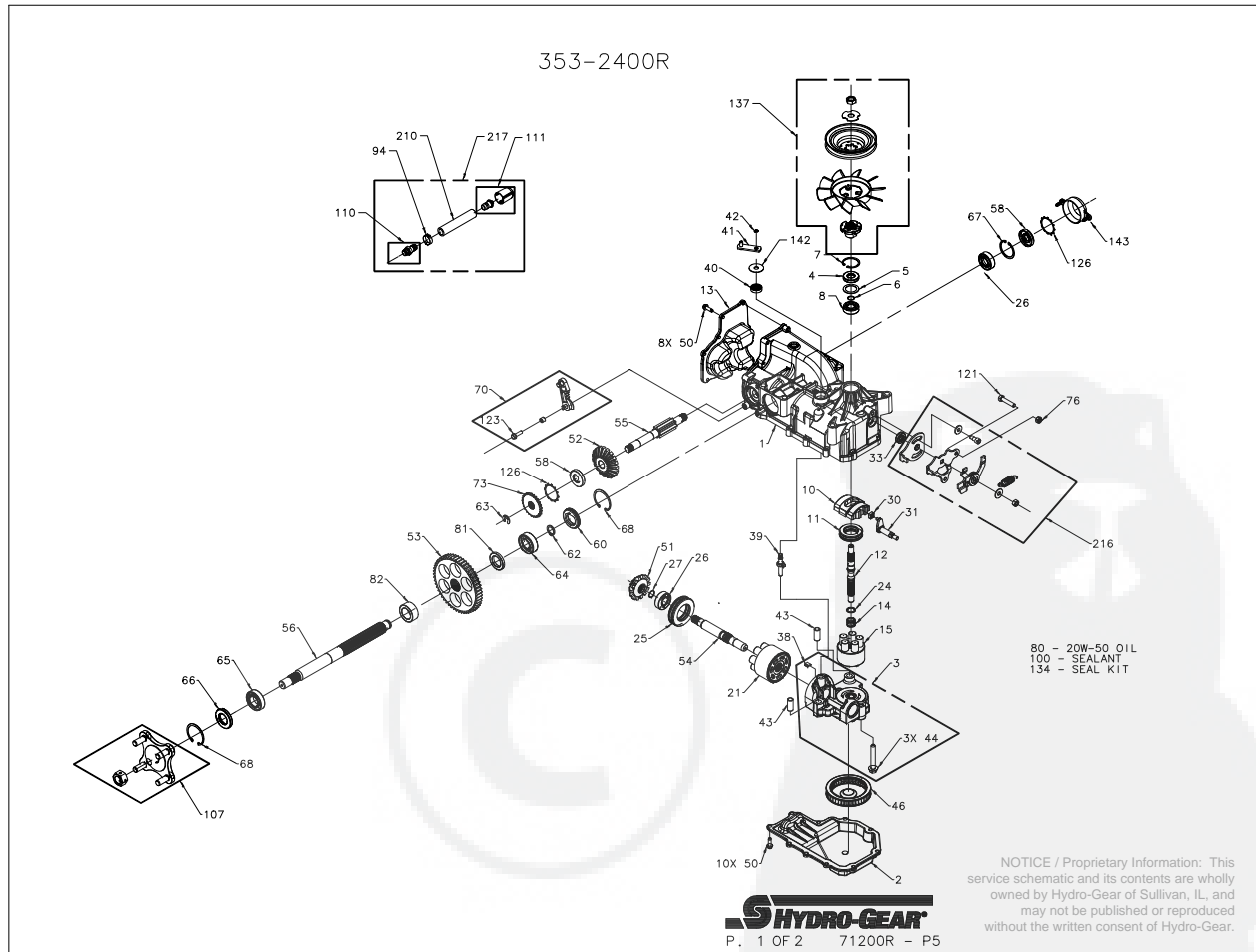


353-2400R

Parts Breakdown



Parts Breakdown

#	PART #	DESCRIPTION	QTY	Note
1	70627	KIT, HOUSING, MAIN	1	
		HOUSING, MAIN	1	
		CRADLE BEARING	2	
		SEAL, LIP 12 X 25 X 7	1	
		TRUNNION BUSHING	1	
		SCREW, HFHC 1/4 - 28 X 7/8 (PATCH)	1	
2	50890RM	HOUSING, IZT LOWER R	1	
3	70667	KIT, CENTER SECTION	1	
		CENTER SECTION	1	
		BUSHING . 67 X 1.03 X . 75	1	
(38)		PLATE, BYPASS	1	
(44)		SCREW. 3/8 - 24 X 2 .5	3	
		CHECK PLUG ASSEMBLY, . 027	2	
4	9008000-0128	SEAL 15 X 35 X 7 LIP PTC	1	
5	2003018	WASHER .98 X 1.37 X .04	1	
6	2003016	RING RET 59 EXT WIRE	1	
7	2003052	RING RET 137 INT	1	
8	2003043	BEARING 15X35X11 BALL OPEN 6202	1	
10	2003087	SWASHPLATE 10CC	1	
11	50551	BEARING 30X52X13 BALL THRUST	1	
12	50005	SHAFT INPUT	1	
13	50891RM	COVER, END IZT RAW M	1	
14	2003014	SPRING, BLOCK	1	
15	70331	KIT, BLOCK, 10CC CYLINDER	1	
		10cc CYLINDER BLOCK	1	
		10cc PISTON SPRING	5	
		PISTON SEAT WASHER	5	
		10cc PISTON	5	
21	70082	KIT, MOTOR BLOCK	1	
		21cc CYLINDER BLOCK	1	
		21cc PISTON SPRING	7	
		PISTON SEAT WASHER	7	
		10cc PISTON	7	
24	2003017	WASHER .59 X .79 X .04	1	
25	50552	BEARING 42X68X16 BALL THRUST	1	
26	50315	BEARING 17X40X12 BALL OPEN 6203	2	
27	2000022	RING RET 67 EXT WIRE	1	
30	2000015	SLOT GUIDE	1	
31	50807	ARM TRUNNION 10CC SQ TAPER	1	
33	9008000-0126	SEAL 12 X 25 X 7 LIP TC	1	
38	70680	KIT, BYPASS PLATE	1	
39	2003555	ACTUATOR BYPASS	1	
40	45074	SEAL 10 X 25 X 7 LIP	1	
41	50270	ARM, BYPASS	1	
42	44870	RING RET 31 EXT	1	
43	50002	PIN .39 X .50 X 1.12 HOLLOW	2	

Parts Breakdown

#	PART #	DESCRIPTION	QTY	Note
44	50016	SCREW 3/8-24 X 2.5 HF W/PATCH	5	
46	50990	FILTER	1	
50	50752	SCREW 1/4-20 X .75 HF	18	
51	50744	GEAR, BEVEL 14T SPLINE ID	1	
52	50745	GEAR, BEVEL 19T SPLINE ID	1	
53	50746	BULL GEAR 53T	1	
54	50757	SHAFT, MOTOR	1	
55	51298	SHAFT BRAKE	1	
56	50748	SHAFT 1.0 X 12.3 AXLE (IZT)	1	
58	51161	SEAL 17 X 40 X 7 LIP	2	
60	50995	SEAL 1.85 X .32 PLUG	1	
62	50759	RING RET 75 EXT	1	
63	51109	RING RET 50 EXT KLIPRING	1	
64	50743	BEARING 20X47X14 BALL OPEN 6204	1	
65	50740	BEARING 25X47X12 BALL OPEN 6005	1	
66	50751	SEAL 25 X 47 X 7 LIP TC	1	
67	50329	RING RET 156 INT	1	
68	50760	RING RET 187 INT	2	
70	70392	KIT, ARM, BRAKE LH	1	
		BRAKE ARM	1	
		CLEVIS PIN	1	
		BUSHING 0.255X0.381X0.330	1	
(123)		HEX WASHER HEAD SCREW, 1/4 - 20 X 7/8	1	
73	50754	BRAKE, PARK SPLINE ID	1	
76	43083	NUT 5/16-18 HEX	1	
80		20W- 50 OIL	79oz	
81	51939	SPACER, 1.04 X 1.65 X .22	1	
82	51940	SPACER, 1.04 X 1.65 X .70	1	
94	50590	CLAMP, PINCH 13/16	1	
100	50928	SEALANT TUBE	1	
107	72073	KIT, HUB 1/2-20	1	
		HUB	2	
		STUD, HUB, 1/ 2 - 20	8	
		NUT , HEX 3/4- 16	2	
110	70921	KIT, LG CAP & VENT	1	
		CAP, PLASTIC	1	
		VENT PLASTIC	1	
111	70109	KIT, CAP-VENT	1	
		CAP POPPET VALVE	1	
		PLASTIC VENT	1	
121	51753	SCREW 5/16-18 X 1.5	1	
123	51076	SCREW 1/4-20 X 7/8 H	1	
126	51316	RING RET 175 INT PUSH	2	
134	70553	KIT, SEAL	1	
(4)		SEAL , LIP 15 X 35 X 7	1	
(7)		RING, RETAINING	1	

Parts Breakdown

#	PART #	DESCRIPTION	QTY	Note
(33)		SEAL , LIP 12 X 25 X 7	1	
(40)		SEAL, LIP 10 X 25 X 7	1	
(42)		RING, RETAINING	1	
(58)		SEAL. LIP 17 X 40 X 7	2	
		SEAL, LIP 1.82 X .32	1	
(62)		RING, RETAINING	1	
(63)		RING, RETAINING .440 EXTERNAL	1	
(66)		SEAL. LIP 98 X 1.85 X .276	1	
(67)		RING , RETAINING	1	
(68)		RING , RETAINING	2	
(126)		RING , RETAINING	2	
137	72137	KIT, FAN/PULLEY	1	
142	51813	WASHER .392 X 1.250 X .040	1	
143	51774	CAP BRAKE	1	
209	52401	SPRING EXT .63 X 2.05	1	
210	51401	HOSE .5 X 4.00	1	
216	70846	RETURN KIT	1	
		WASHER	2	
		NUT , LOCK, 5/16 - 24 UNF	1	
		SCREW 5/16-24 X . 75 (PATCH)	1	
		SPRING EXTENSION	1	
		CONTROL ARM	1	
		ARM RETURN	1	
		ASSEMBLY RTN	1	
217	71004	KIT, BREATHER	1	
(110)		LARGE CAP VENT ASSEMBLY	1	
(111)		CAP VENT BREATHER ASSEMBLY	1	
(210)		HOSE 0.50 X 4. 00	1	
(94)		PINCH CLAMP, SINGLE EAR, 13/16	1	