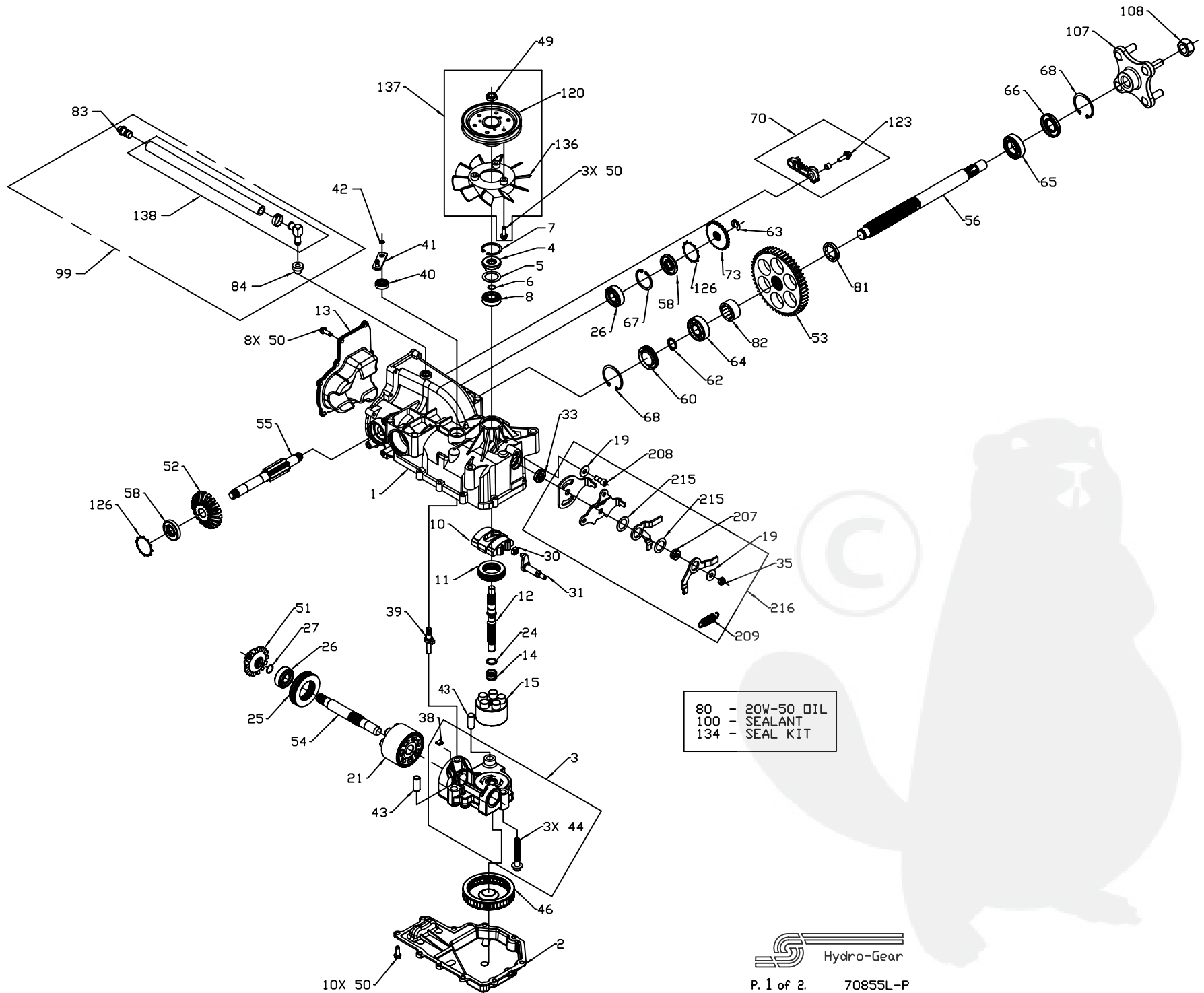


01597800
346-2400L



01597800
346-2400L

| ITEM # | PART # | QTY | DESCRIPTION |
|--------|--------------|-----|---|
| 1 | 70652 | 1 | KIT, HOUSING-MAIN |
| | | 1 | HOUSING, MAIN |
| | | 2 | BEARING, CRADLE |
| | | 1 | SEAL, LIP 12 X 25 X 7 |
| | | 1 | BUSHING, TRUNNION |
| | | 1 | SHAFT, BRAKE |
| | | 1 | SCREW, HFHC 1/4-28 X 7/8 (PATCH) |
| | | 1 | WASHER .34 X .88 X .03 |
| 2 | 50890RM | 1 | LOWER HOUSING |
| 3 | 70667 | 1 | KIT, CENTER SECTION |
| | | 1 | CENTER SECTION |
| | | 1 | BUSHING .67 X 1.03 X .75 |
| | | 1 | PLATE, BYPASS |
| | | 3 | SCREW, 3/8-24 X 2.5 |
| | | 2 | CHECK PLUG ASSEMBLY, .044 |
| | | 1 | LIP SEAL |
| 4 | 9008000-0128 | 1 | SPACER |
| 5 | 2003018 | 1 | WIRE RETAINING RING |
| 6 | 2003016 | 1 | RETAINING RING |
| 7 | 2003052 | 1 | BALL BEARING |
| 8 | 2003043 | 1 | VARIABLE SWASHPLATE |
| 10 | 2003087 | 1 | THRUST BEARING 30 X 52 X 13 |
| 11 | 50551 | 1 | INPUT SHAFT |
| 12 | 50005 | 1 | COVER-BACK |
| 13 | 50891RM | 1 | SPRING, BLOCK |
| 14 | 2003014 | 1 | 10cc CYLINDER BLOCK ASSY |
| 15 | 70331 | 1 | 10cc CYLINDER BLOCK |
| | | 5 | 10cc PISTON SPRING |
| | | 5 | PISTON SEAT WASHER |
| | | 5 | 10cc PISTON |
| 19 | 44130 | 2 | WASHER |
| 21 | 70082 | 1 | 21cc CYLINDER BLOCK ASSY |
| | | 1 | 21cc CYLINDER BLOCK ASSY |
| | | 7 | 21cc PISTON SPRING |
| | | 7 | PISTON SEAT WASHER |
| | | 7 | 21cc PISTON |
| 24 | 2003017 | 1 | WASHER, BLOCK THRUST |
| 25 | 50552 | 1 | THRUST BEARING 42 X 68 X 16 |
| 26 | 50315 | 2 | BALL BEARING |
| 27 | 2000022 | 1 | WIRE RETAINING RING |
| 30 | 2000015 | 1 | SLOT GUIDE |
| 31 | 50807 | 1 | TRUNNION ARM |
| 33 | 9008000-0126 | 1 | LIP SEAL |
| 35 | 50108 | 1 | HEX LOCK NUT, 5/16-24 UNJF (NYLON INSERT) |
| 38 | 70680 | 1 | KIT, BYPASS PLATE |
| 39 | 2003555 | 1 | BYPASS ACTUATOR |
| 40 | 45074 | 1 | LIP SEAL |
| 41 | 50270 | 1 | BYPASS ARM |
| 42 | 44870 | 1 | RETAINING RING |
| 43 | 50002 | 2 | PIN |
| 44 | 50016 | 3 | SCREW |
| 46 | 50990 | 1 | FILTER |
| 49 | 51244 | 1 | HEX LOCK NUT, 1/2-20 (NYLON INSERT) |
| 50 | 50752 | 21 | SCREW, 1/4-20 X .75 LONG |
| 51 | 50744 | 1 | 14T BEVEL GEAR |
| 52 | 50745 | 1 | 19T BEVEL GEAR |
| 53 | 50746 | 1 | 53T SPUR GEAR |
| 54 | 50757 | 1 | MOTOR SHAFT |
| 55 | 51298 | 1 | BRAKE SHAFT |
| 56 | 50748 | 1 | AXLE SHAFT |
| 58 | 51161 | 2 | SEAL, LIP 17 X 40 X 7 |
| 60 | 50995 | 1 | SEAL PLUG - SIDE |
| 62 | 50759 | 1 | RETAINING RING - AXLE |
| 63 | 51109 | 1 | RETAINING RING .440 EXTERNAL |
| 64 | 50743 | 1 | BEARING-BALL 20X47X14(6204) |
| 65 | 50740 | 1 | BEARING-BALL 25X47X12(6005) |

| ITEM # | PART # | QTY | DESCRIPTION |
|--------|---------|--------|---|
| 66 | 50751 | 1 | SEAL |
| 67 | 50329 | 1 | RETAINING RING |
| 68 | 50760 | 2 | RETAINING RING-AXLE |
| 70 | 70392 | 1 | LH, BRAKE ARM SERVICE ASSEMBLY |
| | | 1 | BRAKE ARM |
| | | 1 | CLEVIS PIN |
| | | 1 | BUSHING .255 X .381 X .330 |
| | | 1 | SCREW, HFHC 1/4-28 X 7/8 (PATCH) |
| | | 1 | SCREW, HEX WASHER HEAD 1/4-20 X 7/8 |
| | | 1 | BRAKE DISC |
| 73 | 50754 | 1 | 20W50 OIL |
| 80 | 50006 | .6 GAL | AXLE BUSHING |
| 81 | 50942-2 | 1 | AXLE BUSHING |
| 82 | 50942-1 | 1 | CAP-VENT ASSEMBLY |
| 83 | 70109 | 1 | BUSHING, VENT |
| 84 | 50133 | 1 | KIT, BREATHER |
| 99 | 70592 | 1 | CAP-VENT ASSEMBLY |
| | | 1 | BUSHING, VENT |
| | | 1 | HOSE/FITTING ASSEMBLY |
| 100 | 51186 | .01 LB | GASKET MATERIAL |
| 107 | 70314 | 1 | HUB ASSY |
| | | 1 | HUB |
| | | 4 | LUG BOLT |
| 108 | 50863 | 1 | NUT, HEX 3/4-16 |
| 120 | 50302 | 1 | PULLEY, Ø4.50 X 1.625 |
| 123 | 51576 | 1 | SCREW, HFH 1/4-28 X 7/8 PATCH |
| 126 | 51316 | 2 | RING, RETAINING |
| 134 | 70553 | 1 | KIT, SEAL |
| | | 1 | SEAL, LIP 15 X 35 X 7 |
| | | 1 | RING, RETAINING 37 INT |
| | | 1 | SEAL, LIP 12 X 25 X 7 |
| | | 1 | SEAL, LIP 10 X 25 X 7 |
| | | 1 | RING, RETAINING .31 EXT |
| | | 18 | HFHCS 1/4-20 X .75 |
| | | 1 | SEAL PLUG |
| | | 1 | RING, RETAINING .75 EXT |
| | | 1 | RING, RETAINING .440 EXTERNAL |
| | | 1 | SEAL, LIP 25 X 47 X 7 |
| | | 1 | RING, RETAINING 1.56 INT |
| | | 2 | RING, RETAINING 1.87 INT |
| | | 2 | RING, RETAINING 1.43 |
| 136 | 51365 | 1 | FAN, 6", 10 BLADE |
| 137 | 70591 | 1 | KIT, FAN-PULLEY |
| | | 1 | FAN, 6", 10 BLADE |
| | | 1 | HEX LOCK NUT, 1/2-20 (NYLON INSERT) |
| | | 1 | PULLEY, Ø4.50 X 1.625 |
| 138 | 70588 | 1 | HOSE/FITTING ASSEMBLY |
| | | 1 | METAL FITTING |
| | | 1 | PINCH CLAMP, SINGLE EAR |
| | | 1 | 1/2" HOSE X 12.0" LONG |
| | | 1 | SPACER, RTN |
| 207 | 51396 | 1 | SCREW, 5/16-24 X .75 (PATCH) |
| 208 | 51400 | 1 | SPRING, EXTENSION |
| 209 | 51399 | 1 | WASHER, NYLON |
| 215 | 51408 | 2 | RTN, KIT |
| 216 | 70609 | 1 | WASHER |
| | | 2 | HEX LOCK NUT, 5/16-24 UNJF (NYLON INSERT) |
| | | 1 | SPACER, RTN |
| | | 1 | SCREW, 5/16-24 X .75 (PATCH) |
| | | 1 | SPRING, EXTENSION |
| | | 2 | WASHER, NYLON |
| | | 1 | CONTROL ARM |
| | | 1 | ARM, RTN SCISSOR, OUTER |
| | | 1 | ARM, RTN SCISSOR, INNER |
| | | 1 | ARM, RETURN |

