

The limited warranty set forth below is given by Precision Products, Incorporated with respect to new merchandise purchased and used in the United States, its possessions and territories.

Precision Products, Incorporated warrants the product (s) listed against defects in material and workmanship, and will at our option, repair or replace, free of charge, any part found to be defective in materials or workmanship. This limited warranty shall only apply if this product has been assembled, operated, and maintained in accordance with the owner's manual furnished with the product, and has not been subject to misuse, abuse, neglect, accident, improper maintenance, alteration, vandalism, theft, fire, water, or damage because of other peril or natural disaster.

Normal wear parts or components thereof are subject to separate terms as follows: All normal wear parts or component failures will be covered on the product for a period of one year. Parts found to be defective within the warranty period will be replaced at our expense. Our obligation under this warranty is expressly limited to the replacement or repair, at our option, of parts found to be defective in material and workmanship.

Contacting Service

Warranty parts replacements are available, only with **Proof of Purchase**, through our Customer Service Department. Call **1 (800) 225-5891**

This limited warranty does not provide coverage in the following cases:

1. Routine maintenance items such as lubricants and filters.
2. Normal deterioration of the exterior finish due to use or exposure.
3. Transportation and/or labor charges.

No implied warranty, including any implied warranty of merchantability of fitness for a particular purpose, applies after the applicable period of express written warranty above as to the part as identified below. No other express warranty whether written or oral, except as mentioned above, given by any person or entity, including a dealer or retailer, with respect to any product, shall bind Precision Products, Inc. During the period of the warranty, the exclusive remedy is repair or replacement of the product as set forth above.

The provisions as set forth in this warranty provide the sole and exclusive remedy arising from the sale.

Precision Products, Inc. will not be liable for incidental or consequential loss or damage including, without limitation, expenses incurred for substitute or replacement lawn care services or for rental expenses to temporarily replace a warranted product.

Some states do not allow the exclusion or limitation of incidental or consequential damages, or limitations on how long an implied warranty lasts, so the above exclusions or limitations may not apply to you.

During the warranty period, the exclusive remedy is replacement of the part. In no event shall recovery of any kind be greater than the amount of the purchase price of the product sold. Alteration of safety features of the product shall void this warranty. You assume the risk and liability for loss, damage, or injury to you and your property and/or to others and their property arising out of the misuse or inability to use this product.

This limited warranty shall not extend to anyone other than the original purchaser or to the person for whom it was purchased as a gift.

Local Law to this Warranty

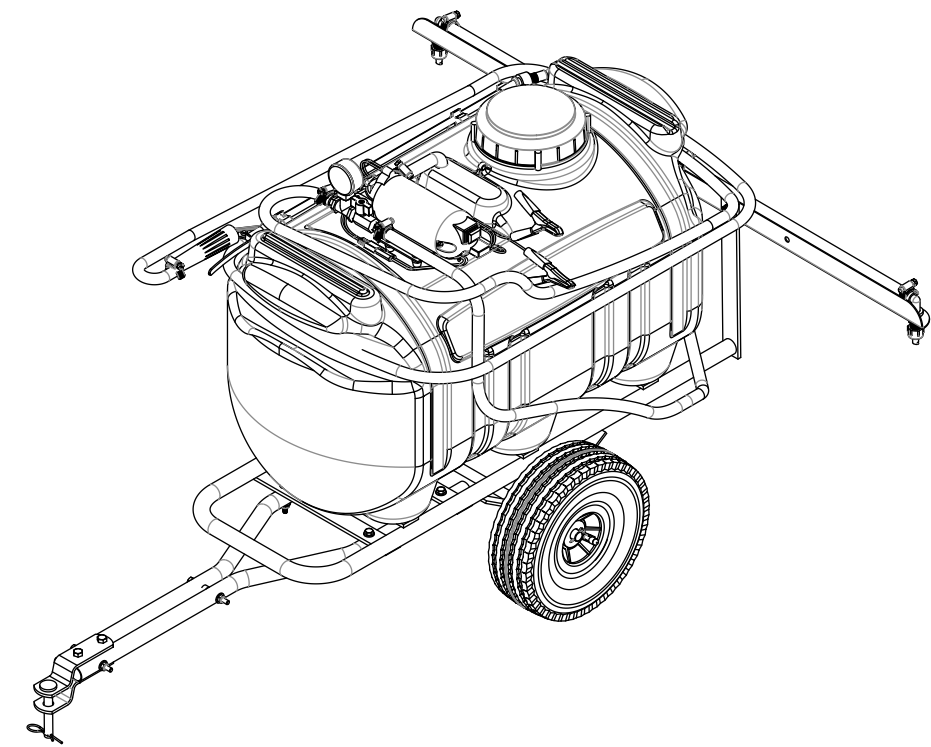
This limited warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

Warranty Period

The Warranty period stated below begins with the **Proof of Purchase**. Without the proof of purchase, the Warranty period begins from the date of manufacture.

Sprayer Warranty Period

The warranty period for this unit is as follows: All parts are covered one year from date of sale.



Tread pattern on tire may vary

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Your New Sprayer

Congratulations on your purchase of a new Precision Products, Inc. Sprayer. Your Sprayer has been engineered and built to give you the most dependable and best performing product possible. Proper operation and maintenance will ensure long satisfactory service. Please study the manual carefully to become familiar with the operation and maintenance instructions.

Keep your manual in a safe, convenient place for future reference. Always mention the model and part number in any correspondence, when ordering parts.

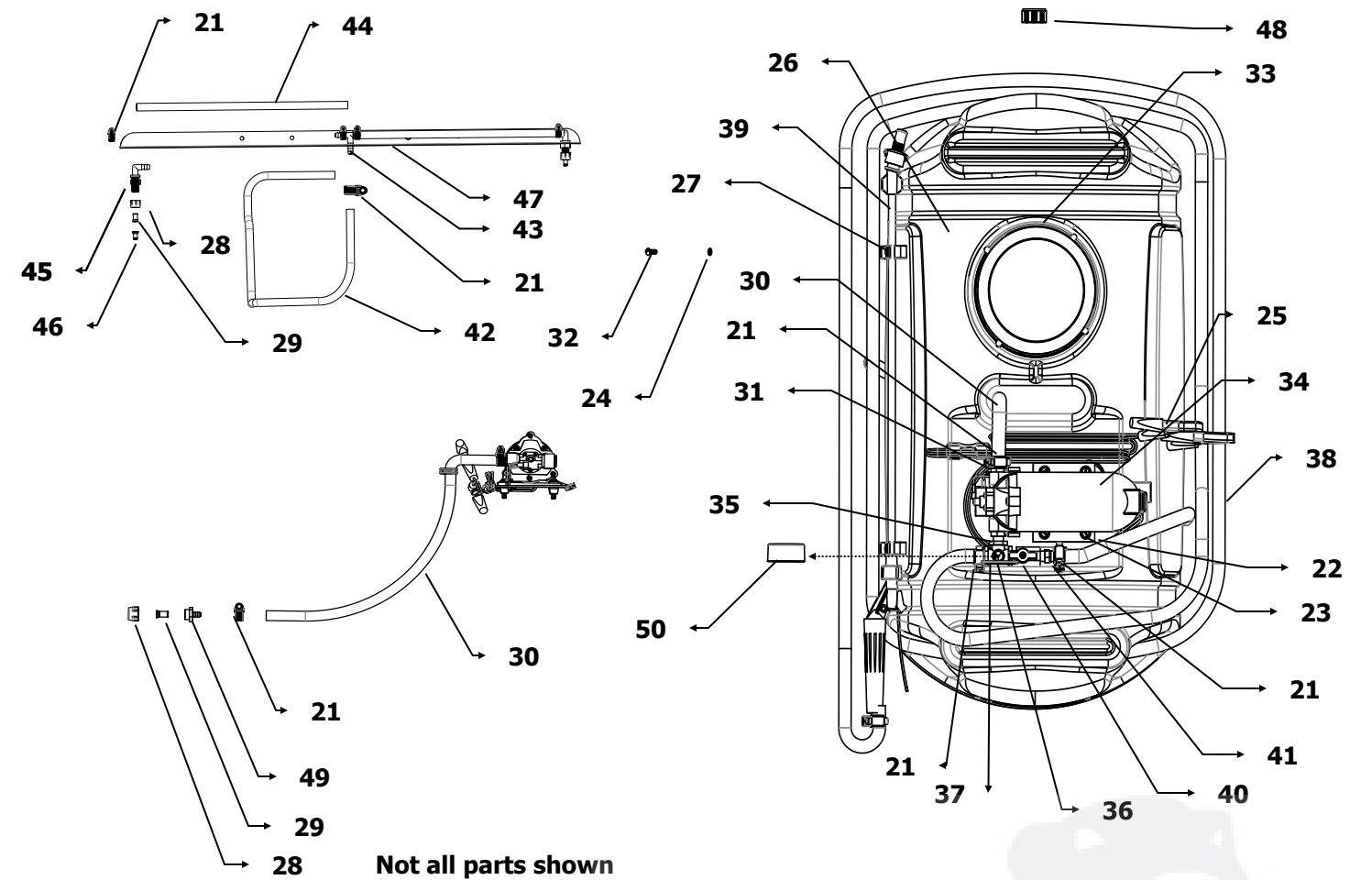
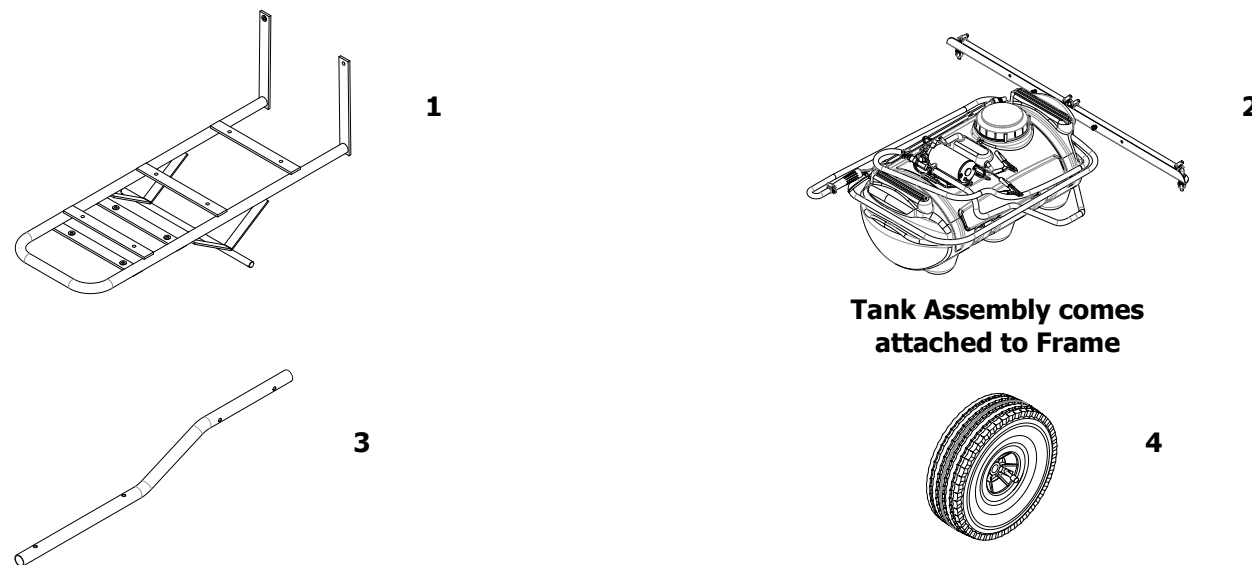
If you experience any problem you can not easily resolve, please feel free to contact our knowledgeable and helpful customer service department toll-free at **1 (800) 225-5891**.

Caution: Carefully read all rules and instructions for safe operation.

Rules for Safe Operation

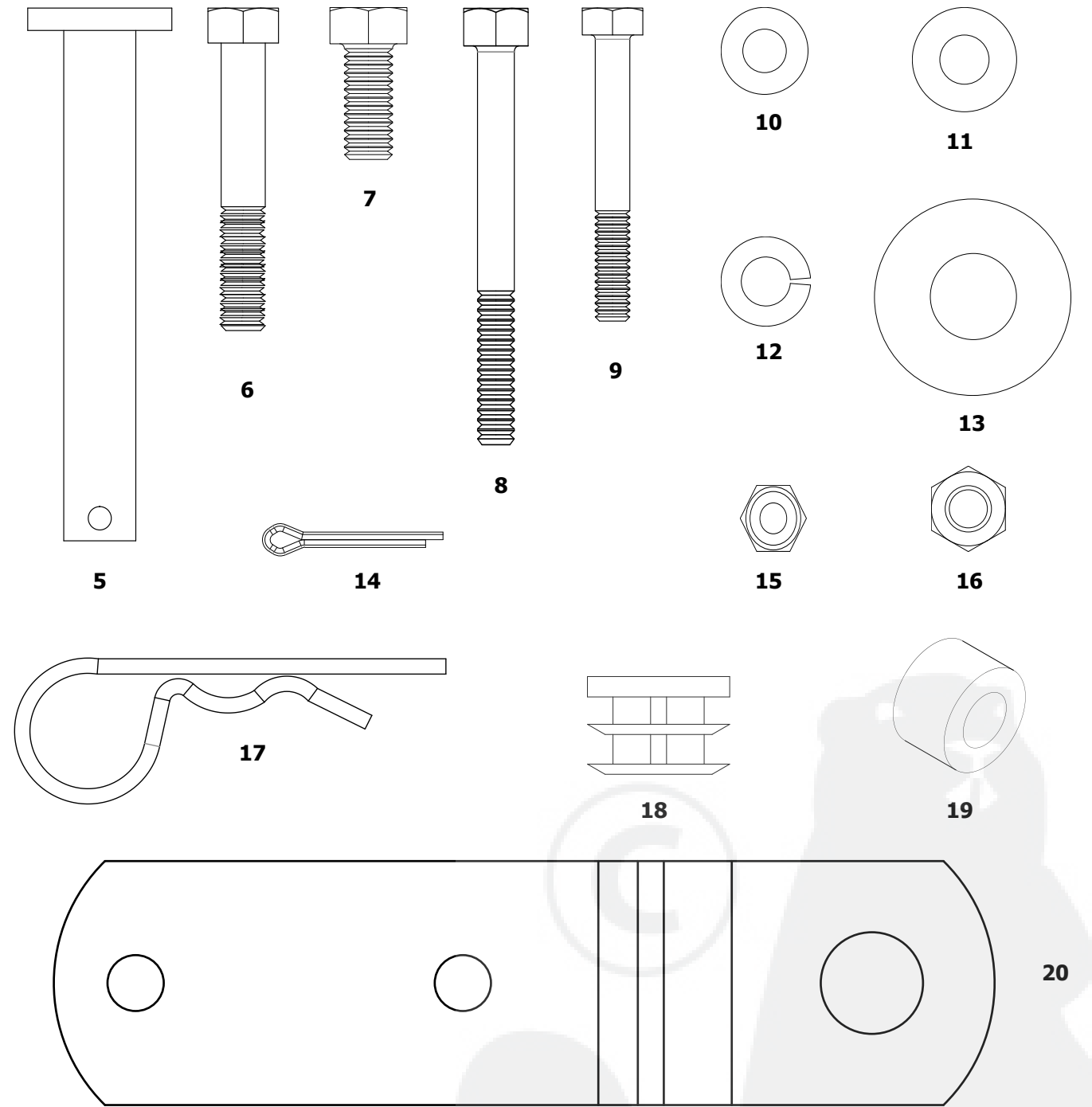
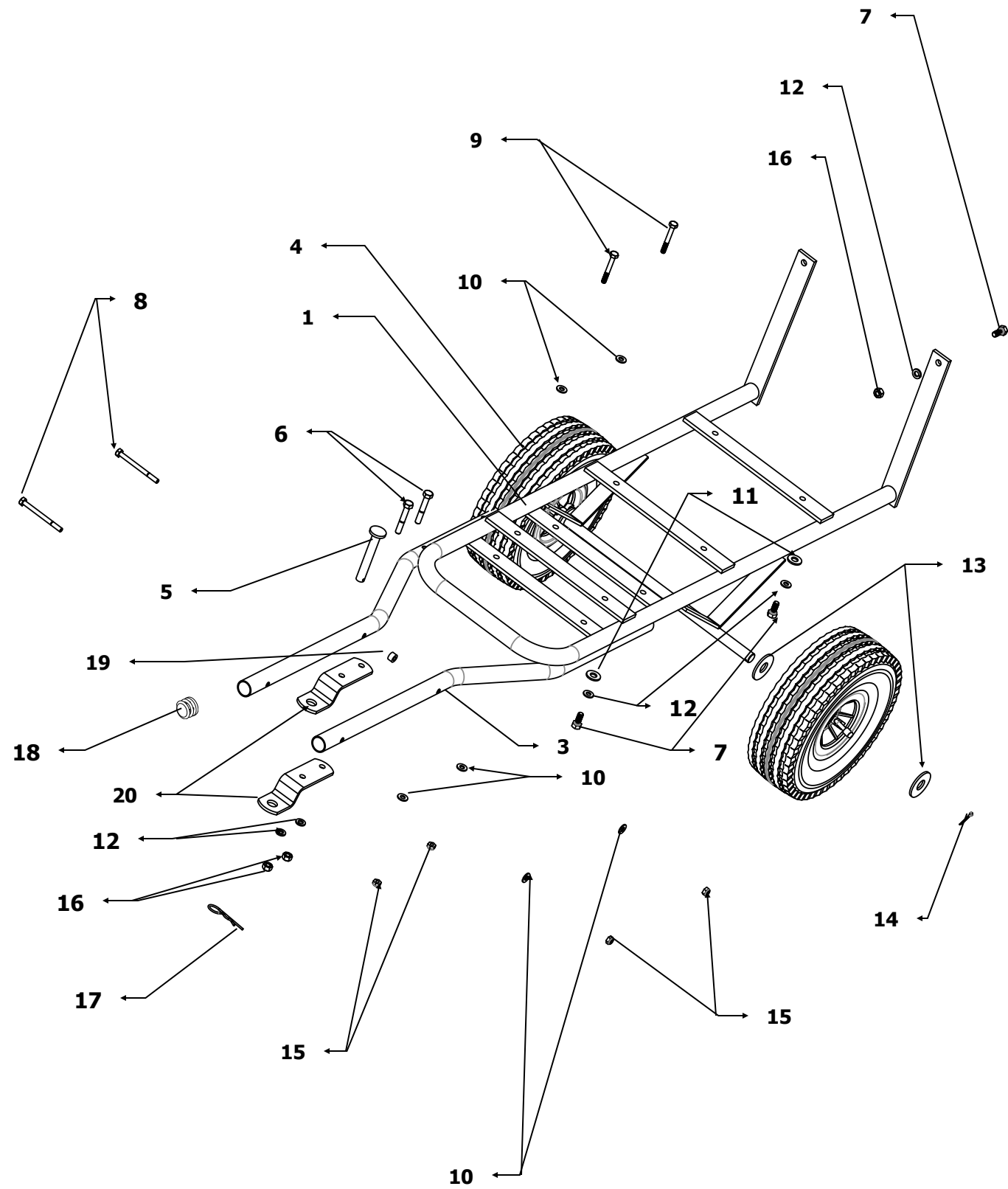
The following safety precautions are suggested. This Sprayer is designed, engineered and tested to offer reasonably safe and effective service, provided that it is operated in strict accordance with these instructions. Failure to do so may result in personal injury. Always observe the rules of safe operation. Please read and retain this manual.

- Read and understand your tractor's owner's manual and towing safety rules, know how to operate your tractor before using any attachment.
- Do not allow anyone to ride or sit on tow behind equipment during operation.
- Be alert for holes in the terrain and other hazards. This could cause you to lose control of the cart and lawn tractor.
- Follow maintenance and lubrication instructions as outlined in this manual.
- Tractor braking and stability may be affected with the attachment of this unit. Be aware of changing conditions on slopes. Refer to safety rules in your tractor owner's manual concerning safe operation on slopes. **Stay Off Steep Slopes.**
- Always operate up and down a slope, never across the face of a slope.
- Do not drive close to creeks, ditches or public highways.
- Always wear substantial footwear. Do not wear loose fitting clothing that may get caught in moving parts.
- Avoid extremely sharp turns.
- Follow the maintenance instructions as outlined in this owner's manual.
- Do not exceed maximum towing speed of 4 M.P.H.
- **Warning of danger of improper use of the Sprayer.** This unit is intended for use only with Riding Mowers or Garden Tractors. It is definitely not for Highway use, being pulled at high speeds, or transporting passenger(s) of any sort. Such use could result in injuries for which we cannot be held responsible.



Ref No.	Part No.	Qty.	Description
1	5190TB	1	TCT Frame
2	****	1	Tank Assembly
3	5191TB	2	Tow Bar Tube
4	2029	2	Wheel
5	3256	1	Clevis Pin 1/2" x2-1/4" 1" Head
6	4041	2	5/16" x 2" Hex Head Bolt
7	1586	6	5/16" x 3/4" Truss Head Bolt
8	2179	2	1/4" x 3" Hex Head Bolt
9	1086	4	1/4" x 2" Hex Head Bolt
10	1817	12	1/4" Flat Washer
11	1044	6	5/16" Flat Washer
12	1276	8	5/16" Lock Washer
13	1646	4	5/8" Flat Washer
14	5195	2	Cotter Pin 1/8" x 3/4"
15	1558	6	1/4" Nylock Nut
16	1275	4	5/16" Hex Head Nut
17	1042	1	Hitch Pin Clip
18	3060	2	1" Tube Plug
19	5153	1	5/16" Spacer
20	4266B	2	Clevis Plate
21	3632	8	Hose Clamp (Stainless Steel)
22	3604	4	10-24 x 1-1/4" Round Head Screw
23	3605	4	#10 Flat Washer
24	3636	6	#10 Lock Washer
25	3780	1	Wire Harness
26	3626	1	25 Gallon Sprayer Tank

Ref No.	Part No.	Qty.	Description
27	3784	2	Wand Holder
28	3620	3	Nozzle Cap
29	3619	3	Suction Strainer
30	3774	1	1/2" Rubber Hose 24"
31	3603	1	3/8" MPT x 1/2" HB
32	3613	2	10-24 x 1/2" Bolt
33	3601	1	Tank Lid
34	3609	1	Electric Pump Motor (1.8 w/Switch)
35	3728	1	3/8" MPT x 1/4" MPT Nipple
36	3688	1	Nylon Tee, 1/4" w/branch
37	3731	1	1/4" MPT x 3/8" HB
38	3773	1	3/8" Rubber Hose 15'
39	3658	1	Sprayer Wand & Nozzle
40	3730	1	1/4" MPT x 1/4" FPT Valve
41	3729	1	1/4" MPT x 1/2" HB Hose Barb
42	3775	1	1/2" Clear Hose 40"
43	3723	1	Nylon Tee, 1/2"
44	3776	2	1/2" Clear Hose 19-1/2"
45	3725	2	11/16" MPS x 1/2" HB ELB HB w/nut
46	3719	2	Nozzle 2.5" Blue
47	3724B	1	Boom Angle
48	3733	1	Drain Cap w/Washer
49	3764	1	11/16" MPT x 1/2" HB
50	3687	1	Pressure Gauge



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17	1042	1	Hitch Pin Clip
18	3060	2	1" Tube Plug
19	5153	1	5/16" Spacer
20	4266B	2	Clevis Plate

Assembly Instructions

Tools Needed For Cart Assembly

- (2) 1/2" Wrenches
- (1) Pair Needle Nose Pliers

Remove from Carton

Remove all parts and hardware packages from the carton. Lay out all parts and hardware and identify them using the illustrations pages 2-3.

Assembly Tip: Loosely tighten all nuts and bolts at first. Fully tighten when the unit is completely assembled.

1. Place the Tow Bar Tubes under the front of TCT Cart Frame. Take four 1/4" x 2" Hex Head Bolts, place a 1/4" Flat Washer on each bolt, insert the bolts into the first two frame holes on each side. Insert the bolt through the Frame holes and through the Tow Bar Tubes, add one more 1/4" Flat Washer to each bolt and secure with 1/4" Nylock Nuts. Insert 1" Tube Plugs into front holes of Tow Bar Tubes. See Figure 1.

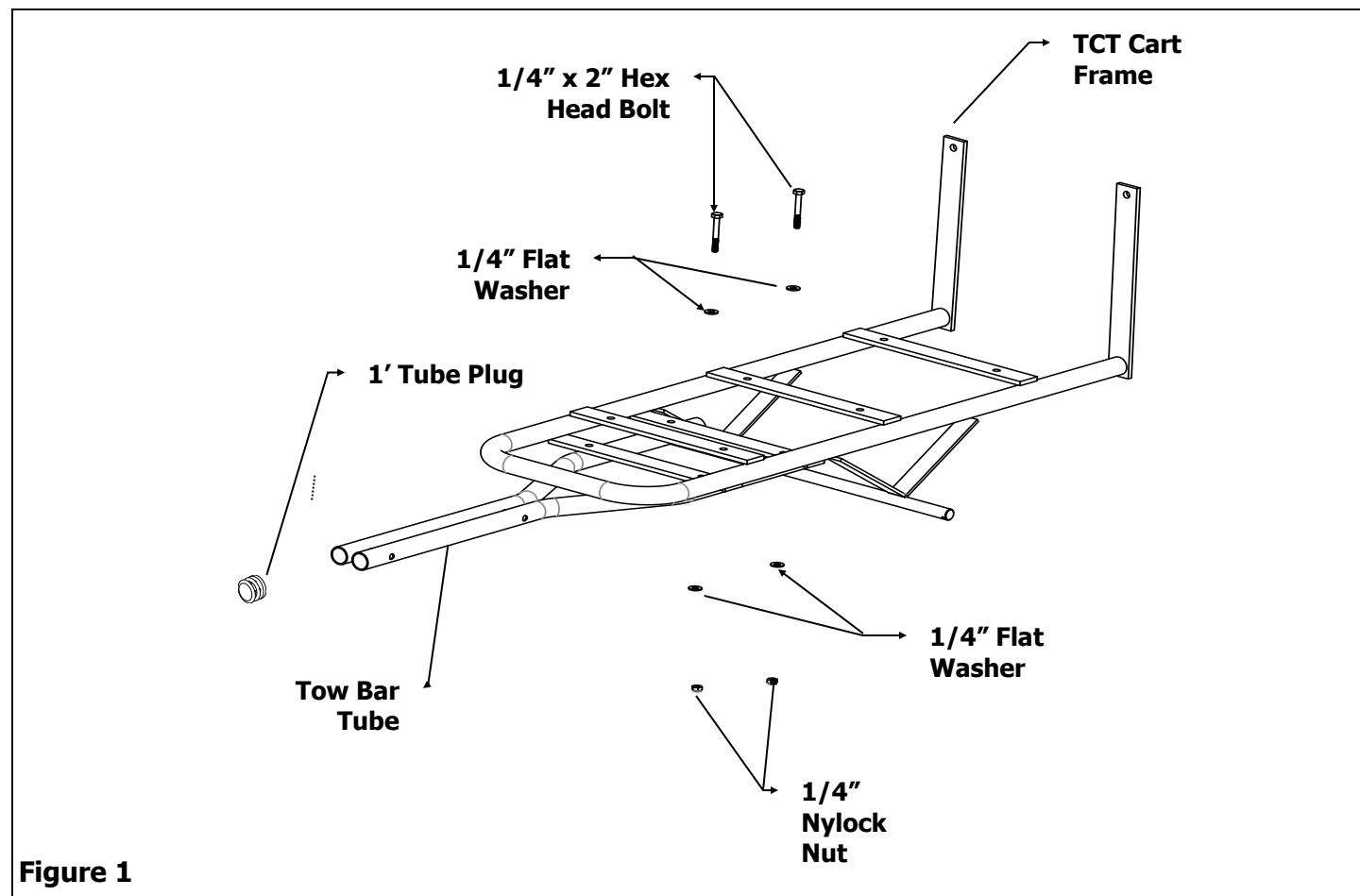


Figure 1

Sprayer Calibration

Proper calibration is one of the most important parts of spraying. Properly calibrated sprayers will save you both time and money.

How to determine the gallons per minute (per nozzle).

$$\text{GPM} = \frac{\text{GPA} \times \text{MPH} \times \text{W}}{5940}$$

GPM—Gallons Per Minute

GPA—Gallons Per Acre

MPH—Miles Per Hour

W—Nozzle spacing (in boom spraying)

5940—Constant Used to Convert GPM to GPA.

This formula is useful to determine which tip to use on your boom, especially when your nozzle spacing is different from the standard 20" or 40" nozzle spacing on Precision Products, Inc. Sprayers. For example: You know you want to travel 3 MPH., apply the chemical at a rate of 20GPA. The nozzle spacing's are 33" on center. By using the formula you will determine how many gallons per minute (GPM) per tip will be required to give you the correct application.

Example: $20 \text{ GPA} \times 3 \text{ MPH} = 60 \times 33'' \text{ (nozzle spacing)} = 1980 \text{ divided by } 5940 = .333 \text{ GPM}$

You have now determined that you need a tip with GPM of .333. Find the type of tip you want to use. For example, an 80 degree flat fan spray tip and then determine what pressure you plan to spray at. Let's say 30 PSI. How do you check this calibration? By using this formula.

$$\text{GPA} = \frac{5940 \times \text{GPM (Per Nozzle)}}{\text{MPH} \times \text{W}}$$

Multiply $5940 \times .333 \text{ GPM} = 1978$. Multiply $3 \text{ MPH} \times 33 \text{ (nozzle spacing)} = 99$. Divide $1978 \text{ by } 99 = 19.98 \text{ gallons per acre}$.

By simply adjusting your pressure or your tractor speed, you will obtain the 20 GPA rate.

The second formula is used to determine whether an old tip (one on which you cannot identify the number) is still spraying the right amount of chemicals. You can determine how many GPM a tip is spraying, with the use of a catch jar and stop watch. Hold the jar under the tip so you catch the total spray for one minute. The amount in the jar indicates the GPM. **$\frac{\text{Oz in Jar}}{16} = \text{GPM}$**

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Calibrate your sprayer carefully. If your tips are worn, replace them. New tips are a fraction of the cost of using either too much or too little chemicals. Also, you can use these formulas to help determine if the intended pump has the volume capacity to meet your spraying needs.

Operation

Operating power is obtained from a 12 volt Battery . Be sure to connect the red to the positive (+) source and attach the black to the negative(-) source.

IMPORTANT: Before spraying chemicals, fill the tank full of plain water to allow familiarization with the sprayer and to prevent the waste of expensive chemicals.

Maintenance Instructions

This Sprayer has been carefully designed and built and should provide many years of reliable service if properly cared for.

- Keeping the sprayer clean and dry will prolong the unit's life.
- Grease Wheels at regular intervals, at least once every six months, more frequently if used regularly.
- Should rust develop, sand lightly then paint area with enamel paint.
- Check tire pressure at regular intervals. Proper inflation will prolong the life of tires (see side of tire for inflation amount).

Cleaning and Storage

Most spray materials are highly corrosive. The most important aspect of long dependable service from your sprayer is a thorough cleaning immediately following each use. In addition, the residue of one type of chemical could cause an undesirable effect when a different chemical is used for a different purpose.

The most effective cleaning method is to pump several rinses of clean water through the tank, pump, hoses, boom, spray gun, etc. A neutralizing agent such as a solution of Nutra-Sol, a detergent or household ammonia as recommended by the chemical manufacturer can assist in removal of a persistent chemical. When the system is thoroughly cleaned, drain the tank, suction line, pump, hoses, etc.

1. Wash and flush out sprayer after completion of each phase of your program. Flush out sprayer when changing chemicals if there is a possibility of the chemicals being incompatible. Use of a detergent is advisable if the chemical manufacture does not make specific cleaning recommendations. Flush system completely, including nozzles. Never use metal objects to open clogged nozzles.
2. Clean sprayer thoroughly before storing at the end of the spraying season. Permanent type anti-freeze added to the final rinse will leave a rust inhibiting film on parts of the sprayer.



Warning: Tires must not be inflated to more than 30PSI. Use hand pump only. Inflating the tire to more than 30 PSI of pressure may cause tire/wheel to explode causing serious bodily harm.

Parts and Support



Please do not return this product to the store prior to contacting Precision.

At Precision Products, Inc. our goal is to deliver quality, value and outstanding service. If for any reason our product does not meet your expectations, please contact us and we will take care of any problem you may have with this unit.

When ordering replacement parts please have the model number, part description, part number, inspector number and date on carton, available so that we can best serve you.

1 (800) 225-5891

www.precisionprodinc.com

**Precision Products Inc.
316 Limit St.
Lincoln IL 62656**

2. Assemble two 1/4" x 3" Hex Head Bolts, two 1/4" Flat Washers, two 1/4" Nylock Nuts and one 5/16" Spacer. Place one 1/4" x 3" Hex Head Bolt through the first side hole in Tow Bar Tubes then through the second tube. Attach a 1/4" Flat Washer and secure with a 1/4" Nylock Nut. Place another 1/4" x 3" Hex Head Bolt and insert it into the second side hole on the Tow Bar Tube. Place the 5/16" Spacer in between the two Tow Bar Tubes and insert the bolt through the 5/16" Space and through the second Tow Bar Tube. Place a 1/4" Flat Washer onto the bolt and secure with a 1/4" Nylock Nut. See Figure 2.

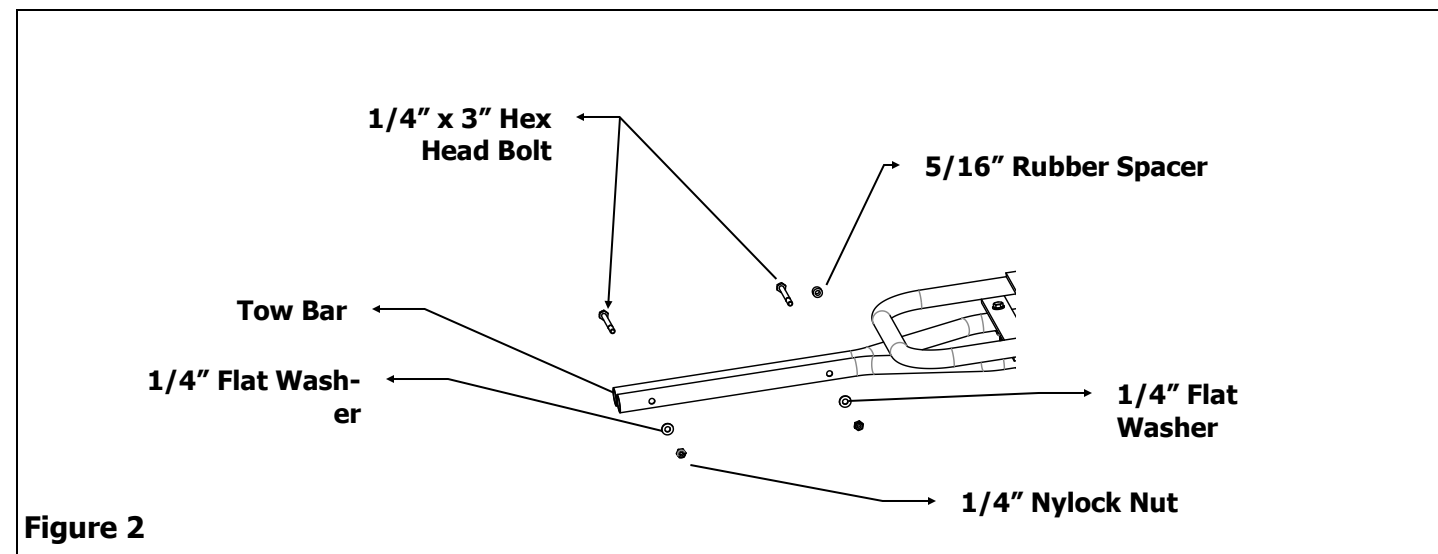
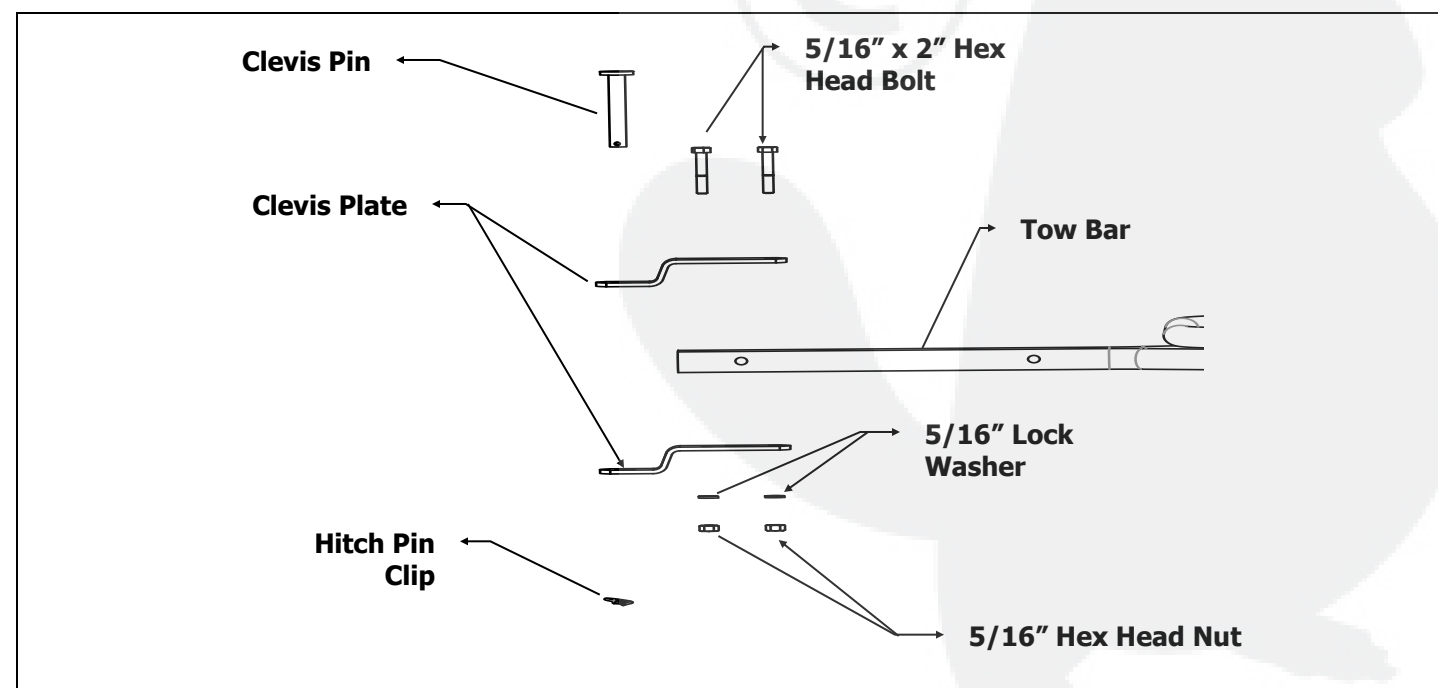


Figure 2

3. Assemble two Clevis Plates, two 5/16" x 2" Hex Head Bolts, two 5/16" Lock Washers, two 5/16" Hex Head Nuts, one 1/2" x 3-1/2" Clevis Pin and one #14 Hitch Pin Clip. Insert the 5/16" x 2" Hex Head Bolts into the first Clevis Plates on one each side over the first bolt on the Tow Bar Tube. Then insert the bolts through the holes in the second Clevis Plate, place one 5/16" Lock Washer on to each bolt and secure with a 5/16" Hex Head Nut. Place the 1/2" x 3-1/2" Clevis Pin through the first large hole in the Clevis Plate and secure with the #14 Hitch Pin Clip. See Figure 3.



4. Assemble the Boom Angle, two 5/16" x 3/4" Hex Head Bolt, two 5/16" Lock Washers and two 5/16" Hex Head Bolts. Insert the 5/16" x 3/4" Hex Head Bolt through the Boom Angle and then through the TCT Frame. Attach the 5/16" Lock Washers and secure with 5/16" Hex Head Nuts. See Figure 4.

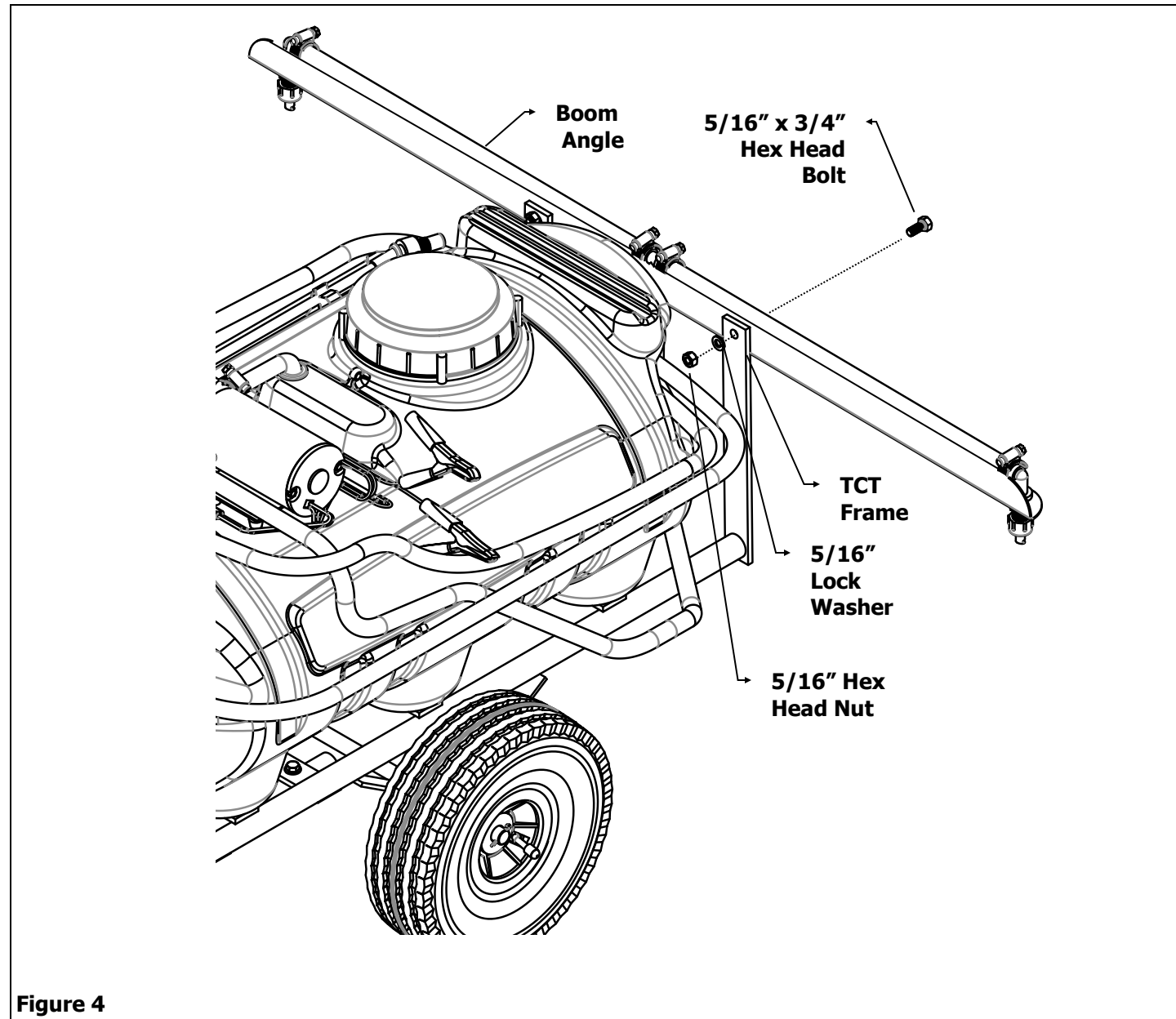
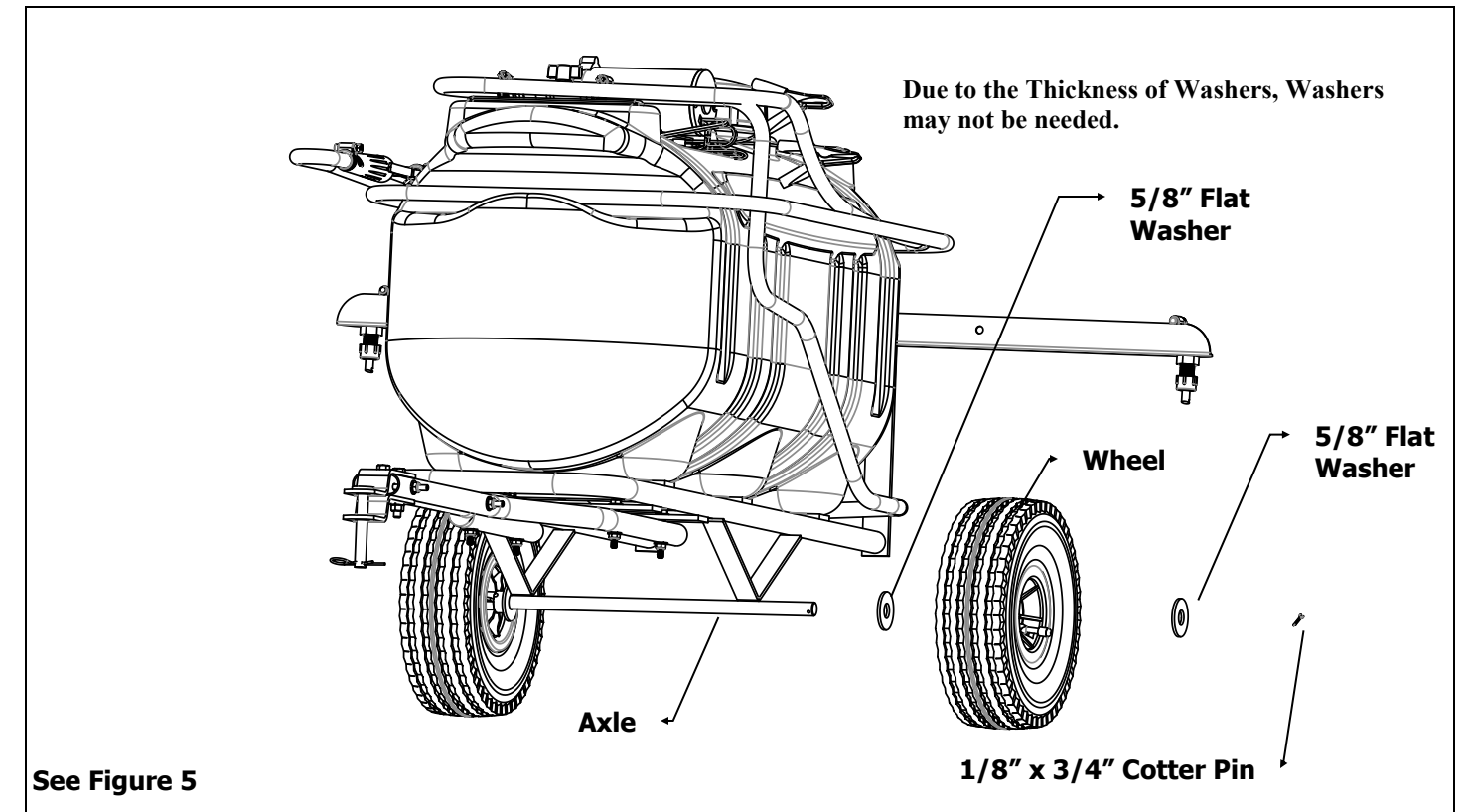


Figure 4

5. Assemble four 5/8" Flat Washers, two Wheels and two 1/8" x 3/4" Cotter Pins. Place one 5/8" Flat Washer onto the Axle followed by a Wheel, and another 5/8" Flat Washer, insert a 1/8" x 3/4" Cotter Pin into hole in the Axle and spread the legs of the Cotter Pin apart. See Figure 5.



See Figure 5

6. Screw Pressure Gauge into 1/4" Tee w/port, turning in a clockwise manner. See Figure 6.

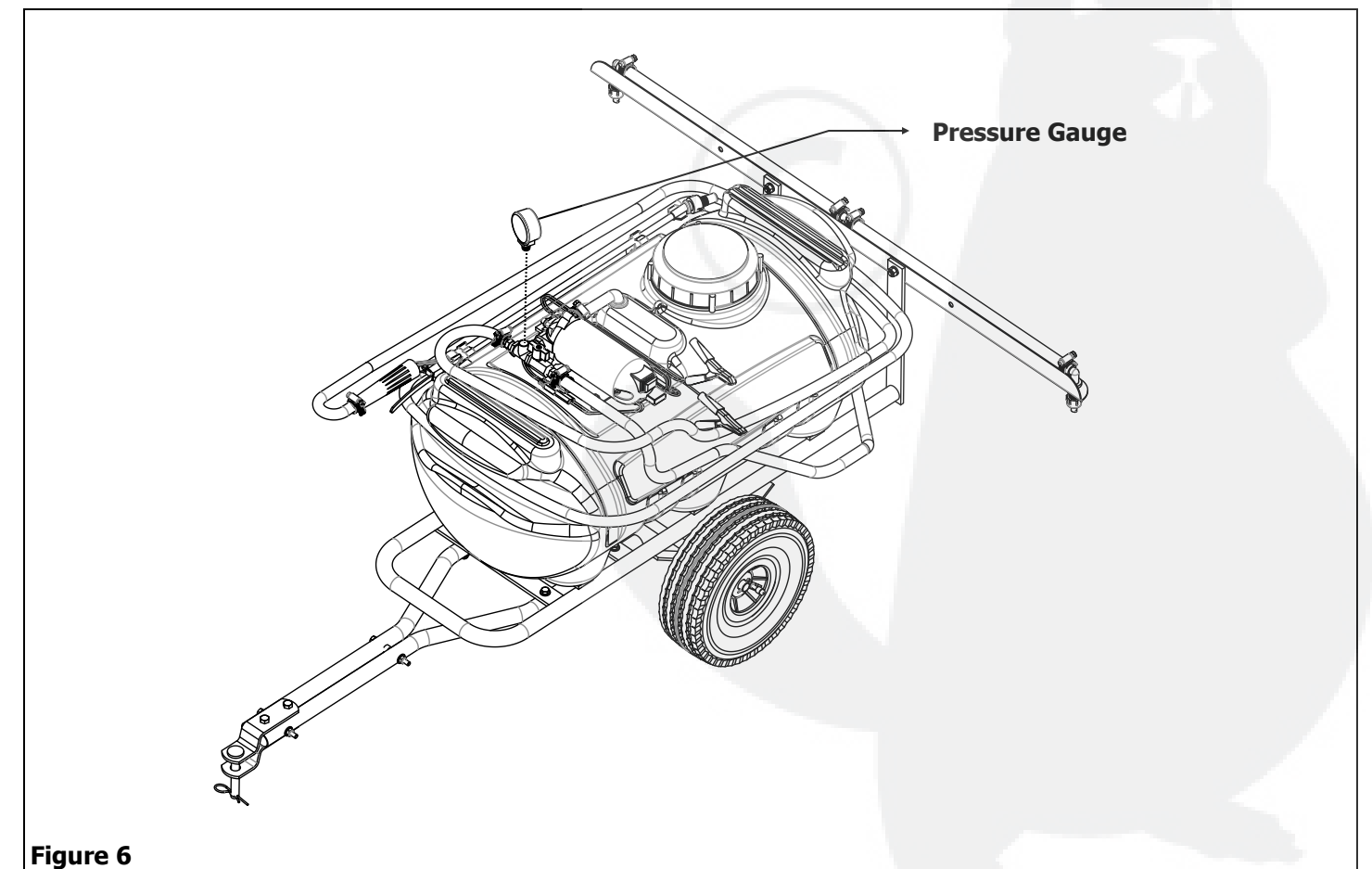


Figure 6