SPRING	7	
		SEAT	7	
54	72527	KIT CHARGE RELIEF	1	
		SEAT, CHECK 9/16-18	1	
		SPRING, RELIEF	1	
		BALL, 7/16	1	
57	72526	KIT CHARGE PUMP	1	
		SHCS, 1/4-20 X .625	1	
		O-RING, -125 1.299 X .103	1	
		COVER, GEROTOR	1	
		GEROTOR	1	
61	72523	KIT INPUT SHAFT	1	
		SHAFT, INPUT	1	
		BEARING, BALL INPUT, 6303	1	

## Parts Breakdown

#	PART #	DESCRIPTION	QTY	Note
		RING, RETAINING	1	
64	2000023	SPACER	1	
66	54352	RING, RET, INTERNAL, INPUT	1	
70	54079	JACKSHAFT	1	
71	72522	KIT GEARS	1	
		GEAR, 60T 17T	1	
		GEAR, 17T JACKSHAFT	1	
73	54037	GEAR, 62T	1	
74	54078	WASHER, JACKSHAFT	3	
90	54367	SPACER, SPRING	1	
91	72524	KIT BRAKE LH	1	
		HANDLE, ACTUATING	1	
		PIN, .313 X 1.375 SPRING	1	
92	53019	RING RET 43 EXT KLIPRING	1	
96	53898	SPRING, TORSION	1	
100	72537	KIT FILTER	1	
		FILTER, INTERNAL	1	
		O-RING, .234 .139 X 2.984	1	
102	72536	KIT FILTER CAP	1	
		O-RING, .234 .139 X 2.984	1	
		PLUG, FILTER	1	
103	54224	TUBE, FILTER, LH	1	
104	54085	CLAMP, TUBE, FILTER	1	
105	52982	GROMMET	1	
110	53656	BEARING 25.4X52X15 BALL 6205R-1	1	
111	54219	RING, RETAINING, .125, EXTERNAL, SPRING	1	
112	54052	SHAFT, AXLE	1	
113	53006	WASHER 1.40 X 1.75 X .05	1	
114	53007	BEARING 35X80X21 BALL 6307	1	
117	51796	KEY 5/16 X 1 WOODRUFF	1	
118	72473	KIT HUB 5 BOLT	1	
		HUB, TAPER 1.25 5 BOLT	1	
		STUD, 1/2-20 X 1.55	5	[3]
		CAP, AXLE	1	
		WASHER, CUPPED 1.00 X 2.18 X .05	1	
120	51821	NUT 1-20 HEX SLOTTED	1	
121	51822	PIN 9/64 X 2 COTTER EXTENDED PRONG	1	
122	53724	CAP AXLE	1	
125	52502	PLATE, BYPASS	1	
126	54306	ROD BYPASS	1	
127	51627	RING RET 75 INT	1	
128	51628	RING RET 37 EXT KLIPRING	1	
136	72476	KIT FAN/PULLEY	1	
		NUT, HEX JAM 1/2-20	1	
		FAN, 8.3 8 BLADE	1	
		DISC, PULLEY, CUPPED 5.0"	1	

## Parts Breakdown

#	PART #	DESCRIPTION	QTY	Note
		HUB, PULLEY	1	
154	51842	ARM, CONTROL LH	1	
156	51812	SCREW 5/16-24 X 1.00 TWHCS PATCH	1	
158	54315	SPACER 0.320 ID X 1.005 OD X 0.1495 THK	1	
159	51946	ARM, NEUTRAL LEFT	1	
160	44130	WASHER .34 X .88 X .06	1	
161	51616	SHCS 5/16-24 X .875	1	[4]
162	52432	ASSEMBLY, RTN BI-DIRECTIONAL	1	
164	52401	SPRING EXT .63 X 2.05	1	
200	72528	KIT SEAL	1	
		SEAL, PLUG 1.375 X .250 X 3.477	1	
		SEAL, LIP .375 X .75 X .25	1	
		RING, RETAINING, MOTOR SHAFT	1	
		O-RING, -125 1.299 X .103	1	
		SEAL, LIP 17 X 47 X 8 TEC	1	
		RING, RETAINING 1.875 INTERNAL	1	
		SEAL, BRAKE	1	
		O-RING, .139 X 2.984	1	
		RING, RETAINING, 1.25 EXTERNAL, SPIRAL	1	
		SEAL, LIP 1.375 X 2.062 X .250	1	
		PIN, COTTER, 9/64 X 1.5 EXTENDED PRONG	1	
		SEAL, LIP 22 X 32 X 7 TC	1	
		TWHCS 5/16-24 X 1.00	1	
201	71592	KIT, RTN, BIDIRECTIONAL	1	
		TWHCS, 5/16-24 X 1.00	1	[4]
		ARM, CONTROL, LH	1	
		ASSEMBLY, RTN, BI-DIRECTIONAL	1	
		WASHER, FLAT .34 x 1.50 x .12	1	
		INSTRUCTION SHEET	1	

## PART NOTES:

- [1] - 240 BAR, .024
- [2] - .024 ORIFICE
- [3] - RIB NECK
- [4] - PATCH