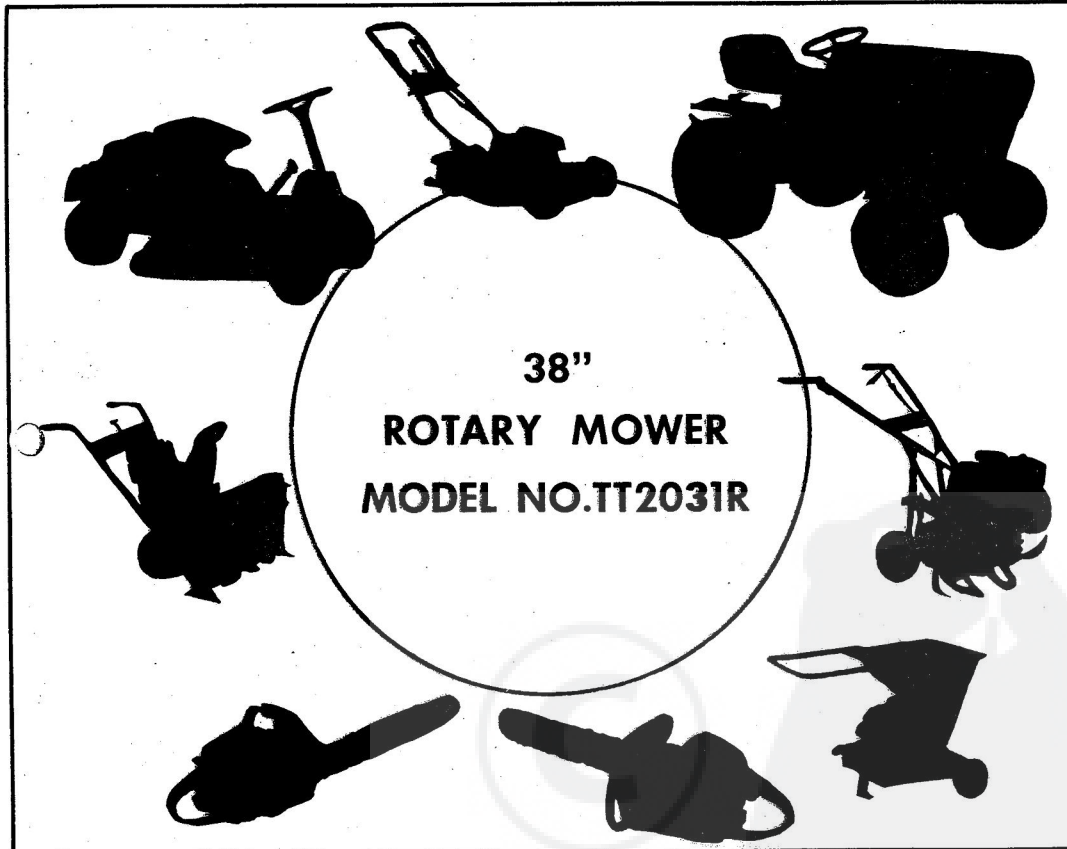


**ROPER**

# OUTDOOR POWER EQUIPMENT OWNER'S MANUAL



**CAUTION:** Read rules for safe operation and all instructions carefully.

- ASSEMBLY
- OPERATING
- MAINTENANCE
- REPAIR PARTS

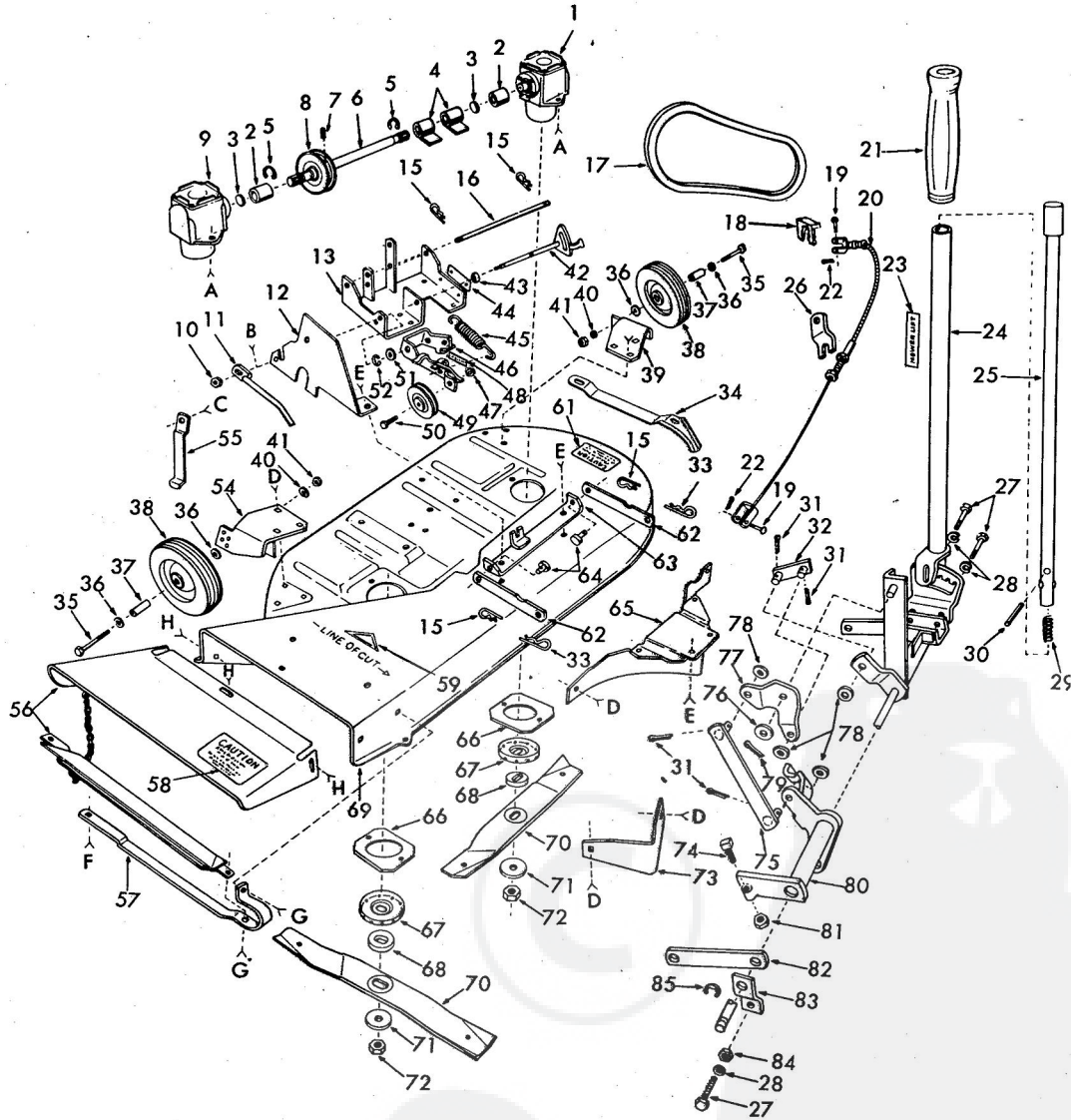
ROPER SALES CORP.

3826R-26.2.73

1905 W. COURT ST. / KANKAKEE, ILLINOIS 60901

# repair parts

ROPER 38" ROTARY MOWER--MODEL NO. TT2031R



A	B	C	D	E	F	G	H

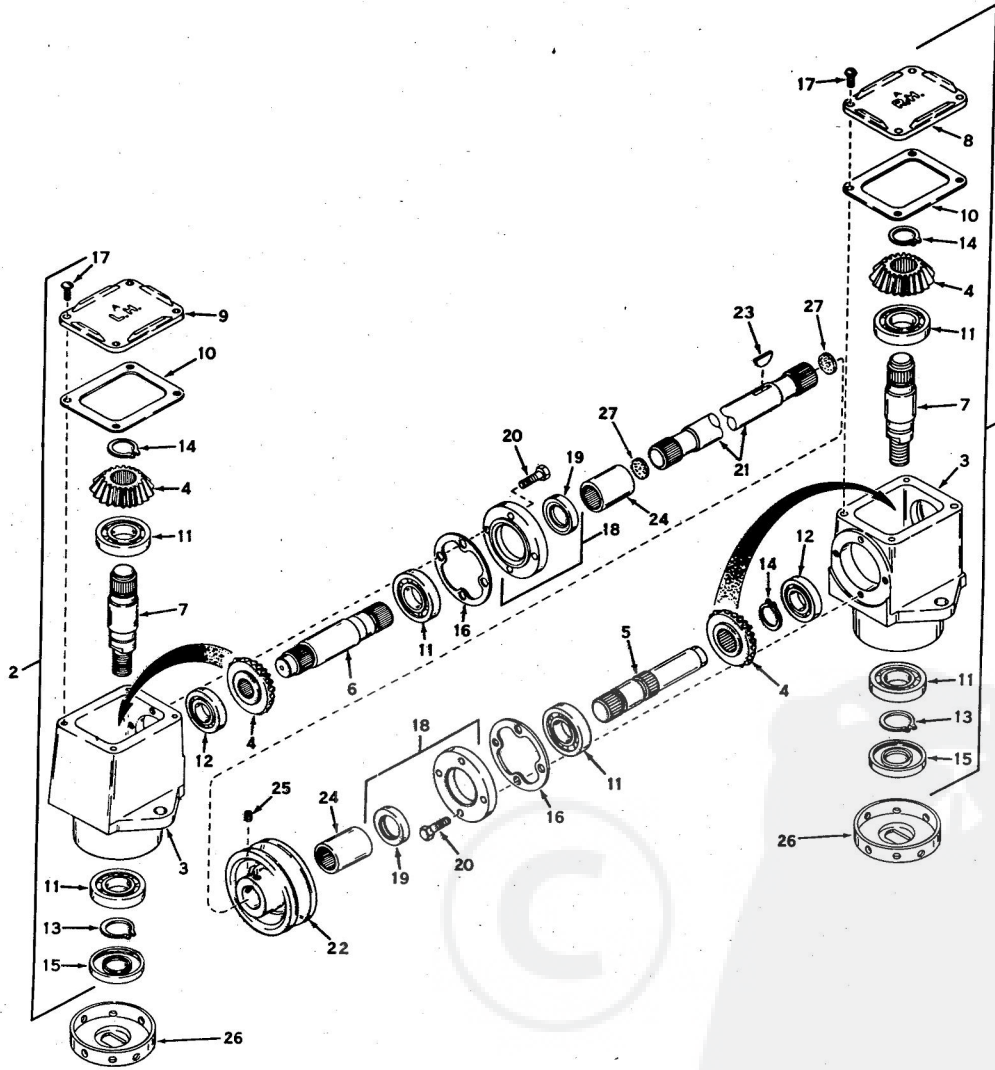
## repair parts

### ROPER 38" ROTARY MOWER--MODEL NO. TT2031R

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	794042	Head Assembly L.H.	54	626A284	Wheel Bracket Assembly R.H.
2	786028	Coupling, Input Connector	55	8310H1	Pulley Guard Guide
3	788039	Disc, Felt	56	626A356	Deflector Assembly w/chain
4	2037R	Wiper Sleeve	57	960R	Runner R.H.
5	5231H	Crescent Ring	58	3538R	Deflector-Caution Decal
6	776085	Shaft, Input Connector	59	3239R	Safety Standard Sticker
7	792027	Set Screw, Knurled Hd. C.P. 5/16-24 x 1/4	61	3539R	Instruction-Caution Decal
8	786059	Sheave	62	5050H	Pivot Link Front
9	794041	Head Assembly R.H.	63	626A352	Mower Housing Mounting Weldment
10	511P	Nylock Nut 3/8-24	64	1032R	Pivot Pin
11	626A271	Blade Clutch Handle	65	626A286	Blade Shield Assembly
12	7717H2	Pulley Guard	66	1567R	Mandrel Plate
13	626A355	Housing Mount Assembly	67	786044	Shield
15	4939M	Retainer Spring	68	1044R	Blade Safety Drive Washer
16	957R	Pivot Shaft	69	759R	Mower Housing
17	1563R	V-Belt	70	25062	Blade
18	2259R	Spring Clip	71	9914M	Spring Washer
19	2292R	Rivet Pin	72	539P	Nylock Nut 5/8-18
20	2547R	Mower Clutch Cable	73	968R	Blade Shield Outlet
21	2895H	Handle Grip	74	4524P	Sq. Hd. Set Screw C.P. 3/8-16 x 1 1/4
22	2503P	Cotter Pin 3/32 x 3/4	75	626A373	Lift Link Weldment
23	1053R	Decal	76	1577P	Washer 17/32 x 1-1/16 x 13 Ga.
24	626A360	Lifter Arm Assembly	77	2308R	Bell Crank
25	626A336	Lever Plunger & Button	78	1513P	Washer 13/32 x 13/16 x 16 Ga.
26	2540R	Clutch Cable Anchor	79	2511P	Cotter Pin 3/16 x 1
27	3091P	Hex Bolt 3/8-16 x 1 H.T.	80	626A357	Lifter Arm and Tube
28	1004P	Lockwasher 3/8	81	508P	Hex Jam Nut 3/8-16
29	2876H	Lifter Spring	82	8720H	Pivot Link Rear
30	9465M	Roll Pin 3/16 x 1 1/2	83	5086H	Lifter Bracket
31	2505P	Cotter Pin 1/8 x 3/4	84	501P	Hex Nut 3/8-16
32	626A358	Connecting Link Assembly	85	5000P	E-Ring Truarc 5133-75
33	4940M	Retainer Spring	86	545P	Crown Locknut 3/8-16
34	3848R	Runner L.H.	87	1557P	Washer 13/32 x 13/16 x 11 Ga.
35	3199P	Hex Bolt 3/8-24 x 2 3/4	88	1003P	Lockwasher 5/16
36	1556P	Washer 13/32 x 7/8 x 14 Ga.	89	504P	Hex Nut 5/16-18
37	7375H	Bushing	90	1537P	Washer 11/32 x 11/16 x 16 Ga.
38	9536H	Wheel, Gauge	A	3137P	Hex Bolt 3/8-16 x 1 1/4 Grade 5 H.T.
39	626A283	Wheel Bracket Assembly L.H.	B	3159P	Hex Bolt 5/16-18 x 7/8
40	1004P	Lockwasher 3/8	C	3223P	Slotted Rd. Hd. Mach. Screw 3/8-16 x 3/4
41	515P	Hex Nut 3/8-24	D	16P	Carriage Bolt 5/16-18 x 3/4
42	626A342	Control Arm Assembly	E	3023P	Hex Bolt 3/8-16 x 1
43	2510R	Spacer	F	17P	Carriage Bolt 5/16-18 x 1
44		Model Plate	G	17P	Carriage Bolt 5/16-18 x 1
45	2537R	Spring (For when lever is on tractor)	H	16P	Carriage Bolt 5/16-18 x 3/4
46	626A372	Idler Bracket Assembly	--	3826R	Owners Manual and Parts List
47	548P	Hex Jam Nut 3/8-24			
48	3382R	Decal			
49	1342R	Idler Pulley			
50	3257P	Hex Bolt 3/8-24 x 1 1/4			
51	1545P	Washer 17/32 x 1 x 16 Ga.			
52	5002P	E-Ring Truarc 5133-50			
				4292R	Red Spray Bomb Not furnished with mower for service only.

# repair parts

ROPER 38" ROTARY MOWER--MODEL NO. TT2031R





## repair parts

### ROPER 38" ROTARY MOWER--MODEL NO. TT2031R

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	794041	Head Assy., Right Hand (Incl. Nos. 3, 4, 5, 7, 8 and 10 thru 20)	16	788030	Gasket, Cap
2	794042	Head Assy., Left Hand (Incl. Nos. 3, 4, 6, 7 and 9 thru 20)	17	792025	Screw, Rd. Hd. Self Tap, 10 - 24 x 1/2
3	770026	Housing, Right Angle Drive	18	786029	Cap and Seal Assy., Retainer (Incl. Nos. 19 & 20)
4	778046	Gear, Miter	19	788031	Seal, Oil
5	776040A	Shaft, Input Pinion	20	792026	Screw, Hex Hd. 1/4 - 20 x 7/8
6	776041	Shaft, Input Pinion	21	776085	Shaft, Input Connector
7	776092	Shaft, Output	22	786059	Sheave
8	772034	Cover, Right Hand	23	792047	Key, Woodruff, 3/16 x 3/4
9	772035	Cover, Left Hand	24	786028	Coupling, Input Shaft
10	788028	Gasket, Cover	25	792027	Set Screw, Knurled Hd. Cup Pt., 5/16 - 24 x 1/4
11	780034	Bearing, Ball	26	786044	Shield
12	780024	Bearing, Ball	27	788039	Disc, Felt
13	788019	Ring, Snap			
14	788018	Ring, Snap			
15	788029	Seal, Oil			

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