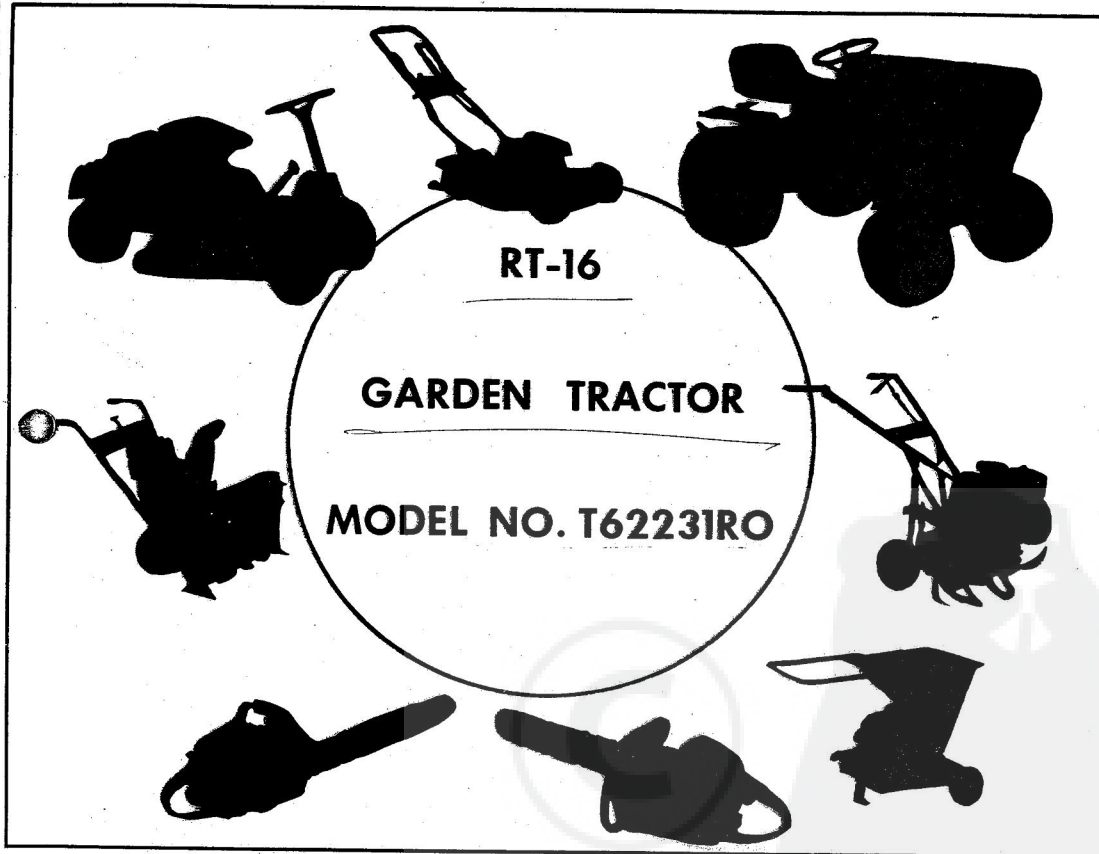


**ROPER**

**OUTDOOR POWER EQUIPMENT  
OWNER'S MANUAL**



**CAUTION:** Read rules for safe operation and all instructions carefully.

- ASSEMBLY
- OPERATING
- MAINTENANCE
- REPAIR PARTS

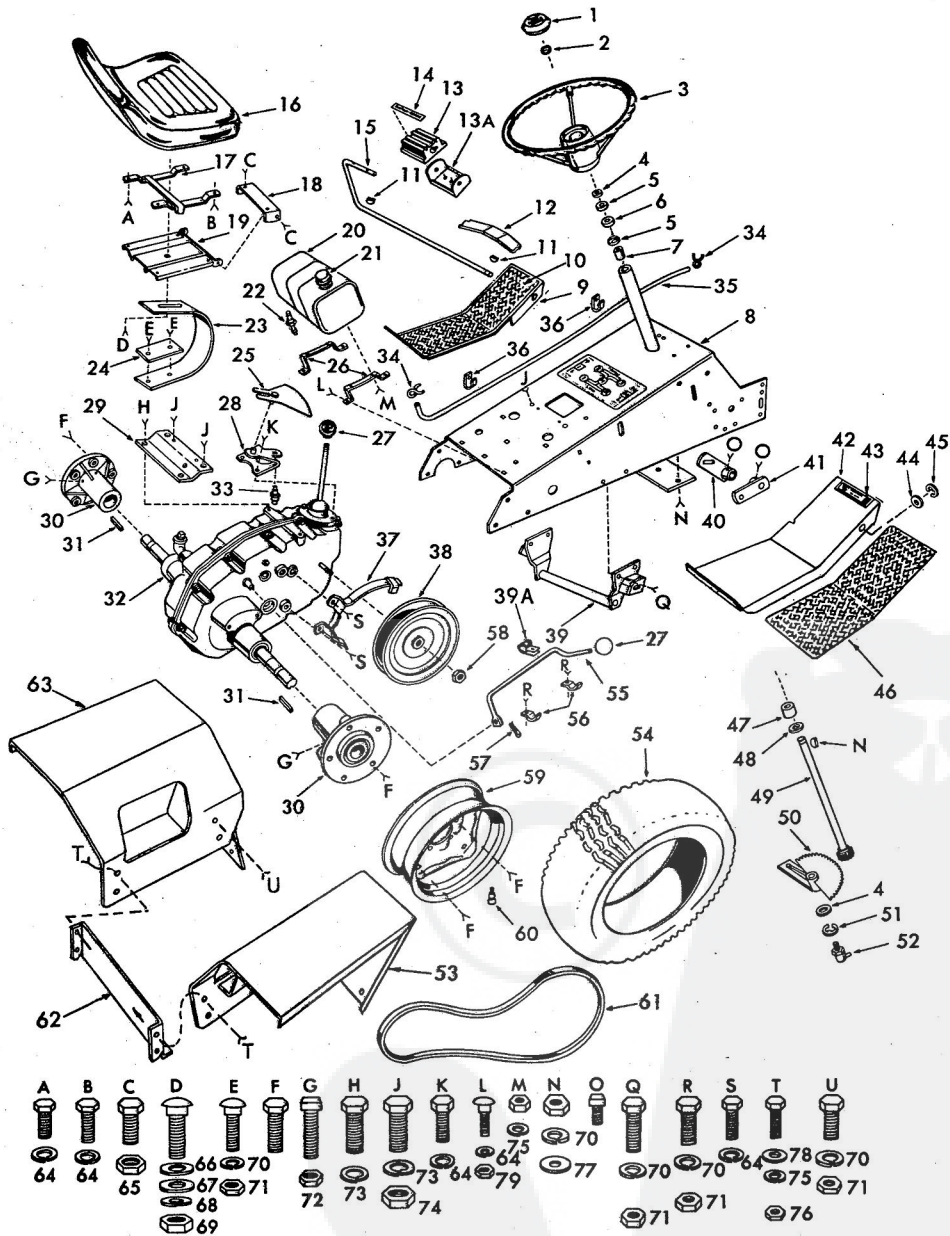
ROPER SALES CORP.

3679R

1905 W. COURT ST. / KANKAKEE, ILLINOIS 60901

# repair parts

ROPER RT-16 GARDEN TRACTOR--MODEL NO. T62231RO



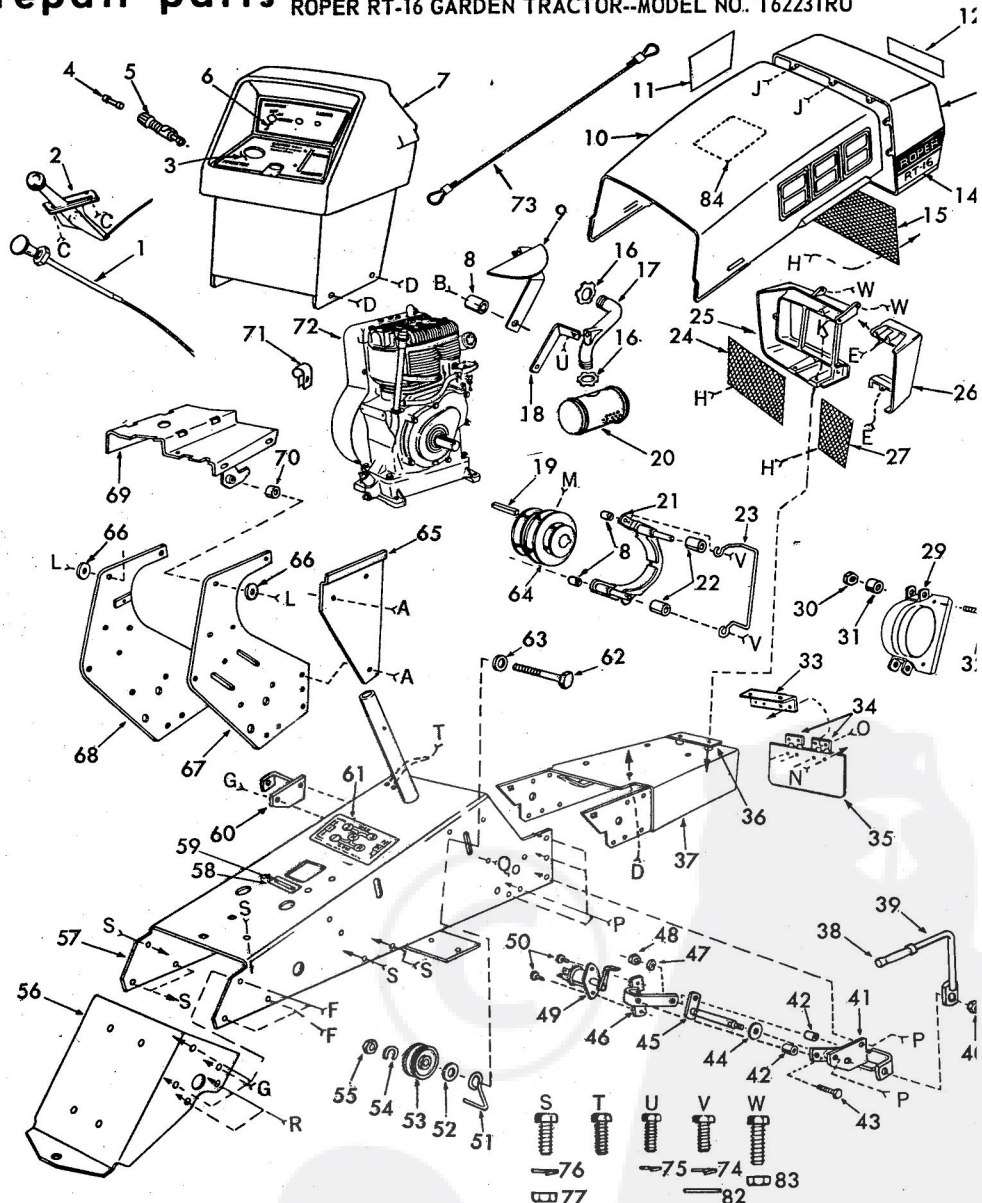
## repair parts

ROPER RT-16 GARDEN TRACTOR--MODEL NO. T62231RO

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	3645R	Steering Wheel Cap	51	5000P	E-Ring
2	5003P	E-Ring	52	6842M	Grease Fitting
3	3644R	Steering Wheel	53	634A593	Fender and Insert-R.H.
4	1552P	Washer 49/64 x 1 1/4 x 16 Ga.	54	3638R	Rear Tire-Tubeless
5	9007H	Cap	55	6477H	Range Shift Rod
6	5949H	Rubber Bushing	56	6442H	Shift Rod Bracket
7	6468H	Bearing	57	2511P	Cotter Pin 3/16 x 1
8	634A543	Chassis Ass'y w/Bearings	58	9204H	Locknut 1/2-20
9	634A569	Foot Rest w/Bolts L.H.	59	7226H	Rear Wheel
10	3641R	Foot Rest Pad-L.H.	60	795R	Tire Valve
11	9858M1	Woodruff Key 3/16 x 5/8	61	2295R	V-Belt (Ground Drive)
12	9008H	Spring	62	3625R	Bracket-Tail Light
13	1062R	Foot Pedal	63	634A594	Fender and Insert-L.H.
13A	8765H	Foot Pedal Bracket	64	1003P	Lockwasher 5/16
14	1244R	Foot Pedal Plate	65	5394H	Locknut 3/8-16
15	8761H	Foot Pedal Shaft	66	1578P	Washer 3/4 x 1-1/8 x 11 Ga.
16	3566R	Seat	67	1560P	Washer 17/32 x 1 1/2 x 11 Ga.
17	634A532	Seat Bracket Weldment	68	1000P	Lockwasher 1/2
18	2663R	Seat Pivot Bracket	69	502P	Hex Nut 1/2-13
19	634A533	Seat Plate Weldment	70	1004P	Lockwasher 3/8
20	2693R	Fuel Tank	71	501P	Hex Nut 3/8-16
21	9769H	Fuel Tank Cap and Gauge	72	508P	Hex Jam Nut 3/8-16
22	815R	Fuel Line Fitting	73	1001P	Lockwasher 7/16
23	9712H	Seat Spring	74	500P	Hex Nut 7/16-14
24	8141H	Seat Spring Reinforcement	75	1002P	Lockwasher 1/4
25	634A534	Neutral Safety Arm Ass'y	76	503P	Hex Nut 1/4-20
26	2650R	Bracket-Fuel Tank	77	1513P	Washer 13/32 x 13/16 x 16 Ga.
27	6364H	Control Knob	78	1506P	Washer 9/32 x 5/8 x 16 Ga.
28	634A535	Neutral Safety Support Ass'y	79	504P	Hex Nut 5/16-18
29	6459H	Transmission Bracket	A	3009P	Hex Bolt 5/16-18 x 5/8
30	8778H	Wheel Hub-Rear	B	3010P	Hex Bolt 5/16-18 x 3/4
31	8327H	Sq. Key 1/4 x 3	C	3022P	Hex Bolt 3/8-16 x 7/8
32	633A38	Transmission (Transaxle)	D	25P	Carriage Bolt 1/2-13 x 1 1/4 H.
		Less Brake Drum	E	20P	Carriage Bolt 3/8-16 x 1
33	2329R	Neutral Safety Switch	F	1304H	Hub Bolt
34	9772H	Hose Clamp	G	4524P	Sq. Hd. Set Screw 3/8-16 x
35	2694R	Fuel Line	H	3034P	Hex Bolt 7/16-14 x 1
36	2751R	Clip-Fuel Line	J	3034P	Hex Bolt 7/16-14 x 1
37	634A22A	Belt Guide	K	3010P	Hex Bolt 5/16-18 x 3/4
38	6461H2	Transmission (Transaxle)	L	15P	Carriage Bolt 5/16-18 x 5/8
		Pulley	M	503P	Hex Nut 1/4-20
39	634A362	Hanger-Rear	N	501P	Hex Nut 3/8-16
39A	2521R	Insulated Clip	O	4501P	Sq. Hd. Set Screw C.P. 5/16-18 x 1/2
40	634A33A	Brake Arm Ass'y	Q	3023P	Hex Bolt 3/8-16 x 1
41	626A31A	Steering Arm Ass'y	R	3022P	Hex Bolt 3/8-16 x 7/8
42	634A570	Foot Rest w/Bolts R.H.	S	3010P	Hex Bolt 5/16-18 x 3/4
43	2267R	Decal (Attach. Clutch)	T	3003P	Hex Bolt 1/4-20 x 3/4
44	1527P	Washer 21/32 x 7/8 x 16 Ga.	U	3021P	Hex Bolt 3/8-16 x 3/4
45	5001P	E-Ring			
46	3642R	Foot Rest Pad R.H.			
47	4766H	Bearing			
48	1553P	Washer 57/64 x 1 1/4 x 16 Ga.			
49	640A30	Steering Shaft & Pinion			
50	634A95	Steering Gear Sector & Arm			



**repair parts** ROPER RT-16 GARDEN TRACTOR--MODEL NO. T62231R0



- |          |            |          |            |            |            |            |          |          |            |                   |          |          |            |            |            |            |
|----------|------------|----------|------------|------------|------------|------------|----------|----------|------------|-------------------|----------|----------|------------|------------|------------|------------|
| <b>A</b> | <b>B</b>   | <b>C</b> | <b>D</b>   | <b>E</b>   | <b>F</b>   | <b>G</b>   | <b>H</b> | <b>J</b> | <b>K</b>   | <b>L</b>          | <b>M</b> | <b>N</b> | <b>O</b>   | <b>P</b>   | <b>Q</b>   | <b>R</b>   |
|          |            |          |            |            |            |            |          |          |            |                   |          |          |            |            |            |            |
|          | →75<br>→80 |          | →66<br>→74 | →76<br>→81 | →76<br>→77 | →76<br>→77 |          | →85      | →74<br>→81 | →76<br>→66<br>→77 |          | →78      | →78<br>→79 | →76<br>→77 | →76<br>→77 | →54<br>→55 |

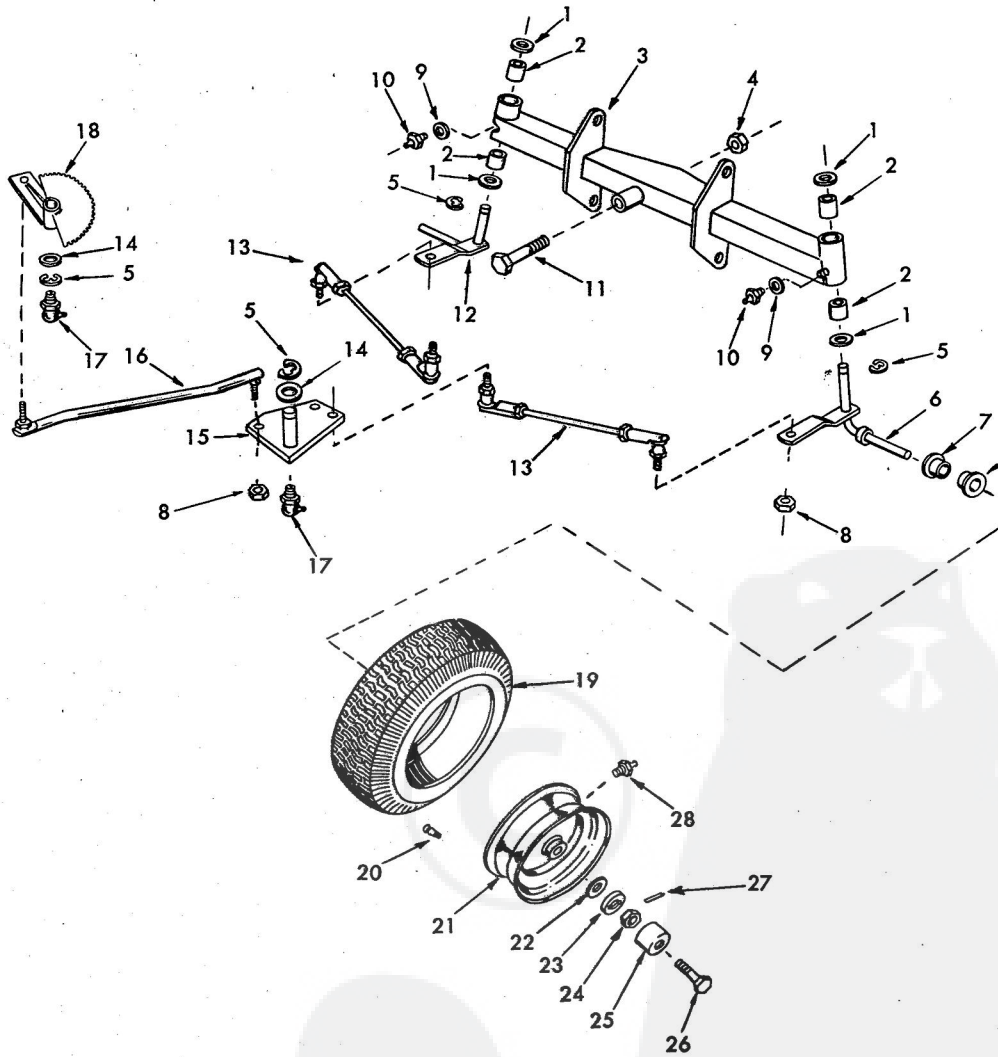
## repair parts

### ROPER RT-16 GARDEN TRACTOR--MODEL NO. T62231RO

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	9764H	Choke Control	61	2702R	Shift Pattern Plate
2	634A416	Throttle Remote Control	62	3155P	Hex Bolt 7/16-14 x 2 1/2
3	4107R	Decal-Dash Lower	63	1518P	Washer 15/32 x 11/16 x 16 (
4	2212R	Fuse	64	634A404	Engine Pulley w/Set Screws (Inc. Key Letter M)
5	2211R	Fuse Holder	65	1360R	Cover-R.H.
6	4106R	Decal-Dash Upper	66	1513P	Washer 13/32 x 13/16 x 16 (
7	4038R	Dashboard	67	1018R	Tank and Battery Support Bracket-R.H.
8	2550R	Bushing	68	634A447	Tank and Battery Support Bracket-L.H.
9	634A408	Heat Shield Weldment	69	634A393	Battery Support Weldment With Bearing
10	634A597	Hood Weldment	70	8094H	Bearing
11	3663R	Decal-Grill-L.H.	71	9776H	Choke Control Clip
12	3559R	Scotchcal-Roper	72	326431	Engine, 16 H.P. Briggs and Stratton Type No. 015701
13	3632R	Grill-Upper	73	3747R	Grill Cable
14	3662R	Decal-Grill-R.H.	74	1003P	Lockwasher 5/16
15	3631R	Grill Screen-Upper	75	1002P	Lockwasher 3/8
16	9540H	Lock Nut	76	1004P	Lockwasher 3/8
17	648R	Exhaust Pipe	77	501P	Hex Nut 3/8-16
18	4096R	Muffler Support	78	1006P	Lockwasher #10
19	9396E	Sq. Key 1/4 x 2	79	505P	Hex Nut #10-24
20	3870R	Muffler	80	1506P	Washer 9/32 x 5/8 x 16 Ga.
21	634A394	Belt Guide Assembly	81	504P	Hex Nut 5/16-18 UNC
22	8704H1	Spacer	82	1537P	Washer 11/32 x 11/16 x 16 (
23	640R	Belt Retainer	83	1605H	Lock Nut 1/2-20 UNC
24	2674R	Grill Screen-L.H.	84	2017R	Maintenance Decal
25	2677R	Grill-Lower	85	503P	Hex Nut 1/4-20 UNC
26	2678R	Grill-Side			
27	2673R	Grill Screen-R.H.			
28	4939M	Retainer Spring			
29	634A390	Belt Guard Weldment			
30	347H	Huglock Nut			
31	8238H	Split Spacer			
32	3154P	Slotted Fillister Hd. Machine Screw 1/4-20 x 2 1/4	A	5551P	Hex Washer Hd. Thd. Cuttin Screw 1/4-20 UNC x 1/2
33	6433H	Front Channel Cover Support	B	3012P	Hex Bolt 5/16-18 x 1 1/4
34	6485H	Hinge	C	503P	Hex Nut 1/4-20
35	634A28	Front Channel Cover and Weld Bolts	D	3027P	Hex Bolt 3/8-16 x 1 1/2
36	634A409	Grill Spacer	E	3010P	Hex Bolt 5/16-18 x 3/4
37	634A389	Engine Mount Assembly	F	3021P	Hex Bolt 3/8-16 UNC x 3/4
38	4379H	Handle Grip	G	3023P	Hex Bolt 3/8-16 x 1
39	634A493	Attachment Clutch Lever Assembly	H	5501P	Pan Hd. Phillips Thd. Cutting Screw #10-24 x 3/8 Type T
40	511P	Lock Nut 3/8-24 UNF	J	1002P	Lockwasher 1/4"
41	634A494	Hanger Weldment-R.H. Front	K	6P	Carriage Bolt 5/16-18 UNC
42	1689E	Bushing	L	3023P	Hex Bolt 3/8-16 x 1
43	3013P	Hex Bolt 5/16-18 UNC x 1 1/2	M	4514P	Hex Socket Headless Set Screw C.P. 5/16-18 x 5/8
44	5999H	Spring Washer	N	505P	Hex Nut #10-24
45	634A491	Belt Tightener Arm and Idler Shaft	O	3122P	Slotted Truss Hd. Mach. Screw #10-24 x 3/8
46	634A492	Switch Bracket Assembly	P	3137P	Hex Bolt 3/8-16 x 1 1/4 H.T.
47	1003P	5/16 Lockwasher	Q	28P	Carriage Bolt 3/8-16 UNC 1 H.T.
48	504P	5/16-18 UNC Hex Nut	R	3035P	Hex Bolt 7/16-14 x 1 1/4
49	2249R	Safety Switch	S	3021P	Hex Bolt 3/8-16 UNC x 3/4
50	5501P	Pan Head Phillips Thread Cutting Screw #10-24 UNC x 3/8 Type T	T	3115P	Hex Bolt 1/4-20 UNC x 5/8
51	6479H1	Belt Guide Finger	U	3115P	Hex Bolt 1/4-20 UNC x 5/8
52	1520P	Washer .469 I.D. x 1-1/8 x 11 Ga.	V	3015P	Hex Bolt 5/16-18 UNC x 2
53	6635H	Flat Idler	W	3267P	Hex Bolt 1/4-20 UNC x 1 1/2
54	1001P	Lockwasher 7/16	---	3679R	Owners Manual
55	500P	Hex Nut 7/16-14			
56	634A101	Drawbar W/Weldnuts			
57	634A543	Chassis Assembly W/Bearings			
58	.....	Model Number Plate			
59	.....	Drive Rivet for Model Plate			
60	634A355	Hanger Weldment-L.H. Front			

# repair parts

ROPER RT-16 GARDEN TRACTOR--MODEL NO. T62231R0



## repair parts

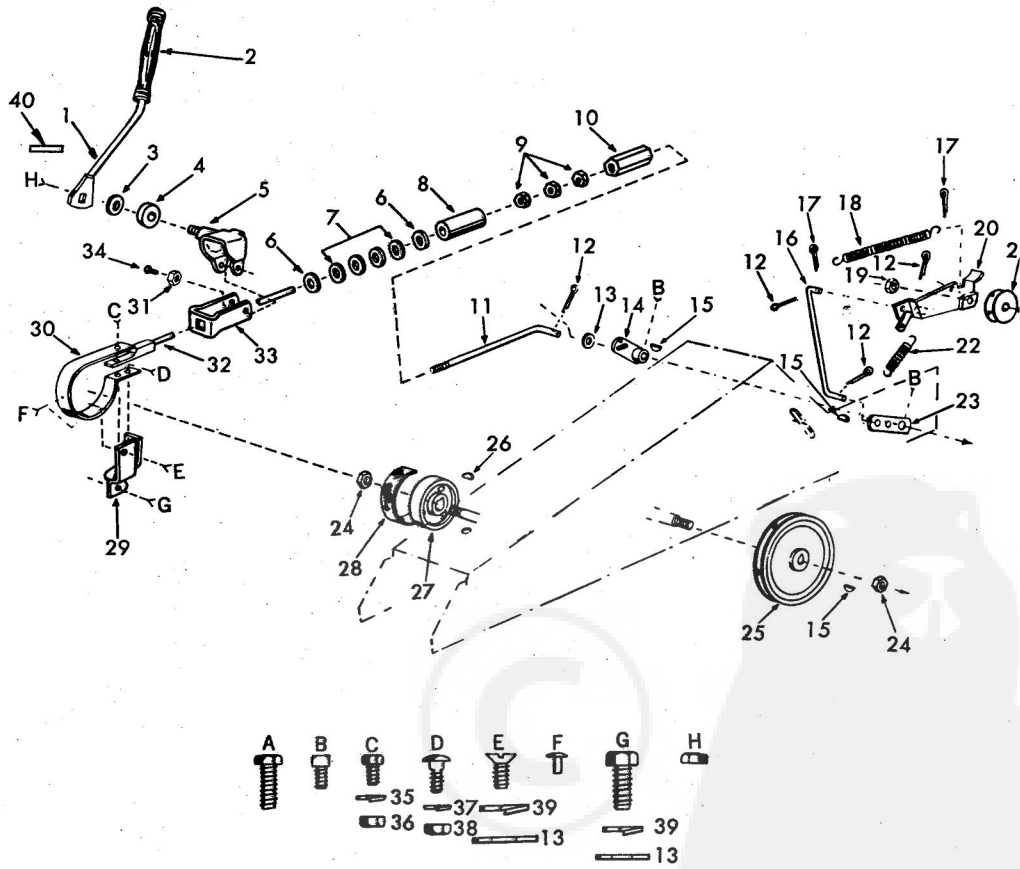
### ROPER RT-16 GARDEN TRACTOR--MODEL NO. T62231R0

KEY NO.	PART NO.	DESCRIPTION
1	1528P	Washer 13/16 x 1 1/4 x 14 Ga.
2	1309H	Bearing
3	634A521	Front Axle with Bearings (Inc. Key No. 2)
4	4764H	Huglock Nut 5/8-11 UNC
5	5000P	E-Ring
6	634A277	Spindle Complete-R.H.
7	9040H	Flanged Bearing
8	511P	Nylock Nut, 3/8-24 UNF
9	1505P	Washer 9/32 x 1/2 x 14 Ga.
10	6855M	Grease Fitting
11	2699R	Hex Bolt
12	634A278	Spindle Complete-L.H.
13	1808R	Tie Rod and Joints
14	1552P	Washer 49/64 x 1 1/4 x 16 Ga.
15	634A98	Steering Bell Crank Weldment
16	9318H	Drag Link and Joints
17	6842M	Grease Fitting
18	634A95	Steering Gear Sector and Arm
19	3938R	Front Tire-Tubeless
20	795R	Tire Valve
21	2168R	Front Wheel
22	1562P	Washer 25/32 x 1 1/2 x 16 Ga.
23	8785H	Wear Washer
24	4831H	Elastic Nut 3/4-16 UNF
25	8763H	Dust Cap-Outer
26	3008P	Hex Bolt 5/16-18 x 1/2
27	8798H	Roll Pin 5/32 x 1
28	6856M	Grease Fitting 1/4-28 Taper Thread



# repair parts

ROPER RT-16 GARDEN TRACTOR--MODEL NO. T62231R0





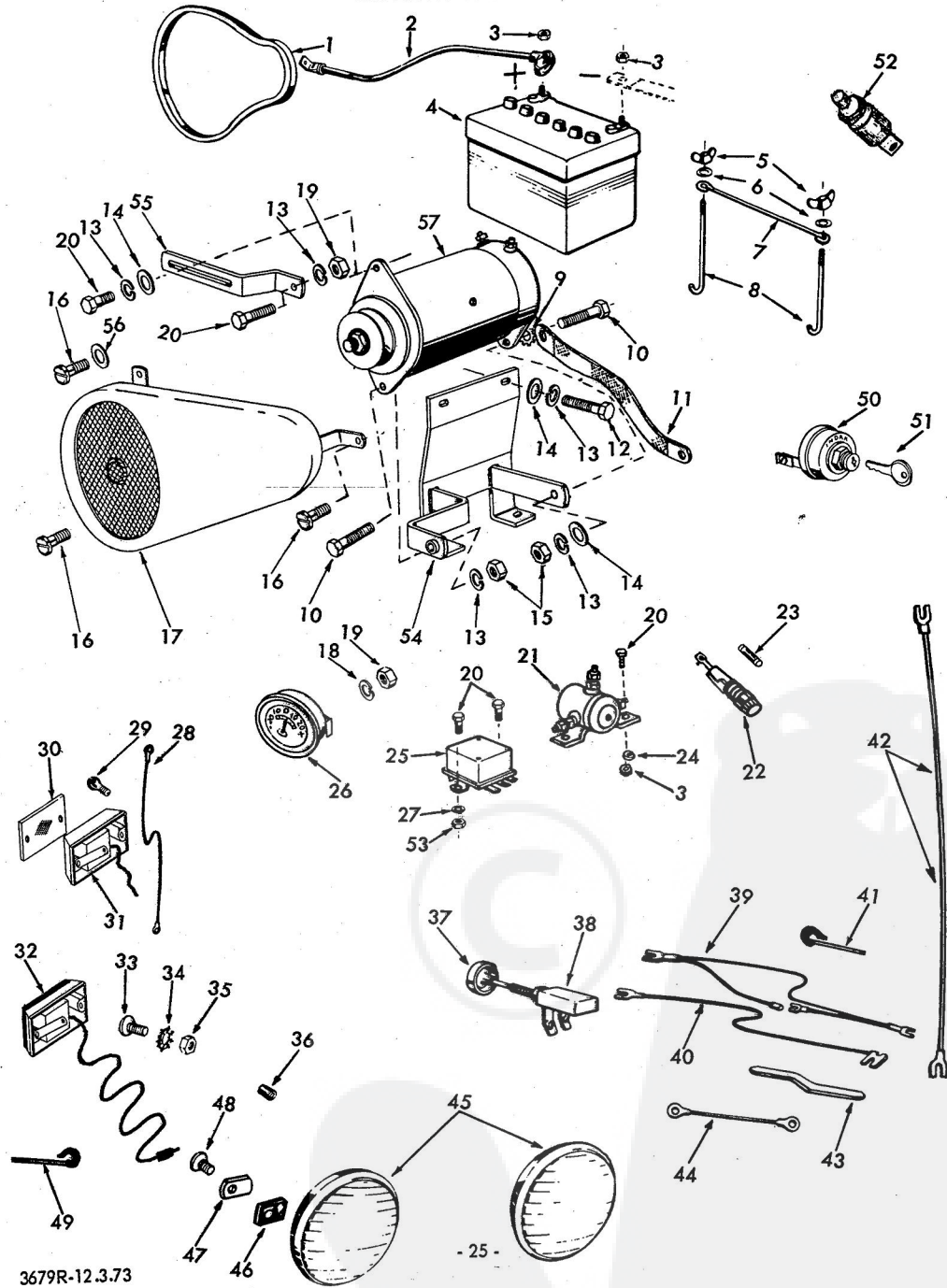
## repair parts

ROPER RT-16 GARDEN TRACTOR--MODEL NO. T62231RO

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	626A394	Parking Lock Handle Assembly	26	2228M1	Woodruff Key 3/16 x 3/4
2	4379H	Handle Grip	27	7648H1	Brake Drum
3	5999H	Spring Washer	28	7645H	Brake Lining
4	2221R	Parking Brake Spacer	29	634A168	Brake Bracket Assembly
5	634A489	Lock Bracket Assembly	30	634A167	Brake Band and Lining
6	1513P	Washer 13/32 x 13/16 x 16 Ga.	31	9071H	Huglock Nut 1/4-28 UNC
7	2263R	Spring Washer	32	626A365	Brake Rod Assembly
8	2201R	Bushing	33	2197R	Parking Brake Yoke
9	501P	Hex Nut 3/8-16 UNC	34	3256P	Hex Bolt 1/4 x 5/8-28 Heat Treated
10	6417H	Turnbuckle			
11	2202R	Brake Rod-Front	35	1003P	Lockwasher 5/16
12	2505P	Cotter Pin 1/8 x 3/4	36	1685H	Locknut 5/16-18
13	1513P	Washer 13/32 x 13/16 x 16 Ga.	37	1002P	Lockwasher 1/4
14	634A33A	Brake Arm Assembly	38	503P	Hex Nut 1/4-20
15	9858M1	Woodruff Key 3/16 x 5/8	39	1004P	Lockwasher 3/8
16	6406H	Clutch Rod	40	175H	Roll Pin (In Channel for Parking Brake Stop)
17	2514P	Cotter Pin 1/4 x 1	A	3052P	Hex Bolt 3/8-24 x 1 Pltd.
18	6486H	Spring	B	4501P	Sq. Hd. Set Screw C.P. 5/16-18
19	548P	Hex Jam Lock Nut 3/8-24 UNF	C	3159P	Hex Bolt 5/16-18 x 7/8
20	634A296A	Idler Bracket Assembly	D	11P	Sq. Neck Carriage Bolt 1/4-20 x 1
21	634A86	Idler, Bolt and Nut (Inc. Key No's. 19 and A)	E	3164P	Flat Hd. Machine Screw Underc 3/8-16 x 3/4
22	4301H	Spring	F	2004P	Rivet, Brass Tubular #4 x 1/4
23	626A31A	Steering Arm Assembly	G	3022P	Hex Bolt 3/8-16 x 7/8
24	9204H	Lock Nut 1/2-20 UNF	H	548P	Lock Nut 3/8-24 UNF
25	6461H2	Transaxle (Transmission) Pulley			

repair parts

ROPER RT-16 GARDEN TRACTOR--MODEL NO. T62231RO



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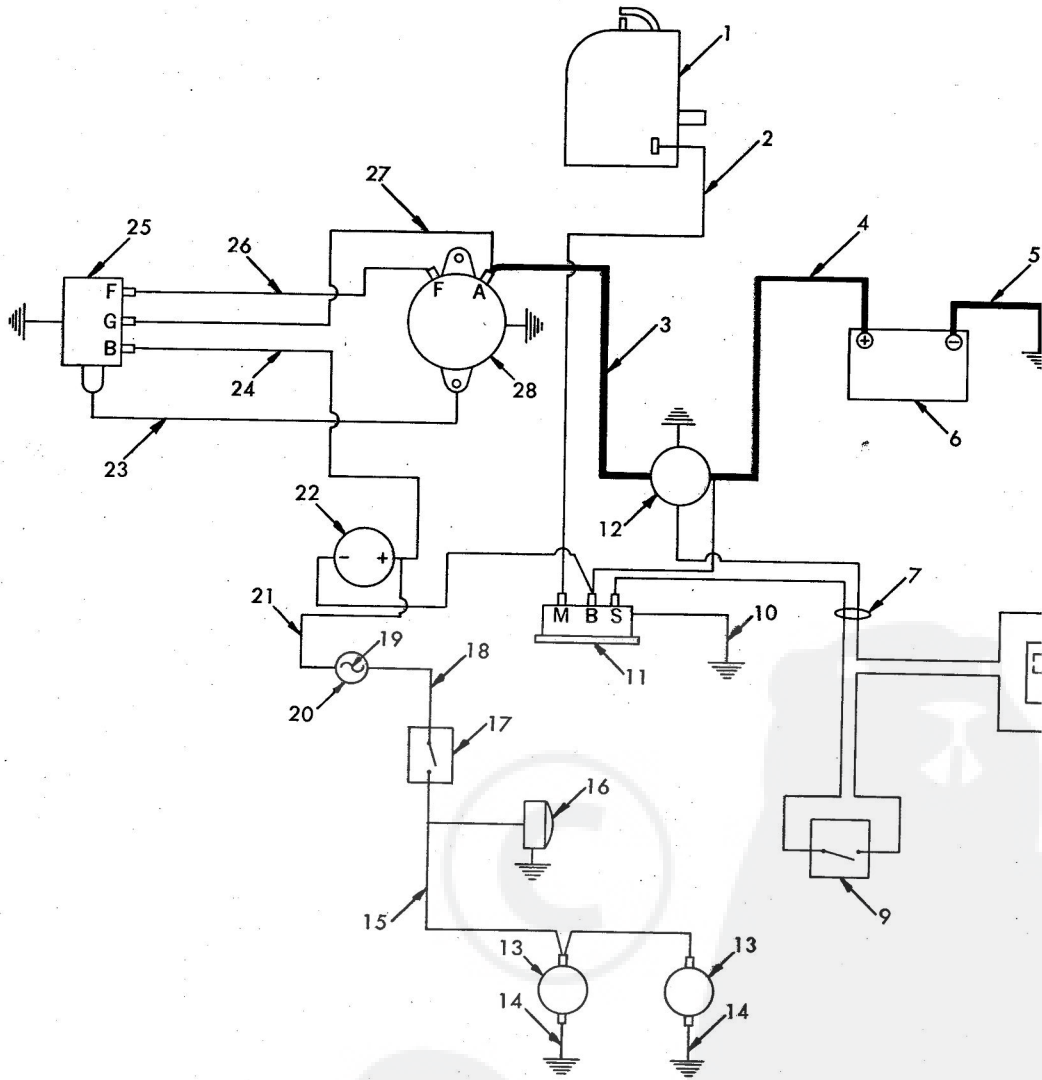
Repair parts

ROPER RT-16 GARDEN TRACTOR--MODEL NO. T62231RO

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	9766H	V-Belt (Generator to Engine)	29	3867R	Bulb (Tail Light)
2	634A490	Cable and Cover (Red)	30	3868R	Lens (Tail Light) (Red)
3	503P	Hex Nut 1/4-20 UNC	31	3869R	Housing (Tail Light)
4	9885H	Battery	32	3757R	Tail Light
5	3748M	Wing Nut	33	3073P	Slotted Truss Hd. Mach. Screw #10-24 x 1/2
6	1509P	Washer 5/16 x 3/4 x 16 Ga.	34	1404P	Lockwasher #10 External
7	5110H	Battery Clamp	35	505P	Hex Nut #10-24 UNC
8	5072H	Battery Bolt	36	9197H	Hose (On Grill-Headlight Locating Pins)
9	1402P	External Lockwasher	37	9267H	Knob, Light Switch
10	3136P	Hex Bolt 5/16-18 UNC x 1 1/4 H.T.	38	5735H	Light Switch
11	6534H	Ground Cable	39	3773R	Lead Wire (Headlights to Switch) (Pink)
12	3010P	Hex Bolt 5/16-18 UNC x 3/4	40	5959H	Regulator to Generator Wire (Black)
13	1003P	Lockwasher 5/16"	41	4171R	Insulated Clip
14	1537P	Washer 11/32 x 11/16 x 16 Ga.	42	2223R	Lead Wire ("M" Post on Sw to Short Terminal on Engine)
15	504P	Hex Nut 5/16-18 UNC	43	2777R	Tie
16	6007P	Slotted Pan Hd. Mach. Screw w/Sems Lockwasher 1/4-20 UNF x 1/2	44	2894R	Ground Wire (Headlight to Ground) (Black)
17	634A446	Belt Guard Assembly	45	6651H	Head Light
18	1006P	Lockwasher #10	46	8784H1	Rubber Spacer
19	543P	Hex Nut #10-32 UNF	47	8768H	Mounting Clip
20	3115P	Hex Bolt 1/4-20 UNC x 5/8	48	5554P	Phillips Pan Hd. Thread Cutting Screw #10-16 x 1/2
21	103R	Solenoid			Blunt Point
22	2211R	Fuse Holder	49	2521R	Insulated Clip
23	2212R	Fuse	50	2210R	Starter Switch (Inc. Key No. 1)
24	1002P	Lockwasher 1/4"	51	7552H	Key
25	2257R	Voltage Regulator	52	2329R	Switch-Safety Start
26	6987H2	Ammeter	53	347H	Lock Nut
27	9099H	Grommet	54	634A383	Generator Mount Assembly
28	5959H	Ground Wire (Regulator Mounting Bolt to Generator Frame) (Black)	55	9737H1	Generator Adjusting Strap
			56	1506P	Washer 9/32 x 5/8 x 16 Ga.
			57	634A298	Motor Generator

FOR ADDITIONAL ELECTRICAL ITEMS REFER TO WIRING DIAGRAM - PAGES 27 AND 28.

ROPER RT-16 GARDEN TRACTOR--MODEL NO. T62231R0



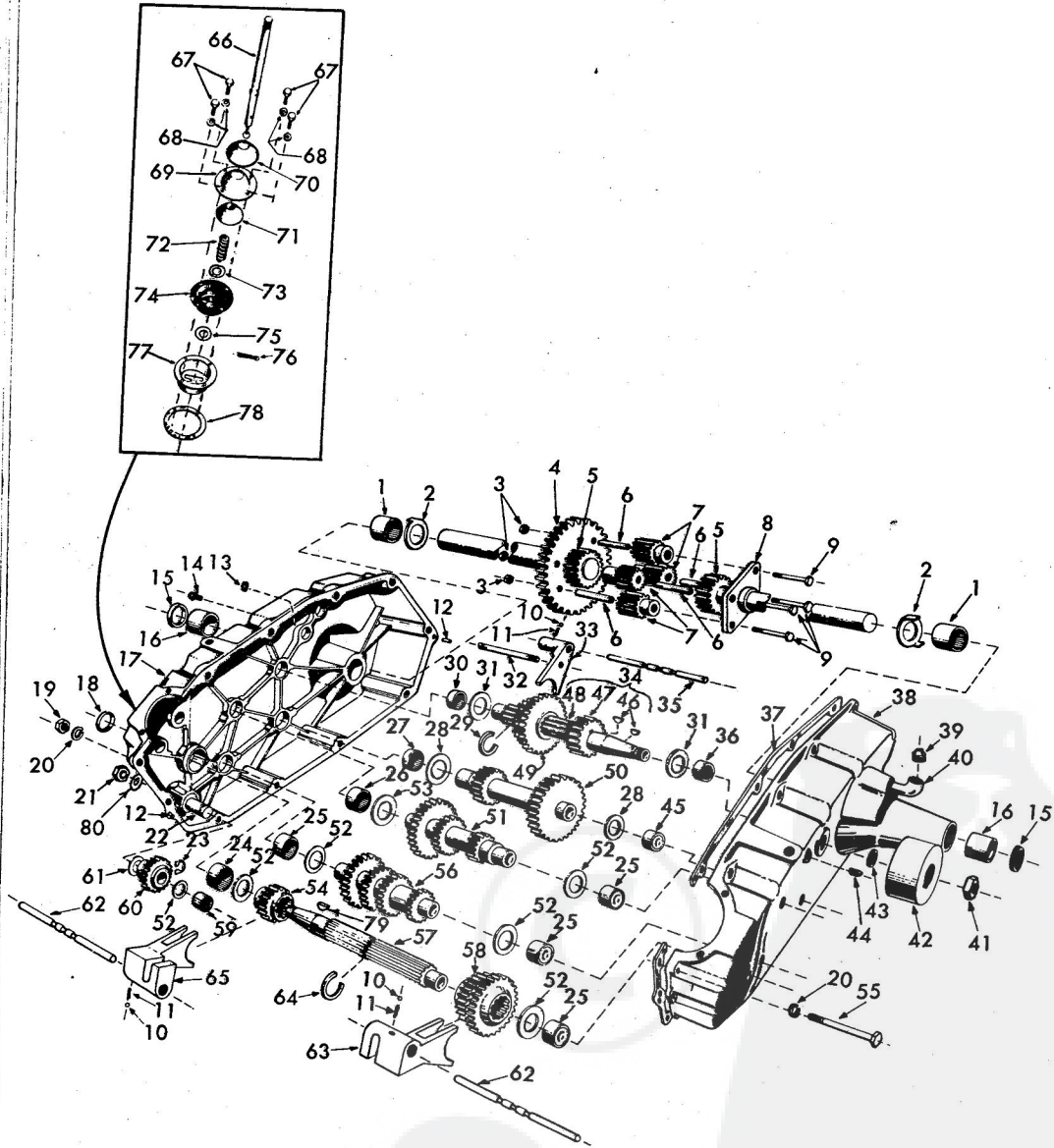


## repair parts

ROPER RT-16 GARDEN TRACTOR--MODEL NO. T62231RO

KEY NO.	PART NO.	DESCRIPTION
1	32643I	Engine, Briggs and Stratton 16 H.P. Type No.-015701
2	2223R	Electrical Wire (Engine to "M" on Starter Switch-Black)
3	2225R	Battery Cable (Red)
4	634A490	Cable and Cover (Red)
5	6534H	Ground Cable (Black)
6	9885H	Battery
7	3865R	Electrical Wire (White)
8	2249R	Attachment Safety Switch
9	2329R	Switch-Safety Start
10	2224R	Electrical Wire (Starter Switch Mounting Stud to Solenoid Mounting Bolt-Black)
11	2210R	Starter Switch
12	103R	Solenoid
13	6651H	Headlight
14	2894R	Ground Wire (Headlight to Ground-Black)
15	3773R	Lead Wire (Headlight to Switch-Pink)
16	3757R	Tail Light
17	5735H	Light Switch
18	2228R	Electrical Wire (Fuse to Light-Orange)
19	2212R	Fuse
20	2211R	Fuse Holder
21	2229R	Lead Wire (Ammeter "+" Terminal to Fuse-Orange)
22	6987H2	Ammeter
23	5959H	Ground Wire (Regulator Mounting Bolt to Generator Frame-Black)
24	6994H	Lead Wire (Ammeter "+" Post to Voltage Regulator "B" Post-Red)
25	2257R	Regulator
26	5804H	Field Wire (Generator "F" to Regulator "F"-Light Green)
27	5803H	Ground to Generator Wire ("G" to Regulator to "A" on Generator-Brown)
28	634A298	Motor Generator

ROPER RT-16 GARDEN TRACTOR--MODEL NO. T62231R0



3679R-12.3.73

## repair parts

ROPER RT-16 GARDEN TRACTOR--MODEL NO. T62231RO

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	3039R	Needle Bearing	40	4003P	90 Street Elbow 1/2 14 N.P.T.
2	6256H	Axle Thrust Washer	41	9204H	Lock Nut 1/2 - 20
3	7810H	Gripco Nut 3/8 - 24	42	7648H1	Brake Drum
4	8662H	Final Drive - Gear	43	6271H	Oil Seal
5	633A34	Axle Shaft and Gear	44	4001P	Pipe Plug 1/4 - 18 N.P.T.
6	6252H1	Bushing - Differential Pinion	45	8117H	Needle Bearing
7	8657H	Differential Pinion	46	2228M	Woodruff Key 3/16 x 3/4 H.T.
8	6263H1	Differential Carrier	47	8659H	4th. Reduction Pinion
9	3056P	Hex Bolt 3/8 - 24 x 3/4 1" Thread Length	48	6221H	3rd. Reduction Gear Shaft
10	7392M	Steel Ball	49	633A14	High - Low Range Gears and Hub
11	6272H	Spring - Shift Fork Detent	50	633A33	4th. Reduction Shaft and Gear
12	6277H	Dowel Pin	51	633A31	2nd. Reduction Shaft and Gear
13	6269H	Oil Seal	52	1370H	Thrust Bearing Race
14	5855H	Pressure Relief Valve	53	7395H	Thrust Bearing Race
15	4910H	Oil Seal	54	6231H	Low Speed Pinion
16	992R1	Sintered Iron Bearing	55	3087P	Hex Bolt 5/16 x 1 1/2 Grade 5 H.T.
17	633A28A	Gear Case Reverse Idler Shaft and Bearings R.H.	56	633A30	Speed Change Gears & Shaft
18	6270H	Oil Seal	57	6218H	Input Shaft
19	504P	Hex Nut 5/16 - 18	58	633A11	Intermediate and High Speed Pinions
20	1007P	Lock Washer 5/16 Extra Heavy	59	7397H	Needle Bearing - Caged
21	541P	Hex Jam Nut 7/16 - 20	60	633A24	Reverse Idler Gear & Bearing
22	7384H	Reverse Idler Shaft	61	7392H	Reverse Idler Thrust Washer
23	5001P	E Ring	62	6216H	Shift Fork Shaft
24	4894H	Needle Bearing	63	6261H	Shift Fork - L.H.
25	4895H	Needle Bearing	64	4926H	Snap Ring Crescent Type
26	7398H	Needle Bearing	65	6262H	Shift Fork R.H.
27	8117M	Needle Bearing	66	6213H1	Gear Shift Lever - Straight
28	7396H	Thrust Bearing Race	67	3010P	Hex Bolt 5/16 - 18 x 3/4
29	6276H	Snap Ring Crescent Type	68	1003P	Lock Washer 5/16
30	8118M	Needle Bearing	69	6254H1	Gear Shift Ball Cover
31	6266H	Thrust Bearing Race	70	4869H1	Gear Shift Cap
32	6215H	High - Low Range Shift Shaft	71	6259H	Shift Lever Guide Ball - Plain
33	6260H	Shift Fork, High - Low Range	72	4924H	Spring
34	633A32	3rd. Reduction Shaft and Gear (Inc. Key No's. 46, 47 and 48)	73	1544P	Washer 15/32 x 59/64 x 16 Ga.
35	6217H	High - Low Range Shift Fork Shaft	74	6273H	Shift Mechanism Seal
36	8119M	Needle Bearing	75	1525P	Washer 9/16 x 15/16 x 12 Ga.
37	6275H	Gasket Gear Case	76	2505P	Cotter 1/8 x 3/4
38	633A27	Gear Case and Bearings L.H.	77	633A19	Gear Shift Gate & Reinforcement
39	4002P	Pipe Plug 1/2 14 N.P.T.	78	6274H	Gasket - Shift Ball Cover
			79	9858M1	Woodruff Key
			80	1167R	Sealing Washer
			-----	633A38	Transaxle Assembly Less Brake Drum