

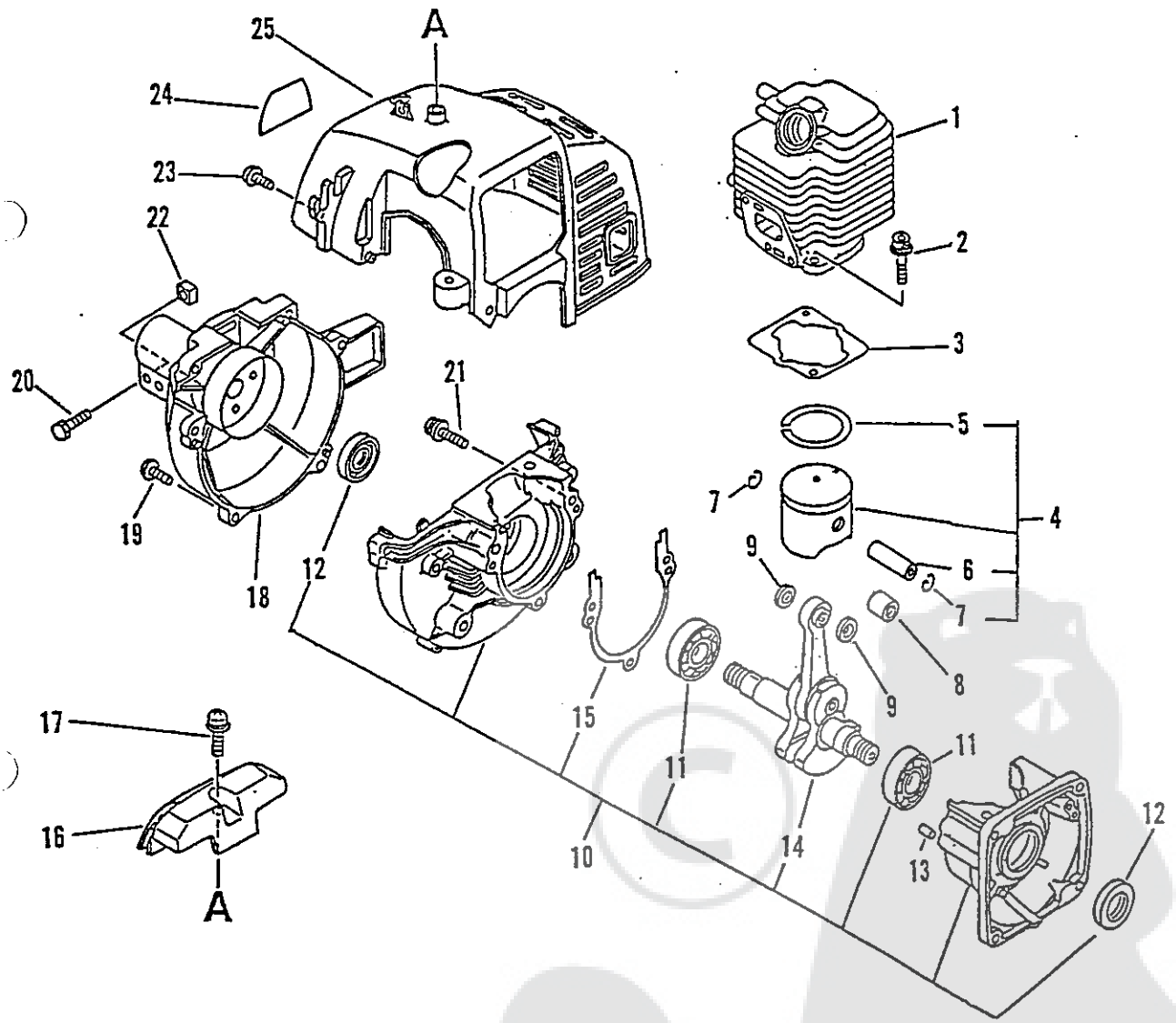


**GRASS TRIMMER  
PARTS CATALOG  
MODEL GT-2400  
SERIAL NUMBER 027404 & UP  
(1993 MODELS)**



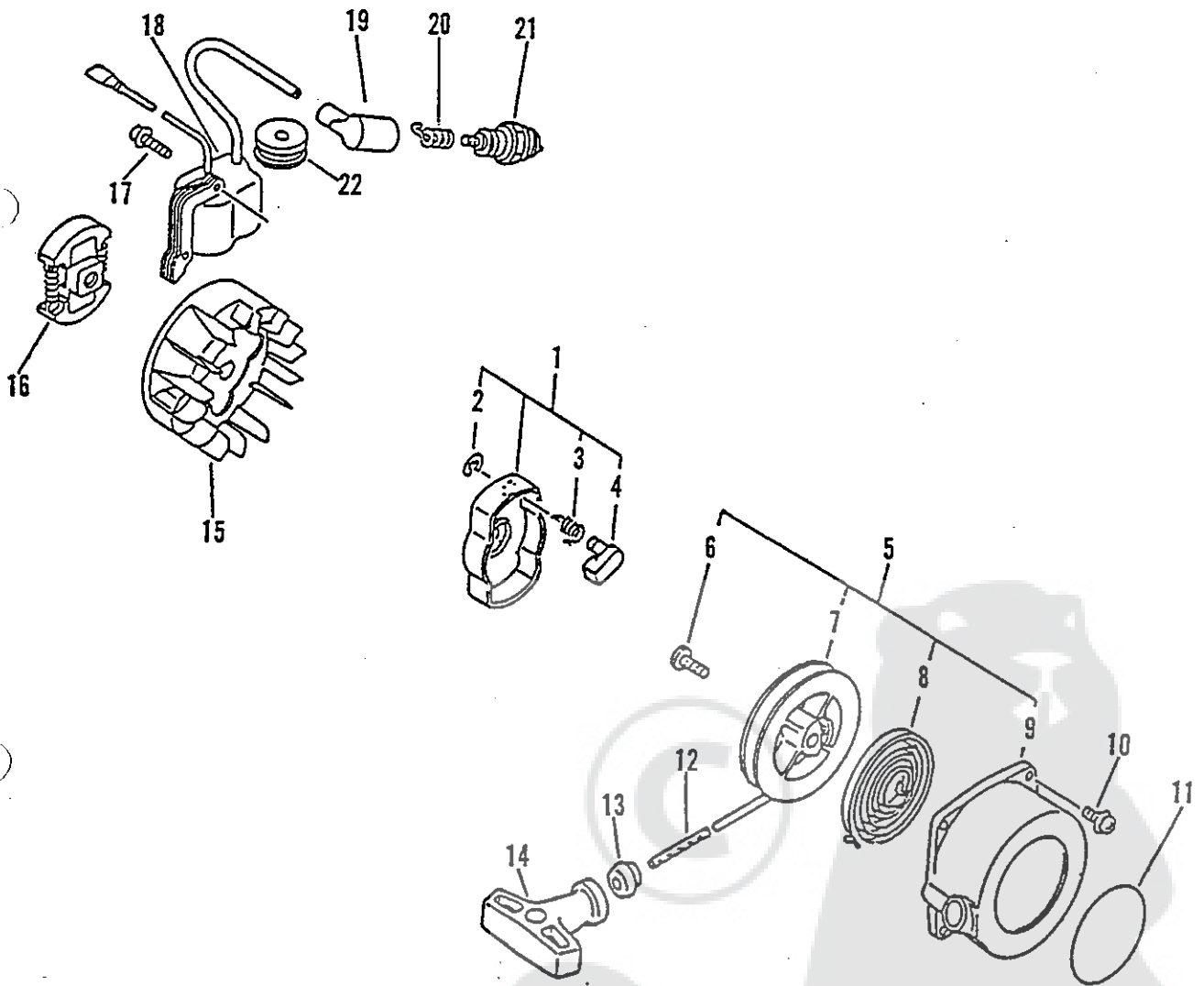
**ECHO, INCORPORATED  
400 OAKWOOD ROAD  
LAKE ZURICH, IL 60047**

**999222 02337  
11/92**



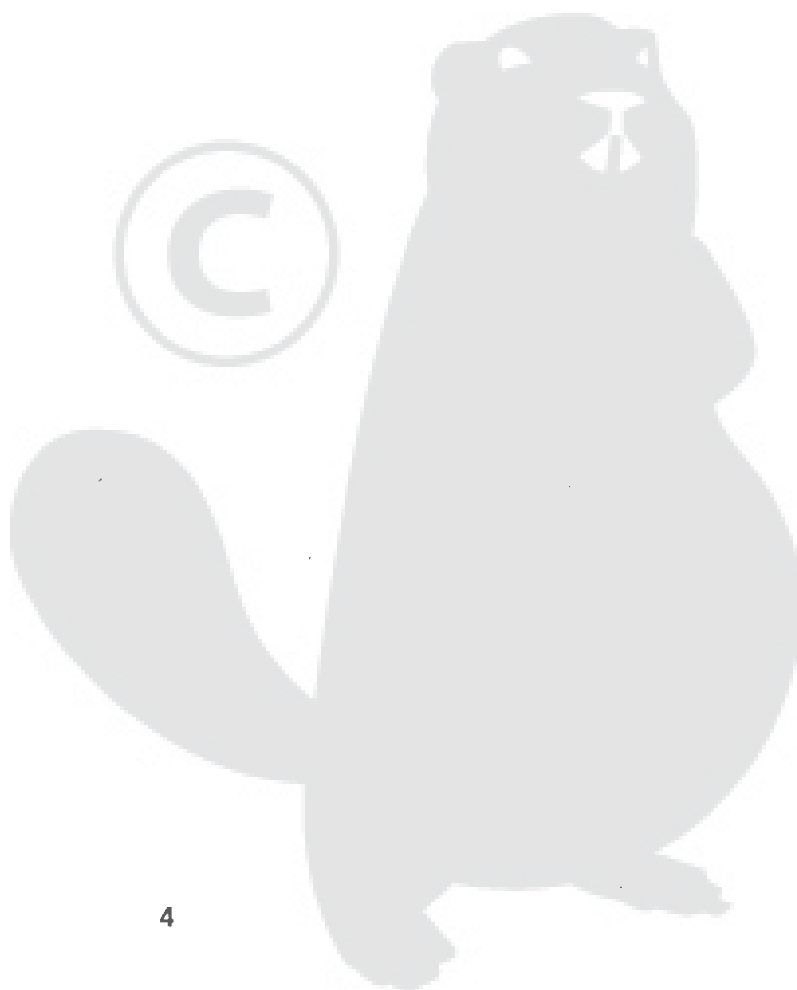
# GT-2400

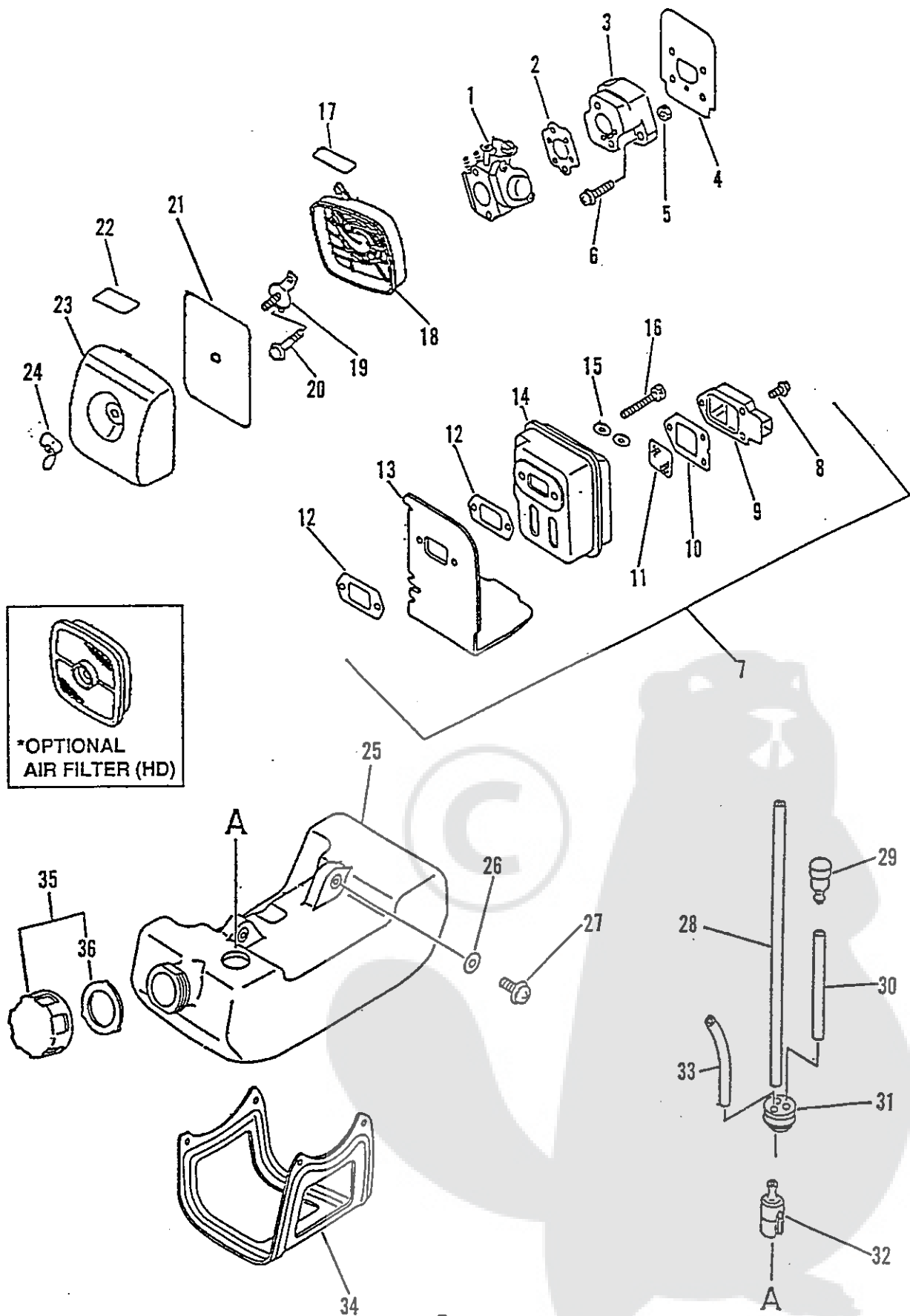
KEY	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	101011 52130	1	CYLINDER	
2	900162 05022	2	BOLT, H.S. 5X22	
3	101010 44330	1	GASKET, CYLINDER BASE	USE GASKET KIT 889000 44632
4	100000 52130	1	PISTON KIT	INCLUDES ITEMS 5 - 7
5	100011 21230	2	RING, PISTON	
6	100013 11520	1	PIN, PISTON	
7	100015 04630	2	CIRCLIP, PISTON PIN	
8	100012 51230	1	BEARING, NEEDLE	
9	100014 11520	2	SPACER, PISTON PIN	
10	100204 51030	1	CRANKCASE KIT	INCLUDES ITEMS 11 - 13, 15 & 21
11	900810 36201	2	BEARING, BALL 6201	
12	100212 42030	2	OILSEAL	
13	100215 03930	2	PIN, DOWEL	
14	100100 52130	1	CRANKSHAFT	INCLUDES ITEM 8
15	-----	1	GASKET, CRANKCASE	USE GASKET KIT 889000 44632
16	900253 05016	1	SCREW 5X16	
17	159912 48630	1	GUARD, TOP	
18	101503 48730	1	COVER, FAN	
19	900238 04018	4	SCREW 4X18	
20	900142 05028	2	BOLT 5X28	
21	900238 05028	3	SCREW 5X28	
22	900565 00005	2	NUT 5	
23	900238 04016	4	SCREW 4X16	
24	890115 52730	1	LABEL, MODEL	
25	101514 48730	1	COVER, CYLINDER	
	SB1006	1	SHORT BLOCK	INCLUDES FACTORY ASSEMBLED CYLINDER, CRANKCASE, PISTON, CRANKSHAFT, BEARINGS, SEALS, EXHAUST AND INTAKE GASKETS
	LB1001	1	LONG BLOCK	INCLUDES SB1006, CARBURETOR/FUEL SYSTEM, MAGNETO SYSTEM, STARTER ASY & CLUTCH SHOES
	889000 44632	1	GASKET KIT	INCLUDES THE FOLLOWING ITEMS
	101010 44330	1	GASKET, CYLINDER BASE	
	145866 42031	1	GASKET, MUFFLER LID	
	145510 42031	2	GASKET, MUFFLER	
	-----	1	GASKET, CRANKCASE	
	130010 42031	1	GASKET, INTAKE	
	130016 42031	1	GASKET, INTAKE	



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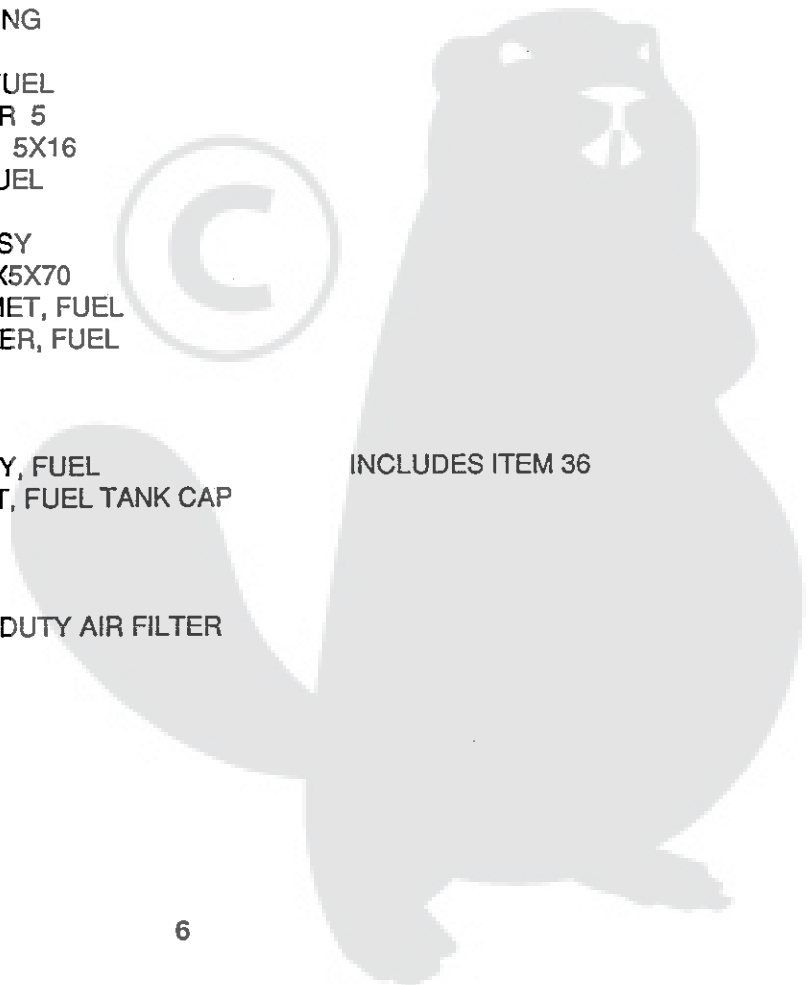
KEY	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	177202 42030	1	PAWL ASY, STARTER	INCLUDES ITEMS 2 - 4
2	900700 00004	1	E-RING 4	
3	177234 42030	1	SPRING, RETURN	
4	177218 42030	1	PAWL, STARTER	
5	177200 42031	1	STARTER ASY	INCLUDES ITEMS 6 - 9, 12 - 14
6	177236 44330	1	SCREW	
7	177215 42030	1	DRUM, STARTER	
8	177220 42030	1	SPRING, REWIND	
9	177232 42031	1	CASE, STARTER	USE BULK ROPE 999444 00040 DIA. 3MM (.12 IN.) X 890 MM (35.0 IN.)
10	900238 04016	2	SCREW 4X16	
11	890118 49130	1	LABEL, ECHO	
12	177226 05530	1	ROPE, STARTER	
13	177227 42030	1	GUIDE, ROPE	
14	177228 05530	1	GRIP, STARTER	
15	156801 44730	1	FLYWHEEL	
16	175000 42031	1	CLUTCH ASY	
17	900238 04022	2	SCREW 4X22	
18	156601 44730	1	COIL, IGNITION	
19	159012 01620	1	CAP, SPARK PLUG	
20	159011 03432	1	COIL, SPARK PLUG CAP	
21	159010 10630	1	PLUG, SPARK BPM-7A	
22	150112 44330	1	GROMMET, H.T. CORD	

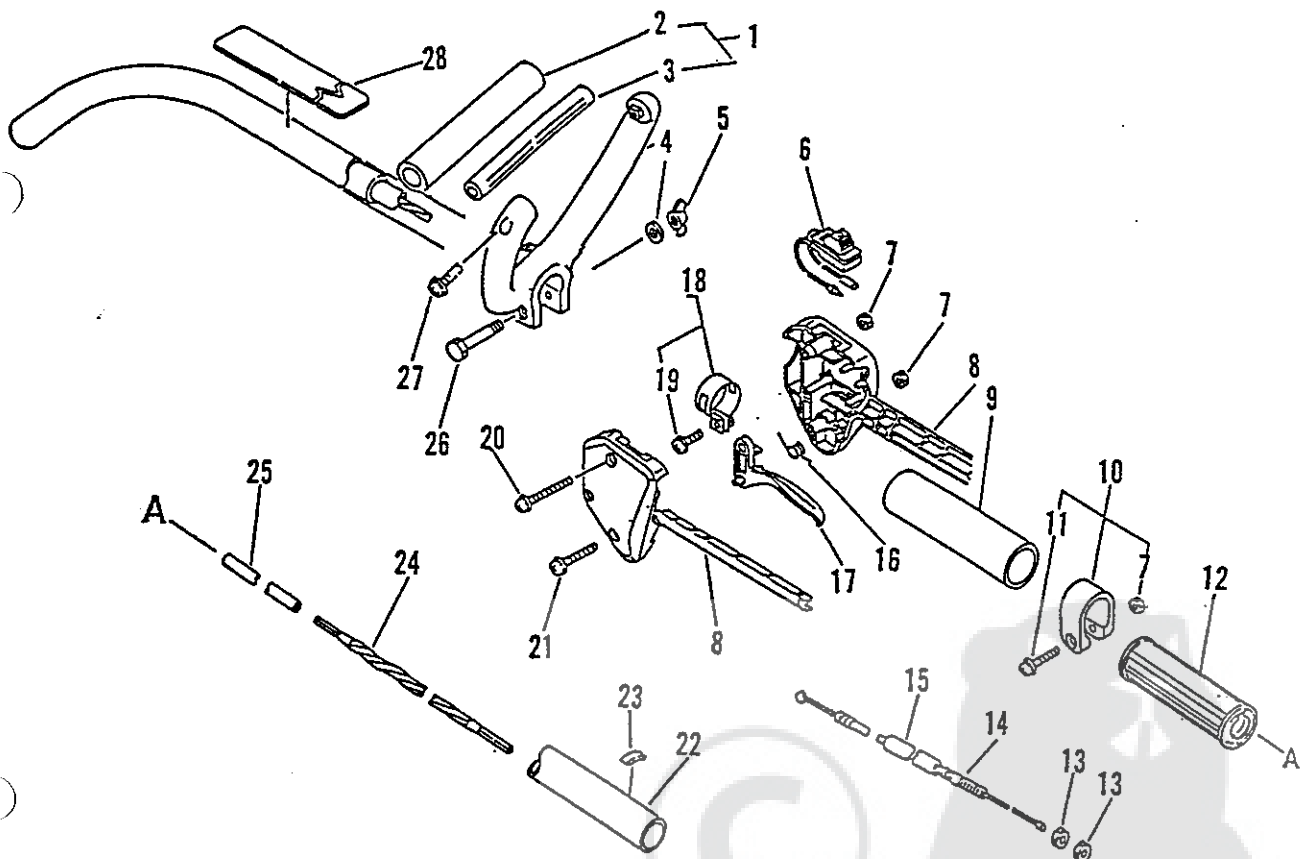




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KEY	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	125200 52130	1	CARBURETOR C1U-K23	
2	130016 42031	1	GASKET, INTAKE	
3	130017 42031	1	INSULATOR	
4	130010 42031	1	GASKET, INTAKE	
5	900500 00005	1	NUT 5	
6	900238 05020	2	SCREW 5X20	
7	145800 42031	1	MUFFLER ASY	INCLUDES ITEMS 8 - 14
8	900238 04010	3	SCREW 4X10	
9	145809 42030	1	HOLDER, SCREEN	
10	145866 42031	1	GASKET, MUFFLER LID	
11	145862 40630	1	SCREEN, MUFFLER	
12	145510 42031	2	GASKET, MUFFLER	
13	145871 44331	1	COVER, MUFFLER	
14	145800 42031	1	MUFFLER	
15	900600 00005	2	WASHER 5	
16	900105 05055	2	BOLT, H.S. 5X55	
17	890121 05360	1	LABEL, CHOKE	
18	130307 06560	1	CASE, AIR CLEANER	
19	129011 05060	1	PLATE, PREVENT	
20	900242 05064	2	SCREW 5X64	
21	130310 06560	1	FILTER, AIR	
22	890187 06960	1	LABEL, CAUTION	
23	130313 06560	1	COVER, AIR CLEANER	
24	900528 00005	1	NUT, WING	
25	131005 44330	1	TANK, FUEL	
26	900603 00005	1	WASHER 5	
27	900238 05016	2	SCREW 5X16	
28	132010 13930	1	PIPE, FUEL	
29	131300 40630	1	VENT ASY	
30	131312 44330	1	PIPE 3X5X70	
31	132115 46730	1	GROMMET, FUEL	
32	131205 07320	1	STRAINER, FUEL	
33	132012 46730	1	PIPE	
34	305110 42030	1	STAND	
35	131004 48730	1	CAP ASY, FUEL	INCLUDES ITEM 36
36	131016 40930	1	GASKET, FUEL TANK CAP	
*	OPTIONAL			
	130310 54130	1	HEAVY DUTY AIR FILTER	



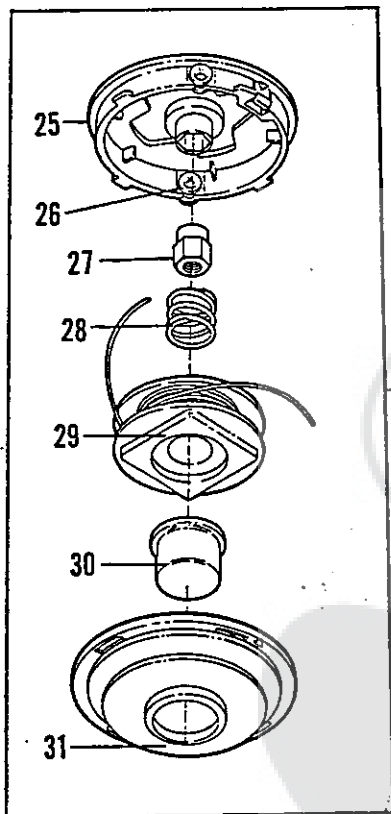
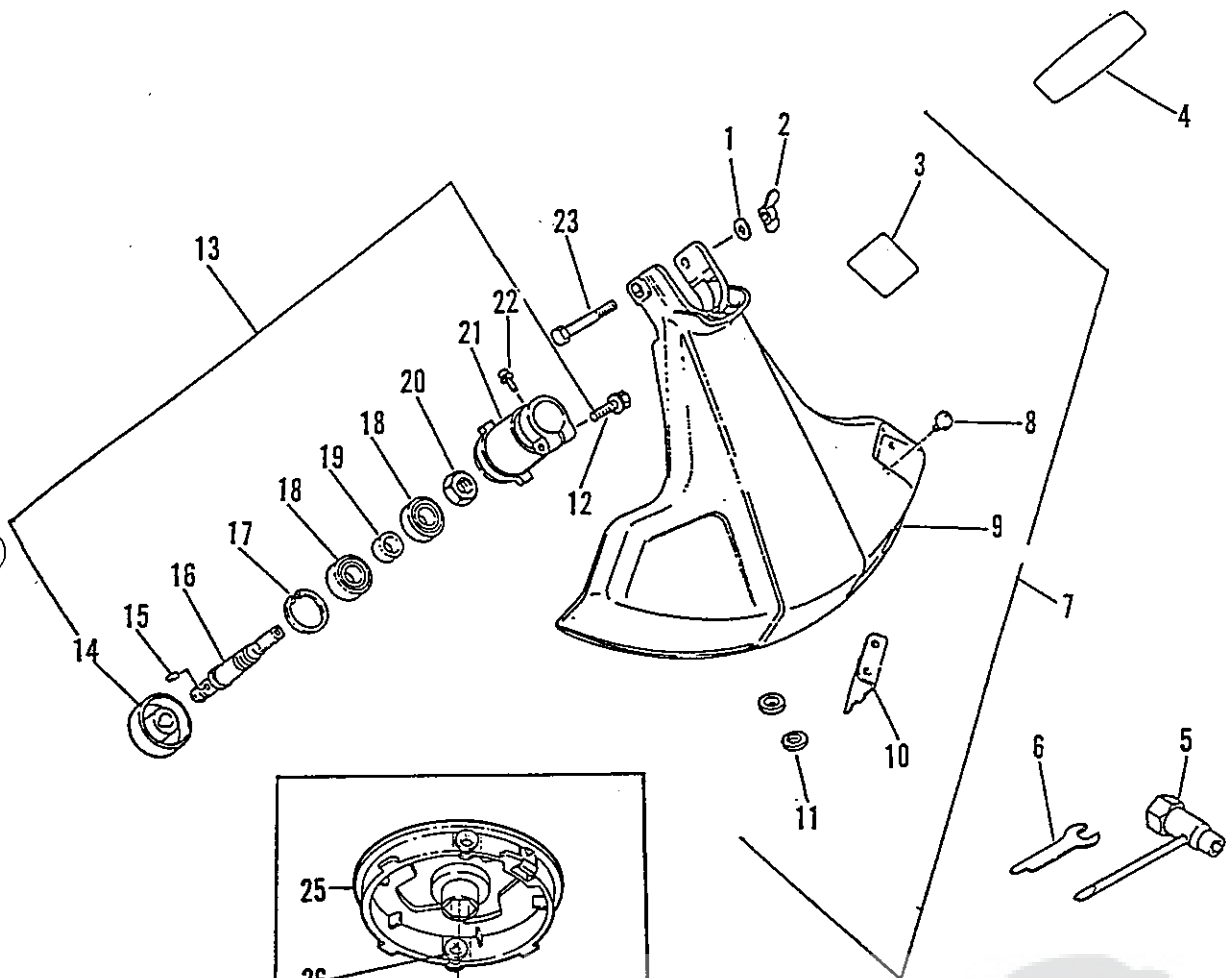




# GT-2400

KEY	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	351201 50630	1	HANDLE ASY, LOOP	INCLUDES ITEMS 2 - 5, 26 & 27
2	351213 51730	1	GRIP, FRONT HANDLE	
3	351210 51730	1	HANDLE, FRONT	
4	900600 00006	1	WASHER 6	
5	900525 00006	1	NUT, WING 6	INCLUDES ITEMS 7, 20 & 21
6	163400 49230	1	SWITCH, IGNITION	
7	900500 00005	3	NUT 5	
8	178003 52730	1	BRACKET SET, THROTTLE	
9	351213 52730	1	GRIP, FRONT HANDLE	INCLUDES ITEMS 7 & 11
10	610272 52730	1	BAND 22.3	
11	900242 05028	1	SCREW 5X28	
12	351111 44530	1	GRIP, HANDLE	
13	900502 00006	2	NUT 6 (3)	
14	178001 44430	1	WIRE, THROTTLE	
15	178127 50330	1	TUBE	
16	178043 42230	1	SPRING, THROTTLE RETURN	
17	178010 52130	1	CONTROL, THROTTLE	
18	301212 52730	1	BAND, HOOK	
19	900242 05014	1	SCREW 5X14	
20	900242 05035	1	SCREW 5X35	
21	900242 05025	1	SCREW 5X25	
22	610609 44530	1	HOUSING, DRIVESHAFT	
23	890152 04930	1	LABEL, CAUTION	
24	610013 23330	1	SHAFT, FLEXIBLE	
25	610217 44530	1	LINER, FLEXIBLE	
26	900100 06040	1	BOLT 6X40	
27	900246 05030	2	SCREW 5X30	
28	890160 44430	1	LABEL, CAUTION	



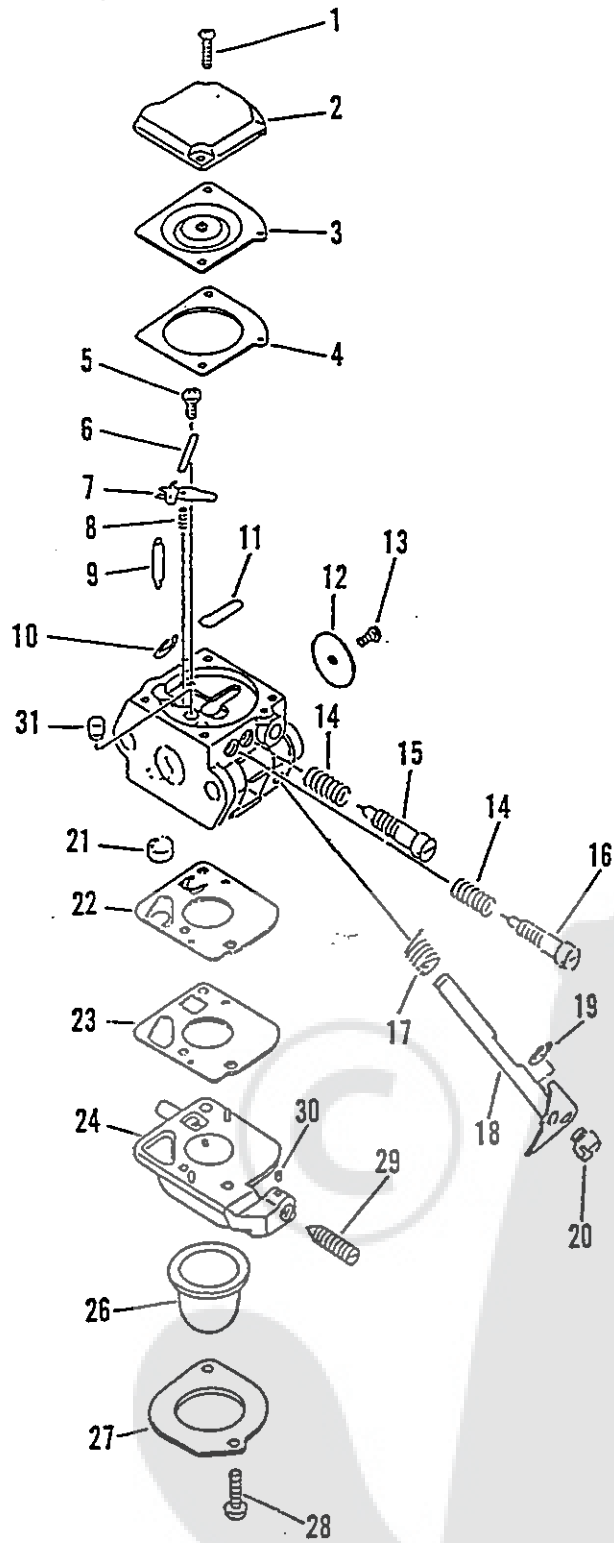


# GT-2400

KEY	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	900600 00006	1	WASHER 6	
2	900525 00006	1	NUT, WING 6	
3	890168 44330	1	LABEL, CAUTION	
4	890118 48830	1	LABEL, ECHO	
5	895410 09630	1	WRENCH, W/SCREWDRIVER	
6	895015 26630	1	SPANNER 10	
7	699004 40631	1	SHIELD ASY, W/LABEL	INCLUDES ITEMS 1 - 3, 8 - 11 & 23
8	900242 05016	2	SCREW 5X16	
9	699010 40631	1	SHIELD	
10	699016 44330	1	KNIFE, CORD	
11	900500 00005	2	NUT 5	
12	900142 05025	1	BOLT 5X25	
13	610400 09630	1	HOUSING ASY	INCLUDES ITEMS 12, 14 - 22
14	610313 09630	1	PLATE, ADAPTER (U)	
15	900305 30006	1	PIN	
16	610310 09630	1	SHAFT, P.T.O.	
17	900702 00028	1	CIRCLIP 28	
18	900802 06001	2	BEARING, BALL 6001	
19	610315 06530	1	SPACER	
20	900513 00012	1	NUT 12 (L-H)	
21	610410 09630	1	HOUSING, BEARING	
22	900242 04010	1	SCREW 4X10	
23	900100 06050	1	BOLT 6X50	

## ACCESSORIES

24	999442 00240	1	2-LINE SEMI-AUTOMATIC TRIMMER HEAD	INCLUDES ITEMS 25 - 31
25	696210 52730	1	HOUSING	
26	696212 52730	2	EYELET	
27	696211 52730	1	SHAFT, BOLT	
28	696216 52730	1	SPRING	
29	696214 52730	1	SPOOL W/O LINE	
30	696219 52730	1	BUTTON	
31	696217 52730	1	COVER	
	999442 00201	1	GT SHOULDER STRAP KIT	
	999442 00020	1	GT MANUAL HEAD	
	215100	1	WEED BUTCHER	
	215111	1	MAXI-CUT	



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KEY	PART NUMBER	QTY	DESCRIPTION	REMARKS
	125200 52130	1	CARBURETOR C1U-K23	INCLUDES THE FOLLOWING ITEMS
1	125344 13931	2	SCREW	
2	125342 15130	1	COVER, DIAPHRAGM	
3	A B	1	DIAPHRAGM	
4	A B	1	GASKET, DIAPHRAGM	
5	125339 42030	1	SCREW	
6	B	1	PIN	
7	B	1	ARM, VALVE	
8	B	1	SPRING, COIL	
9	B	1	VALVE, NEEDLE	
10	125327 15130	1	CLIP	
11	B	1	PLUG, WELCH	
12	125316 51230	1	VALVE, THROTTLE	
13	125314 51230	1	SCREW	
14	125319 42030	2	SPRING, COIL	
15	125320 51230	1	NEEDLE, HIGH SPEED	
16	125318 42030	1	NEEDLE, IDLE	
17	125313 42030	1	SPRING, THROTTLE RETURN	
18	125317 11820	1	SHAFT, THROTTLE	
19	125327 13930	1	CLIP	
20	125372 42030	1	SWIVEL	
21	B	1	STRAINER	
22	A B	1	DIAPHRAGM, FUEL PUMP	
23	A B	1	GASKET, FUEL PUMP	
24	125324 11610	1	COVER, PUMP	
26	125381 46730	1	PUMP, PRIMER	
27	125363 11610	1	RING	
28	125310 11610	2	SCREW	
29	125334 13930	1	SCREW, IDLE ADJUST	
30	125378 13930	1	PIECE, FRICTION	
31	125376 51030	1	NOZZLE, CHECK VALVE	
A	125303 51030	1	GASKET/DIAPHRAGM KIT	
B	125300 51030	1	REBUILD KIT	