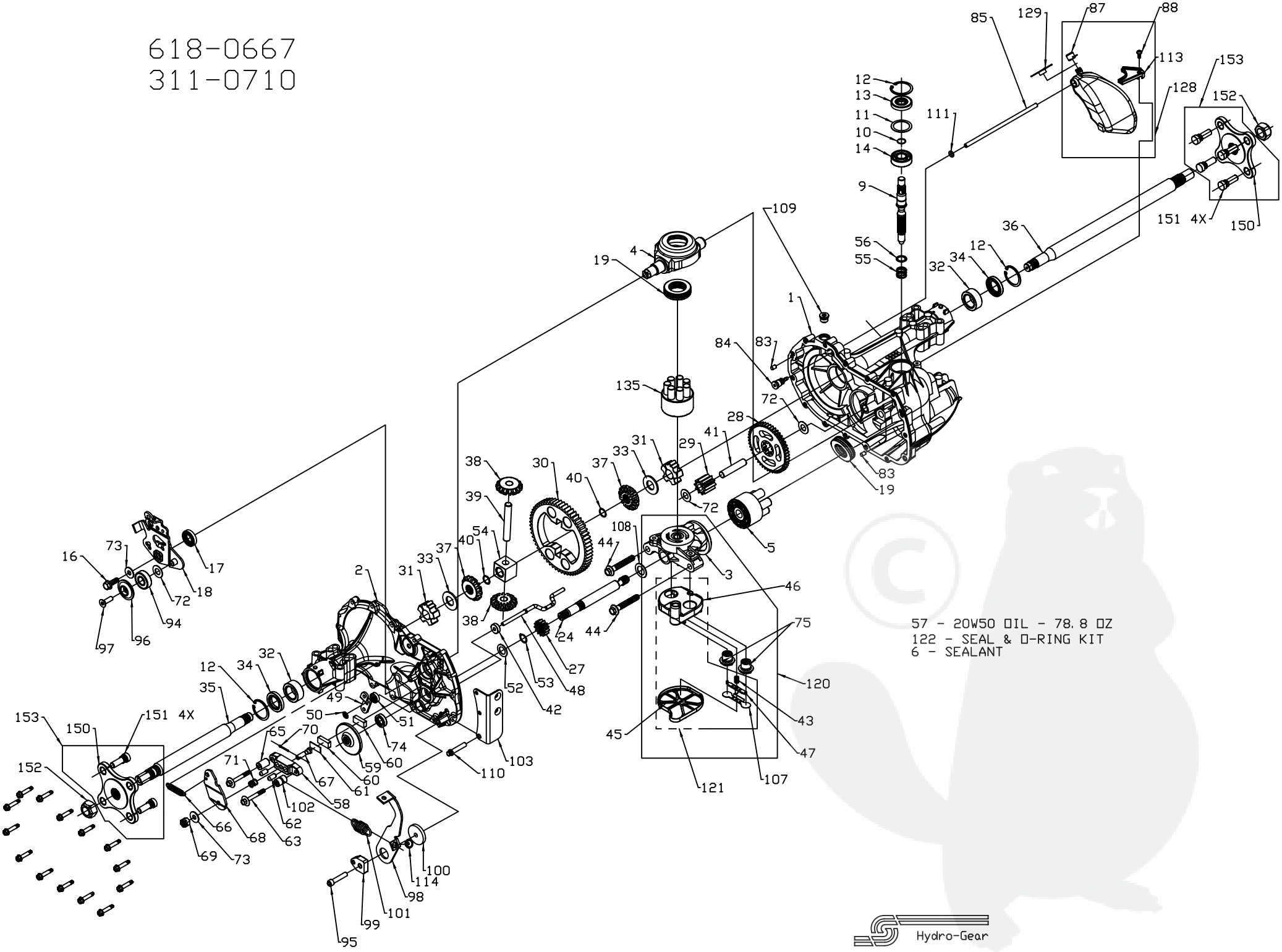
618-0667
311-0710



57 - 20W50 OIL - 78.8 OZ
122 - SEAL & O-RING KIT
6 - SEALANT

Hydro-Gear

618-0667
311-0710

ITEM	PART NUMBER	QTY	DESCRIPTION
1	70721	1	MAIN HOUSING, ASSEMBLY, BLACK
		1	MAIN HOUSING, BLACK
		1	BUSHING .865 X .985 X .790
2	70720	1	SIDE HOUSING, ASSEMBLY, BLACK
		1	SIDE HOUSING, BLACK
		1	BUSHING .865 X .985 X .790
		1	BUSHING, .624 X .719 X .562
3	70724	1	CENTER SECTION, ASSEMBLY
		1	CENTER SECTION, MACHINED
		1	BUSHING, .707 X .788 X .591
4	51048	1	SWASHPLATE, TRUNNION MACHINED
5	70331	1	BLOCK - ASSEMBLY
		1	BLOCK - CYLINDER
		5	PISTON
		5	SPRING, COMPRESSION
		5	WASHER - THRUST
6	50928	10.5 OZ	SEALANT
7	51190	14	HEX FLANGE SCREW 1/4-20 X 1.25
9	51062	1	SHAFT, INPUT
10	2000022	1	RING - RETAINING
11	50951	1	SPACER
12	50329	3	RING - RETAINING
13	51161	1	SEAL, LIP .67 X 1.58 X .276
14	50315	1	BALL BRG 17MM ID X 40MM OD X 12MM
16	51064	1	HEX FLANGE HEAD SCREW 5/16-24 X 0.75
17	51140	1	LIP SEAL 18 X 32 X 7
18	51119	1	ARM, CONTROL
19	50551	2	BEARING, 30X52X13 THRUST
24	50966	1	SHAFT, MOTOR
27	51130	1	GEAR - PINNION, 13T
28	51129	1	10T/48T GEAR
29	51043	1	GEAR, 10T JACKSHAFT
30	51044	1	60T BULL GEAR
31	51088	2	SLEEVE BEARING .75 X 1.750 X .625
32	51517	2	SLEEVE BEARING (OUTBOARD) 1.00 X 1.575 X .625
33	44875	2	WASHER, 3/4 ID X 1-1/2 OD X .13 THK
34	51518	2	LIP SEAL AXLE SEAL
35	51520	1	SHAFT, BLACK, AXLE 1.00/.75 X 11.99
36	51521	1	SHAFT, BLACK, AXLE 1.00/.75 X 17.59
37	44096	2	MITER GEAR (SPLINED)
38	44097	2	MITER GEAR 15T (0.5 ID)
39	50146	1	SHAFT
40	44871	2	RING, SPIRAL RETAINING
41	51083	1	PIN, JACKSHAFT
42	51100	1	MAGNET, RING
43	51136	1	SPRING, BYPASS
44	50016	2	HYDRO MTG SCREW 3/8-24 X 2.5 LONG
45	51581	1	BOTTOM, FILTER
46	51580	1	BASE, FILTER W/ POPPET
47	51091	1	ACTUATOR, BYPASS
48	51098	1	ROD, BYPASS ACTUATOR
49	51135	1	ARM, BYPASS
50	51116	1	RETAINING RING 0.250 EXTERNAL
51	51081	1	SEAL, LIP .741 X .250 x .250 TC
52	44371	1	FLAT WASHER, 5/8 ID X 1.0 OD X .05 THK
53	44145	1	RETAINING RING
54	51071	1	BEARING, CENTER BLOCK
55	2003014	1	SPRING - HELICAL COMPRESSION
56	2003017	1	WASHER
57		78.8 OZ	20W-50 OIL
58	44092	1	BRAKE YOKE
59	51072	1	ROTOR, BRAKE
60	44132	2	BRAKE PUCK
61	44134	1	PUCK PLATE
62	44127	2	BRAKE ACTUATING PIN
63	51146	2	HFHCS 1/4-20 X 2 W/PATCH, SPECIAL FLANGE
65	23711	1	SPACER

ITEM	PART NUMBER	QTY	DESCRIPTION
66	70896	1	KIT, SPRING
67	44138	1	SQ. HD. BOLT 5/16-24- RIBBED
68	44094	1	ARM, BRAKE
69	44142	1	SLOTTED HEX NUT 5/16-24
70	44101	1	COTTER PIN 3/32 X 3/4
71	50919	1	COMPRESSION SPRING BRAKE ANTI-DRAG
72	50132	3	WASHER, HT .5 I.D. X 1 O.D. X .032
73	44130	2	FLAT - WASHER 11/32 I.D. X 7/8 O.D
74	44761	1	OIL SEAL .625 X 1.0 X.25
75	51084	2	CHECK PLUG ASSEMBLY, .027, WASHER
83	9004800-2506	2	PIN, STANDARD HEADLESS
84	51143	1	FITTING, 5/16 SAE 5/32 TUBE
85	51147	1	HOSE, EXPANSION TANK
87	51251	1	CAP, VENT
88	50653	1	BOLT, SELF TAPPING 10-32 X 1/2
94	44147	1	BALL BEARING .62 ID X 1.38 X .44
95	50837	1	SOCKET HEAD CAP SCREW, 5/16-24 X 1-1/2
96	51200	1	SPACER, LOCATING
97	50870	1	SCREW, SFHCS
98	51120	1	ARM, RETURN
99	51097	1	PUCK, ADJUSTING
100	51122	1	WASHER, .325 OD X 1.60 ID X .150 W
101	51131	1	SPRING, EXTENSION
102	51123	1	SPACER .560 OD X .260 ID X .870
103	51223	1	BRACKET, TORQUE
107	51134	1	DEFLECTOR
108	51069	1	WASHER, MOTOR SHAFT .71 ID X 1.15 OD X .030 THK
109	9005110-5600	1	PLUG, SAE #6
110	50868	1	TORX HEAD SCREW, 5/16-18 T.F.
111	51144	1	O-RING .07 X .301 ID
113	51179	1	BRACKET, SUPPORT EXPANSION TANK
114	51184	1	SPRING GUIDE
116	51196	1	SILICON SPONGE
120	70760		
		1	CENTER SECTION - FILTER - BYPASS ASSEMBLY
		1	CENTER SECTION MACHINED
		1	BASE, FILTER W/ POPPET
		2	CHECK PLUG ASSEMBLY
		1	SPRING, BYPASS
		1	ACTUATOR, BYPASS
		1	DEFLECTOR
		1	BOTTOM, FILTER
121	70756	1	FILTER ASSEMBLY
		1	BOTTTOM, FILTER
		1	BASE, FILTER W/POPPET
		1	SPRING, BYPASS
		1	ACTUATOR, BYPASS
		1	DEFLECTOR
122	70722	1	SEAL - O-RING KIT
128	70503	1	KIT, EXPANSION TANK
		1	TANK, EXPANSION
		1	CAP, VENT
		1	BOLT, SELF TAPPING 10-32 X 1/2
		1	BRACKET, SUPPORT EXPANSION TANK
		1	SILICON SPONGE 1/2 X 1/2 X 3/16
129	51252	1	CAP, EXPANSION TANK SHIPPING
135	70723	1	BLOCK, ASSEMBLY 7 PISTON
		1	BLOCK, CYLINDER
		7	PISTON
		7	SPRING, COMPRESSION
		7	SEAT
150	51233	2	HUB, 4-STUD, UNPAINTED
151	50869	8	WHEEL STUD, 7/16-14
152	50863	2	NUT, HEX 3/4-16
153		2	KIT, HUB
	50863	1	HUB
		4	WHEEL STUD, 7/16-14

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