

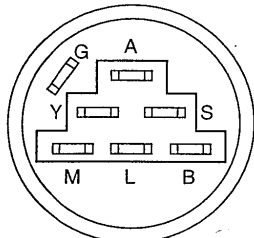
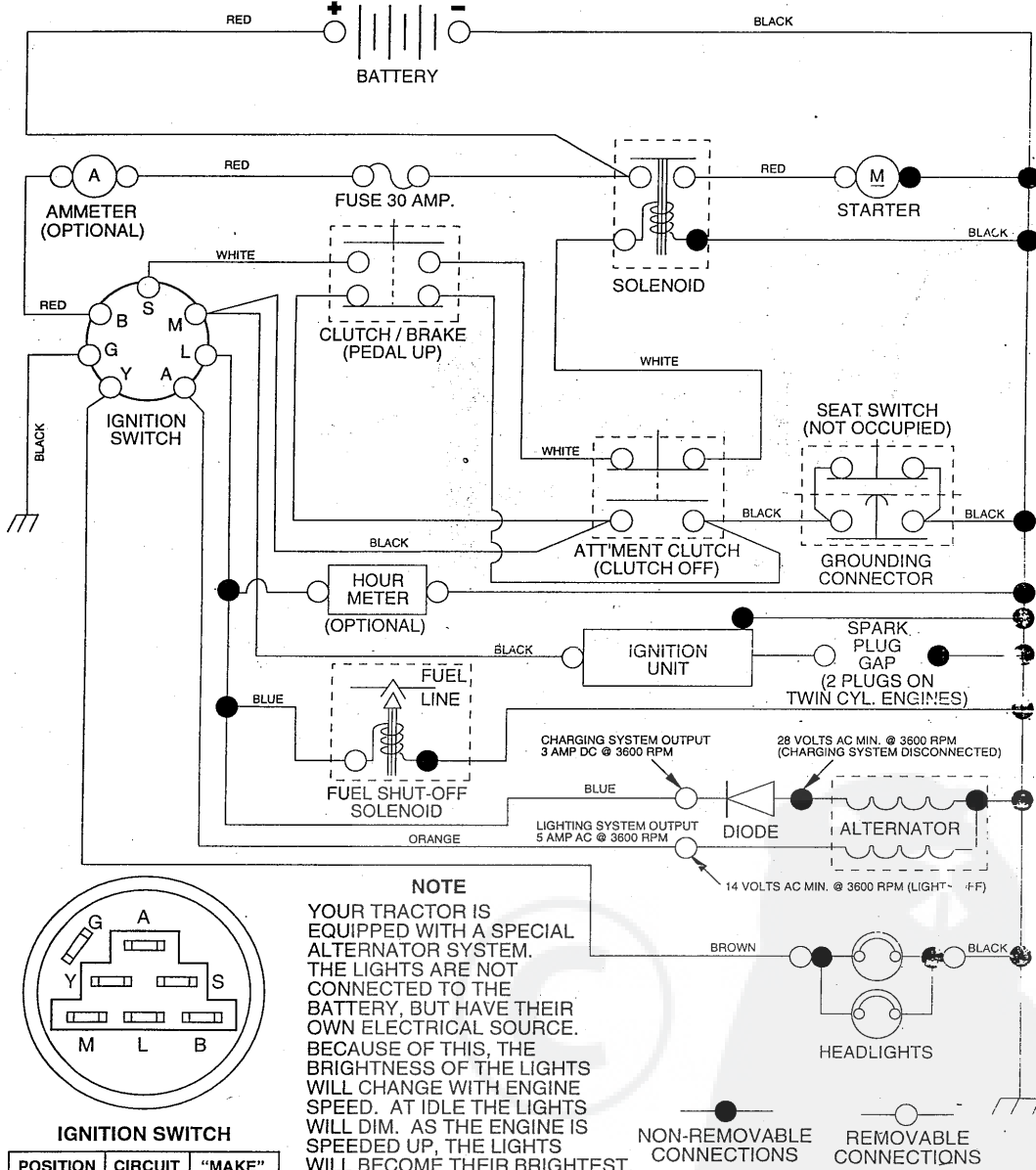
**REPAIR
PARTS MANUAL
MODEL NO. TM14542A
Lawn Tractor**

POD97 ROUGE (SANS NON)

REPAIR PARTS

TRACTOR -- MODEL NUMBER TM14542A

SCHEMATIC



IGNITION SWITCH

POSITION	CIRCUIT	"MAKE"
OFF	G + M + L	NONE
RUN/LIGHT	B + L	A + Y
RUN	B + L	NONE
START	B + L + S	NONE

NOTE
 YOUR TRACTOR IS EQUIPPED WITH A SPECIAL ALTERNATOR SYSTEM. THE LIGHTS ARE NOT CONNECTED TO THE BATTERY, BUT HAVE THEIR OWN ELECTRICAL SOURCE. BECAUSE OF THIS, THE BRIGHTNESS OF THE LIGHTS WILL CHANGE WITH ENGINE SPEED. AT IDLE THE LIGHTS WILL DIM. AS THE ENGINE IS SPEEDED UP, THE LIGHTS WILL BECOME THEIR BRIGHTEST.

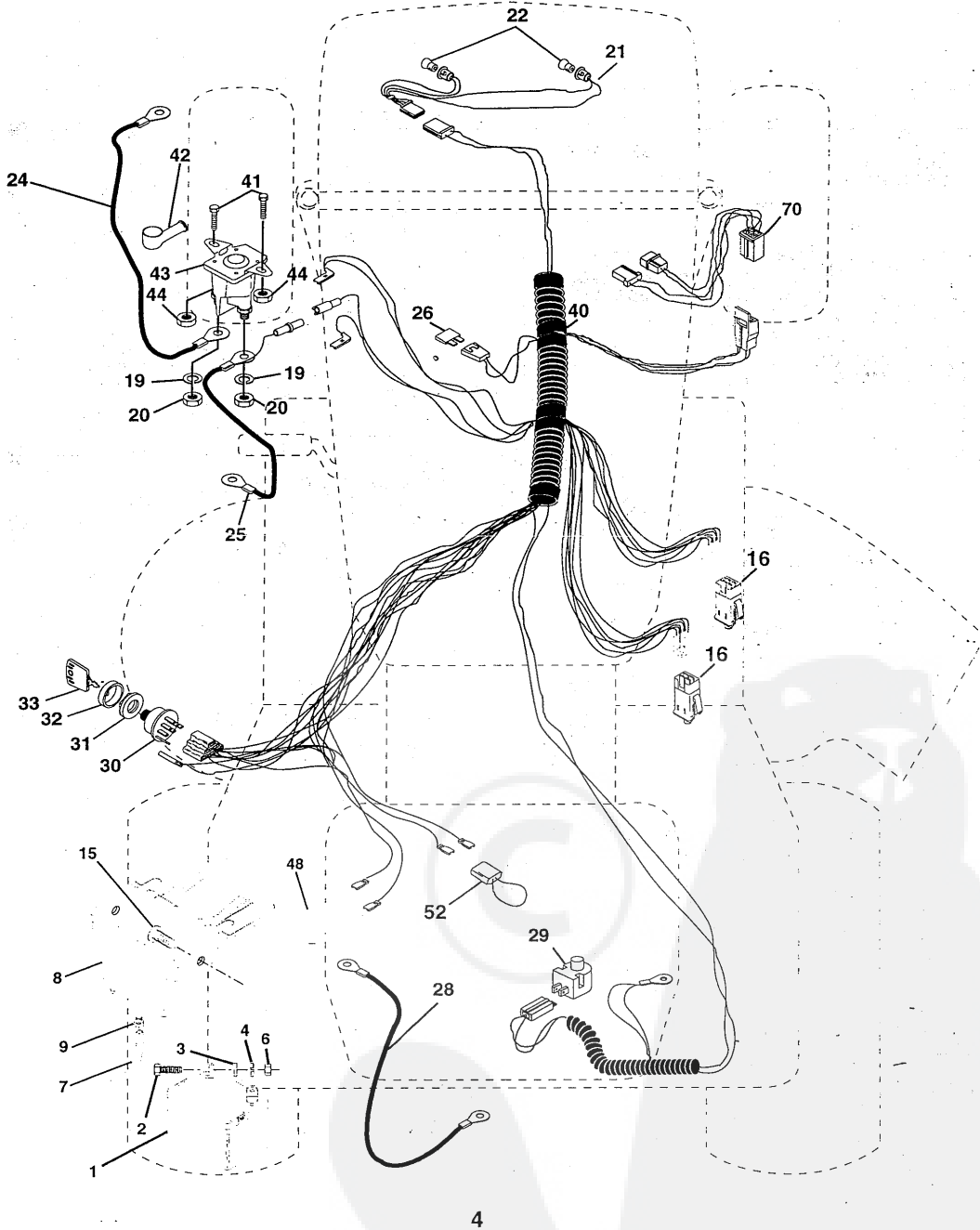
WIRING INSULATED CLIPS

NOTE: IF WIRING INSULATED CLIPS WERE REMOVED FOR SERVICING OF UNIT, THEY SHOULD BE REPLACED TO PROPERLY SECURE YOUR WIRING.

REPAIR PARTS

TRACTOR -- MODEL NUMBER TM14542A

ELECTRICAL



REPAIR PARTS

TRACTOR - - MODEL NUMBER TM14542A

ELECTRICAL

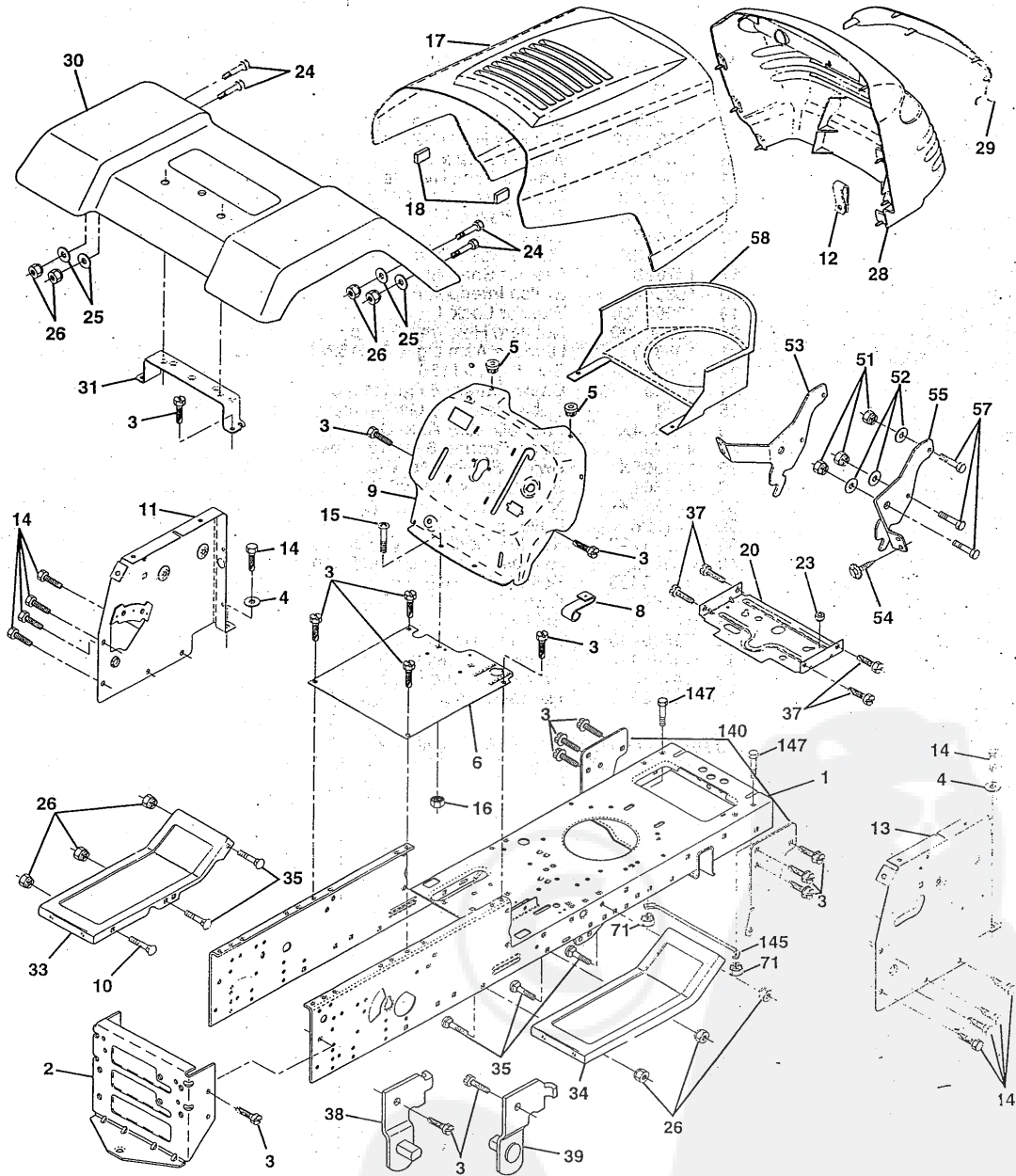
KEY NO.	PART NO.	DESCRIPTION
1	144925	Battery 12 Volt 25 AMP
2	74760412	Bolt Hex Hd 1/4-20unc X 3/4
3	19091016	Washer 9/32 x 5/8 x 16 Ga.
4	10040400	Washer Lock Hvy Helical 1/4
6	73220400	Nut Fin Hex 1/4-20 Unc
7	109238X	Tube Plastic 12"
8	156417	Case Battery
9	109596X	Clamp Hose Olive
15	147688	Fastner Snap-In
16	153664	Switch Interlock Push-In
19	10090400	Washer Lock 1/4
20	73350400	Nut Jam Hex 1/4-20 Unc
21	136850	Harness Asm Light W/4152j
22	4152J	Bulb Light #1156
24	4799J	Cable Battery 6 Ga 11" red
25	146147	Cable Battery 6 Ga 44" red
26	108824X	Fuse 30 AMP Auto Green
28	4207J	Cable Ground 6 Ga 12" black
29	121305X	Switch Plunger Nc Gray
30	140301	Switch Ign 4 pos w/lights
31	124211X	Nut Ignition
32	141226	Cover Sw Ignition
33	122147X	Key Ign Modleded Generic
40	156442	Harness Ignition LT PL Mech
41	71110408	Bolt Blk Fin Hex 1/4 - 20 x 1/2
42	131563	Cover Terminal Red
43	145673	Solenoid
44	73640400	Nut Keps Hex 1/4-20 Unc
48	140844	Adapter Ammeter
52	141940	Protection Wire Loop
70	140422	Harness, Eng.

NOTE: All component dimensions give in U.S. inches
1 inch = 25.4 mm.

REPAIR PARTS

TRACTOR - - MODEL NUMBER TM14542A

CHASSIS AND ENCLOSURES



REPAIR PARTS

TRACTOR - - MODEL NUMBER TM14542A

CHASSIS AND ENCLOSURES

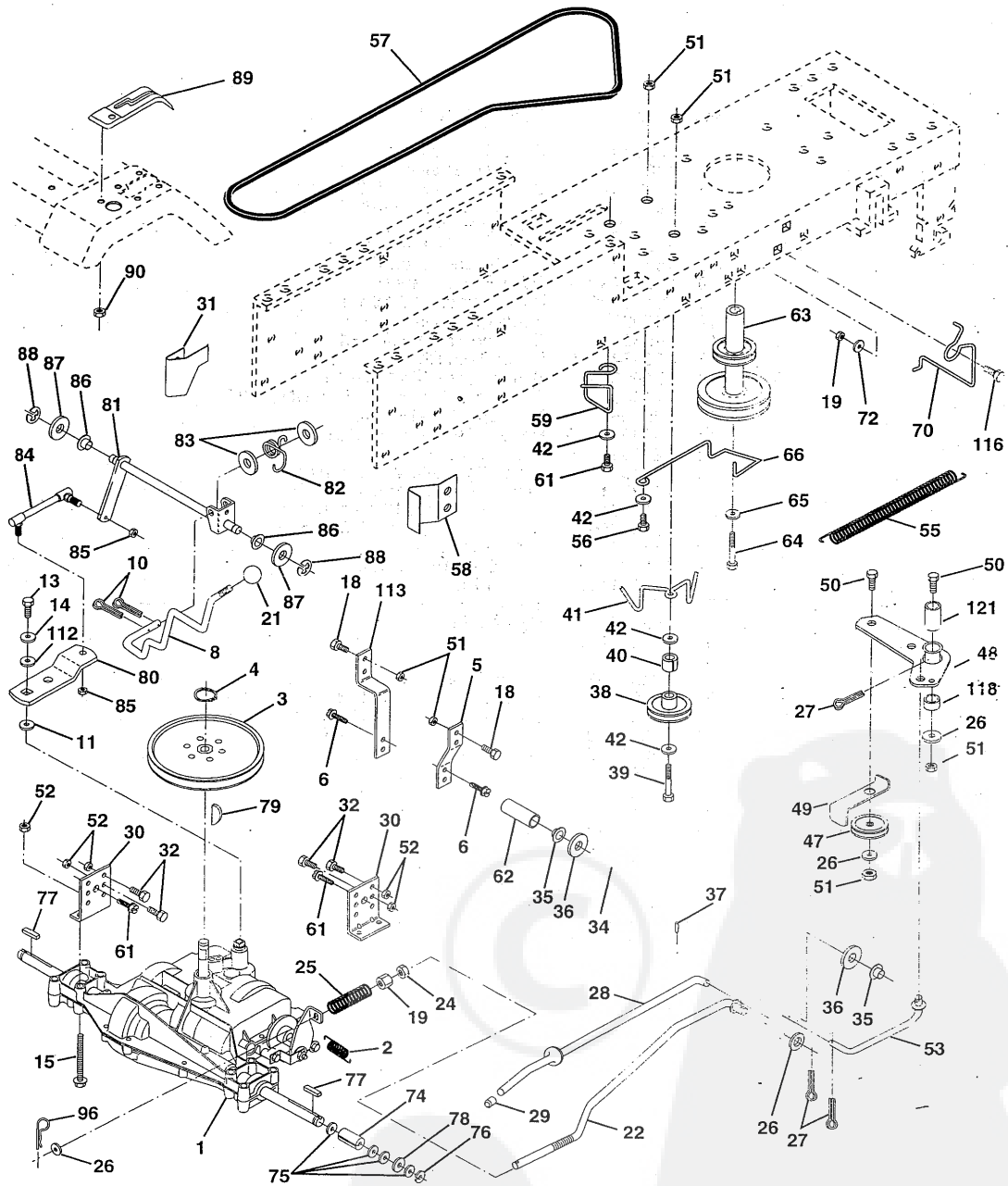
KEY NO.	PART NO.	DESCRIPTION
1	159530	Chassis Weldment
2	140356	Drawbar, Stretch
3	17490612	Screw Thdrol 3/8-16x3/4 Ty-tt
4	19131216	Washer 13/32 x 3/4 x 16 Ga.
5	155272	Bumper Hood/Dash
6	155923	Saddle LT Fender Shift
8	155138	Clip Retainer Slide-On
9	147627X011	Dash Private Label
10	72140608	Bolt Carriage 3/8-16 x 1
11	155927	Panel Pnt Dash Lh
12	145660	Clip Tinnerman Grille P/L
13	155934X010	Panel Dash Rh
14	17490608	Screw Thdrol 3/8-16x1/2 Ty-tt
15	74180512	Screw, Mach Trhd 5/16-18 UNC x 3/4
16	73510500	Nut Keps 5/16-18 UNC
17	139394X505	Hood Paint Steel Private Label
18	126938X	Bumper Hood
20	156437	Plate Mtg. Battery/Fuel tank FR
24	74780616	Bolt Fin Hex 3/8-16unc X 1 Gr. 5
25	19131312	Washer 13/32 X 13/16 X 12 Ga
26	73800600	Nut Lock Hex W/Ins 3/8-16 Unc
28	157373	Grille Private Label
29	140273	Lens Grille Private Label
30	140001X505	Fender Pnt
31	136619	Bracket Fender
33	145244X505	Footrest Pnt Lh
34	145243X505	Footrest Pnt Rh
35	72110606	Bolt Rdhd Sht Sqnk 3/8-16 X3/4
37	17490508	Screw Thdrol 5/16-18 x 1/2 TYT
38	139886	Bracket, Asm. Pivot, L.H., Mower Rear
39	139887	Bracket, Asm. Pivot, R.H., Mower Rear
51	73800400	Nut Lock Hex W/Ins 1/4-20
52	19091416	Washer 9/32 x 7/8 x 16 Ga.
53	144697	Bracket, Grille, LH
54	17030814	Screw Lock Spider #8 x 7/8
55	144696	Bracket, Grille, RH
57	74780412	Bolt Hex 1/4-20 x 3/4
58	150127	Air Duct P/L
71	73680400	Nut Crownlock 1/4-20 UNC
140	158418	Bracket Suspension Front
145	156524	Rod Pivot Chassis/Hood
147	74760412	Bolt Hex Hd 1/4-20 UNC
--	5479J	Plug Button

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REPAIR PARTS

TRACTOR - - MODEL NUMBER TM14542A

DRIVE



REPAIR PARTS

TRACTOR -- MODEL NUMBER TM14542A

DRIVE

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	-----	Transaxle (See Breakdown)	52	73680500	Nut Crownlock 5/16-18 Unc
		Peerless 930-055A	53	105710X	Link Clutch
2	146682	Spring Return Brake T/a Zinc	55	105709X	Spring Return Clutch 6 75
3	123666X	Pulley Transaxle 18" tires	56	74760620	Bolt Fin Hex 3/8-16 X 1/4
4	1200028	Ring Retainer # 5100-62	57	130801	V-Belt Ground Drive 95 25
5	121520X	Strap Torque 30 Degrees	58	127274X	Keeper Belt RH LT Pnt/zinc 16g
6	17490512	Screw Thdrol 5/16-18 X 3/4 TYT	59	140312	Keeper Belt Span Ctr
8	141003	Rod Shifter	61	17490612	Screw Thdrol 3/8-16x3/4 Ty-tt
10	76020416	Pin Cotter 1/8 X 1 Cad	62	8883R	Cover Pedal Blk Round
11	105701X	Washer Plate Shf 388 Sq Hole	63	140186	Engine Pulley LT/YT
13	74550412	Bolt 1/4-28 Unf Gr 8 W/Patch	64	71170764	Bolt Hex
14	10040400	Washer Lock Hvy Helical 1/4	65	10040700	Washer Lock Hvy Hlcl Spr 7/16
15	74490544	Bolt Hex 5/16-18 Gr. 5	66	154778	Keeper Belt Engine
18	74780616	Bolt, Fin Hex 3/8-16 x 1 Gr. 5	70	134683	Guide Belt Mower Drive RH
19	73800600	Nut Lock 3/8-16 Unc	72	19132012	Washer 13/32 X 1-1/4 X 12 Ga
21	106933X	Knob	74	137057	Spacer Axle
22	130804	Rod Brake Blk Zinc 26 840	75	121749X	Washer 25/32 X 1 1/4 X 16 Ga
24	73350600	Nut Hex Jam 3/8-16 Unc	76	12000001	E-ring
25	106888X	Spring Rod Brake 2 00 Zinc	77	123583X	Key Square 2 0 X 1845/ 1865
26	19131316	Washer 13/32 X 13/16 X 16 Ga	78	121748X	Washer 25/32 X 1-5/8 X 16 Ga
27	76020412	Pin Cotter 1/8 X 3/4 Cad	79	2228M	Key Woodruff #9 3/16 x 3/4
28	145204	Rod Brake Parking LT/YT	80	131846	Arm Shift
29	71673	Cap Brake Parking Black	81	156043	Shaft
30	130807	Bracket Mtg Transaxle	82	123782X	Spring Torsion T/a
31	127275X	Keeper Belt LH LT 14 Ga	83	19171216	Washer 17/32 X 3/4 X 16 Ga
32	74760512	Bolt Hex Hd 5/16-18unc X 3/4	84	123793X	Rod Shift
34	155071	Shaft Asm Pedal Foot	85	150360	Nut Lock Center 1/4 - 28 FNTHD
35	120183X	Bearing Nylon Blk 629 Id	86	71208	Bushing Rod Strg 629/632 Id
36	19211616	Washer 21/32 X 1 X 16 Ga	87	19212016	Washer 21/32 X 1-1/4 X 16 Ga
37	1572H	Pin Roll 3/16 X 1"	88	12000008	Ring Klip #5304-62
38	123674X	Pulley Idler Flat	89	139964	Console Shift STLT
39	74760644	Bolt Fin Hex 3/8-16unc X 2-3/4	90	124346X	Nut Self-thd Wsh-hd 1/4 Zinc
40	4470J	Spacer Split 395 X 59 Bzp	96	4497H	Retainer Spring 1" Zinc/Cad
41	154777	Keeper Belt	112	19091210	Washer 9/32 x 3/4 x 10 Ga.
42	19131312	Washer 13/32 X 13/16 X 12 Ga	113	127285X	Strap Torque LT
47	127783	Pulley Idler V Groove Plastic	116	72110610	Bolt Rdhd Sq Neck 3/8-16 x 1.25
48	154604	Bellcrank Asm	118	154774	Spacer Bellcrank
49	123205X	Retainer Belt Style Spring	121	154419	Nyliner Clutching STL
50	74760624	Bolt Hex Hd 3/8-16unc X 1-1/2			
51	73680600	Nut Crownlock 3/8-16 Unc			

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REPAIR PARTS

TRACTOR - - MODEL NUMBER TM14542A

STEERING ASSEMBLY

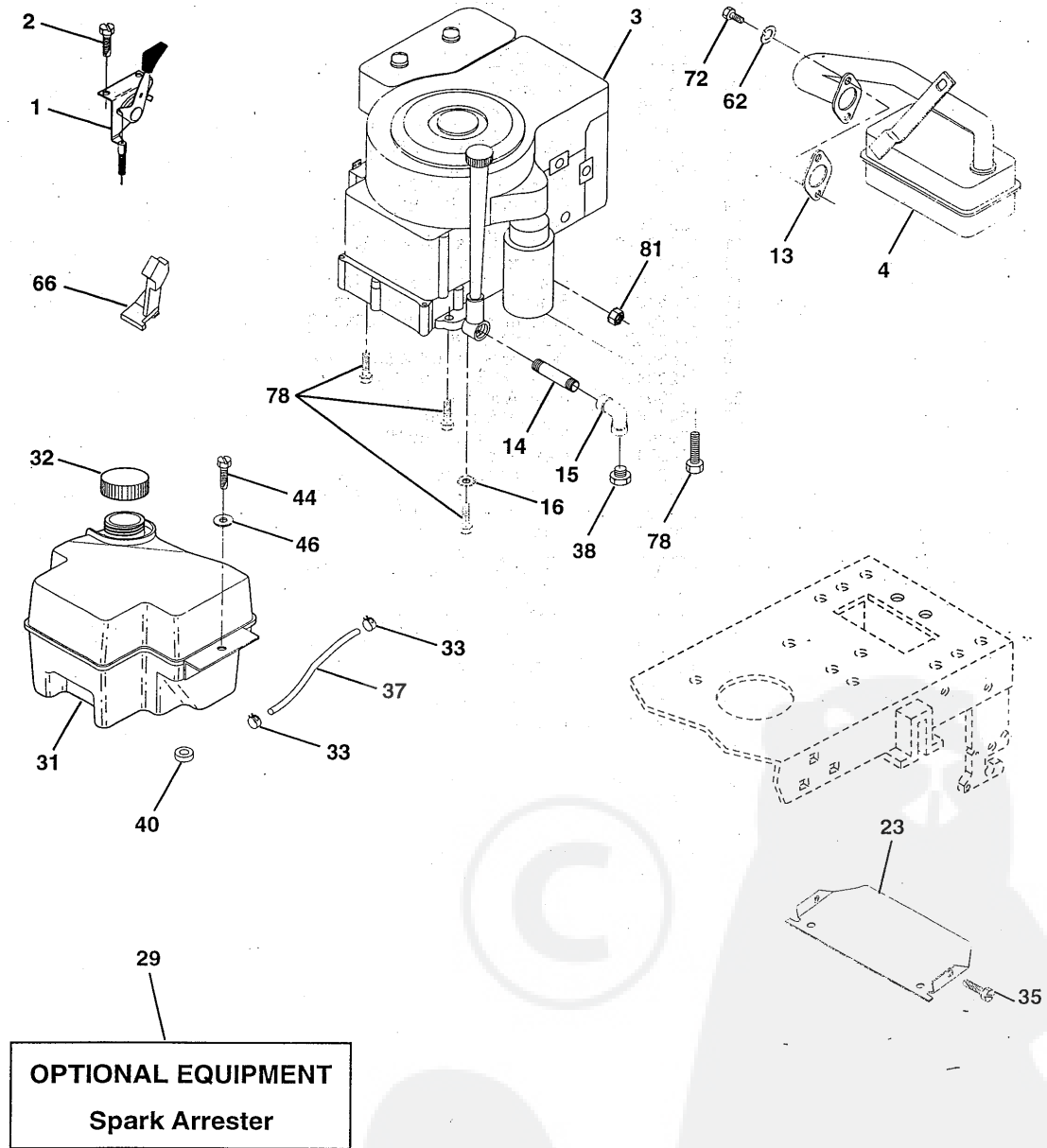
KEY NO.	PART NO.	DESCRIPTION
1	133741	Wheel Steering Blk
2	154427	Axle Asm Fr LT W/gzks 38/42
3	156483	Spindle Asm LH
4	157473	Spindle Asm RH
5	6266H	Bearing Race Thrust Harden
6	121748X	Washer 25/32 X 1-5/8 X 16 Ga
7	19272016	Washer 27/32 X 1-1/4 X 16 Ga
8	12000029	Ring Klip #t5304-75
9	3366R	Bearing Col Strg Blk
10	156438	Link Drag Extended Stamped
11	10040600	Washer Lock Hvy Hlcl Spr 3/8
13	154779	Bearing Axle
15	73901000	Nut Lock Flange 5/8-11 Unc
17	156546	Shaft Asm Strg Private Label
18	57079	Washer Thrust 515x 750x 033
19	124035X	Support Shaft
20	126684X	Washer Shim 1/4 X 5/8 X 062
22	71200410	Screw Hex Socket 1/4-20 x 5/8
23	127501	Shaft Asm Pittman
25	154406	Bracket Steering
26	126847X	Bushing Link Drag Blk LR
27	136874	Gear Sector
28	19131416	Washer 13/32 X 7/8 X 16 Ga
29	17490612	Screw Thdrol 3/8-16x3/4 Ty-tt
30	76020412	Pin Cotter 1/8 X 3/4 Cad
32	130465	Rod Tie Wire Form 19 75 Mech
36	155099	Bushing Strg
37	152927	ScrewTT #10-32 X 5 X 3/8 Flange
38	133742	Cap Strg Wh
39	19133808	Washer 13/32 X 2-3/8 X 8 Ga
40	7810H	Nut Lock Center 3/8-24unf
41	100711L	Adaptor Wheel Strg 758/753 ID
42	124418X	Boot Steering
43	121749X	Washer 25/32 X 1 1/4 X 16 Ga
44	153720	Shaft Extention Steering
46	121232X	Cap Spindle Fr Top Blk
47	6855M	Fitting Grease
51	73800500	Nut Lock Hex w/Ins 5/16-18
54	74780520	Bolt Fin Hex 5/16-18 Unc x 1-1/4
62	156594	Kit, Steering Assembly, Service
63	74780616	Bolt Fin Hex 3/8-16 x 1 Gr. 5
65	154780	Spacer Axle
66	154404	Bearing Arm Pittman
67	74781044	Bolt Fin Hex 5/8-11 UNC x 2-3/4
68	154429	Brace Axle

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REPAIR PARTS

TRACTOR - - MODEL NUMBER TM14542A

ENGINE



REPAIR PARTS

TRACTOR - - MODEL NUMBER TM14542A

ENGINE

KEY NO.	PART NO.	DESCRIPTION
1	141359	Control Th/ch 23 5 LH Flag
2	17720410	Screw Hex Thd Cut 1/4-20x5/8 T
3	-----	Engine B&S Model No. 287707
4	137352	Muffler LT B&S 14HP IC OHV
13	272293	Gasket Eng 1 313 Id Tin Plated
14	13280324	Nipple Pipe 3/8 Npt X 3"
15	13200300	Elbow Std 90 Degree 3/8-18 Npt
16	11050600	Washer Lock Ext Tooth 3/8
23	156123	Shield Browning
29	137180	Kit Spark Arrestor (Flat Scrn)
31	140280	Tank Fuel Front 200
32	140527	Cap Asm Fuel W/sym Vented
33	123487X	Clamp Hose Black
35	17490512	Screw Thdrol 5/16-18 x 3/4
37	137040	Line Fuel 20"
38	-----	Plug Oil Drain (Order From Engine Manufacturer)
40	124028X	Bushing Snap Nyl Blk Fuel Line
44	17490412	Screw Hexwsh Thdrol 1/4-20x3/4
46	19091416	Washer 9/32 X 7/8 X 16 Ga
62	10040500	Washer Lock Hvy Hlcl Spr 5/16
66	127951	Stop Throttle 3000 RPM
72	71070512	Screw Hexhd Cap 5/16-18x 3/4
78	17490620	Screw Thdrol 3/8-16x1-1/4 TYTT
81	128861	Nut Flange 1/4-20 Starter Nut

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REPAIR PARTS

TRACTOR -- MODEL NUMBER TM14542A

MOWER DECK

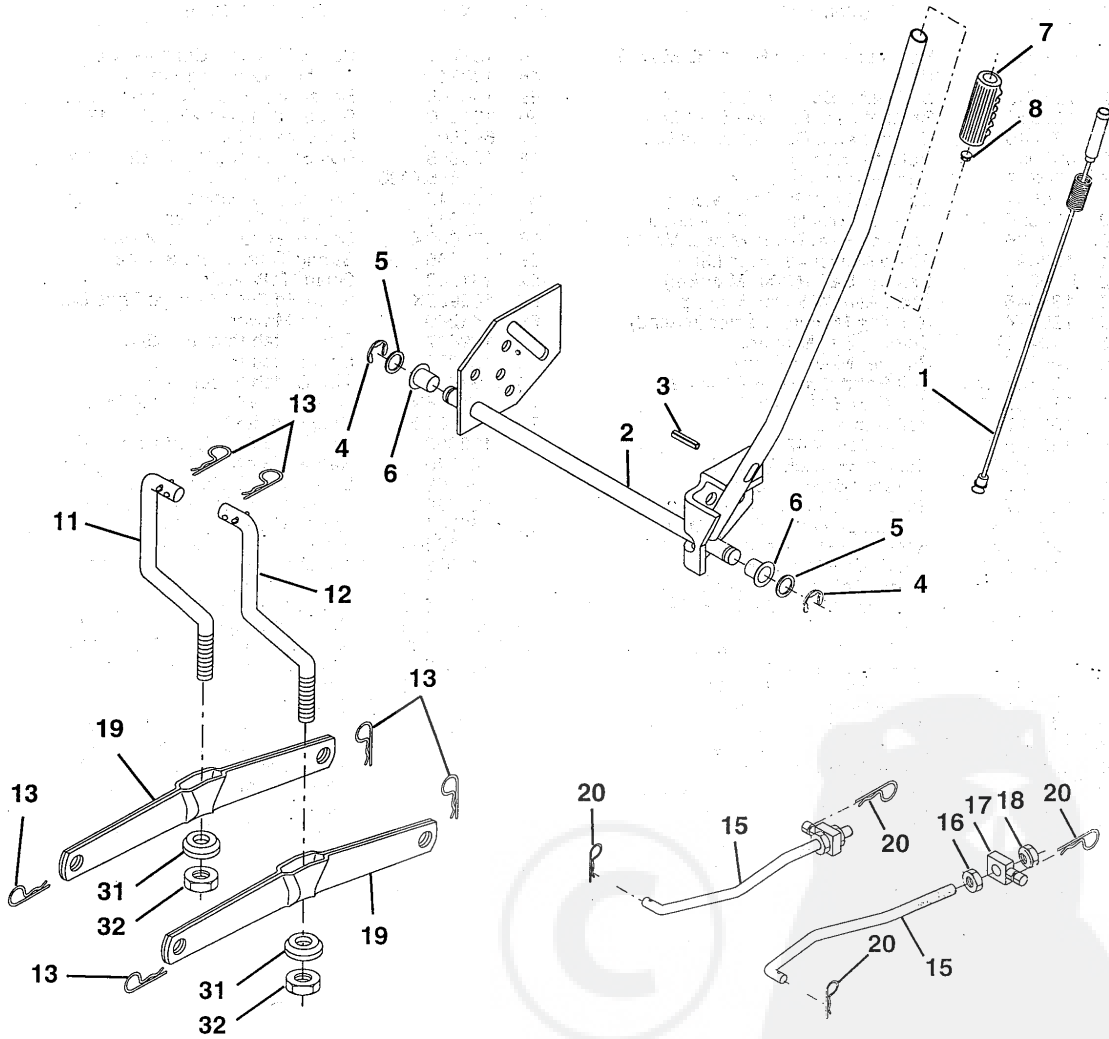
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	144393	Housing Asm MWR 42" HL MCH T-Path	46	137729	Screw Hex Thd Cut 1/4-24 UNC
2	72140506	Bolt Rdhd Sqnk 5/16-18unc X3/4	48	133944	Washer Hardened Smaller
3	138017	Bracket Asm Fr Sway Bar 38/42	49	155066	Roller Asm Cam Follower 42"dec
4	138440	Bracket Asm Deck 42"sway Bar	50	131340	Bolt Shldr 10-24 Zinc Gr 5 42"
5	4939M	Retainer Spring	51	69180	Nut Lock #10-24 Unc
6	130832	Arm Suspension Rear	52	139888	Bolt Shoulder 5/16-18 Unc Blkz
8	850857	Bolt 3/8-24x1 25 Gr8 Patched	53	131845X900	Arm Asm Pad Brake
9	10030600	Washer Lock Hvy 3/8 Unplated	54	133943	Washer Hardened
10	140296	Washer Hard Blade Mower Vented	55	155046	Arm Idler 42" mower
11	138498	Blade Mower 42" High Lift	56	122052X	Spacer Retainer Pm Mower
12	129895	Bearing Ball #6204 (Mandrel)	58	140086	Spring Torsion Brakes 42"
13	137645	Shaft Asm W/lower Bearing	59	141043	Guard TUV Idler
14	128774	Housing Mandrel Vented(machd)	67	106932X	Knob Rd 3/8-16 Pastic Thds Blk
15	110485X	Bearing Ball Mandrel	68	144200	V-Belt Mower
16	140329	Stripper Mower Round	71	142427	Rod Clutch Primary 38/42
17	72110610	Bolt Rdhd Sqnk 3/8-16 X 1.25"	72	131870	Spring Return
18	72140505	Bolt Carr 5/16-18 X 5/8	73	127847	Arm Clutch Secondary
19	132827	Bolt Shoulder	74	121748X	Washer 25/32 X 1-5/8 X 16 Ga
20	136888	Baffle Vortex 42	75	12000029	Ring Klip #t5304-75
21	73680500	Nut Crown Lock 5/16-18	76	128903	Bolt Shoulder 3/8-16 Unc 1 44
22	134753	Stiffener Bracket 42"deck	77	127845	Keeper Spring 4 000
23	131267	Bracket Deflector Mower 42"	78	154809	Lever Asm Clutch Primary PL
24	105304X	Cap Sleeve 80x 112 Blk Mower	79	127498	Bushing 747 Od X 794 Lg Brass
25	123713X	Spring Torsion Deflector 2 52	80	153701	Spring Clutch Mower
26	110452X	Nut Push Phos & Oil	81	73350600	Nut Hex Jam 3/8-16
27	130968	Shield Deflector Mower 42" Blk	82	142028	Trunnion Adj.
28	19111016	Washer 11/32 X 5/8 X 16 Ga	83	120958	Washer Sintered
29	131491	Rod Hinge 42"6 75 Wlg	84	156084	Keeper Belt Idler
30	138776	Screw Thdrol Hex Hd Zinc	85	72140618	Bolt Rdhd Sqnk 3/8-16 x 2-1/4
31	129963	Washer Spacer Mower Vented	92	73800600	Nut Lock Hex w/Ins 3/8-16 UNC
32	153535	Pulley Mandrel 42/44/50"	128	153390	Washer Felt
33	137266	Nut 9/16top Lock Flng	132	19132203	Spacer Washer 13/32 OD x 13/16 ID x 1/4
34	72110614	Bolt Rdhd 3/8-16uncx1-3/4 Gr5	--	144783	Deck Serv 42" Mech (Std Deck - Order separately, guage wheel components Key. Nos. 111-121and CE certification components, Kit No. EC42)
35	133835	Fastner Christmas Tree	--	130794	Mandrel Assembly (Includes Key
36	131494	Pulley Idler Flat 3 060			
37	19131316	Washer 13/32 x 13/16 x 16 Ga.			
40	73680600	Nut Crownlock 3/8-16 Unc			
41	133551	Rod Pivot W/nibs			
43	140083	Rod Clutch Secondary W/nibs			
44	140088	Guard Mandrel LH Black			
45	4497H	Spring Retainer 1" Zinc/cad			

NOTE: All component dimensions given in U.S. inches
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REPAIR PARTS

TRACTOR - - MODEL NUMBER TM14542A

LIFT



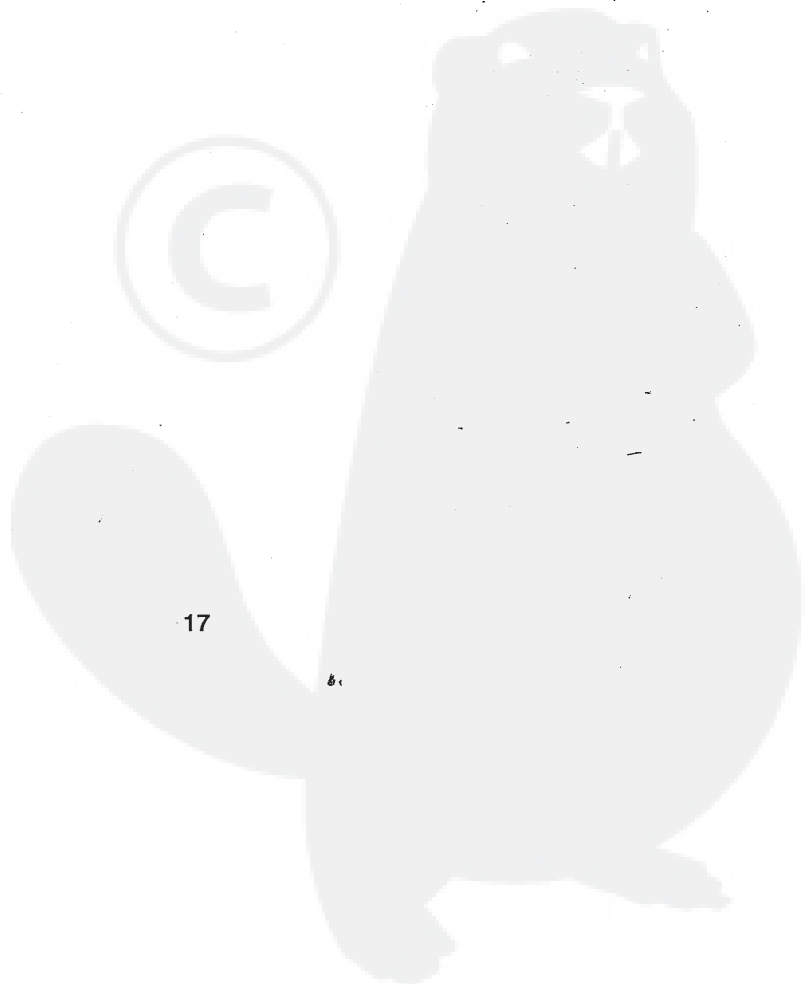
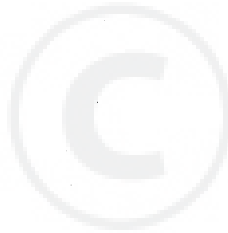
REPAIR PARTS

TRACTOR - - MODEL NUMBER TM14542A

LIFT

KEY NO.	PART NO.	DESCRIPTION
1	159460	Wire Asm Inner/Sprg w/plunger
2	159471	Shaft Asm Lift
3	105767X	Pin Groove
4	12000002	E Ring #5133-62
5	19211621	Washer 21/32 X 1 x 21 Ga
6	120183X	Bearing Nylon
7	109413X	Grip Handle Bicycle Matte Blk
8	124526X	Button Plunger
11	139865	Link Lift LH
12	139866	Link Lift RH
13	4939M	Retainer Spring
15	127218	Link Front
16	73350800	Nut Jam Hex 1/2-13 Unc
17	130171	Trunnion Blk Zinc
18	73800800	Nut Lock W/wsh 1/2-13 Unc
19	139868	Arm Suspension Rear
20	3146R	Retainer Spring
31	140302	Bearing Pvt. Lift Spherical
32	73540600	Nut Crownlock 3/8-24

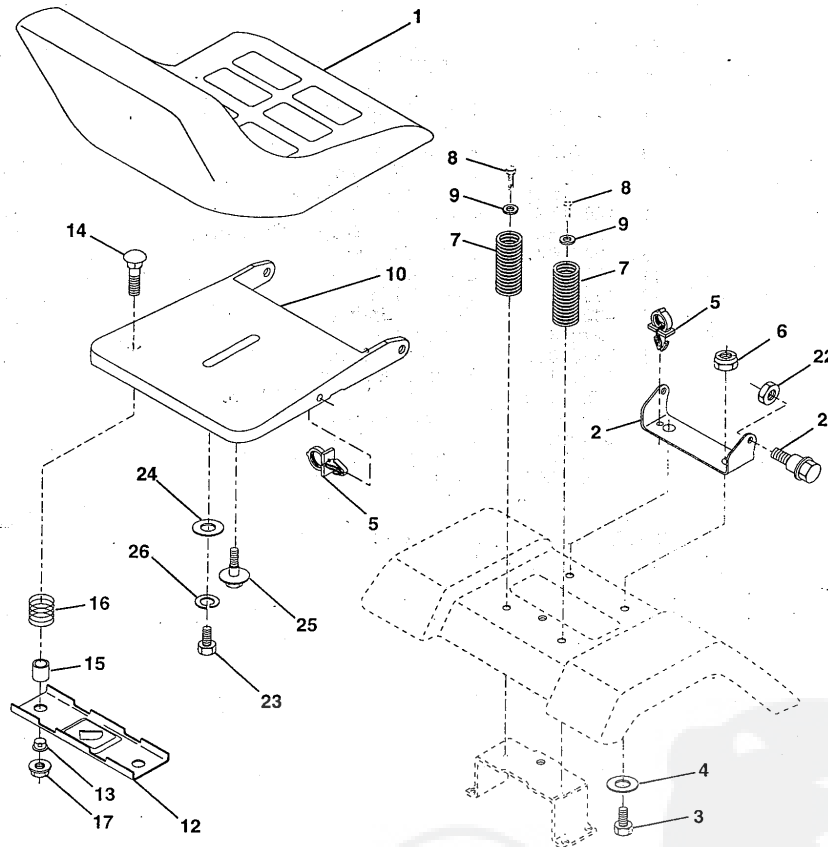
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REPAIR PARTS

TRACTOR - - MODEL NUMBER TM14542A

SEAT ASSEMBLY



KEY NO.	PART NO.	DESCRIPTION
1	127428	Seat
2	140551	Bracket Pivot Seat
3	74760616	Bolt Hex 3/8 - 16 X 1
4	19131610	Washer 13/32 X 1"
5	145006	Clip Push-In
6	73800600	Locknut, Hex W/Ins 3/8 - 16 Unc
7	124181X	Spring Seat Cprsn 2 250 Blk Zi
8	17490616	Screw Thdrol 3/8-16 X 1 Ty-tt
9	19131614	Washer 13/32 X 1 X 14 Ga
10	155925	Pan Seat
12	121246X	Bracket Mounting Switch
13	121248X	Bushing Snap Blk Nyl 50 Id

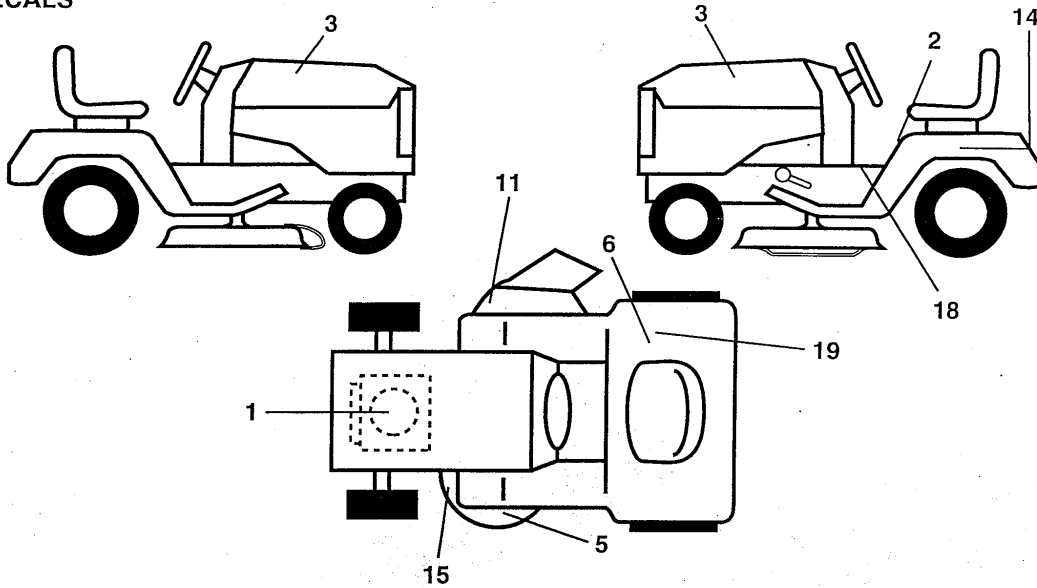
KEY NO.	PART NO.	DESCRIPTION
14	72050411	Bolt Rdhd Sht Nk 1/4-20x1-3/8
15	134300	Spacer Split
16	121250X	Spring Cprsn
17	123976X	Nut Lock 1/4 Lge Flg Gr 5 Zinc
21	153236	Bolt Shoulder 5/16-18 UNC-2A
22	73680500	Locknut, Crown 5/16-18 UNC
23	74780814	Bolt Fin Hex 1/2-13 X 7/8 Gr 5
24	19171912	Washer 17/32 X 1-3/16 X .12 Ga
25	127018X	Bolt Shoulder 5/16-18 X 62
26	10040800	Washer Lock Hvy Hlcl Spr 1/2

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REPAIR PARTS

TRACTOR -- MODEL NUMBER TM14542A

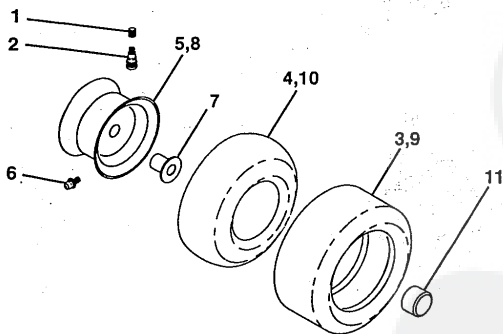
DECALS



KEY NO.	PART NO.	DESCRIPTION
1	272991	Decal Engine B & S HP
2	145498	Decal Read Owners Manual Syms
3	159243	Decal Hood
5	135013	Decal Mower Enviro White
6	145437	Decal Europe Stand CE
11	145494	Decal Mower Cutting Symbol
14	145005	Decal Battery Dan/Poi/P/L Symbols
15	136832	Decal V-Belt Sch
18	140837	Decal Saddle Brake Parking
19	125690X	Decal 100 DBA

KEY NO.	PART NO.	DESCRIPTION
--	138311	Decal Handle LFT Height Adj
--	133671	Pad footrest Ribbed
--	159097	Manual Operator's (Euro)
--	159098	Manual, Repair Parts
Available Accessories:		
	LBD48	48" Snow Blade
	C42	Grass Catcher
	LC05	33' Wheel Wts.
	LA018	Tire Chains
	LSB42	40" Snow Thrower
	MK420	Mulching Kit w/Blades

WHEELS & TIRES



KEY NO.	PART NO.	DESCRIPTION
1	59192	Cap Valve Tire
2	65139	Stem Valve
3	106222X	Tire F Ts 15 X 6.0 - 6 Service
4	59904	Tube Front (Service Item Only)
5	106732X427	Rim Asm 6" (front White Service)
6	278H	Fitting Grease (Front Wheel Only)
7	9040H	Bearing Flange (Front Wheel Only)
8	106108X427	Rim Asm 8" (rear White Service)
9	106268X	Tire R Ts 18 x 9.5-8 C Service
10	7152J	Tube Rear (Service Item Only)
11	104757X	Cap Axle Blk 1.50 X 1.00
--	144334	Sealant, Tire (10 oz. Tube)

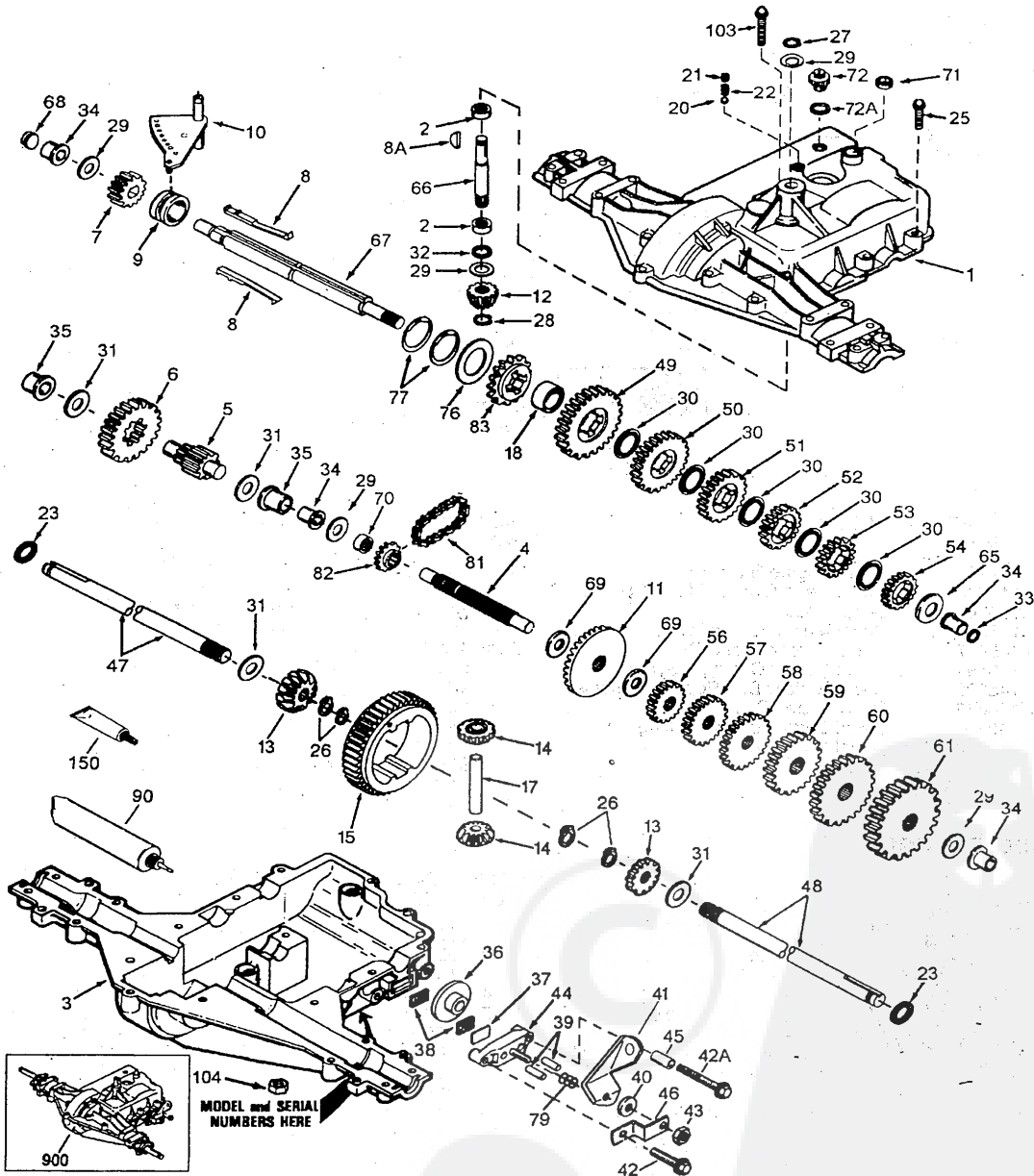
NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm.

REPAIR PARTS

TRACTOR - - MODEL NUMBER TM14542A

TRANSAXLE PEERLESS - MODEL NUMBER 930-055A

TRANSAXLE



REPAIR PARTS

TRACTOR -- MODEL NUMBER TM14542A TRANSAXLE PEERLESS - MODEL NUMBER 930-055A

TRANSAXLE

REF PART NO. NO.	DESCRIPTION	REF PART NO. NO.	DESCRIPTION
1 772108A	Cover, Transaxle	43 792075	Locknut 5/16-24
2 780086	Bearing, Needle	44 790025	Holder, Brake Pad
3 770102A	Case, Transaxle	45 786066	Spacer
4 776260	Shaft, Counter	46 786086	Bracket, Brake Lever
5 776219B	Shaft and Pinion Assembly, Output	47 774690	Axle 11-5/16" long
6 778139	Gear, Output	48 774691	Axle 16-1/2" long
7 778136	Gear, Spur, 15 Teeth	49 778215	Gear, Spur, 37 Teeth, Steel (1 st)
8 792136A	Key, Shift	50 778125	Gear, Spur, 35 Teeth (2 nd)
8A 792047	Key, Woodruff	51 778124A	Gear, Spur, 30 Teeth (3 rd)
9 784352	Collar, Shifter	52 778123A	Gear, Spur, 25 Teeth (4 th)
10 784355	Rod and Fork Assembly, Shift	53 778122A	Gear, Spur, 22 Teeth (5 th)
11 778229	Gear, Bevel, 42 Teeth	54 778273	Gear, Spur, 19 Teeth, Steel (6 th)
12 778113A	Bevel Pinion, Input	56 778230	Gear, Spur, 12 Teeth (1 st)
13 778221	Gear, Bevel	57 778151	Gear, Spur, 15 Teeth (2 nd)
14 778068	Gear, Bevel Pinion	58 778126A	Gear, Spur, 20 Teeth (3 rd)
15 778260	Gear, Ring	59 778127A	Gear, Spur, 25 Teeth (4 th)
17 786139	Pin, Drive	60 778128A	Gear, Spur, 28 Teeth (5 th)
18 786102	Spacer, Neutral	61 778163	Gear, Spur, 31 Teeth (6 th)
20 792077	Ball, Steel 5/16" diameter	65 780109	Washer, Thrust
21 792078	Set Screw 3/8-16 x 3/8	66 776135	Shaft, Input
22 792079	Spring	67 776315A	Shaft, Brake, 4 Keyed
23 788061	Ring, Seal	68 786116A	Plug
25 792073	Screw, Flanged Hex Head, Thread Forming 1/4-20 x 1-1/4	69 780051	Washer, Thrust
26 792125	Ring, Retainer (4 Required, Package of 2)	70 786118	Spacer
27 792035	Ring, Retainer	71 788069	Seal, Square Cut
28 788040	Ring, Retainer	72 792165	Plug, Threaded. 9/16-18
29 780072	Washer, Thrust	72A 788091	"O" Ring
30 780108	Washer, Thrust	76 780090	Washer, Thrust
31 780001	Washer	77 788078A	Ring, Retaining, Inverted (Package of 2)
32 792001	"O" Ring	79 792144	Spring, Brake
33 788095	Seal, Square Cut	81 786081	Chain, Roller (Number 41 Chain, 24 Links)
34 780105A	Bushing, Flanged	82 786082	Sprocket, 9 Teeth (Reverse)
35 780118A	Bushing, Flanged	83 786123	Sprocket, 18 Teeth (Reverse)
36 790003	Disk, Brake	90 788067B	Grease, Bentonite, 32 Ounce Bottle
37 790007	Plate, Brake Pad	103 792166	Screw 1/4-20 x 2
38 799021	Pad, Brake	104 792167	Locknut 1/4-20
39 786026	Pin, Dowel	150 510334	Gasket Eliminator (Loctite #515)
40 792076A	Washer, Flat	900 794603	Replacement Transaxle
41 790079	Lever, Brake		
42 792073	Screw, Flanged Hex Head, Thread Forming 1/4-20 x 1-1/4		
42A 792085A	Screw 1/4-20 x 2-1/4		

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

Parts must be ordered from Tecumseh Products Co.