



71 - 20W-50 OIL

## BDR-315

ITEM NO.	HYDRO-GEAR PART NO.	QTY.	DESCRIPTION
1	70427	1	ASSEMBLY, UPPER HOUSING
		1	HOUSING, UPPER
		1	BUSHING, TRUNNION
2	50301	1	HOUSING, LOWER
3	70709	1	KIT, CENTER SECTION
		1	CENTER SECTION
		1	BEARING, JOURNAL .50 X .595
		1	BUSHING .673 X 1.0 X .7
		1	PLATE, BYPASS
		3	HFHCS 3/8-24 X 2.5 (PATCH)
		2	ASSY, CHK PLUG .027
		1	SPRING, CHARGE RELIEF
		1	BALL 1/4
		1	PLATE, RELIEF
		1	THCS - STAP 10-32 X .5
4	9008000-0128	1	SEAL, LIP
5	2003018	1	SPACER
6	2003016	1	RING, WIRE RETAINING
7	2003052	1	RING, RETAINING
8	2003043	1	BEARING, BALL
10	2003087	1	SWASHPLATE, VARIABLE
11	50551	1	BEARING, THRUST 30 X 52 X 13
12	2003021	1	SHAFT, INPUT
13	2003017	1	WASHER, BLOCK THRUST
14	2003014	1	SPRING, BLOCK
15	70331	1	ASSEMBLY, 10cc CYLINDER BLOCK
		5	WASHER, PISTON SEAT
		5	PISTON, 10cc
		1	BLOCK, 10cc CYLINDER
		5	SPRING, 10cc PISTON
21	70082	1	ASSEMBLY, 21cc CYLINDER BLOCK
		1	BLOCK, 21cc CYLINDER
		7	WASHER, PISTON SEAT
		7	PISTON, 21cc
		7	SPRING, 21cc PISTON
24	50304	1	SHAFT, OUTPUT (MOTOR)
25	50552	1	BEARING, THRUST 42 X 68 X 16
26	50315	1	BEARING, BALL
27	2000022	1	RING, WIRE RETAINING
28	50329	1	RING, RETAINING
29	50649	1	RETAINER, MOTOR BEARING
30	2000015	1	GUIDE, SLOT
31	50807	1	ARM, TRUNNION
33	51041	1	SEAL, LIP
34	50733	1	ARM, CONTROL
35	50317	2	NUT, HEX LOCK, 5/16-24
36	50426	1	STUD - 5/16-24

ITEM NO.	HYDRO-GEAR PART NO.	QTY.	DESCRIPTION
37	50281	1	PUCK, FRICTION
38	51448	1	BYPASS PLATE
39	2003555	1	ACTUATOR, BYPASS
40	45074	1	SEAL, LIP
41	50270	1	ARM, BYPASS
42	44870	1	RING, RETAINING
43	50002	2	PIN
44	50016	3	SCREW
46	2000029	1	SPRING, CHARGE RELIEF
47	9001214-2500	1	BALL 1/4
48	50578	1	O-RING
49	50331	1	GASKET
50	44876	9	SCREW-Self TAPPING
51	9005110-8700	1	PLUG, DRAIN
52	50273	1	ASSEMBLY, GEROTOR
53	9004101-1340	1	O-RING
54	50260	1	GEROTOR COVER
55	50095	2	SCREW
56	50651	1	PLATE, RELIEF
57	50653	1	SCREW
58	50650	2	RING, RETAINING
59	44130	1	WASHER
60	9005200-8700	1	PLUG, PLASTIC
66	51161	1	SEAL, LIP 17 X 40 X 7
69	50951	1	SPACER
71		34.6oz	OIL, 20W50
73	70490	1	KIT, SEAL

